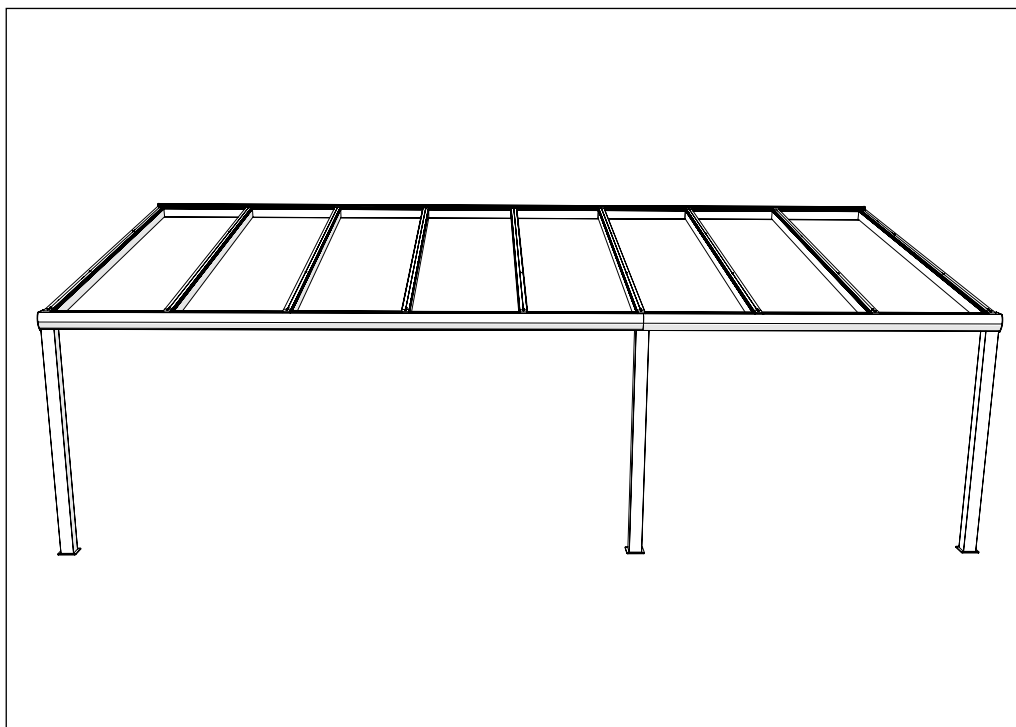


VERANDA
GLASS or POLYCARBONATE ROOF
7,06m 8,06m 9,06m 10,06m 11,06m 12,06m



MOUNTING INSTRUCTIONS

MONTAGEANLEITUNG

MANUEL DE MONTAGE

MONTAGEHANDLEIDING

INSTRUKCJA MONTAŻU



DOC-3201-1

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TIP: visit our Gumax® Youtube channel for installation video's

CAUTION



Always read the manual before installation. Failure to follow instructions properly could result in property damage or personal injury.

Carefully measure the space needed for the veranda. Make sure it is free of obstacles.

Use glass carriers with a minimum carrying capacity of 75kg per carrier to handle the glass easily.

Altering parts of your Gumax® veranda can result in voiding your warranty in all cases. Altering parts means other than amendments mentioned in the installation manual.

When installing the veranda, the wall should be level and able to carry enough weight. 200 kg per linear meter.

Always make sure there is appropriate foundation.

Store this manual so that you are able to check it at another time.

Transport and store the parts of the Gumax® veranda in the original packaging to avoid damage to the product.

Work safely. Always wear safety gloves and safety goggles and use hearing protection. Wear gloves and a face mask when operating the saw and drilling machine.

When using parts other than those provided by Gumax®, the warranty on the Gumax® construction will expire unless otherwise advised by your Gumax® reseller. Think of other parts like non original manufactured roof plates or support structures.

Due to the thermal expansion of the used materials, the veranda should not be placed tightly between two walls. A minimum distance of 1.5mm should be kept free for each metre of the roof's width.

Gumax® roofs can be loaded with a maximum of 80 kg/m². This is the equivalent of 40cm of fresh snow according to the NEN 6702 standard. Take this maximum snow load into account.

The installation of the Gumax® veranda requires at least two people.

To avoid damage to the glass plates, it is recommended to only store, transport and handle the glass vertically. Do not place the glass on a hard or uneven surface.

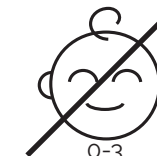
Make sure there is sufficient manpower to handle the heavy parts or use a glass and/or construction lift.

Before installing a part, make sure it is not defective. If you find a defect, take photos clearly showing the defect and contact your Gumax® reseller.

Make sure the polycarbonate roof plates are positioned with the UV-resistant side facing up to avoid discolouration.

Condensation can form underneath the roof panels of the Gumax® veranda. In order to prevent water damage, it is recommended to only place furniture and terrace upholstery underneath your veranda that can withstand moisture.

WARNUNG



Lesen Sie vor der Installation immer die Gebrauchsanleitung. Die Nichtbeachtung der Anweisungen kann zu Sachschäden oder Verletzungen führen.

Messen Sie sorgfältig den Platz, der für die Überdachung erforderlich ist. Stellen Sie sicher, dass dieser Raum frei von Hindernissen ist.

Verwenden Sie Scheibenheber mit einer Mindesttragfähigkeit von 75kg pro Sauger, um das Glas leicht handhaben zu können.

Wenn Sie selbst Änderungen an Teilen Ihrer Gumax® Überdachung vornehmen, führt dies in jedem Fall zum Erlöschen Ihrer Garantie. Dies bezieht sich auf andere als die in der Montageanleitung angegebenen Änderungen.

Beim Montieren der Überdachung sollte die Wand flach laufen und ausreichend Gewicht tragen können: 200 kg pro laufender Meter.

Sorgen Sie in allen Fällen für ein solides Fundament.

Bewahren Sie diese Anleitung immer an einem sicheren Ort auf, damit Sie jederzeit darauf zugreifen können.

Transportieren und lagern Sie die Teile der Gumax® Überdachung in der Originalverpackung, um Produktschäden zu vermeiden.

Arbeiten Sie sicher. Tragen Sie immer Sicherheitsschuhe und Schutzbrillen und tragen Sie beim Sägen und Bohren Gehörschutz, Handschuhe und einen Mundschutz.

Bei der Verwendung von Nicht-Gumax®-Teilen erlischt die Garantie für die Gumax®-Konstruktion, sofern nicht anders von Ihrem Gumax® Resellers empfohlen. Denken Sie hierbei zum Beispiel an die Verwendung anderer Arten von Dachplatten oder Pfosten.

Aufgrund der Materialausdehnung darf die Überdachung nicht zu fest zwischen zwei Wänden platziert werden, sondern es müssen für jeden Meter in der Breite der Überdachung 1,5mm freigehalten werden.

Gumax® Überdachungen können mit 80kg/m² belastet werden. Dies entspricht 40cm Neuschnee gemäß der Norm NEN 6702. Beachten Sie diese maximale Schneelast.

Bei der Installation der Gumax® Überdachung muss mit mindestens zwei Personen gearbeitet werden.

Um Beschädigungen der Glasplatten zu vermeiden, ist es ratsam, diese senkrecht zu lagern, zu transportieren und zu handhaben, und nicht auf harten oder unebenen Oberflächen abzustellen.

Sorgen Sie für genügend Personen, um die schweren Teile der Überdachung handhaben zu können, oder verwenden Sie einen Glas- und/oder Baulift.

Prüfen Sie vor der Installation eines Teils, ob es Defekte aufweist. Wenn Sie einen Defekt feststellen, machen Sie Fotos und wenden Sie sich an Ihren Gumax® Resellers.

Legen Sie die Polycarbonat-Dachplatten mit der UV-beständigen Seite nach oben, um Verfärbungen zu vermeiden.

Unter den Dachplatten der Gumax® Überdachung kann es zu Kondensatbildung kommen. Um Wasserschäden zu vermeiden, ist es ratsam, unter Ihrem Dach nur Möbel und Terrassenüberdachungen zu platzieren, die gegen Kondensat beständig sind.

AVERTISSEMENT



Lisez toujours le mode d'emploi avant l'installation. Le non suivi scrupuleux des instructions peut entraîner des dommages matériels ou des blessures.

Mesurez avec précision l'espace nécessaire pour la véranda. Veillez à ce qu'il n'y ait pas d'obstacles.

Utilisez des ventouses d'une capacité porteuse de 75kg par ventouse pour manipuler le verre facilement.

Le fait d'apporter vous-même des modifications aux éléments de votre véranda Gumax® peut entraîner dans tous les cas l'annulation de votre garantie. Par modifications, on entend ici tous les travaux qui ne sont pas repris dans le mode d'emploi de montage.

Lors du placement de la véranda, il faut que le mur soit plat et qu'il puisse supporter un poids suffisant. 200kg par mètre courant.

Veillez dans tous les cas à avoir une fondation adéquate.

Conservez toujours ce mode d'emploi avec soin, afin de pouvoir le consulter rapidement ultérieurement.

Transportez et conservez les éléments de la véranda Gumax® dans leur emballage original pour éviter que les produits ne s'abîment.

Travaillez sans risque. Portez toujours de chaussures de sécurité et des lunettes de protection et utilisez une protection auditive, des gants et un masque lorsque vous sciez et percez.

En cas d'utilisation d'éléments qui ne sont pas de Gumax®, la garantie sur la construction Gumax® sera annulée, sauf si votre reseller Gumax® vous l'a conseillé. Pensez par exemple à l'emploi d'autres types de panneaux de toiture ou de colonnes.

Au niveau de la dilatation des matériaux, la véranda ne doit pas être placée serrée contre deux murs, mais il faut prévoir un jeu de 1,5mm par largeur de la véranda.

Les vérandas Gumax® peuvent supporter une charge de 80kg/m². Cela correspond à 40cm de neige fraîche selon la norme NEN 6702. Prenez cette charge de neige maximum en considération.

Lors de l'installation de la véranda Gumax®, il est nécessaire de travailler à au moins deux personnes.

Pour éviter les dommages aux panneaux en verre, on recommande de les stocker, de les transporter et de les manipuler uniquement de manière verticale et non de les placer sur un support dur et irrégulier.

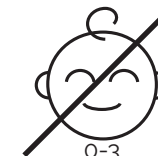
Veillez à toujours avoir suffisamment de main-d'œuvre pour manipuler les éléments lourds de la véranda ou utilisez un glaslift ou une grue de chantier.

Avant de monter un élément, contrôlez-le pour voir s'il ne présente pas de défaut. Si vous constatez un défaut, faites-en une photo et contactez votre reseller Gumax®.

Placez les panneaux de toiture en polycarbonate avec le côté anti-UV vers le haut pour éviter toute décoloration.

De la condensation peut se former sous les panneaux de toiture de la véranda Gumax®. Pour éviter les dégâts causés par l'humidité, nous conseillons de placer uniquement des meubles et un revêtement de terrasse sous votre véranda qui sont résistants à la condensation.

WAARSCHUWING



Lees de handleiding altijd voor installatie. Het niet correct opvolgen van instructies kan schade aan eigendommen of lichamelijk letsel tot gevolg hebben.

Meet de ruimte die benodigd is voor de overkapping zorgvuldig na. Zorg dat deze vrij is van obstakels.

Maak gebruik van glasdragers met een minimale draagkracht van 75kg per glasdrager om het glas gemakkelijk te hanteren.

Zelf wijzigingen aanbrengen aan onderdelen van uw Gumax® overkapping kan in alle gevallen resulteren in het vervallen van uw garantie. Bij wijzigingen wordt hier bedoeld; anders dan de in de montagehandleiding vermelde bewerkingen.

Bij plaatsing van de overkapping dient de muur vlak door te lopen en voldoende gewicht te kunnen dragen. 200kg per strekkende meter.

Zorg in alle gevallen voor een gepaste fundering.

Bewaar deze handleiding altijd zorgvuldig zodat u deze op een ander tijdstip altijd nog eens kan raadplegen.

Vervoer en bewaar de onderdelen van de Gumax® overkapping in de originele verpakking om beschadigingen aan het product te voorkomen.

Werk veilig. Draag altijd veiligheidschoenen en een veiligheidsbril en maak gebruik van gehoorbescherming, handschoenen en een mondkapje bij zagen en boren.

Bij het gebruik van onderdelen die niet van Gumax® zijn, zal de garantie op de Gumax® constructie vervallen, tenzij anders geadviseerd door uw Gumax® reseller. Denk hierbij aan het gebruik van andere typen dakplaten of staanders.

In verband met de uitzetting van de materialen mag de overkapping niet strak tussen twee muren worden geplaatst, maar moet er per breedtemeter van de overkapping 1,5mm worden vrijgehouden.

Gumax® overkappingen kunnen belast worden met 80kg/m². Dit komt overeen met 40cm verse sneeuw volgens NEN-norm 6702. Neem deze maximale sneeuwbelasting in acht.

Bij de installatie van de Gumax® overkapping is het noodzakelijk met minimaal twee personen te acteren.

Om schade aan de glazen platen te voorkomen wordt er geadviseerd deze enkel verticaal op te slaan, te transporteren en te hanteren en niet op een harde of oneffen ondergrond te plaatsen.

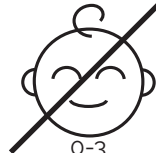
Zorg voor voldoende mankracht om de zware onderdelen van de overkapping te hanteren of maak gebruik van een glas- en/of bouwlift.

Controleer voordat u een onderdeel monteert of deze vrij is van defecten. Indien u een defect constateert, maak hier foto's van en neem contact op met uw Gumax® reseller.

Plaats de polycarbonaat dakplaten met de UV-bestendige zijde naar boven om verkleuring te voorkomen.

Onder de dakplaten van de Gumax® overkapping kan condensvorming ontstaan. Om vochtschade te voorkomen wordt geadviseerd enkel meubels en terrasbekleding onder uw overkapping te plaatsen die tegen condensatiewater bestand zijn.

OSTRZEŻENIE



Przed montażem zawsze zapoznaj się z instrukcją. Nieprzestrzeganie instrukcji może skutkować uszkodzeniem właściwości lub obrażeniem ciała, które – w zależności od okoliczności – mogą być poważne.

Dokładnie zmierz przestrzeń konieczną do montażu zwisu. Dopilnuj, żeby była wolna od przeszkód.

Skorzystaj z podnośników do szkła o nośności co najmniej 75 kilogramów każdy, aby dzięki temu móc swobodnie obchodzić się z taflami szkła.

Samodzielne dokonywanie modyfikacji w elementach zwisu Gumax® we wszystkich przypadkach może skutkować wygaśnięciem gwarancji. Za modyfikacje uznaje się: wszelkie działania inne niż wskazane w instrukcji montażu.

Podczas ustawiania zwisu należy pamiętać, że ściana musi być równa i być w stanie unieść ciężar 200 kg na metr bieżący.

Zawsze zapewnij odpowiedni fundament.

Aby zapobiec uszkodzeniu produktu, transportuj i przechowuj elementy zwisu Gumax® w oryginalnym opakowaniu.

Zachowaj starannie tę instrukcję, aby móc skorzystać z niej później.

Pracuj bezpiecznie. Podczas pitowania i wiercenia zawsze noś obuwie ochronne i okulary ochronne, a także używaj ochronników słuchu, rękawic i maski na twarz.

W przypadku stosowania części innych niż części marki Gumax® gwarancja na konstrukcję Gumax® wygasa, chyba że reseller reprezentujący firmę Gumax® zaleci inaczej. Może to dotyczyć na przykład innych rodzajów paneli dachowych lub słupków.

Ze względu na rozciąganie się materiałów zwis nie powinien być zamontowany ciasno między dwiema ścianami, lecz należy pozostawić 1,5 mm wolnego miejsca na każdy metr szerokości zwisu.

Zwisy Gumax® mogą wytrzymać obciążenie rzędu 80 kg/m². Zgodnie z normą NEN 6702 odpowiada to masie 50 cm świeżego śniegu. Przestrzegaj maksymalnego obciążenia śniegiem.

Aby zapobiec uszkodzeniu tafli szkła, zalecamy przechowywanie, transport i przenoszenie ich wyłącznie w pozycji pionowej, a także nieumieszczanie ich na twardym lub nierównym podłożu.

Podczas montażu ostony przeciwsłonecznej Gumax® zdecydowanie zalecamy obecność dwóch osób.

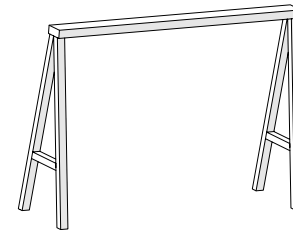
Zapewnij wystarczającą siłę roboczą, aby móc poradzić sobie z ciężkimi elementami zwisu lub skorzystaj z podnośników do szkła i (lub) podnośnika budowlanego.

Przed montażem każdej z części sprawdź, czy jest ona wolna od wad. Jeśli znajdziesz wadę, zrób jej zdjęcie i skontaktuj się ze swoim resellerem produktów Gumax®.

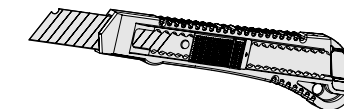
Aby zapobiec przebarwieniom, utóż poliwęglanowe panele dachowe stroną odporną na promieniowanie UV do góry.

Kondensacja może wystąpić pod zwisającymi panelami dachowymi Gumax®. Aby zapobiec uszkodzeniom spowodowanym przez wilgoć, zaleca się umieszczanie pod zwisem wyłącznie wodoodpornych mebli i desek tarasowych.

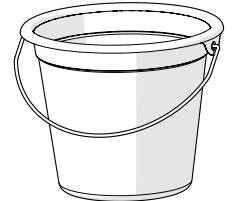
TOOLS WERKZEUGE MATERIEL NECESSAIRE GEREEDSCHAP NARZĘDZIA



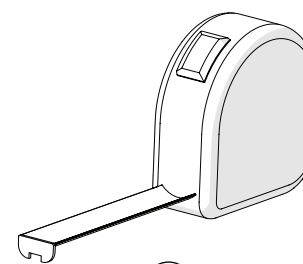
2X



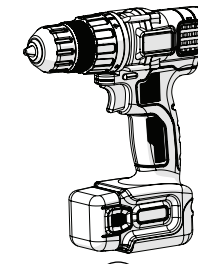
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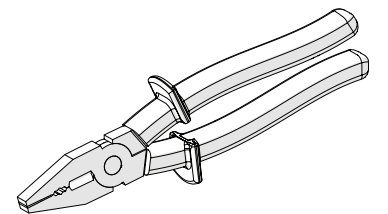
1X



1X



1X

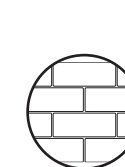


1X



1X

Ø 10mm



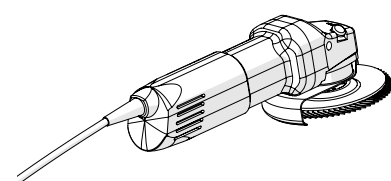
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Ø 8mm

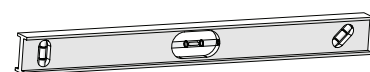


1X

Ø 3mm

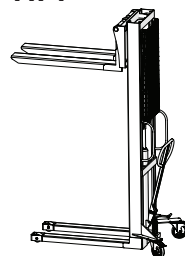


1X



1X

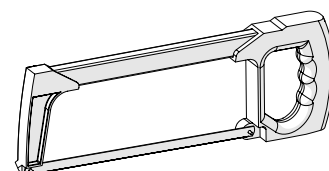
TIP!



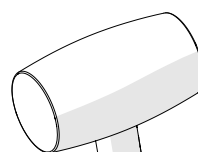
1X



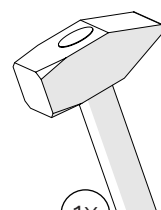
3X



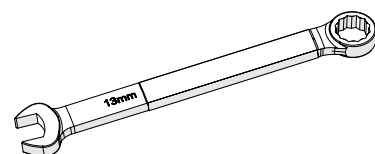
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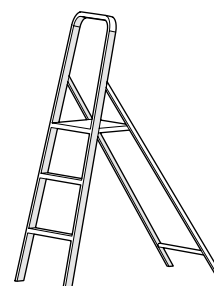
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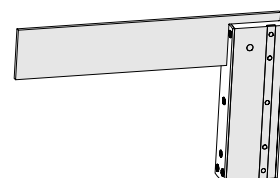
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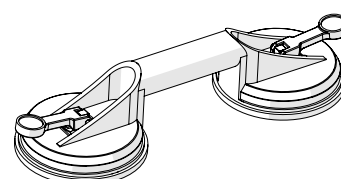
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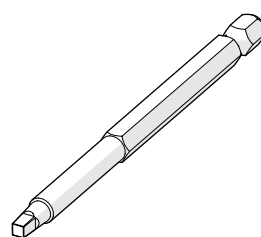
1X



OR USE GLASS LIFT

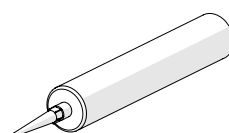
2X

PROVIDED TOOLS
ANGEBOTENE WERKZEUGE
OUTILS DONNÉS
MEEGELEVERD GEREEDSCHAP
NARZĘDZIA W ZESTAWIE



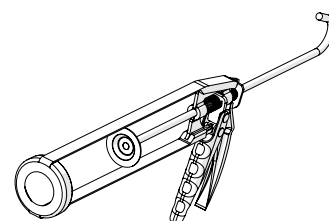
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SCM-2091-1



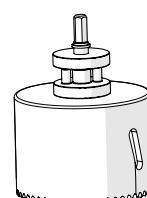
1X

KIT-1877-1



1X

ALP-895-3



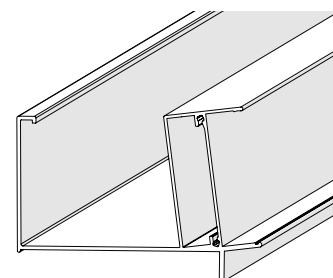
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CUT-2000-1

PARTS
BAUTEILE
ELEMENTS
ONDERDELEN
CZĘŚCI

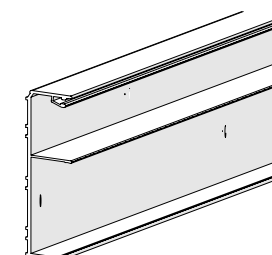
The list below shows the minimum amounts required

PCK-1000-X / PCK-1001-X / PCK-1002-X / PCK-1003-X



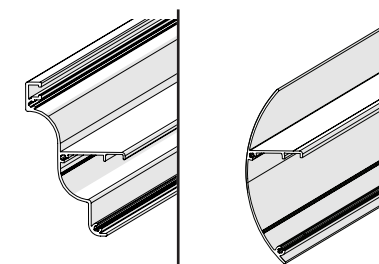
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ALP-1734-X



1X

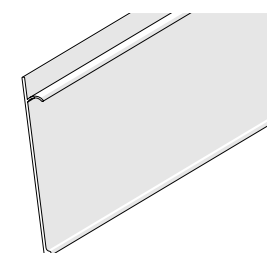
ALP-2081-X



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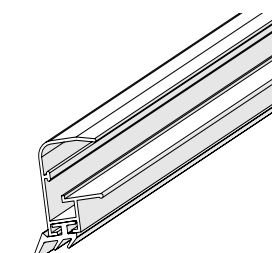
ALP-1735-X

ALP-1736-X



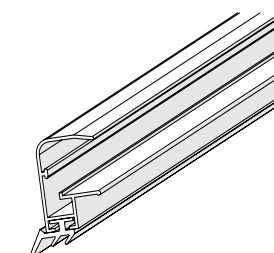
2X

ALP-1737-X
per 1x PC-1808-X/GLS-1358-X



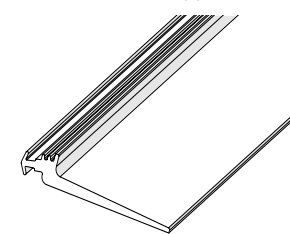
1X

ALP-1964-1/3 (935mm)
per 1x PC-1808-X/GLS-1358-X



1X

ALP-1964-2/4 (980mm)
per 1x PC-1808-X/GLS-1358-X

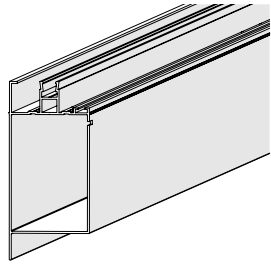


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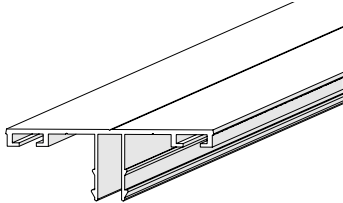
ALP-550-X

PCK-3001-X / PCK-3002-X / PCK-3003-X / PCK-3004-X

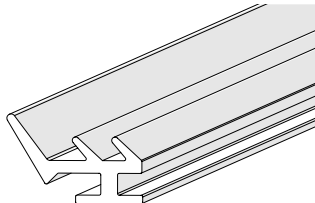
2x per veranda



1x
ALP-1733-X



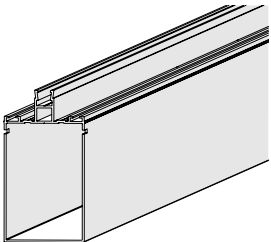
1x
ALP-1744-X



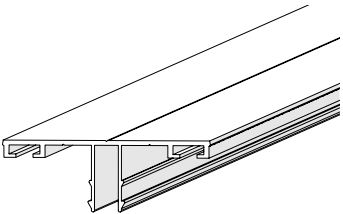
3x
ALP-148-X

PCK-3005-X / PCK-3006-X / PCK-3007-X / PCK-3008-X

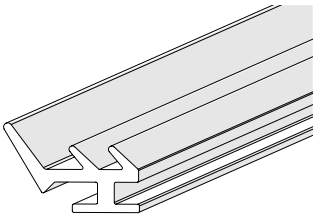
6x per 7,06m | 7x per 8,06m | 8x per 9,06m | 9x per 10,06m | 10x per 11,06m | 11x per 12,06m



1x
ALP-1732-X



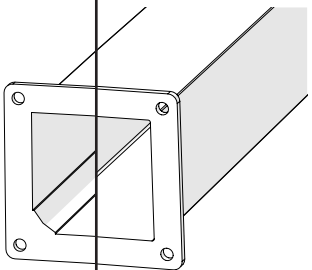
1x
ALP-1744-X



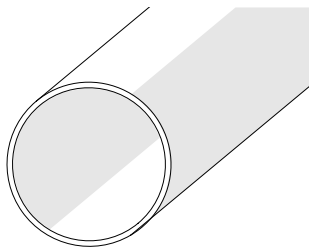
4x
ALP-148-X

PCK-6001-X / PCK-6002-X

1x per 25m²

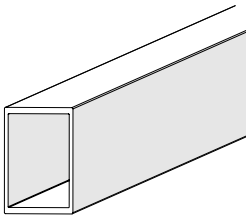


1x
ALP-1738-X ALP-1908-X



1x
PVP-1991-1

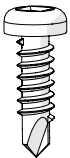
Extra parts for glass roof veranda



Only for 4,0m glass

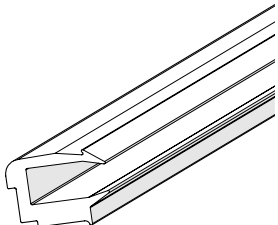
1x

ALP-1855-5
per 1x ALP-1732-X



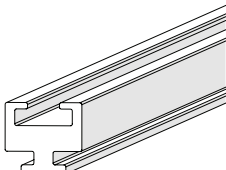
1x

SCM-3000-X
per 1x ALP-1855-5



2x

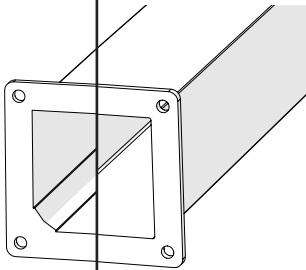
ALP-1906-2
per 1x GLS-1358-X



2x

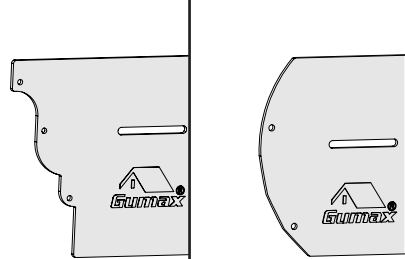
ALP-1795-X
per 1x GLS-1358-X

Separate parts



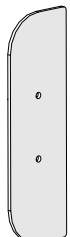
1x

ALP-1738-X ALP-1908-X
per 1x PCK-1000/1/2/3



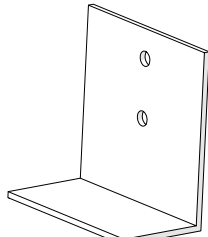
2x

ALP-1739-X ALP-1740-X



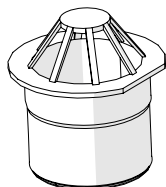
2x

ALP-1741-X



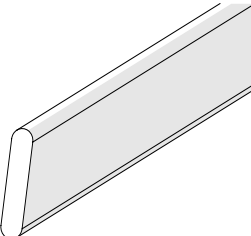
1x

ALP-1742-X
per 1x ALP-1733-X/ALP-1732-X



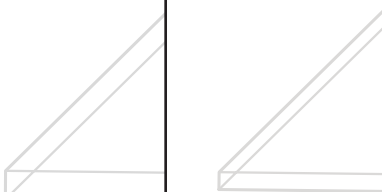
1x

PVP-1988-1
per 1x PVP-1991-1



1x

STP-1885-X
per 1x ALP-1734-X



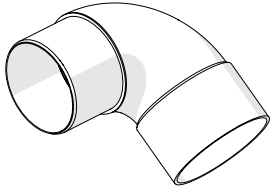
Polycarbonate

Glass

7x (7,06m) 8 (8,06m) 9x (9,06m) 10x (10,06m) 11x (11,06m) 12x (12,06m)

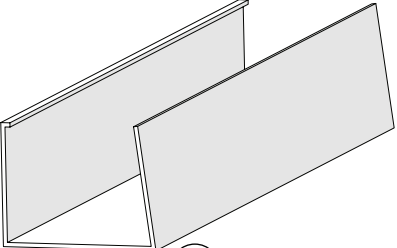
PC-1808-X

GLS-1358-X



1x

PVP-1989-X
per 1x PVP-1991-1



1x

ALP-1823-X
per 2x ALP-1734-X



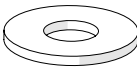
4x

SCM-1111-1
per 1x ALP-1738-X/ALP-1908-X



4x

SCM-1112-1
per 1x ALP-1738-X/ALP-1908-X



4x

SCM-1113-1
per 1x ALP-1738-X/ALP-1908-X



16x (7,06m) 18x (8,06m) 20x (9,06m) 22x (10,06m) 24x (11,06m) 26x (12,06m)

SCM-1116-1



72x (7,06m) 81x (8,06m) 90x (9,06m) 99x (10,06m) 108x (11,06m) 116x (12,06m)

SCM-3000-X



SCM-3001-X

	7,06m	8,06m	9,06m	10,06m	11,06m	12,06m
2,5m	48	53	58	63	68	73
3,0m	48	53	58	53	68	73
3,5m	56	62	68	74	80	86
4,0m	56	62	68	74	80	86

! +2 SCM-3001-X per 1x ALP-1739-X

ASSEMBLAGE MONTAGE MONTAGE MONTAGE MONTAŽ



Repeat step for each same item | Schritt für jedes gleiches Item wiederholen | Répétez les étapes pour chaque même article | Stap herhalen voor elk hetzelfde onderdeel | Powtórz krok dla każdego tego samego elementu



Attention! | Achtung! | Attention! | Let op! | Uwaga!



Correct | Richtig | Bien | Goed | Dobrze

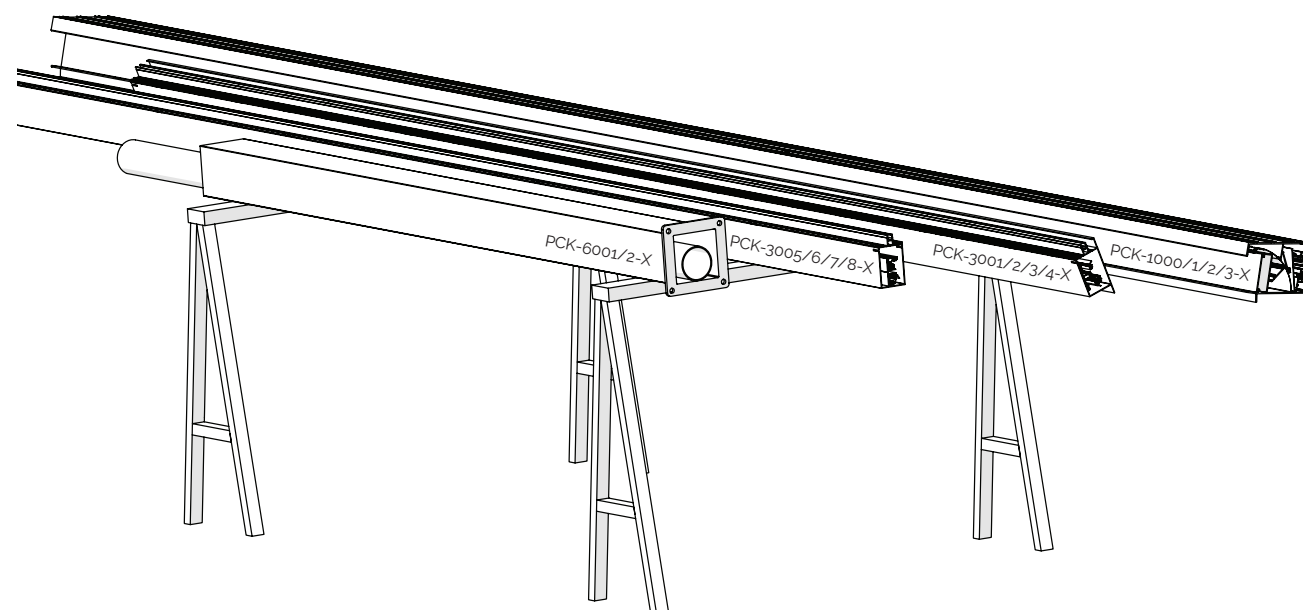


Wrong | Falsch | Erreur | Fout | Źle

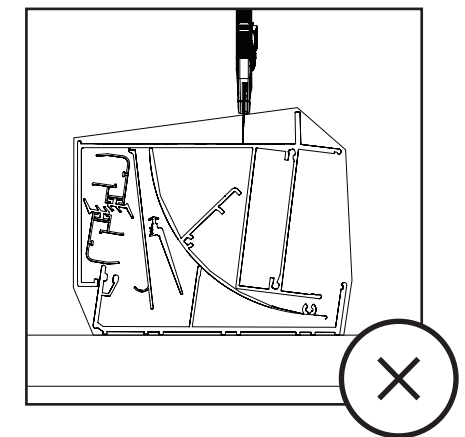
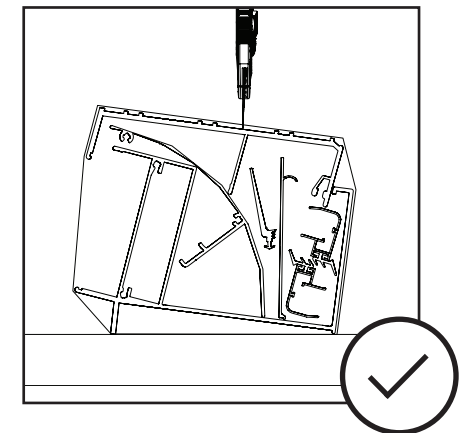
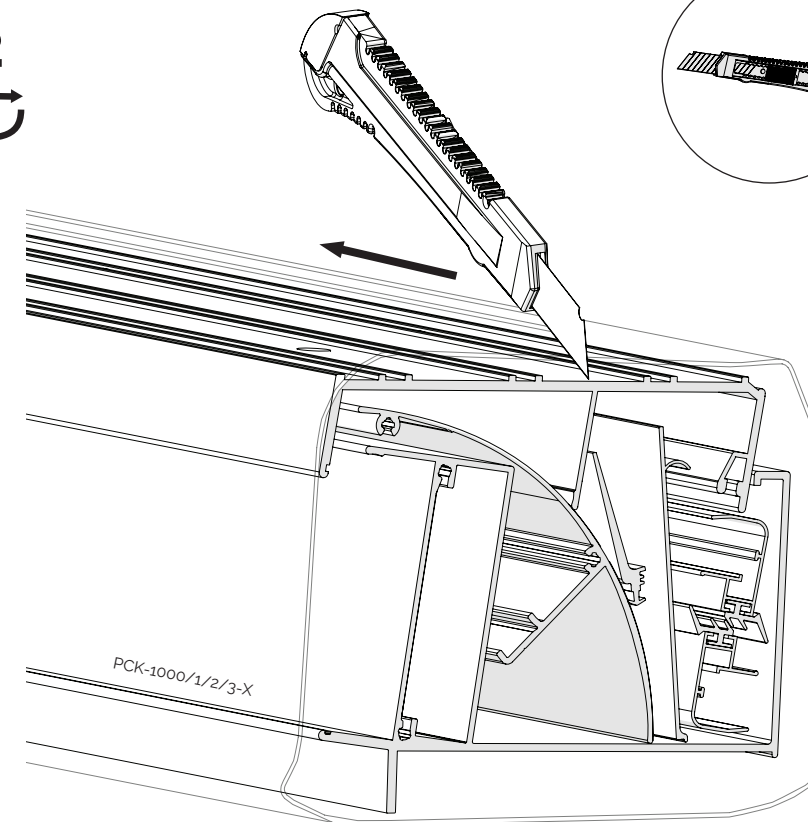
L+R

Perform step on both left and right side of item | Schritt sowohl links als rechts ausführen pro Item | Faire un pas à gauche et à droite sur l'article | Stap zowel links + rechts uitvoeren per item | Wykonaj kroki lewy i prawy dla każdej części

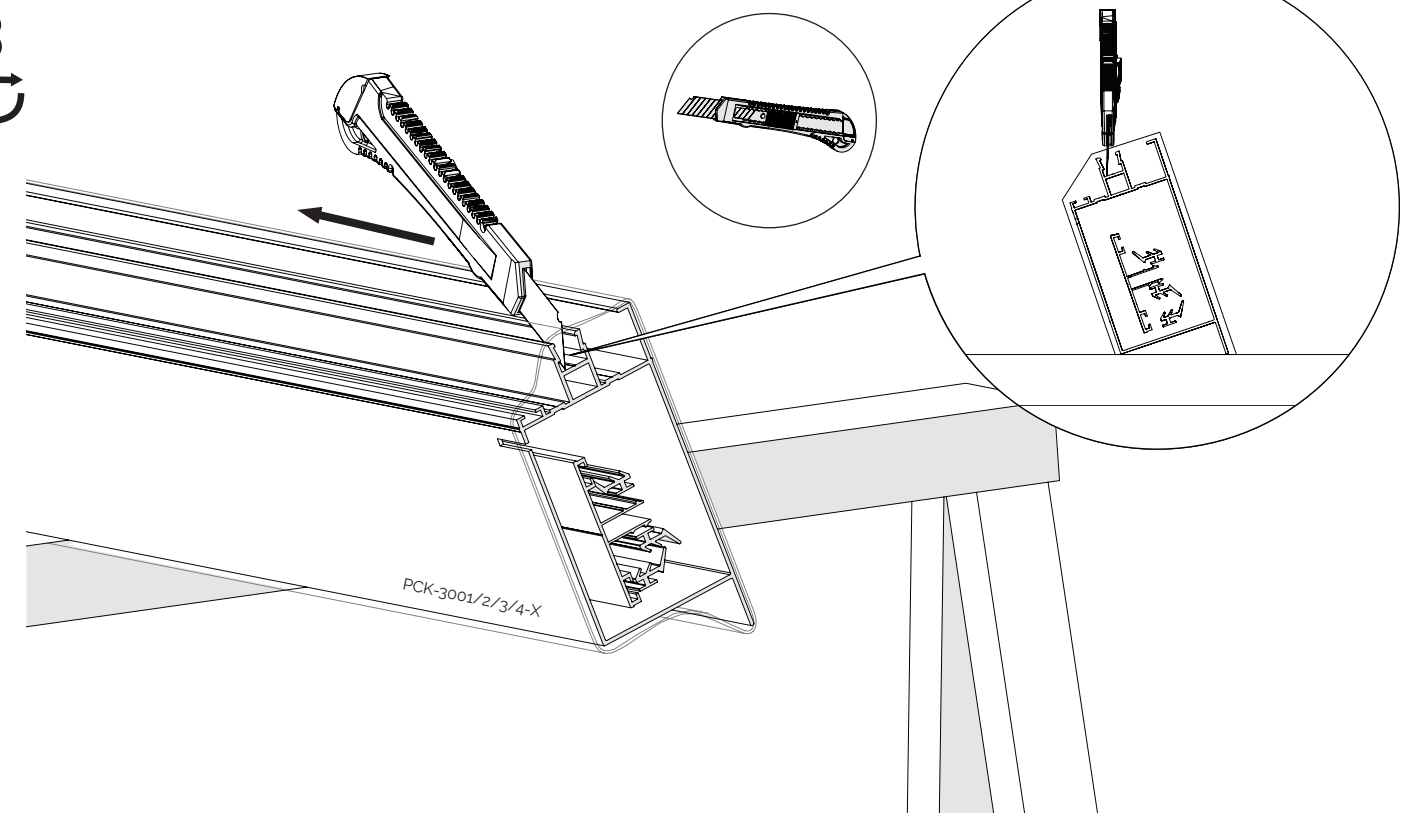
1



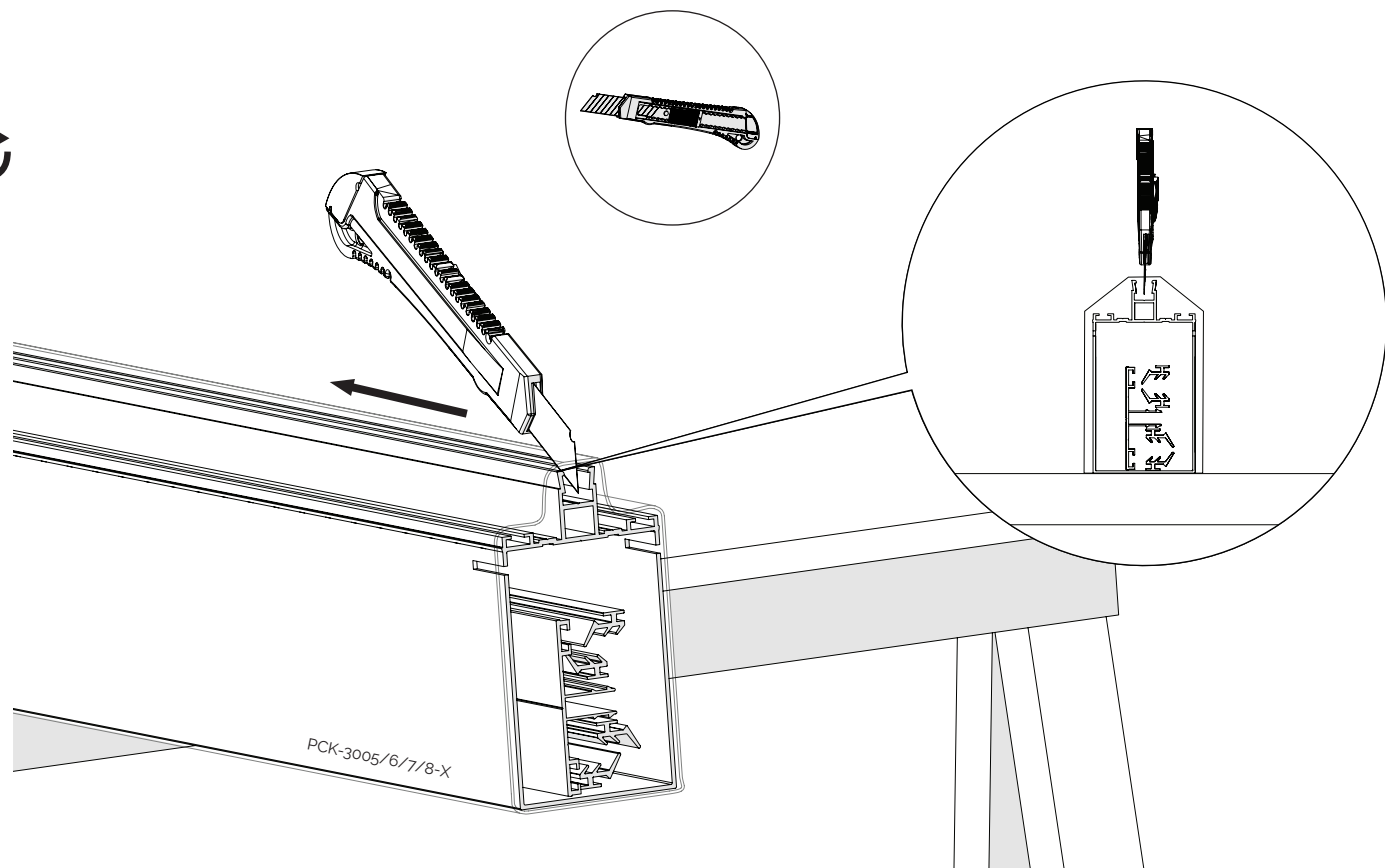
2



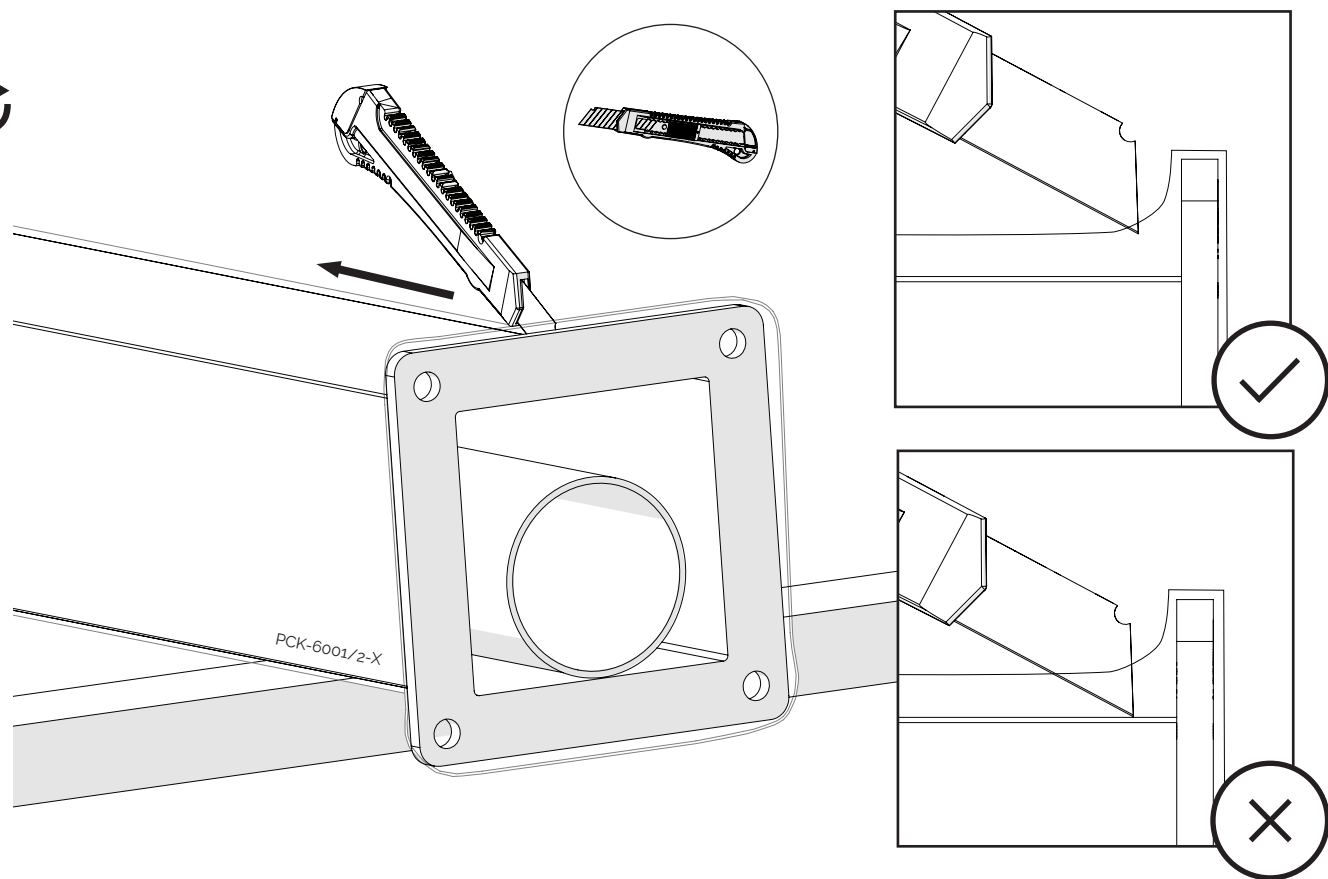
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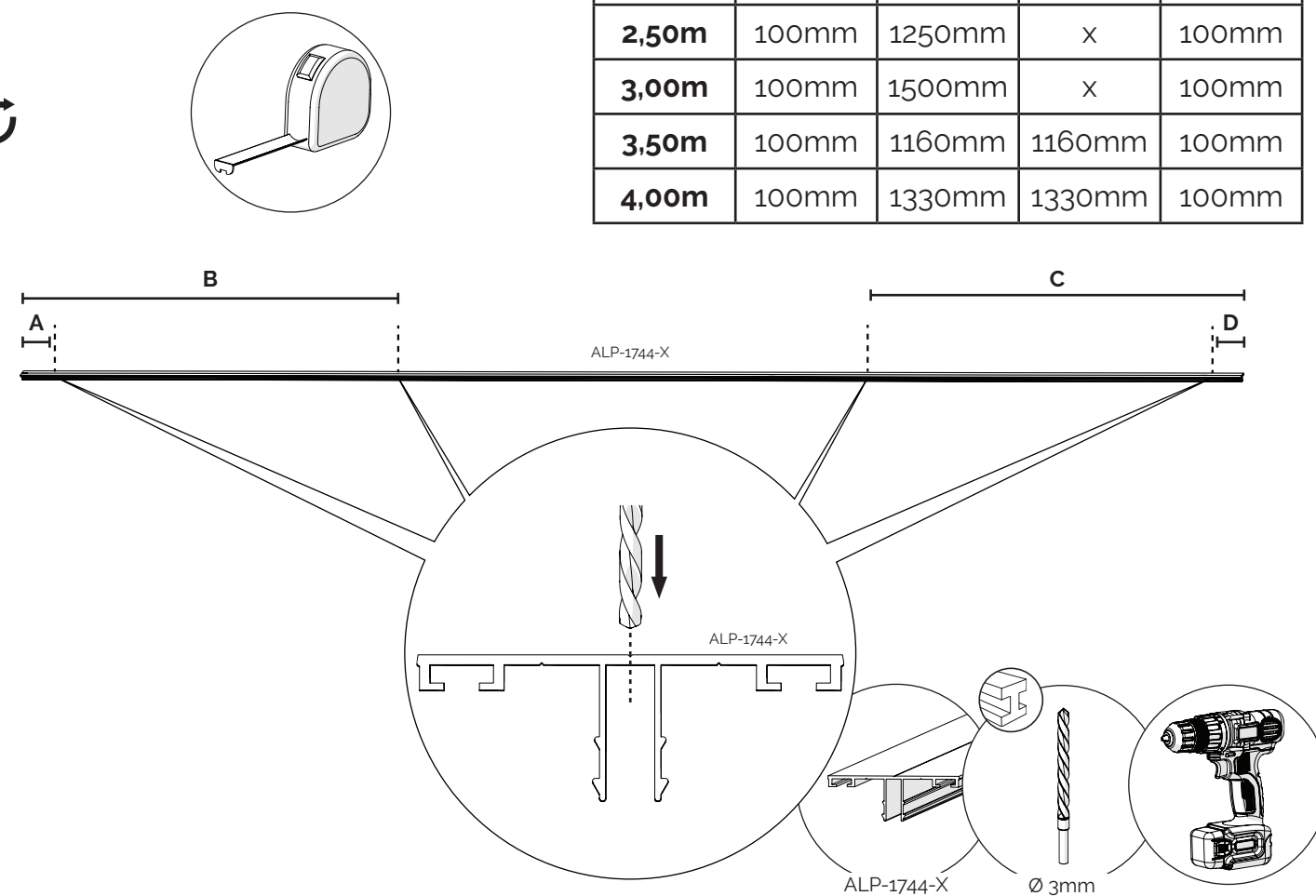
4



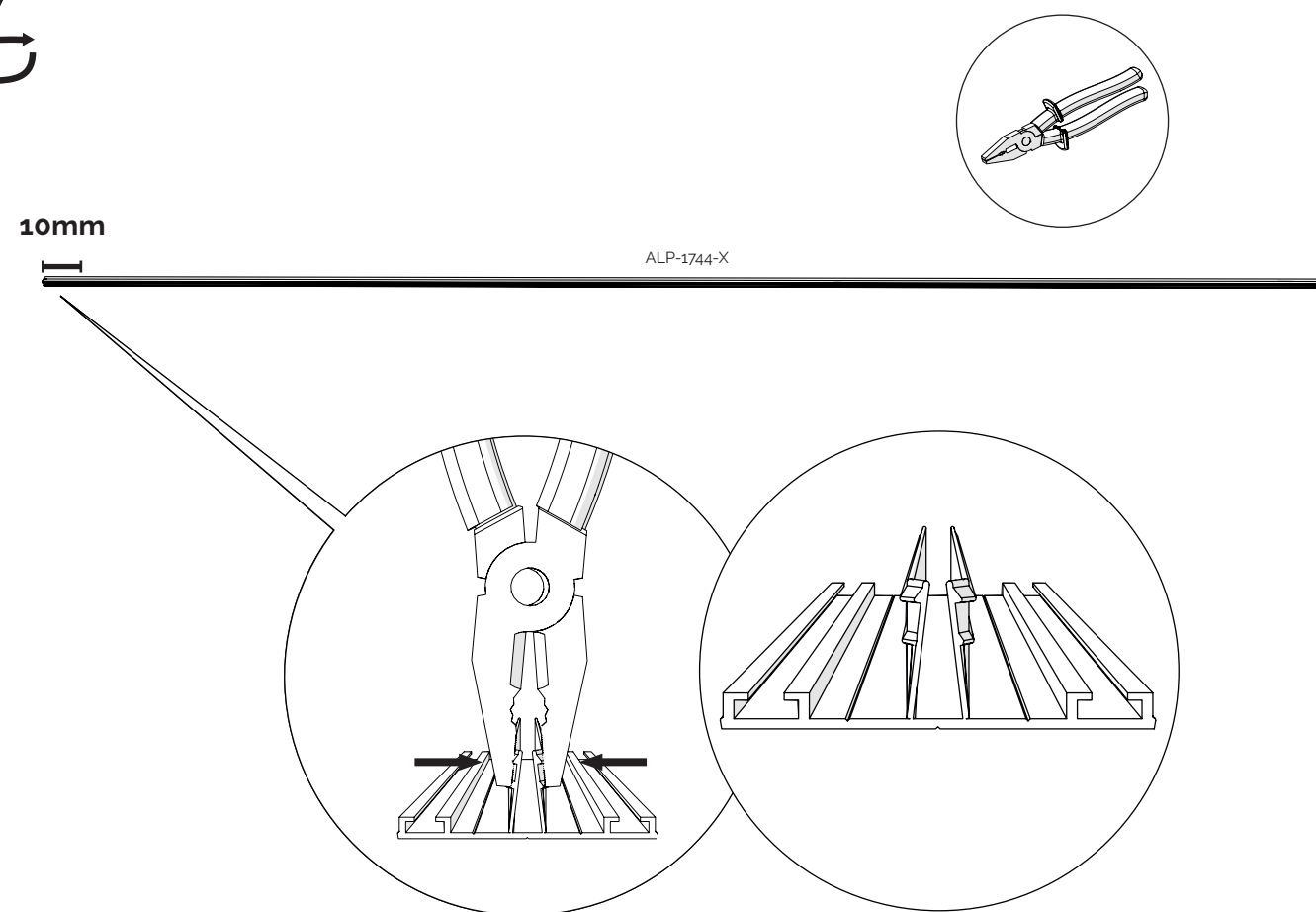
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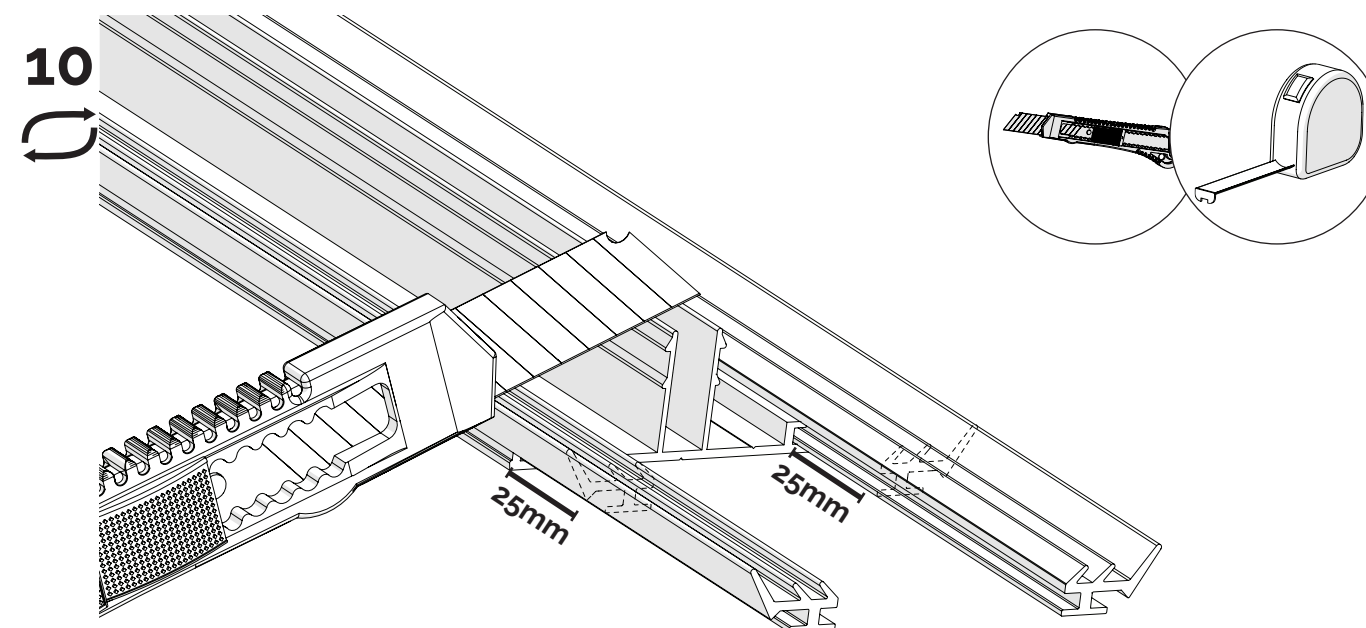
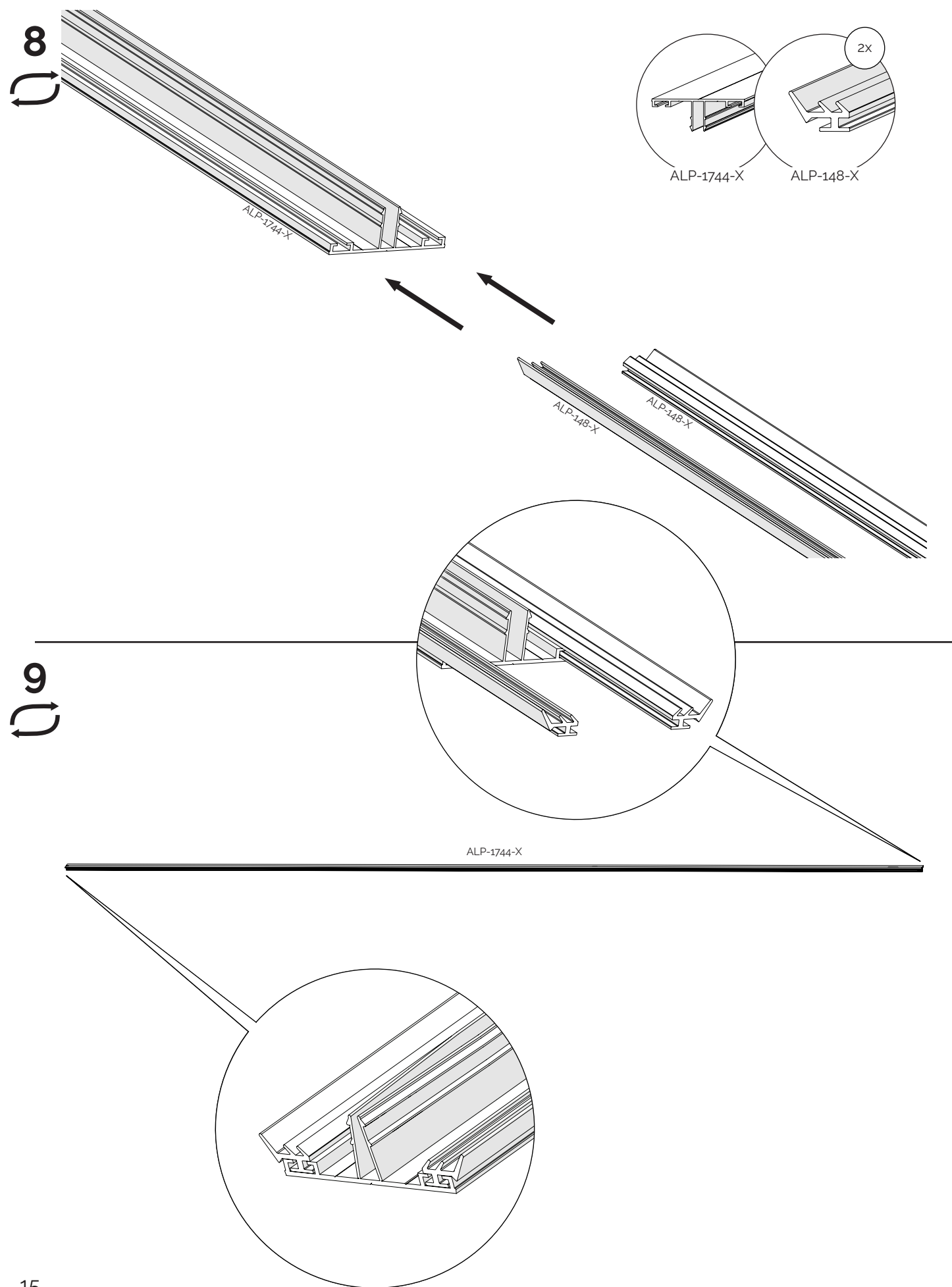


6



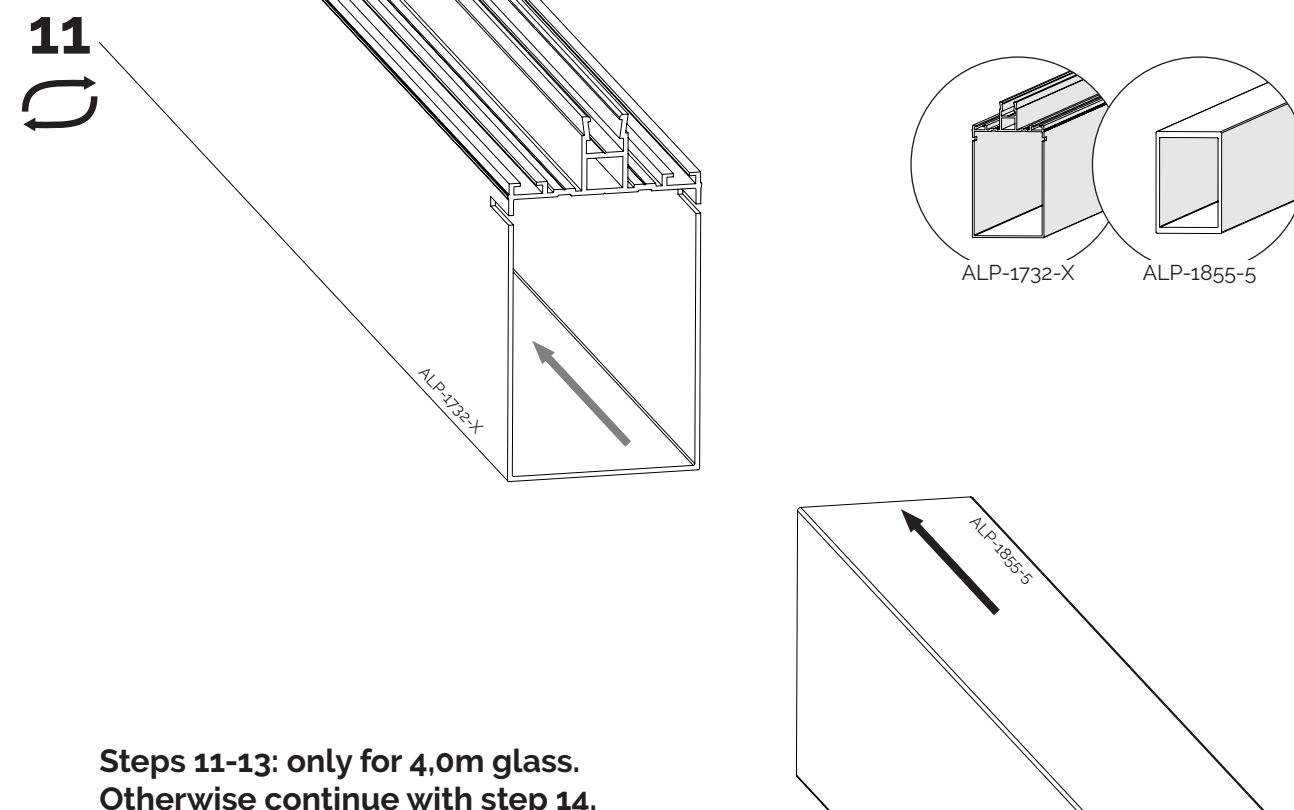
7

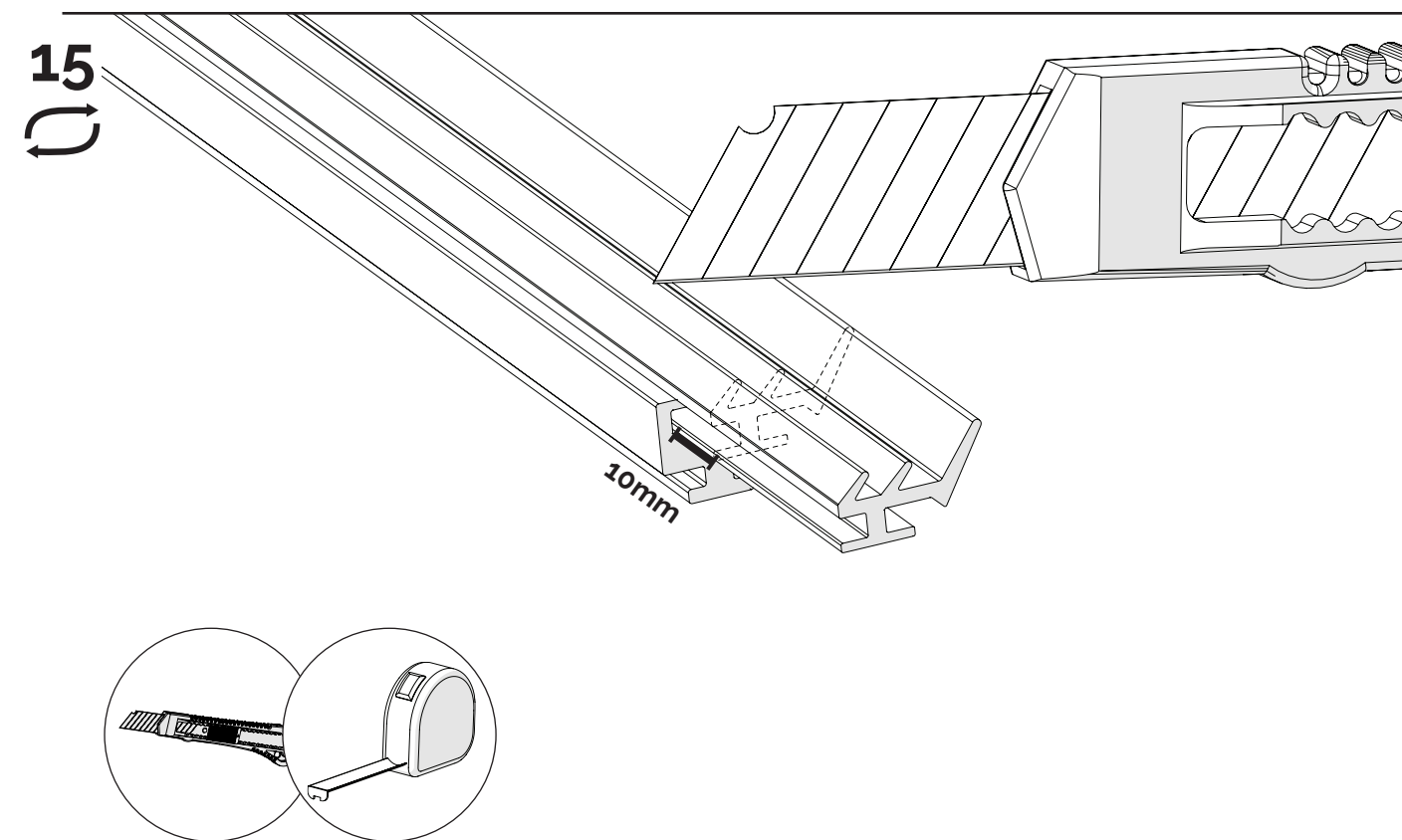
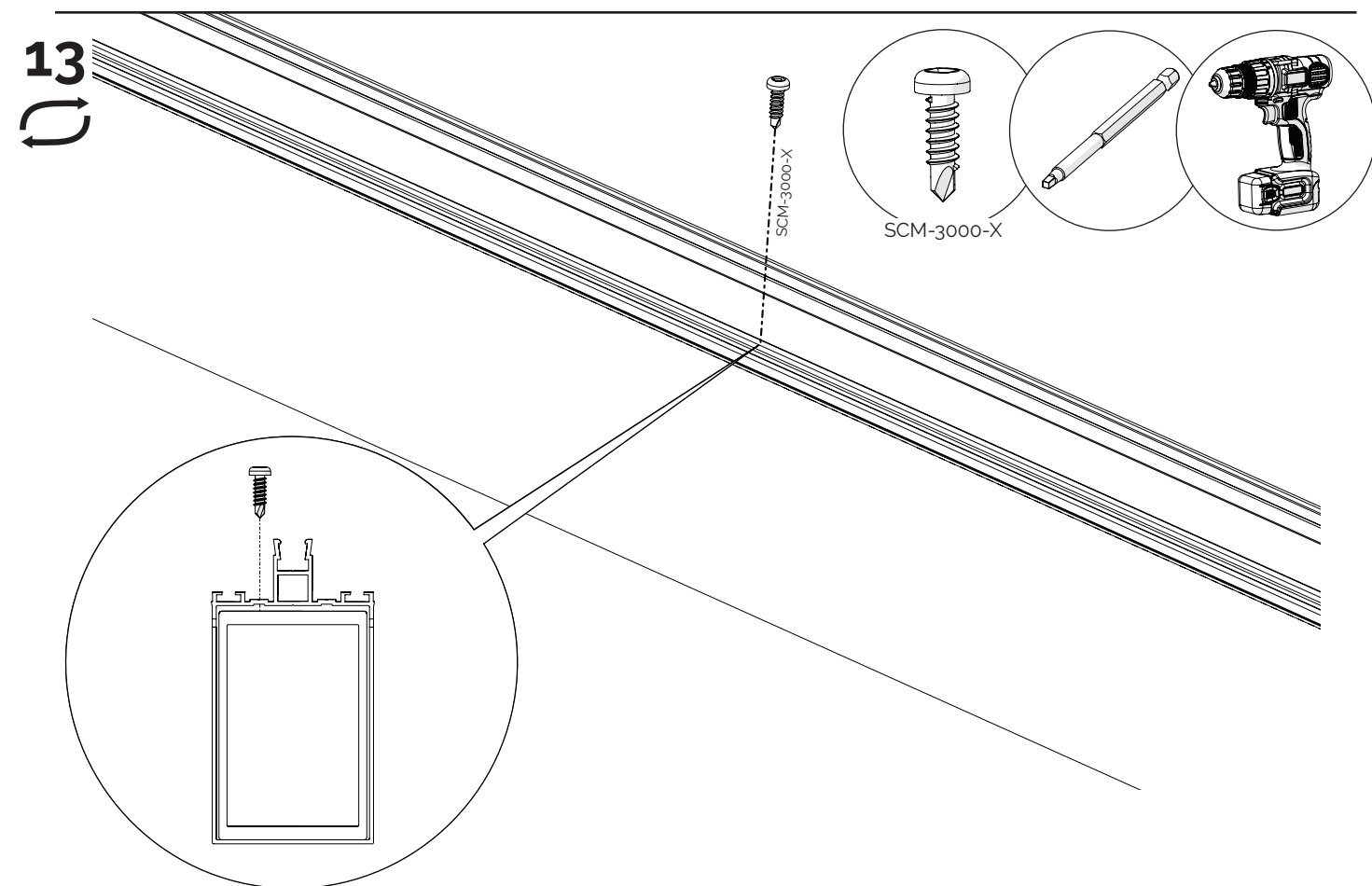
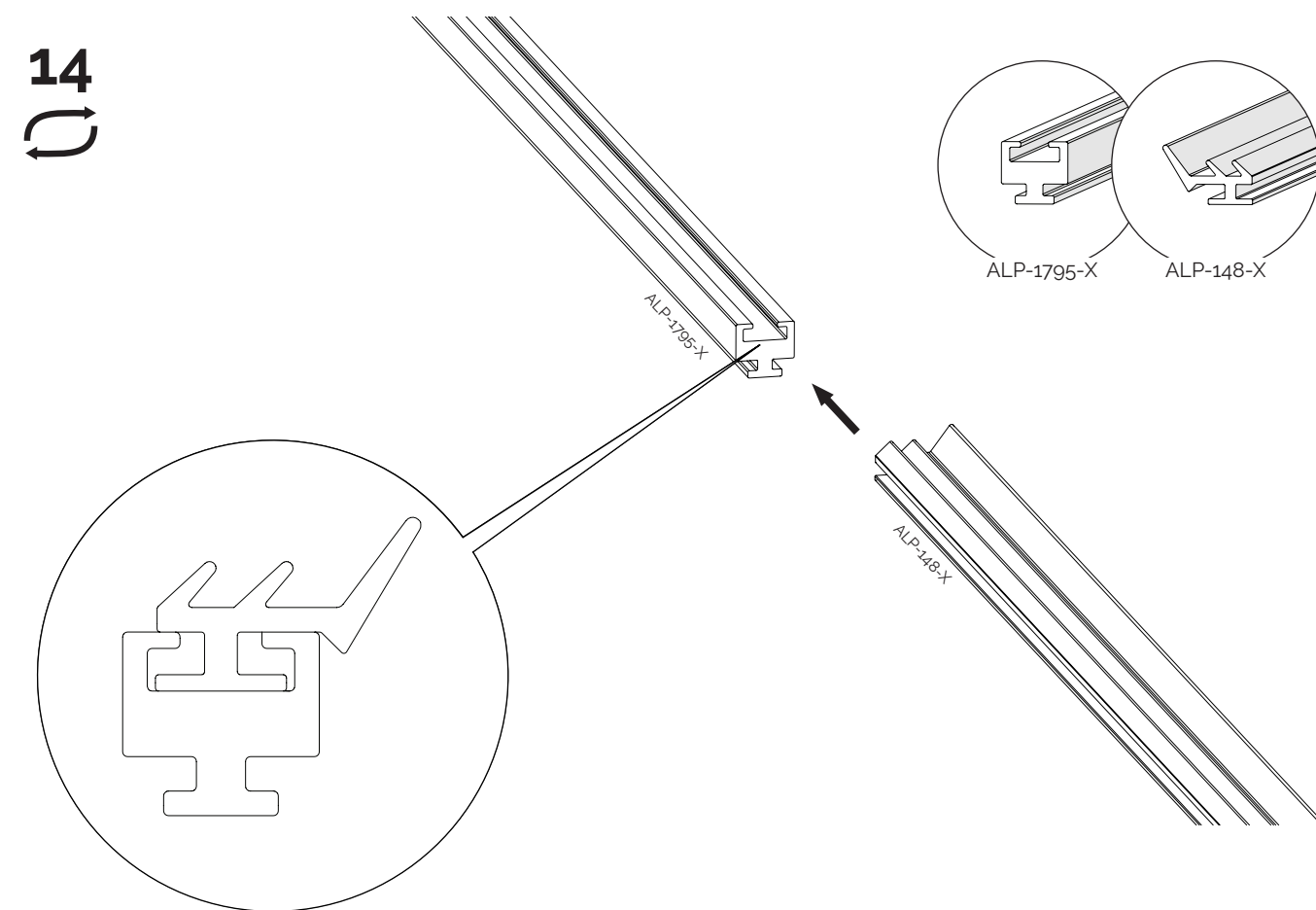
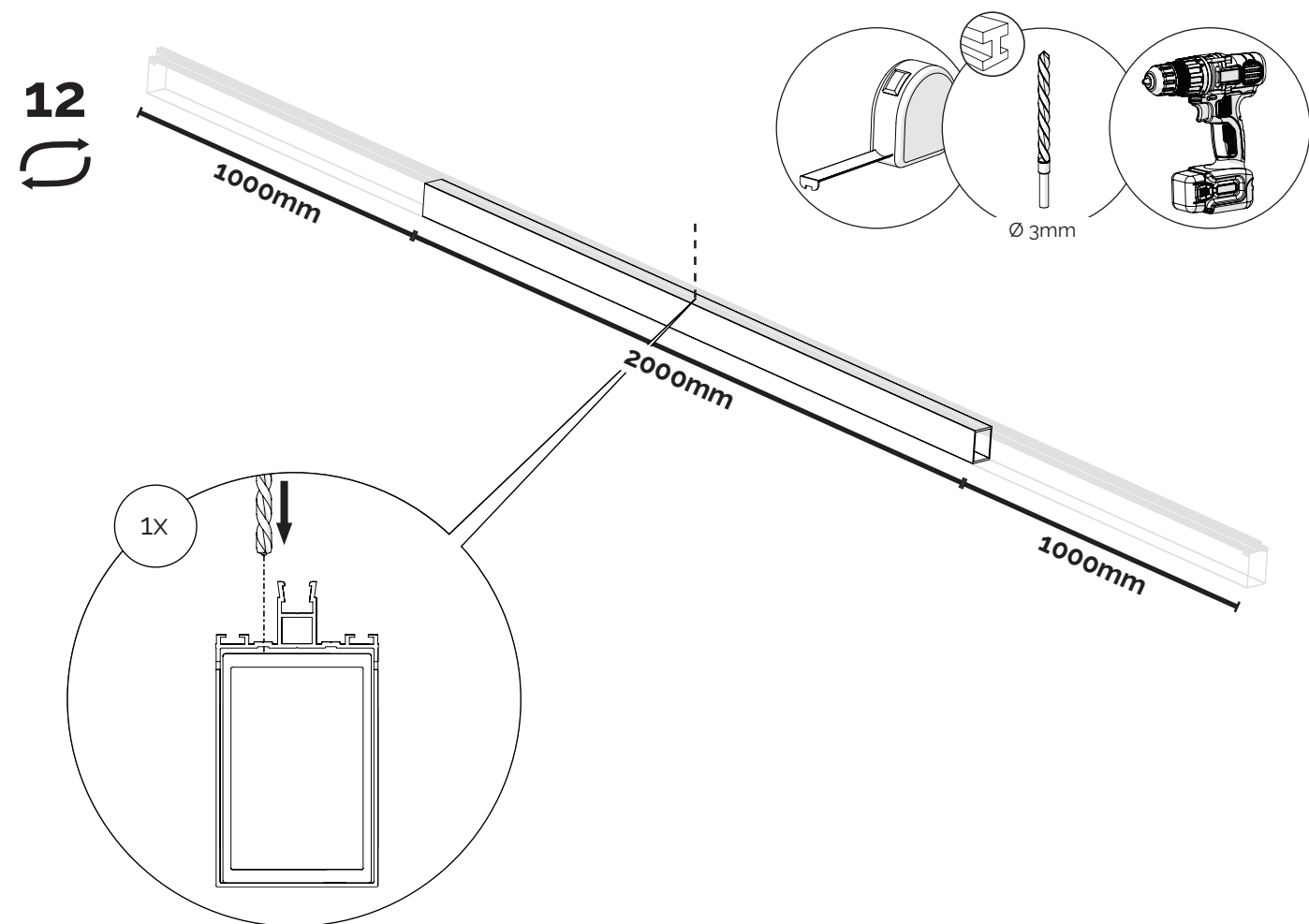


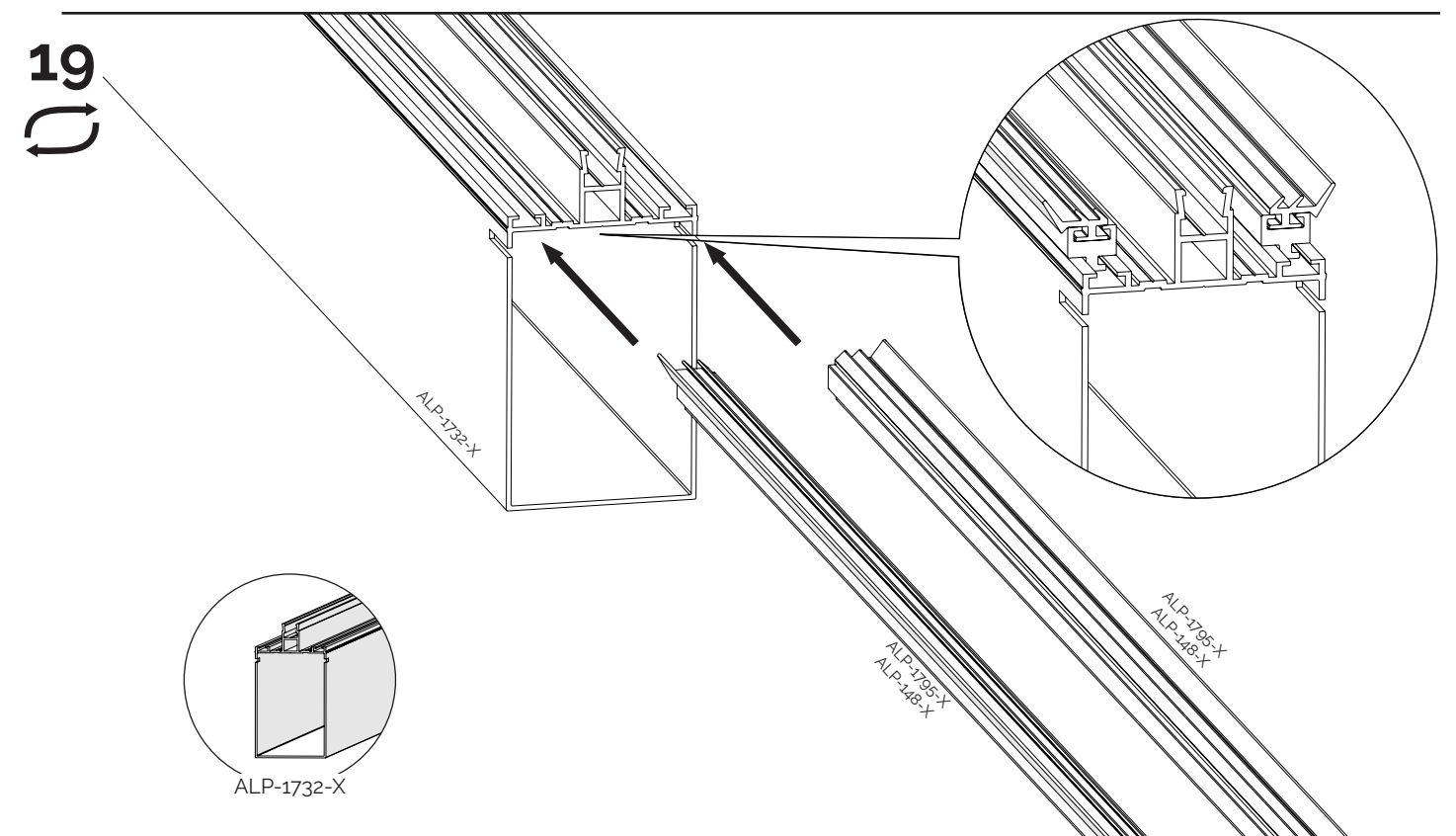
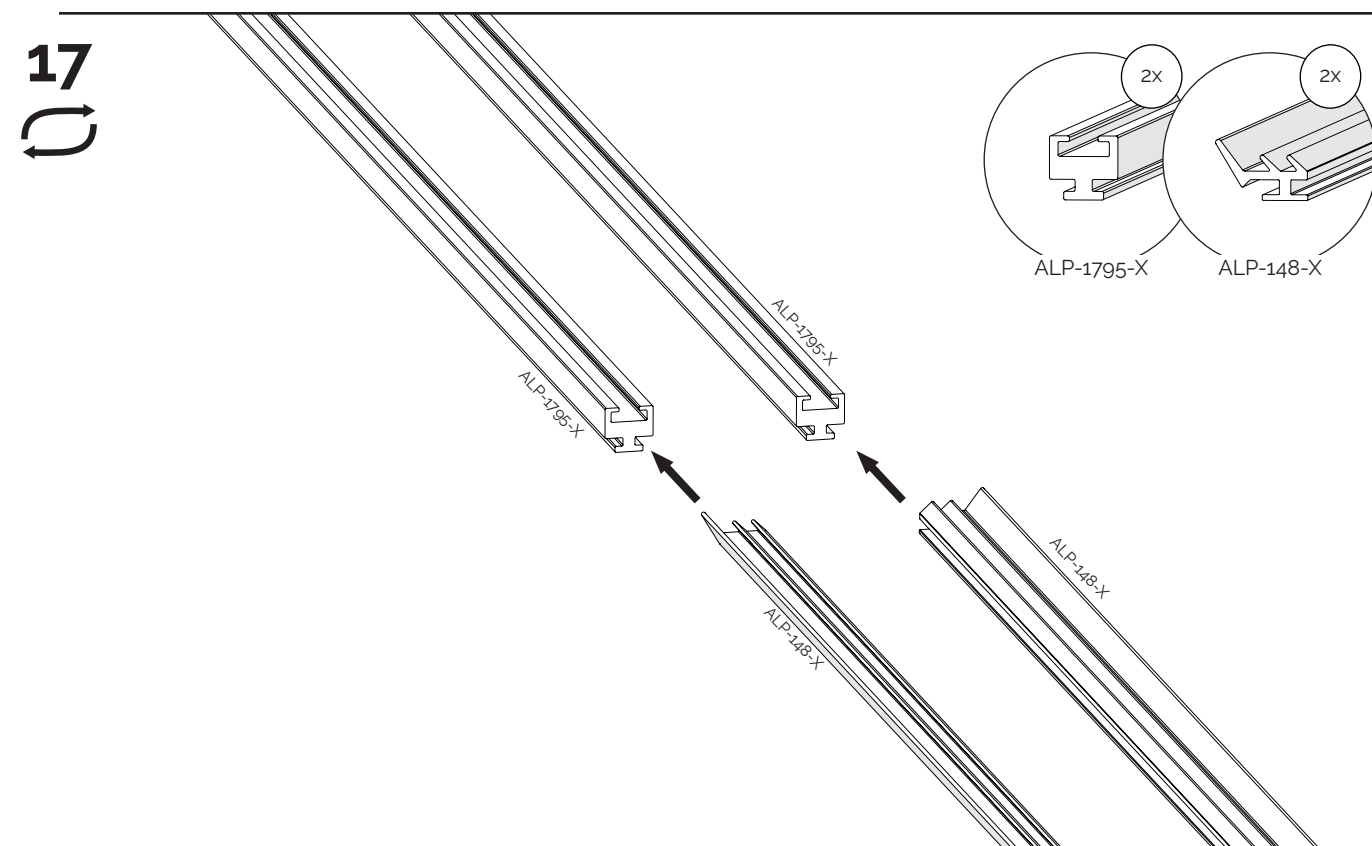
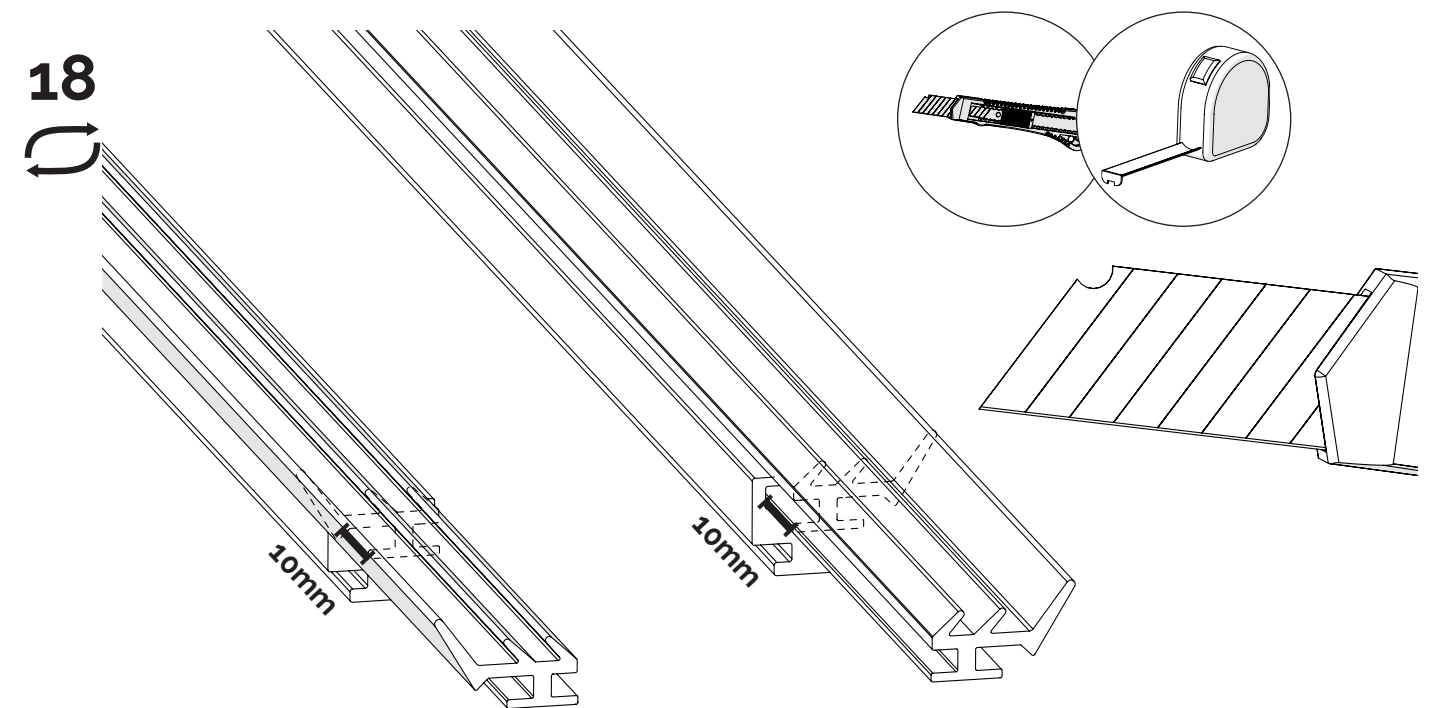
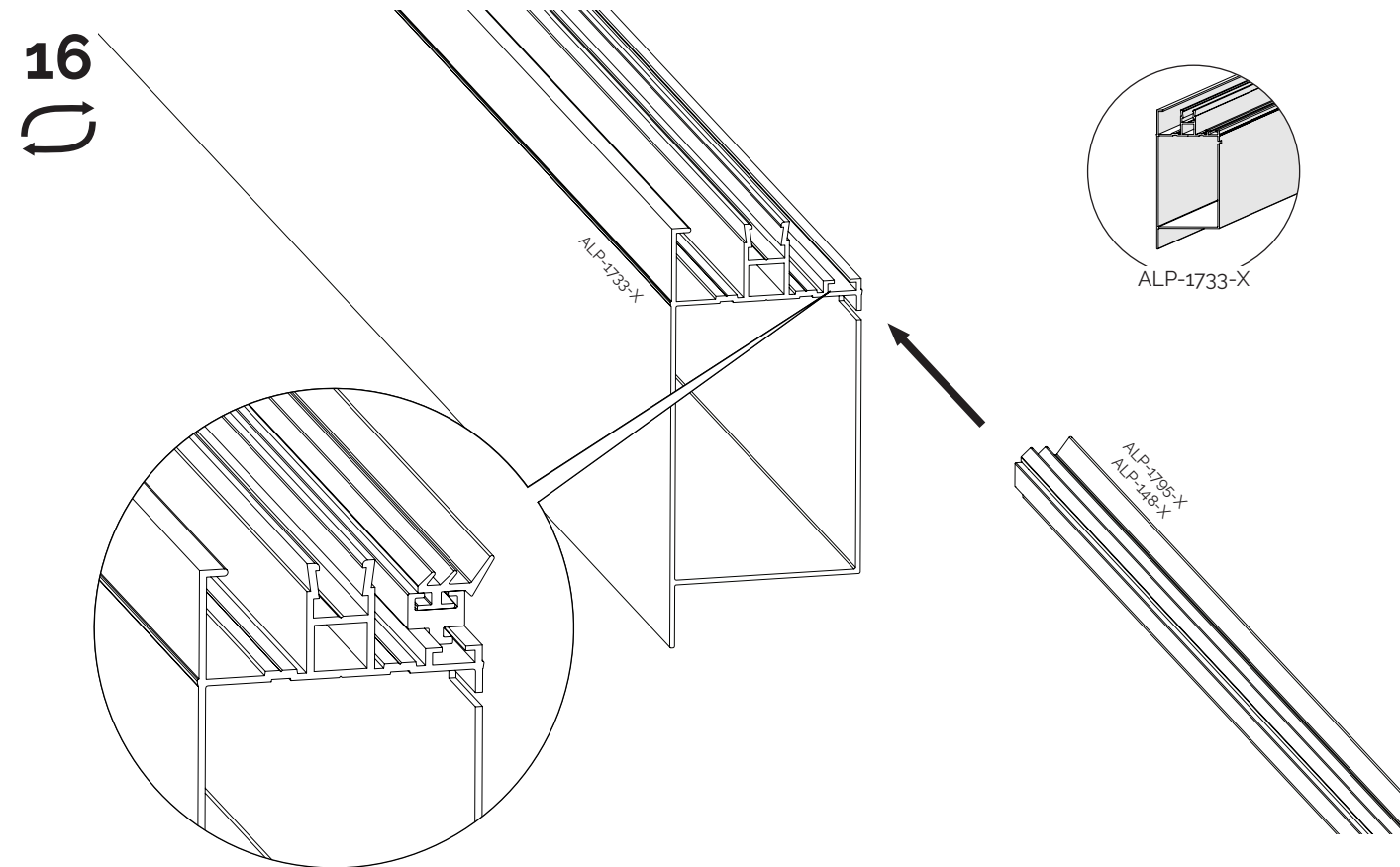


Glass roof: steps 11-19

Polycarbonate roof: steps 20-23



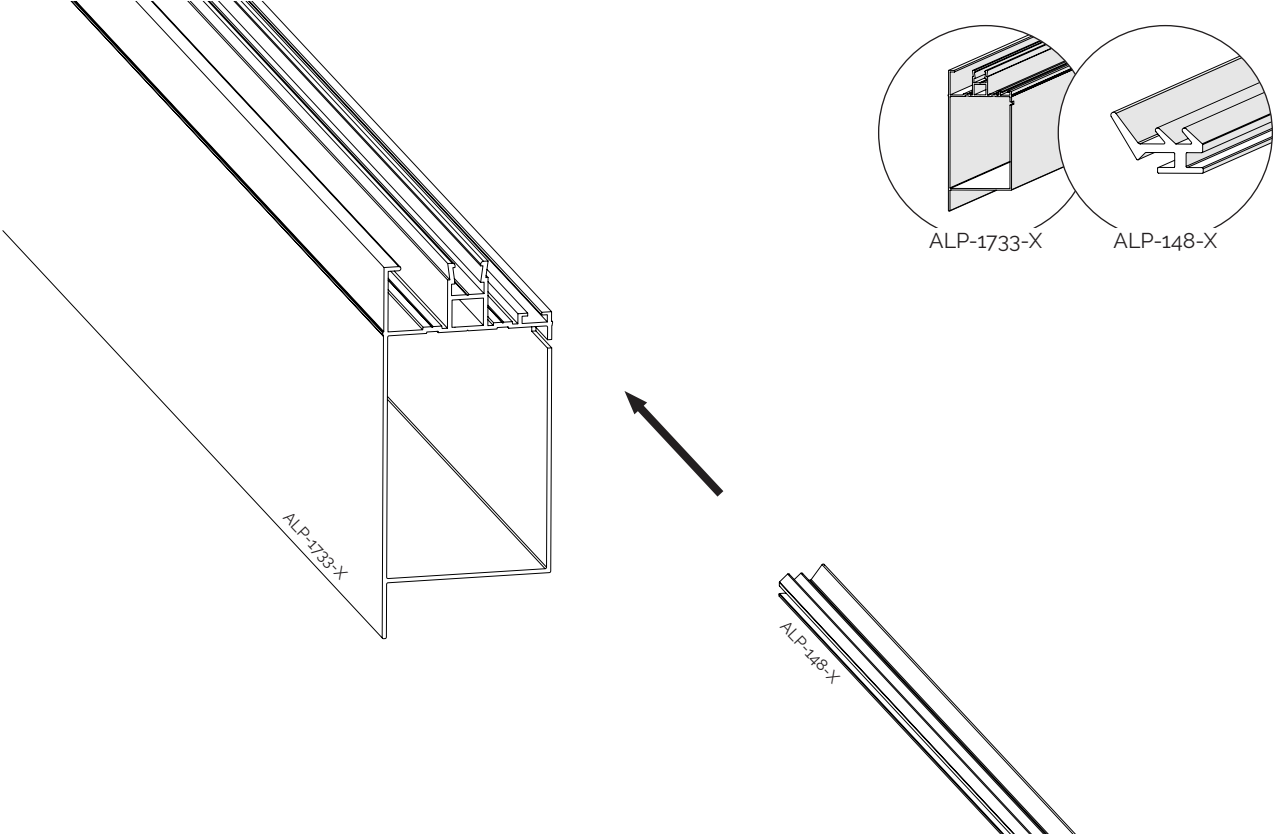




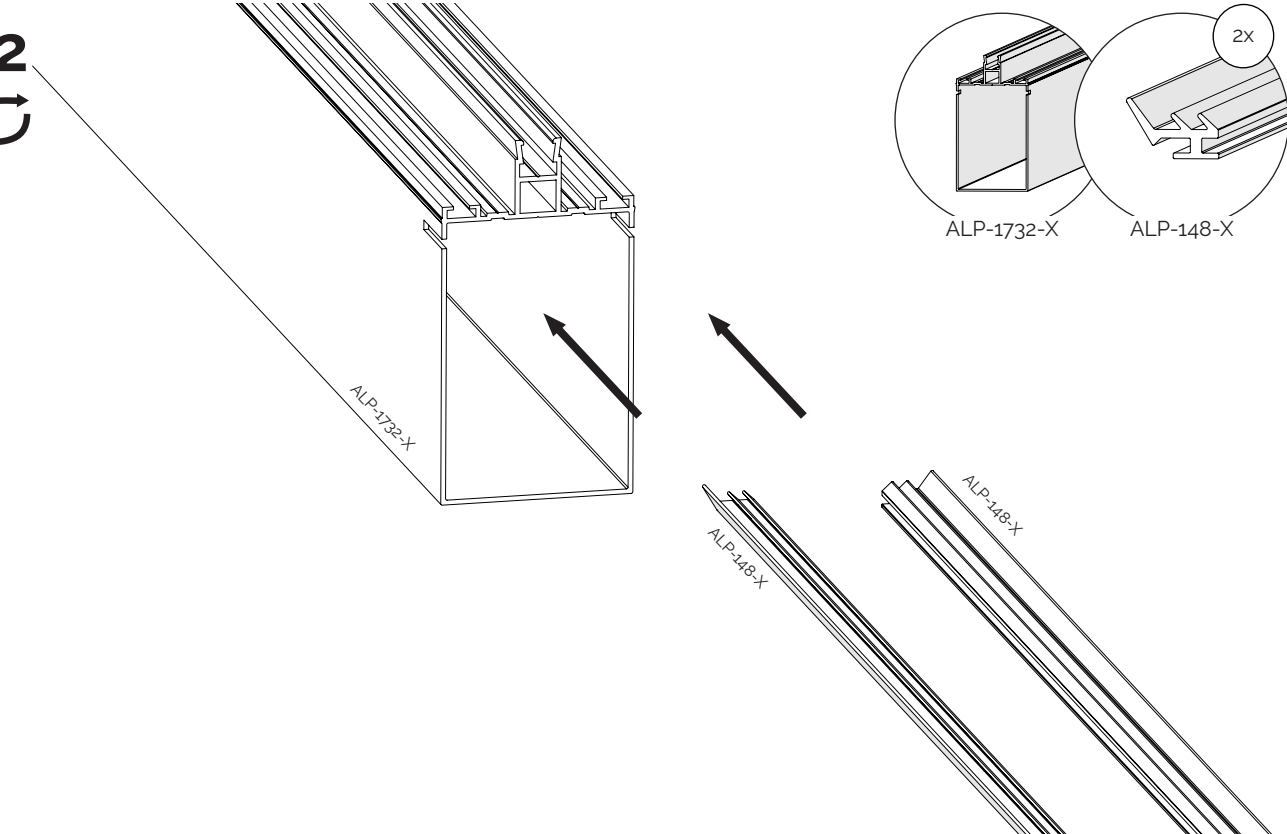
Go to step 24

Polycarbonate roof: steps 20-23

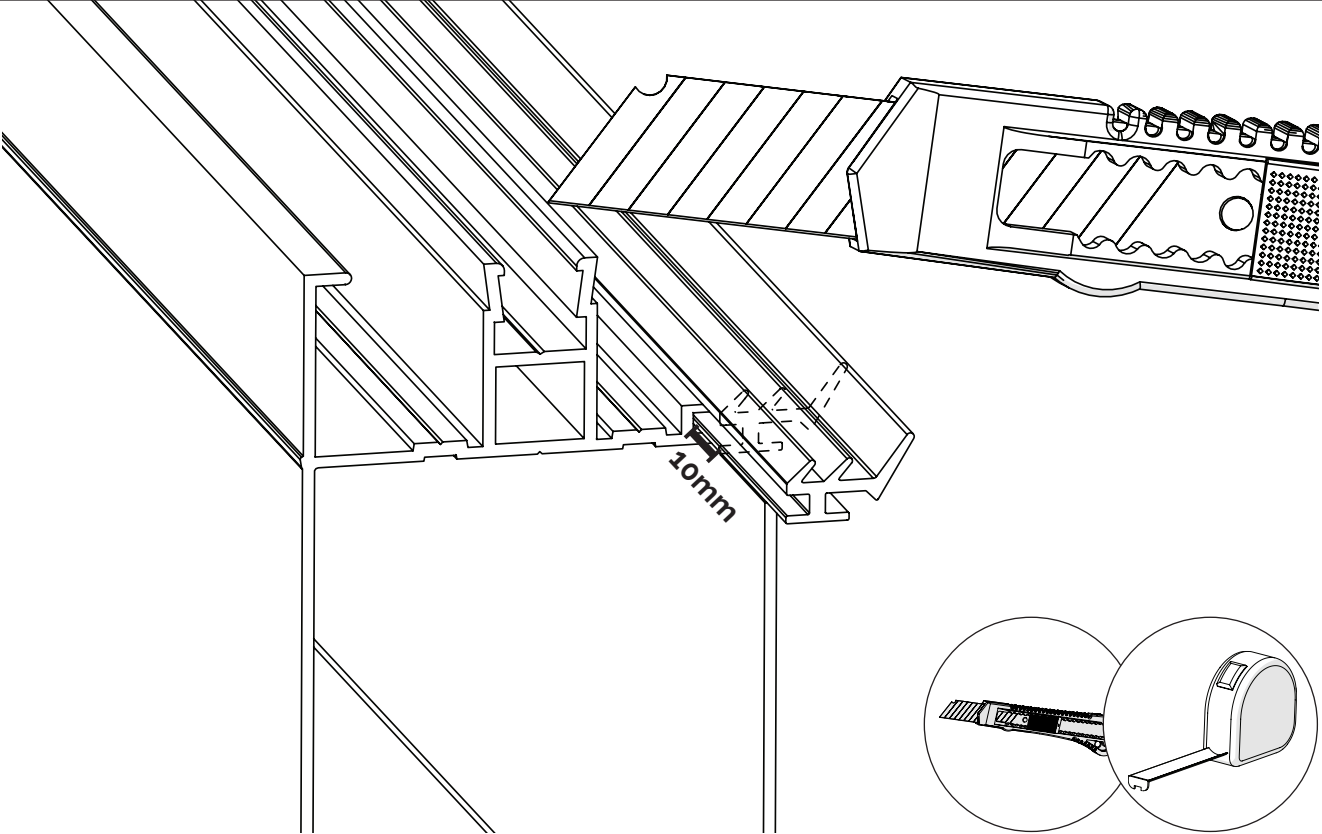
20
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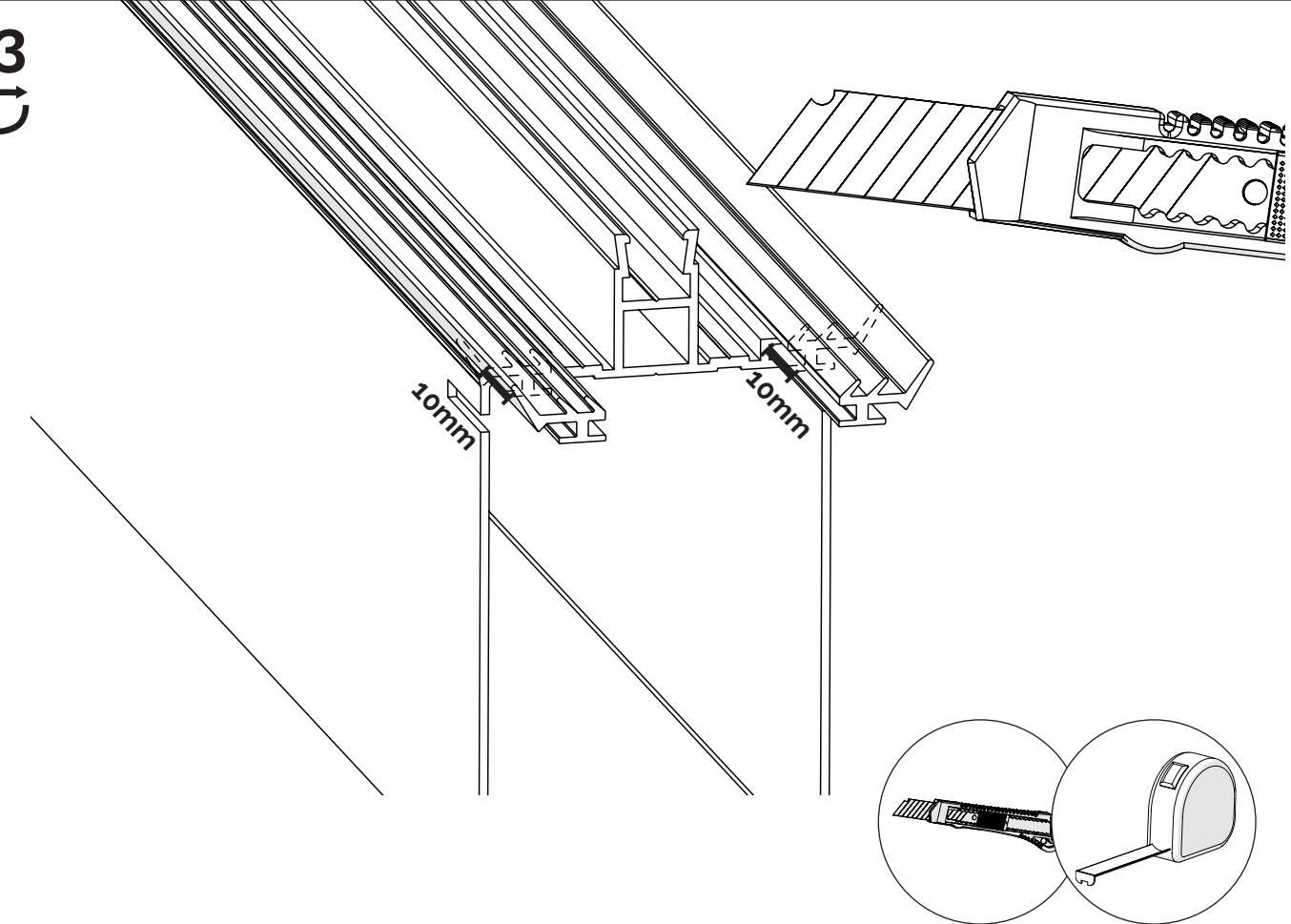
22
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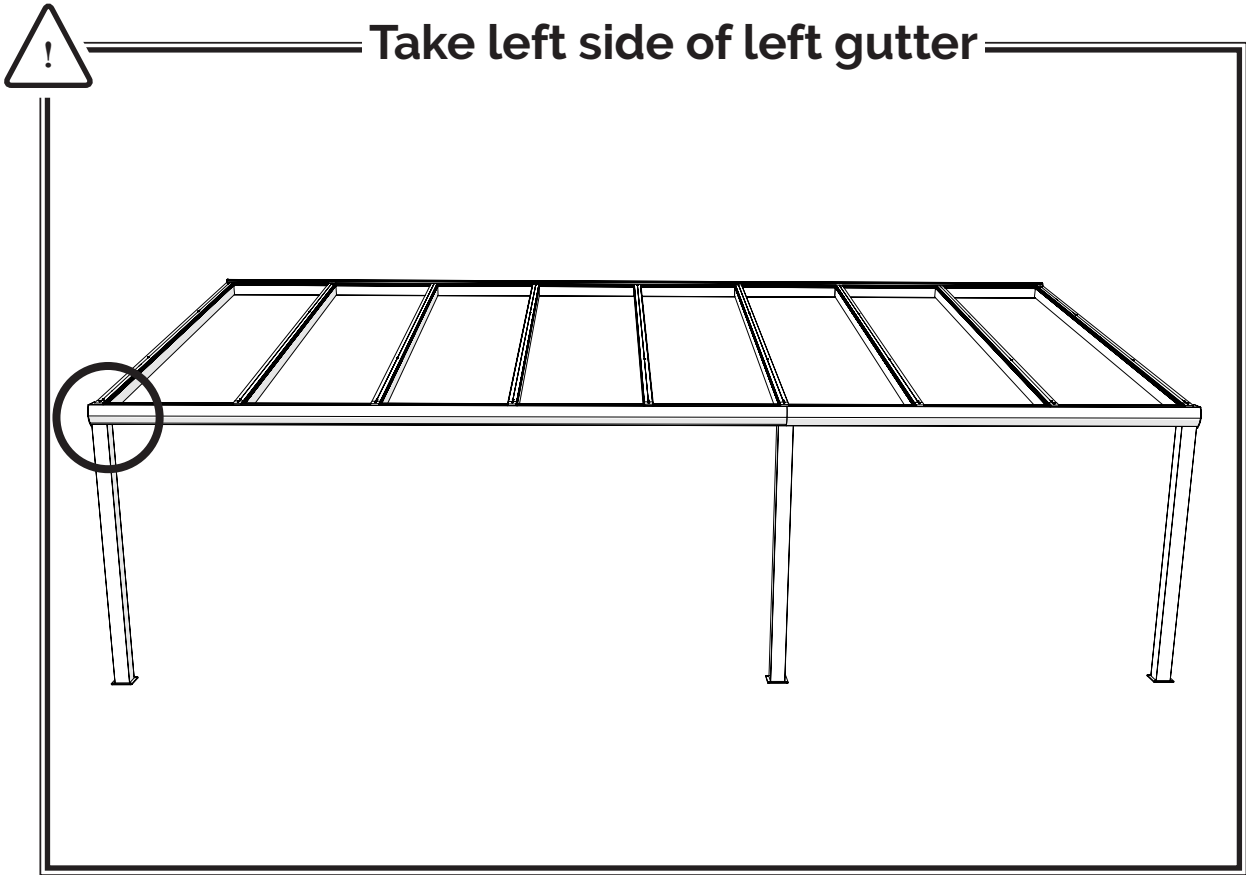
21
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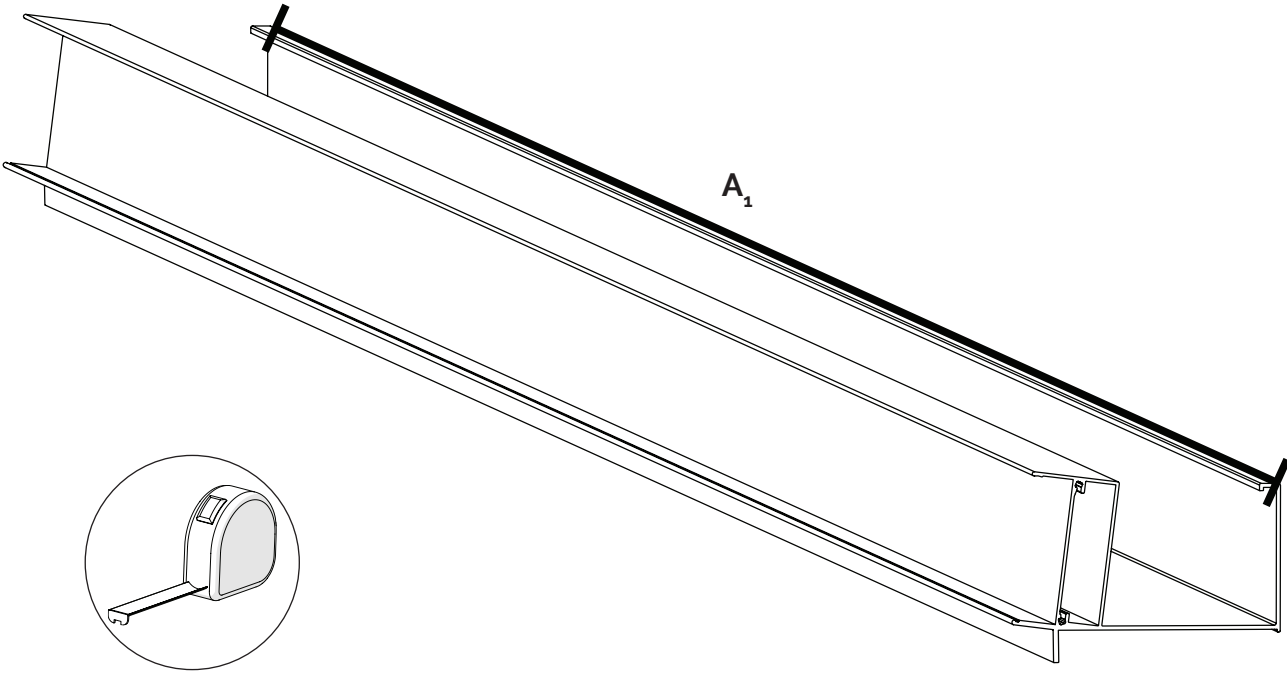
23
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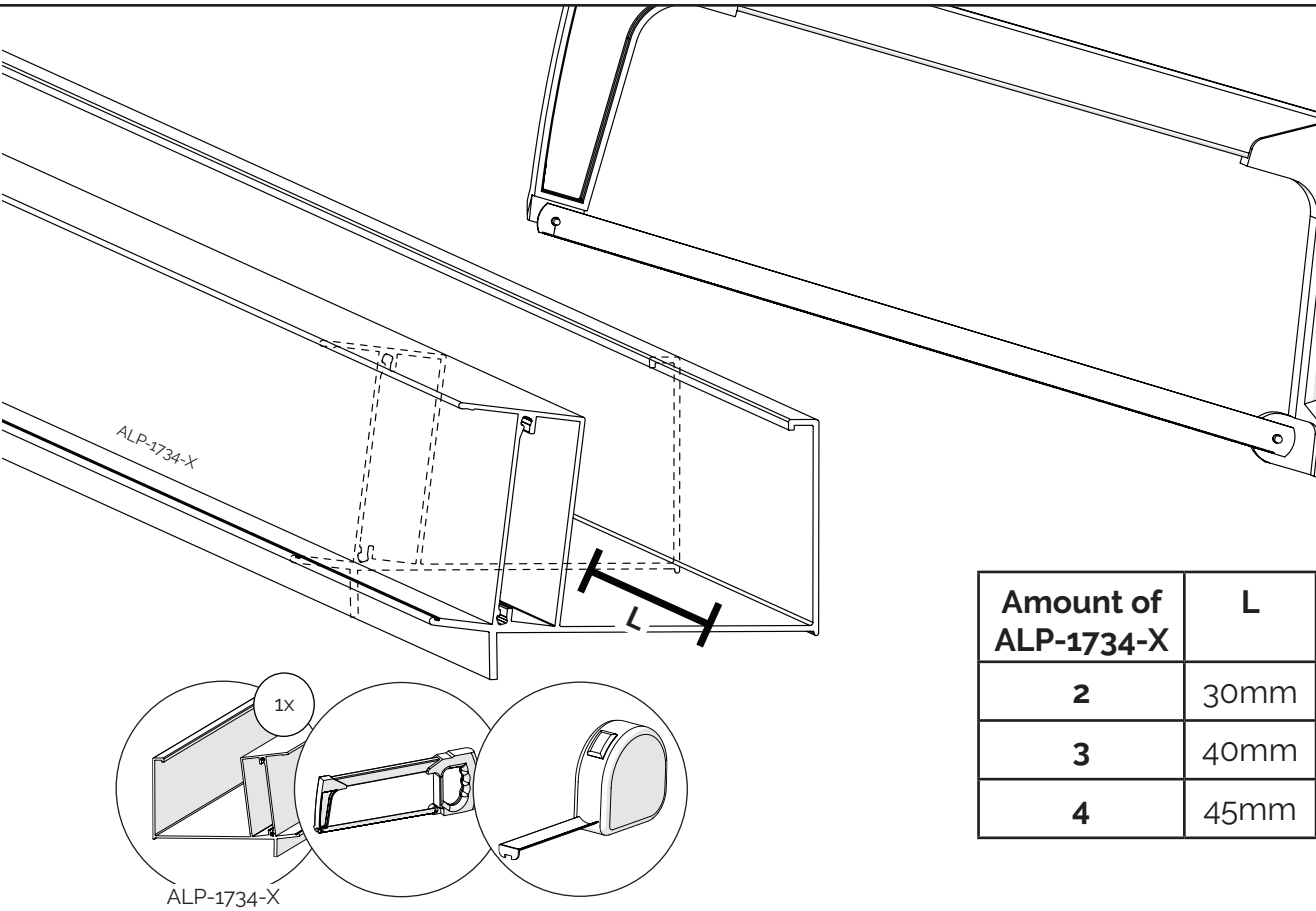
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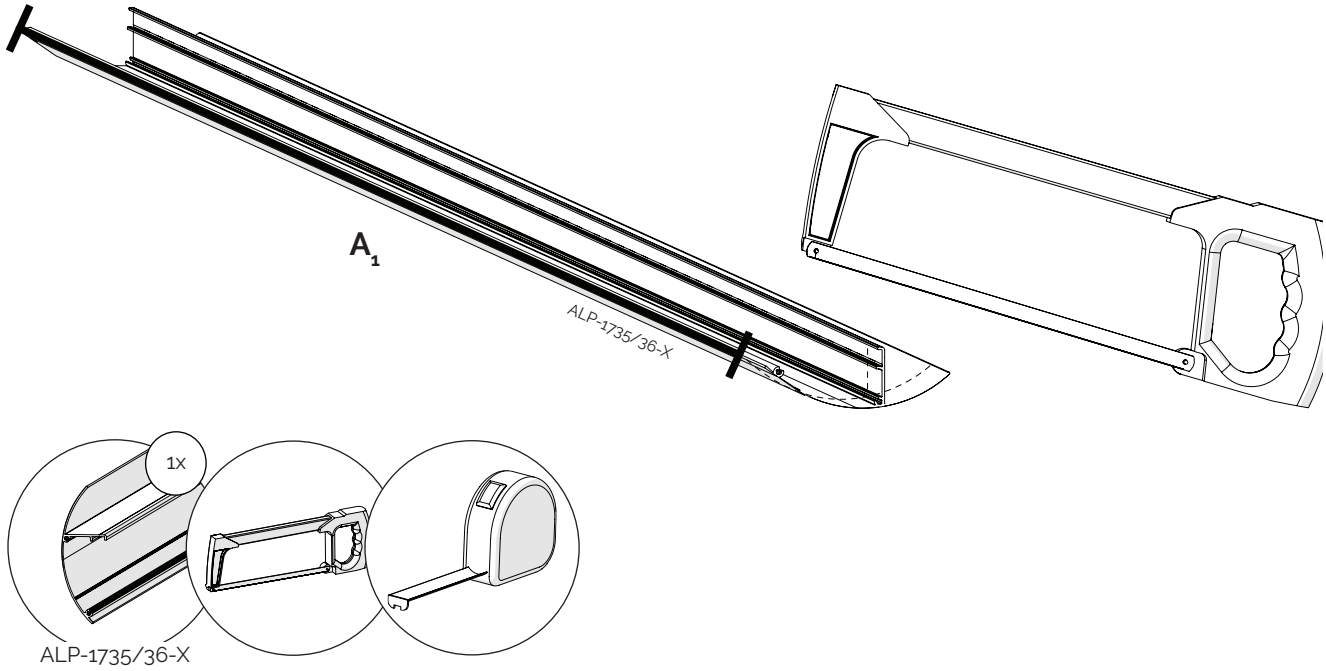
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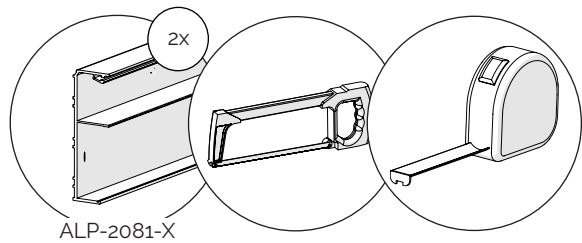
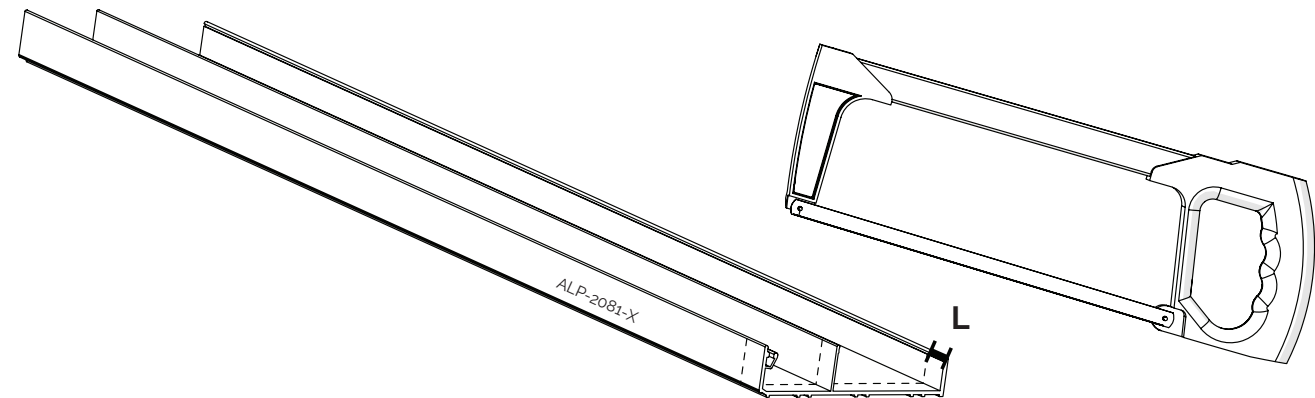
25



27

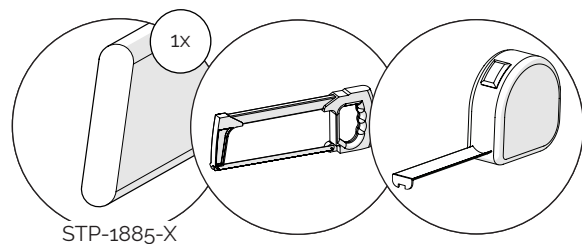
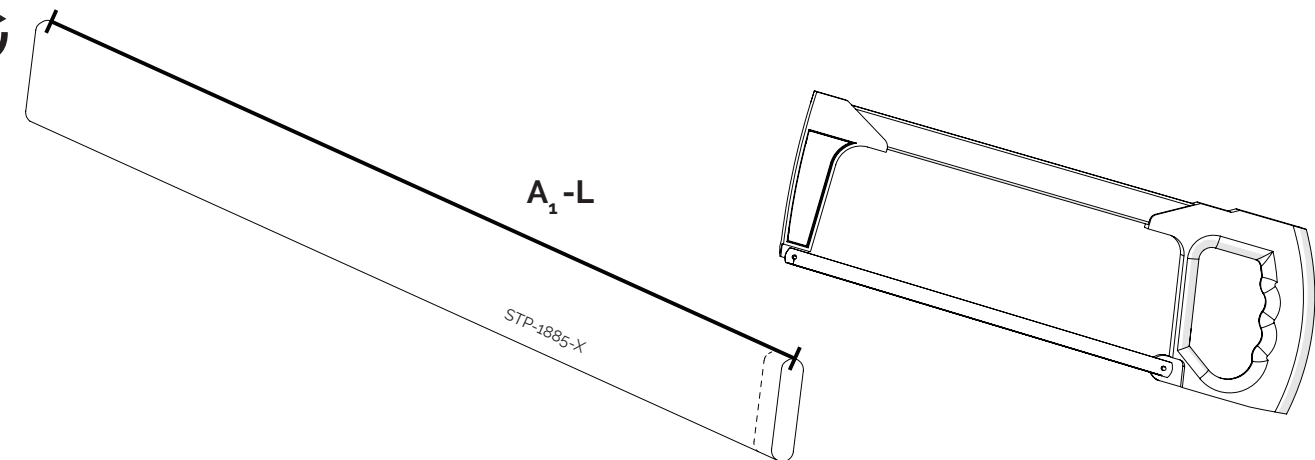


28



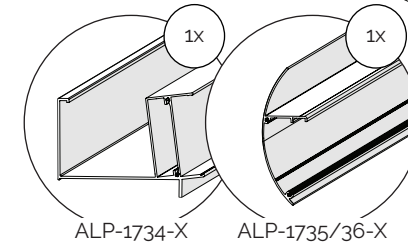
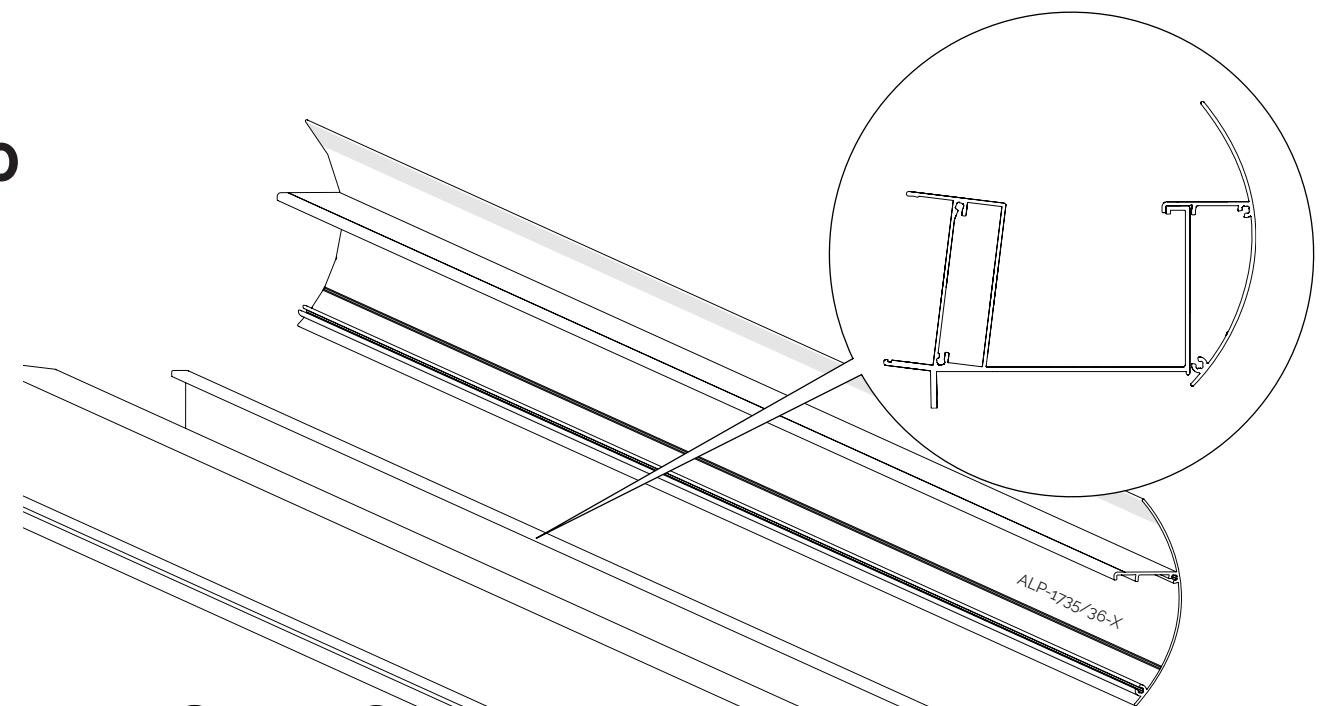
Amount of ALP-1734-X	L
2	30mm
3	40mm
4	45mm

29

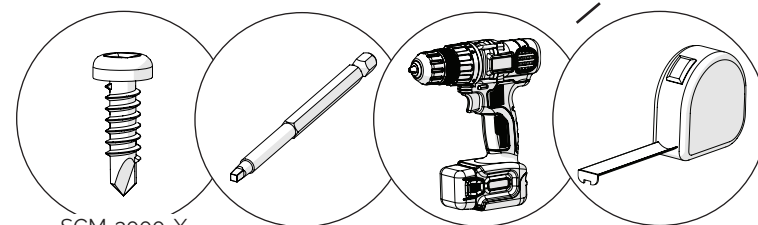
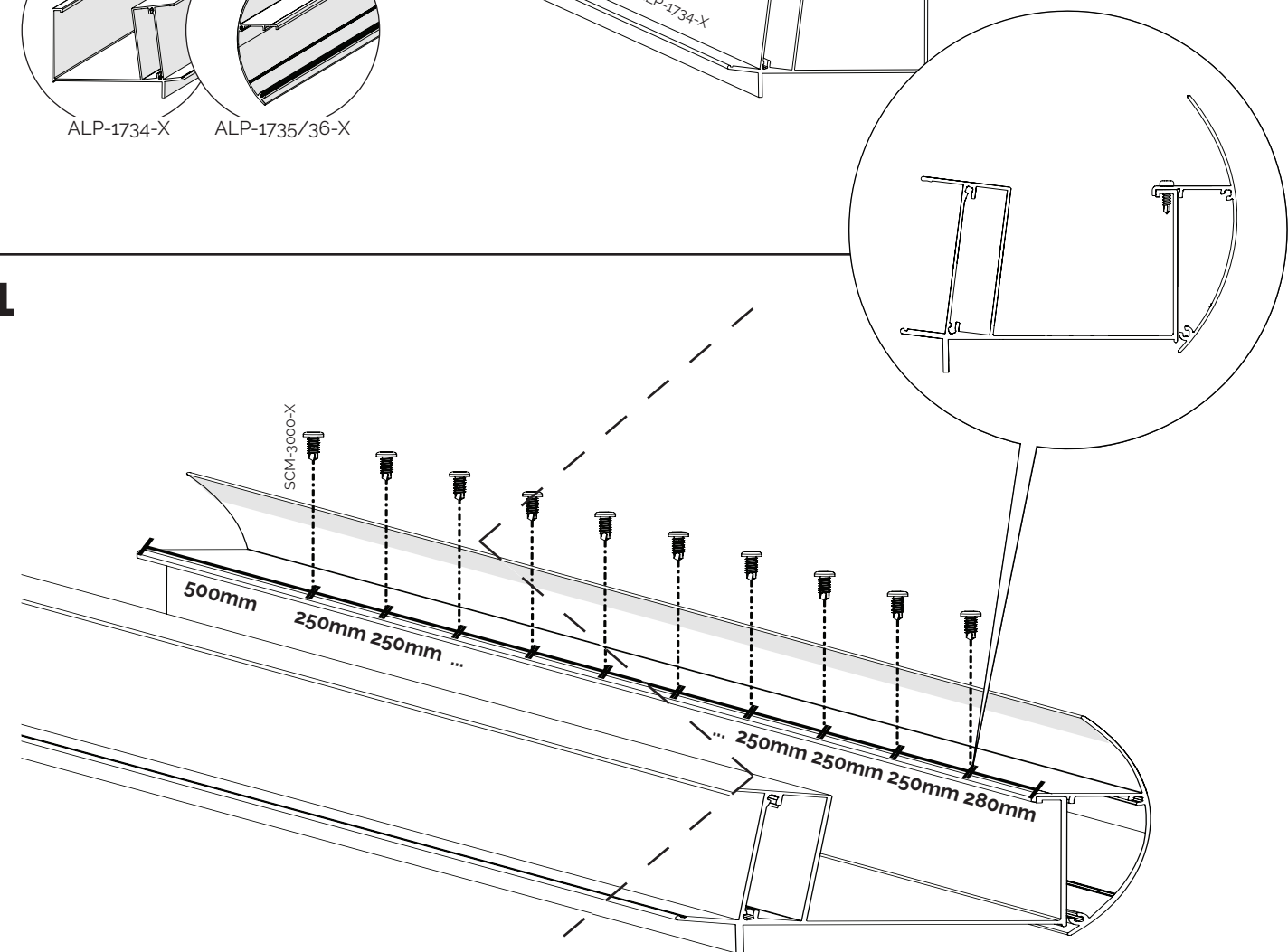


Amount of STP-1885-X	L
2	30mm
3	40mm
4	45mm

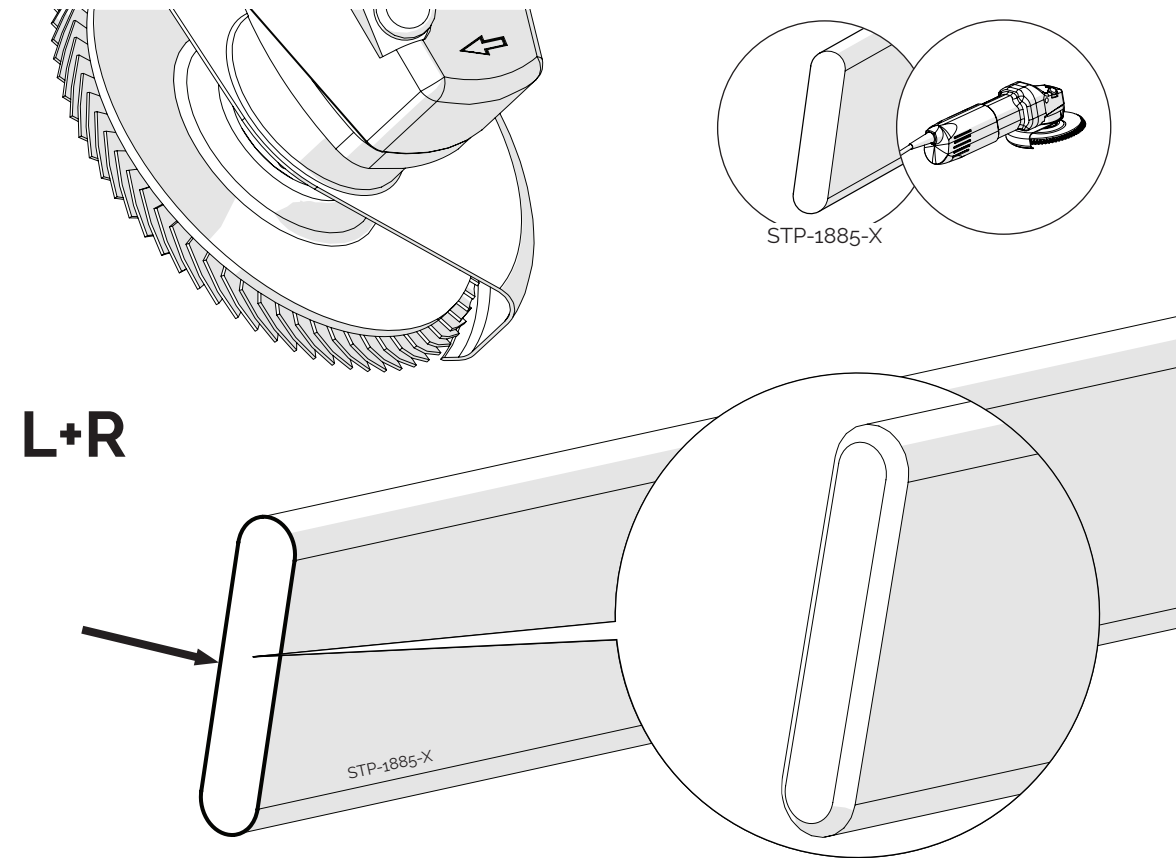
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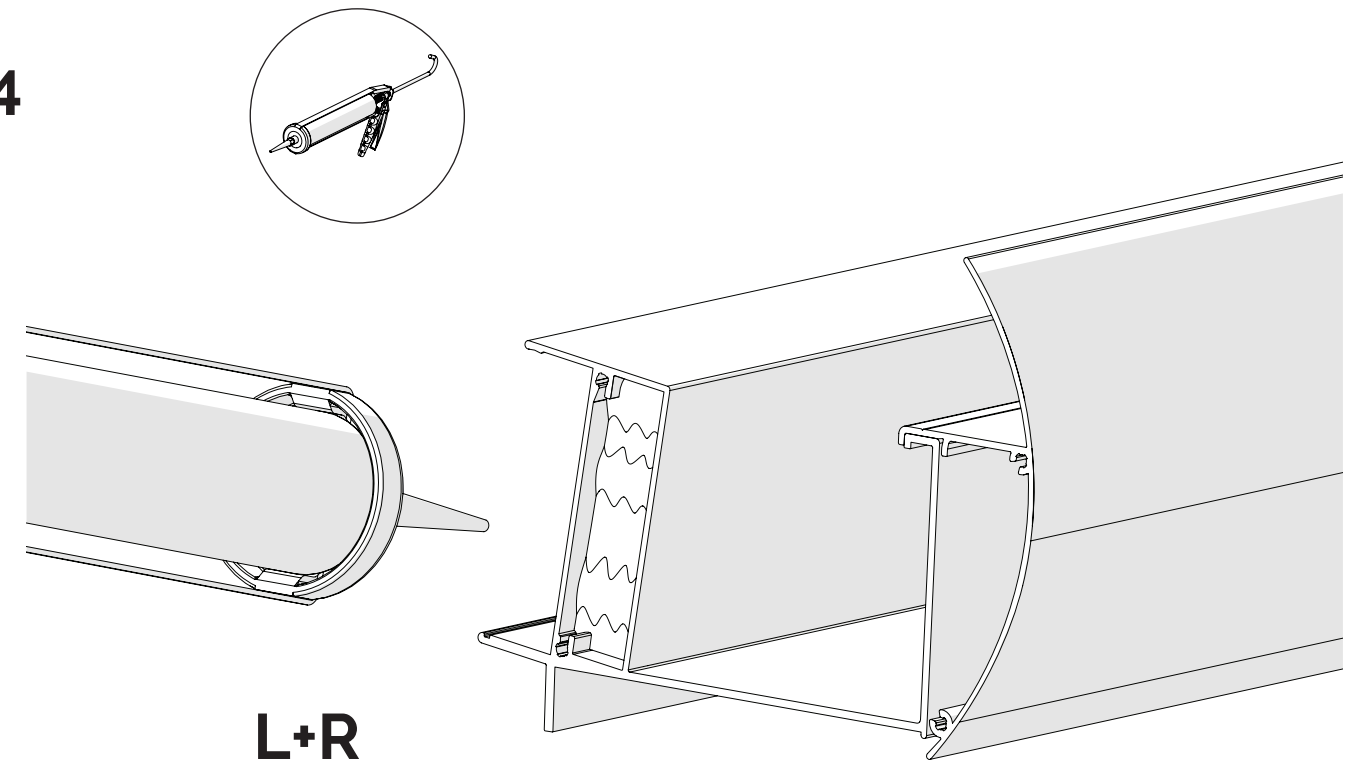
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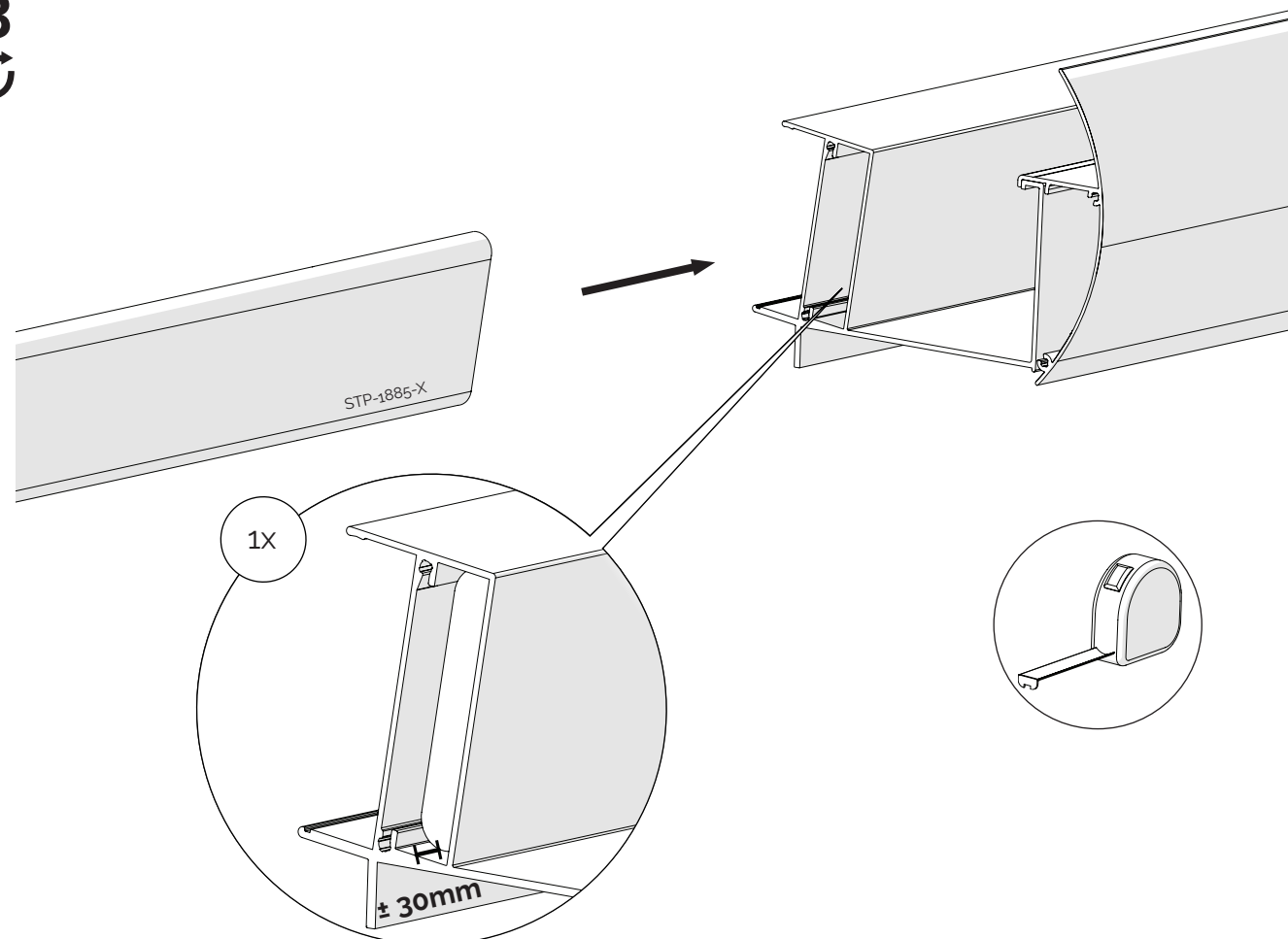
32



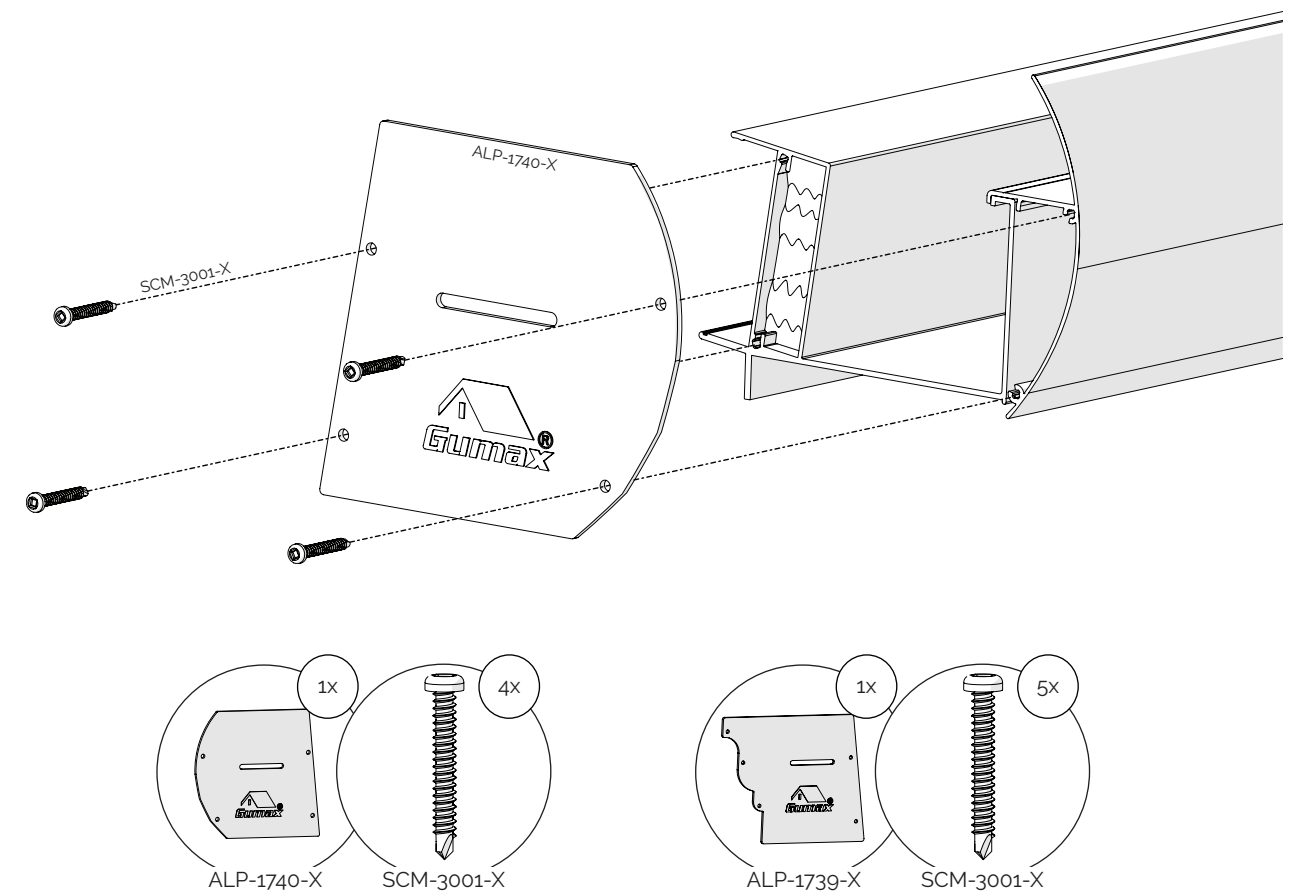
34



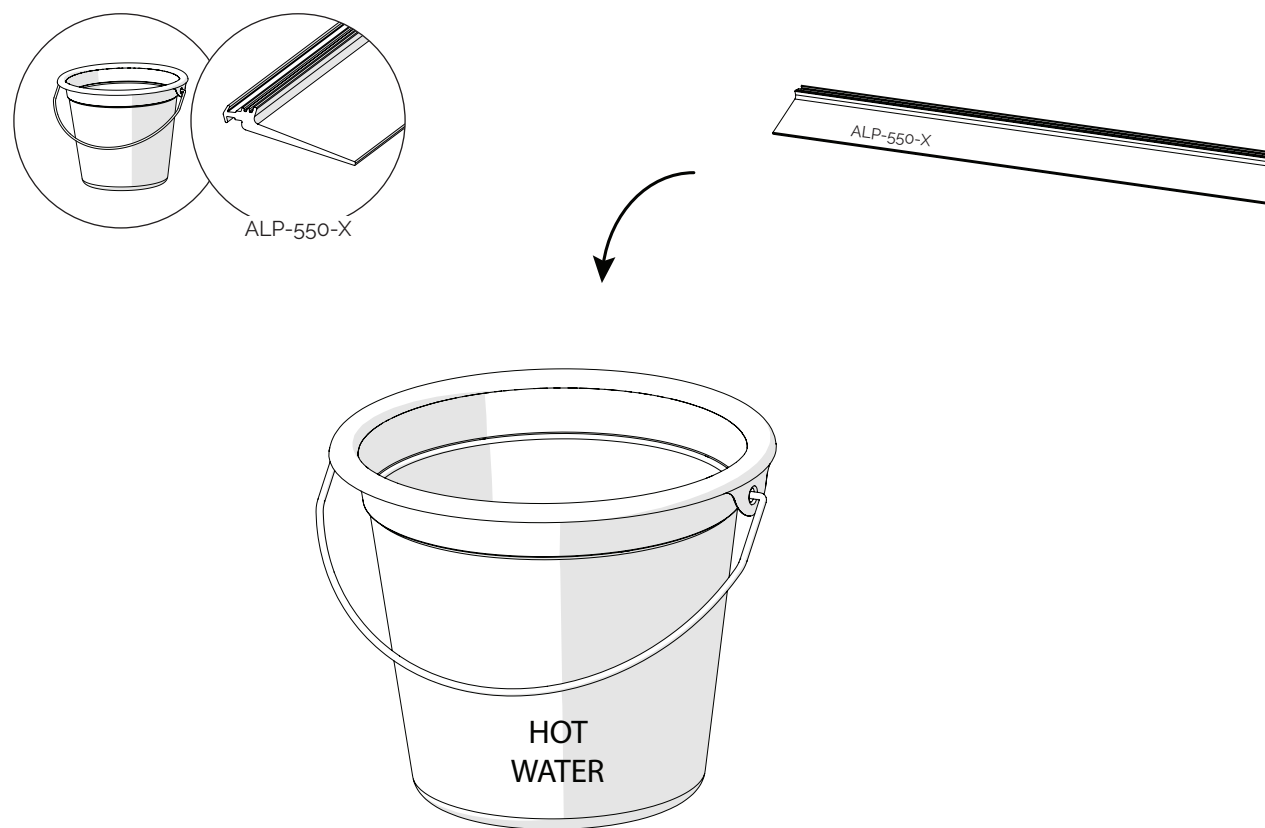
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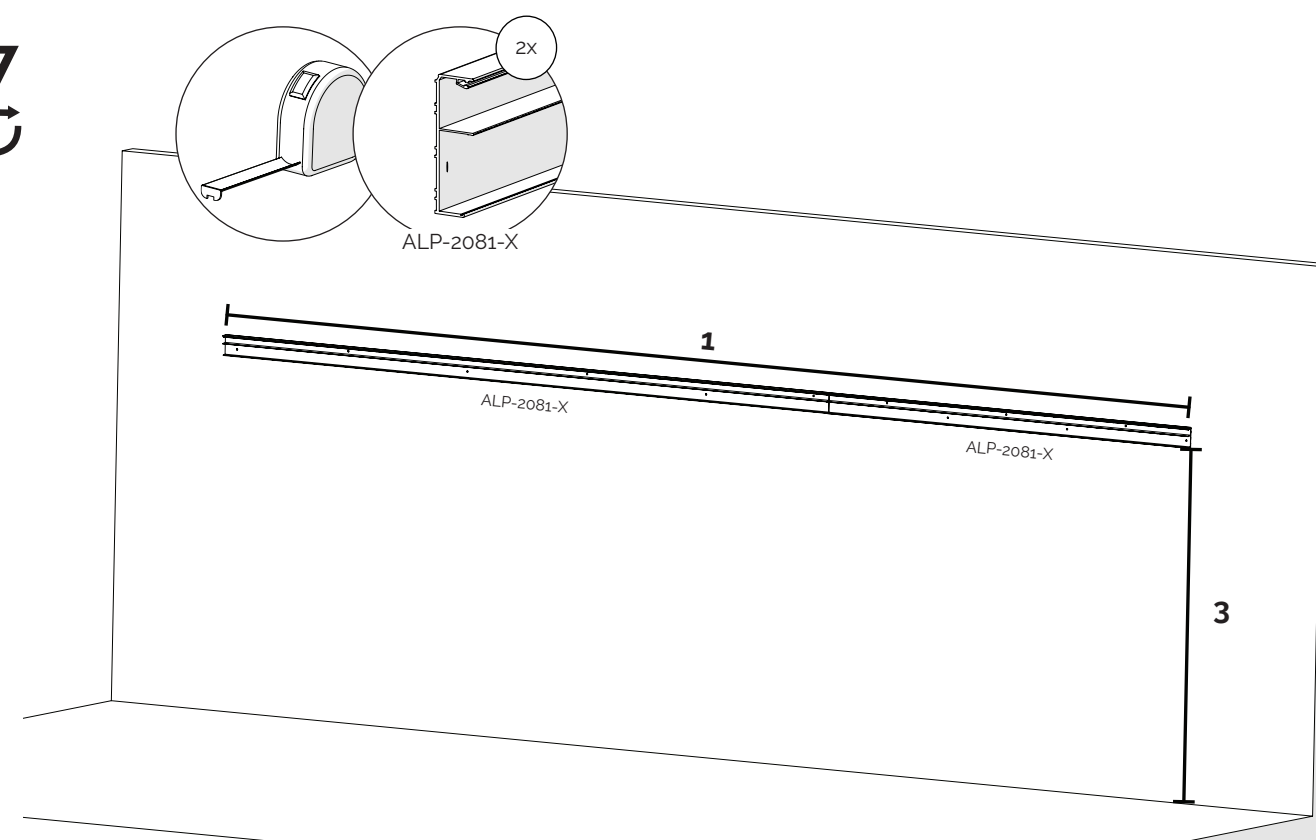
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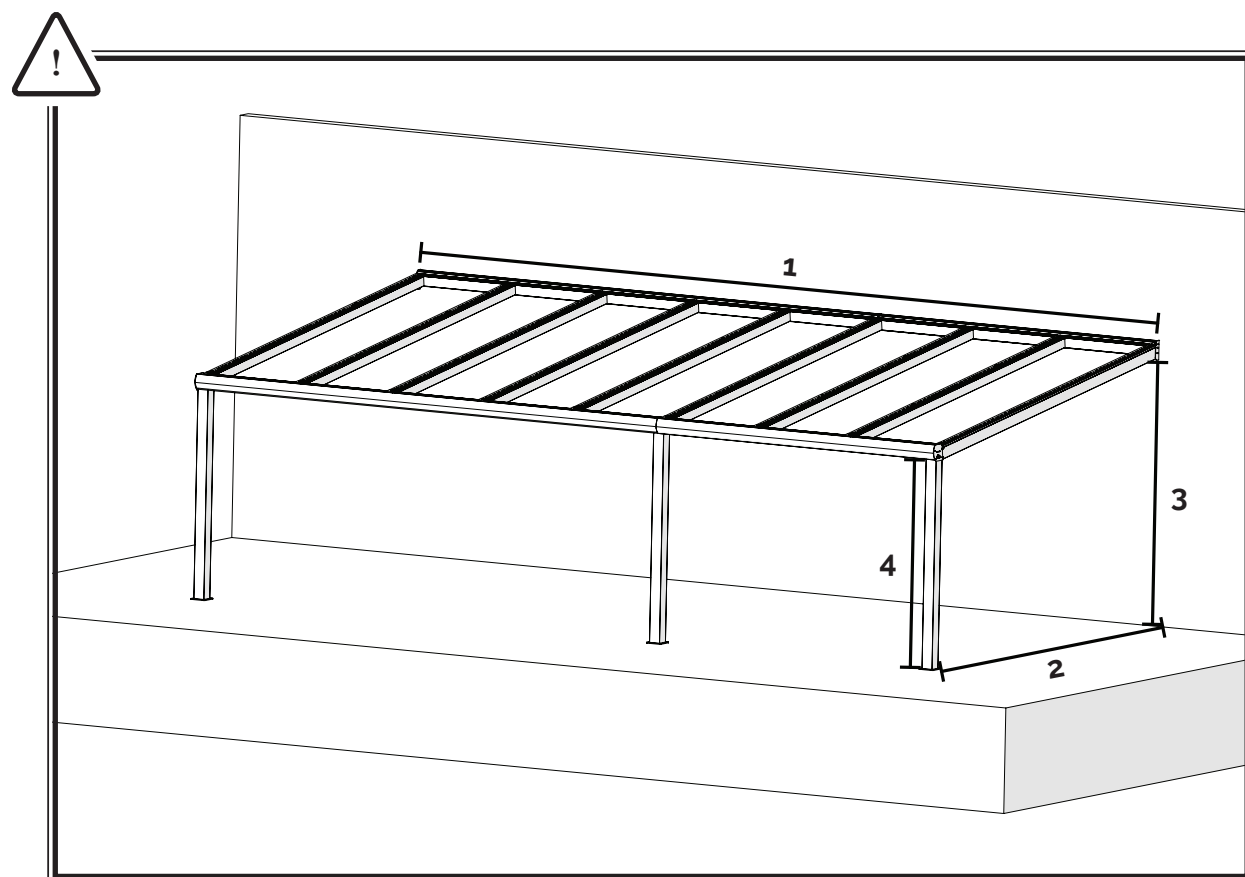
36
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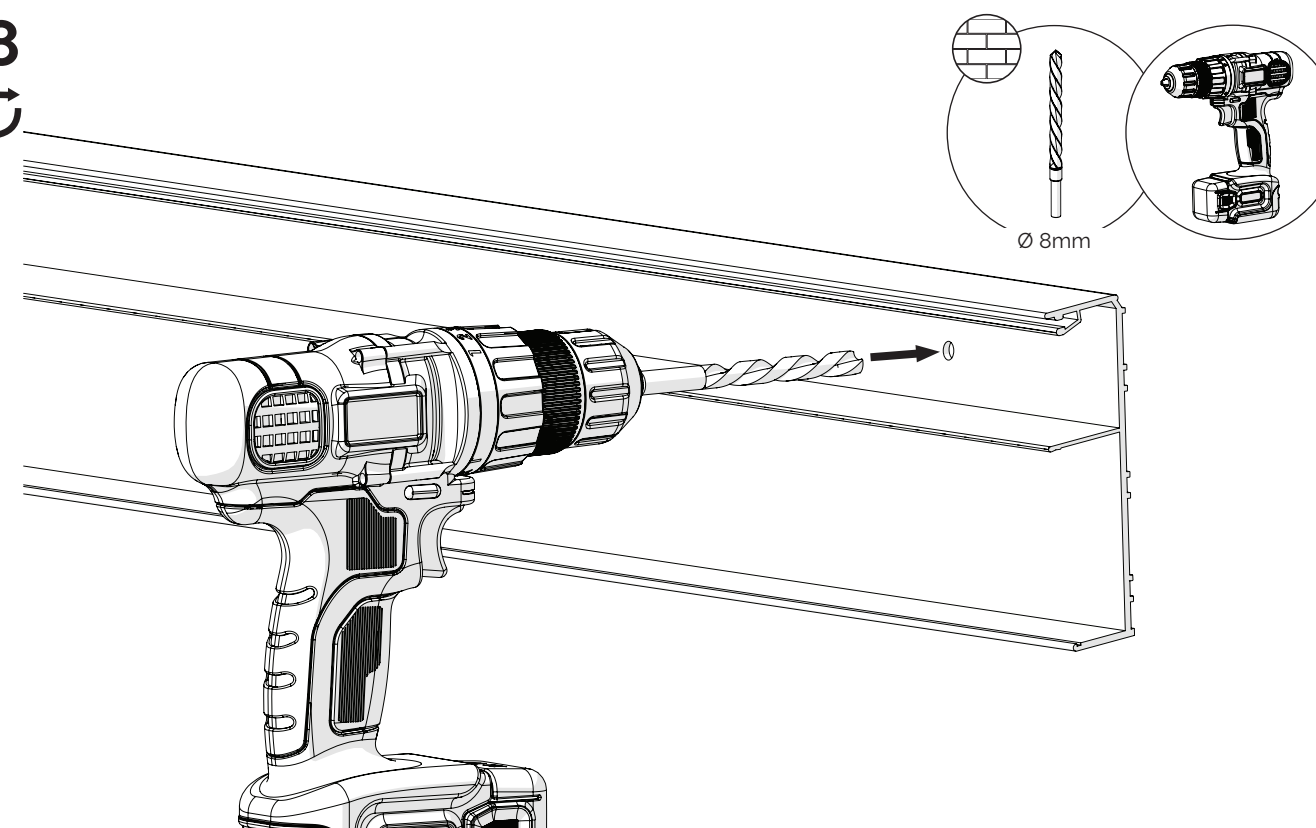
37
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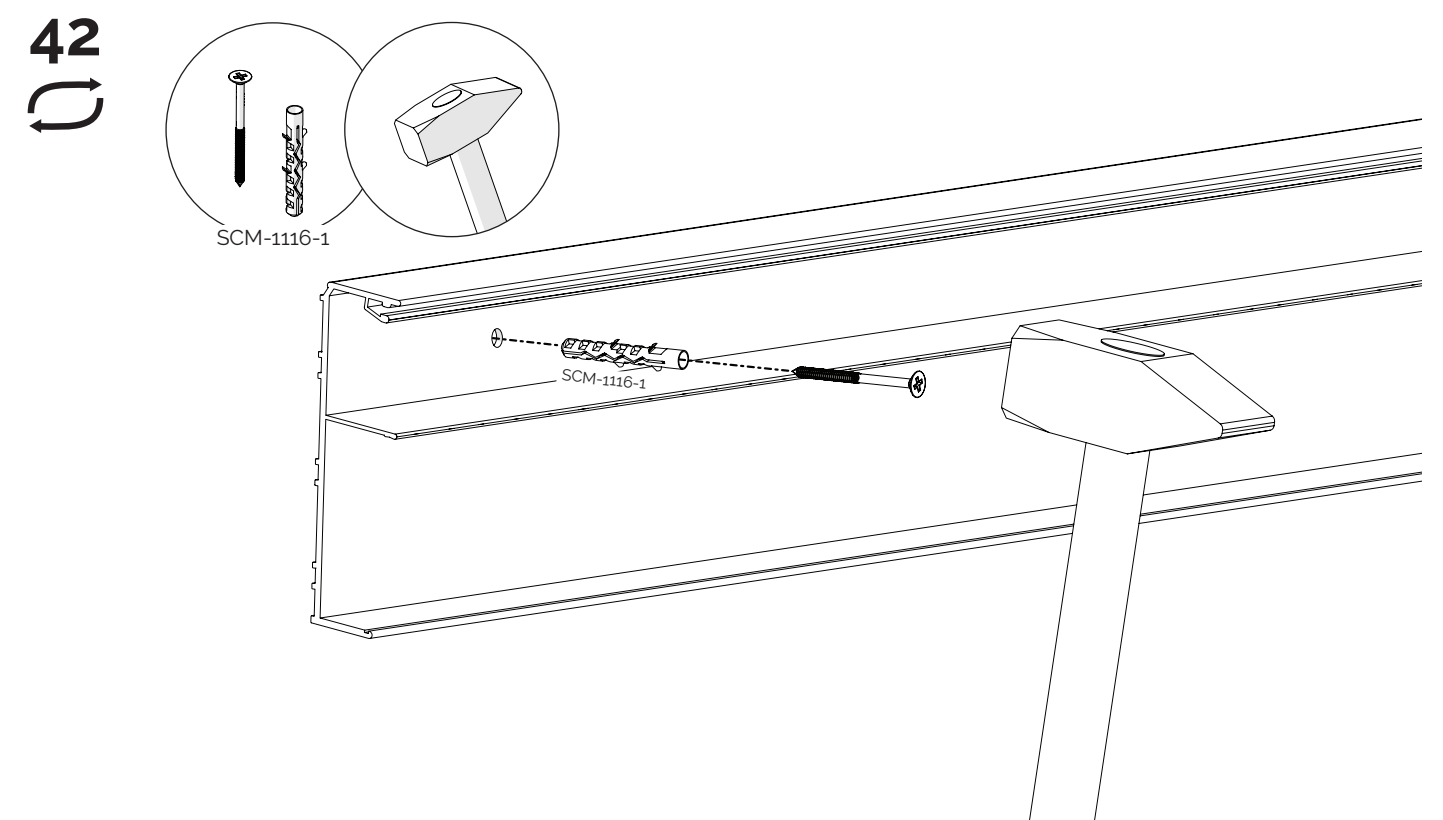
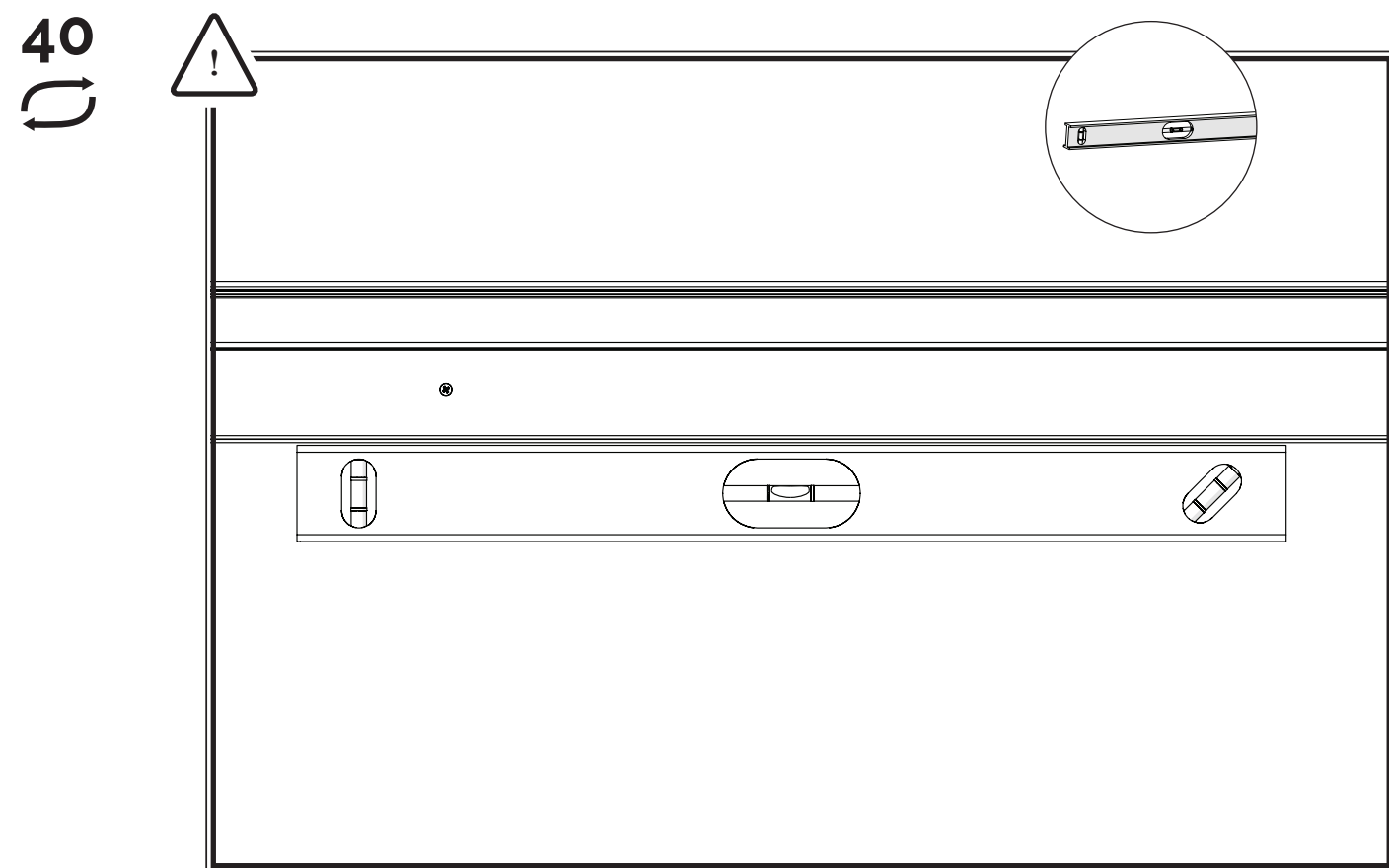
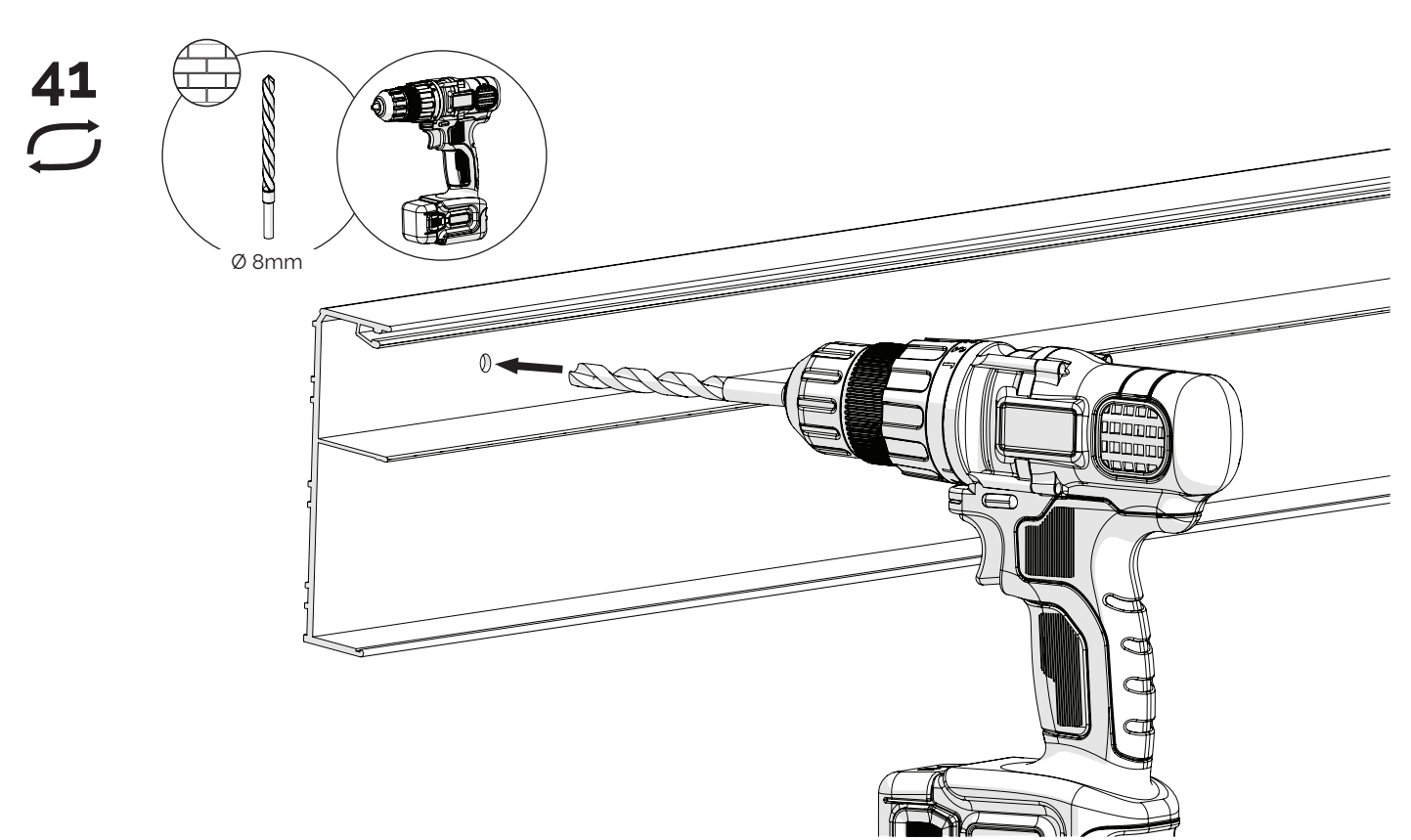
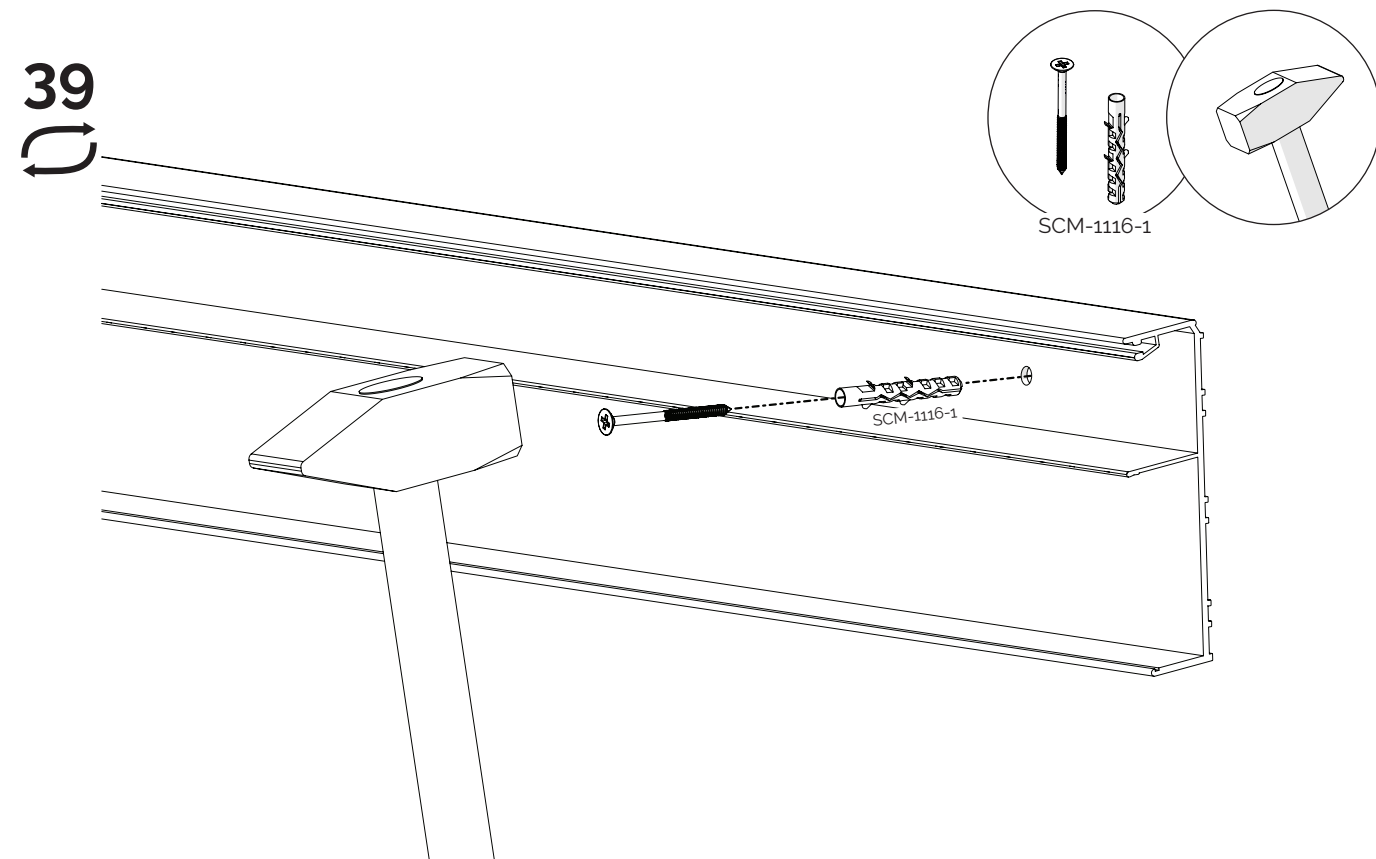


<https://www.tuinmaximaal.de/terrasseneberdachung/montage>
<https://www.tuinmaximaal.be/fr/verandas/montage>
<https://www.tuinmaximaal.nl/terrasoverkapping/montage>

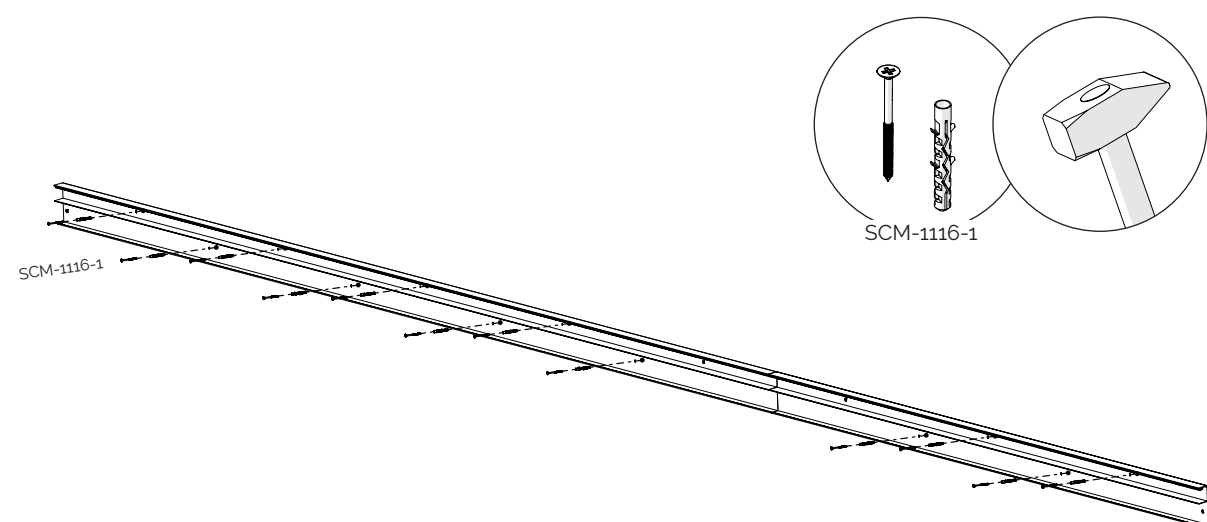


38
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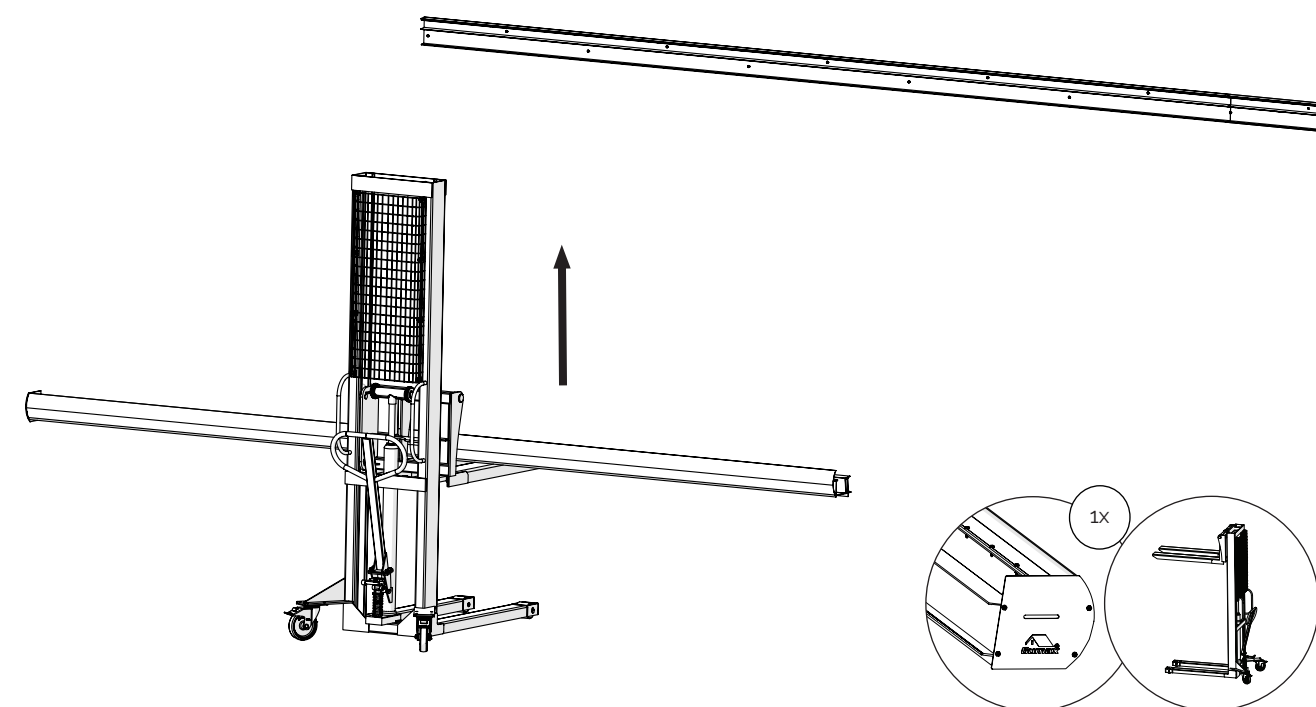




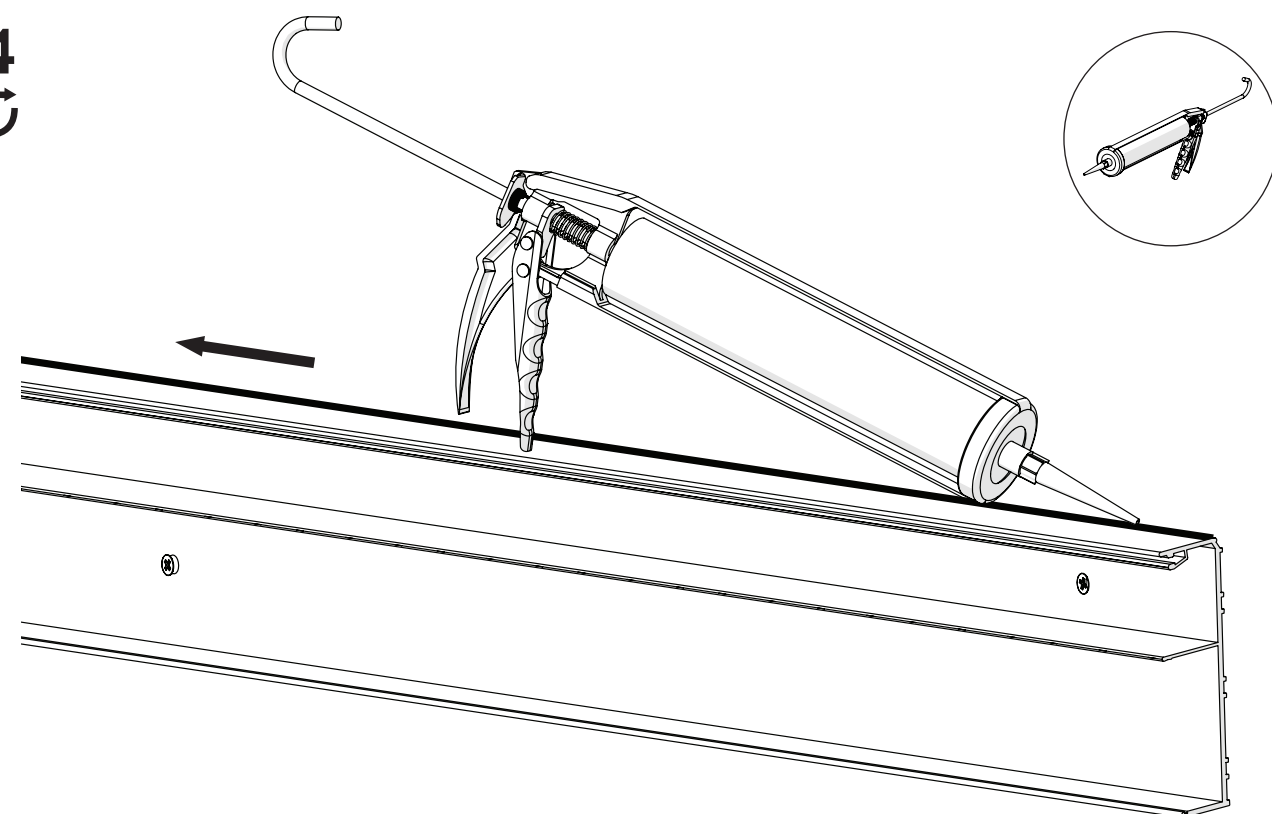
43
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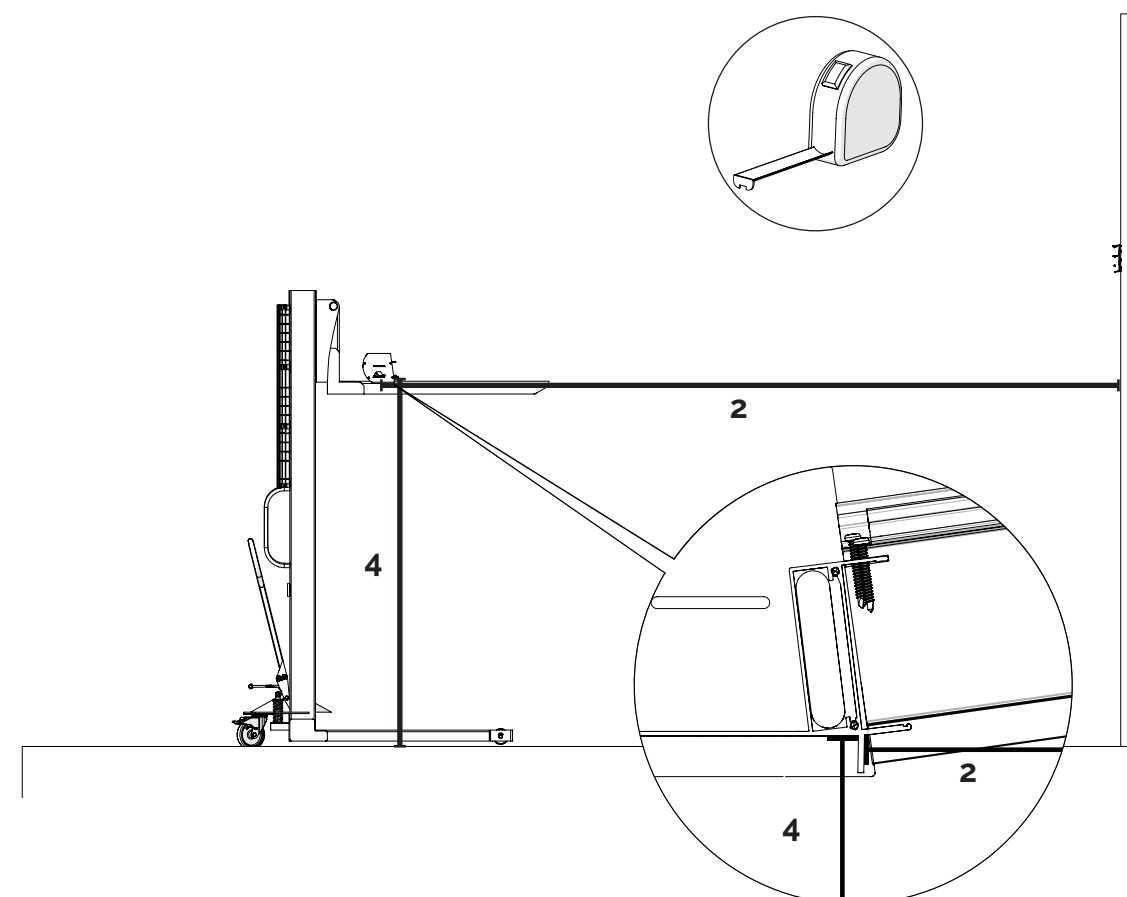
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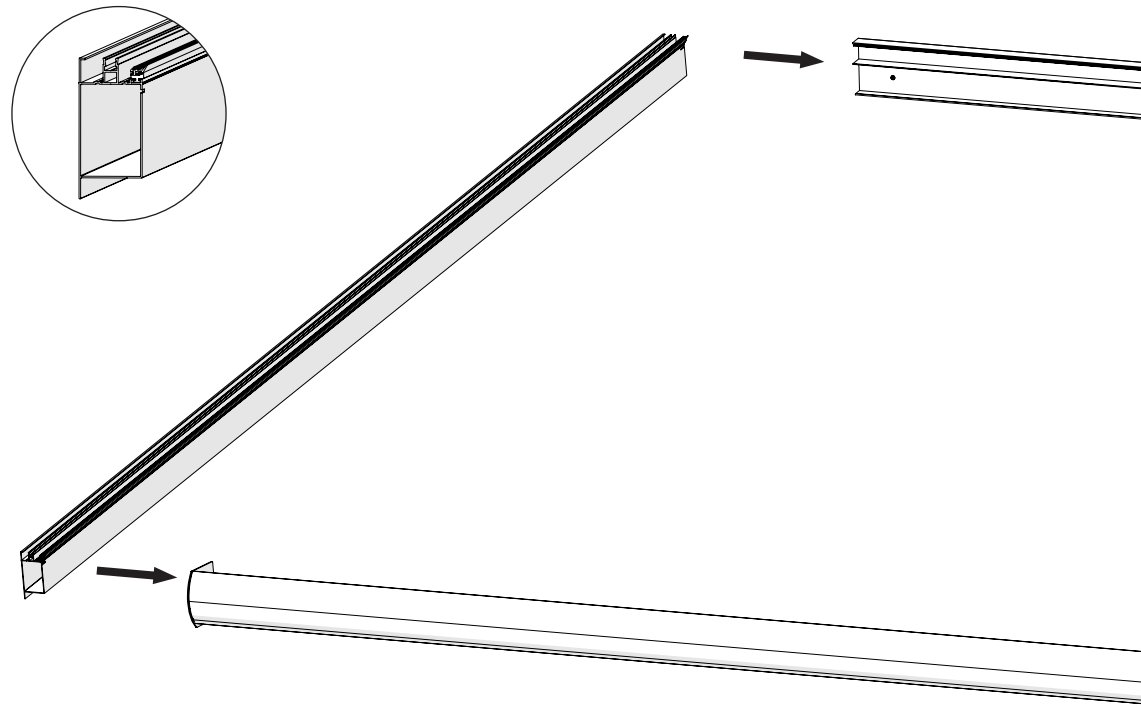
44
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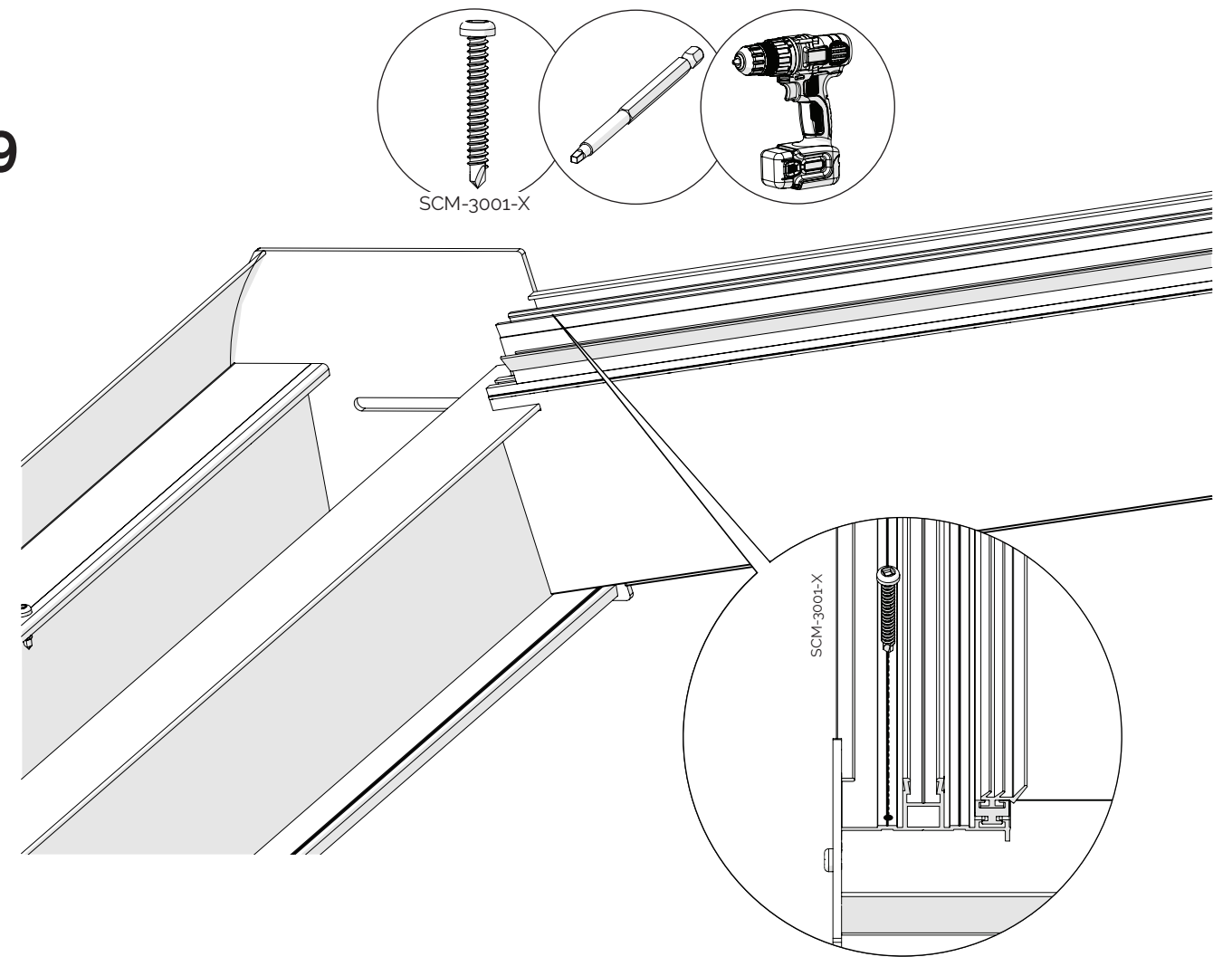
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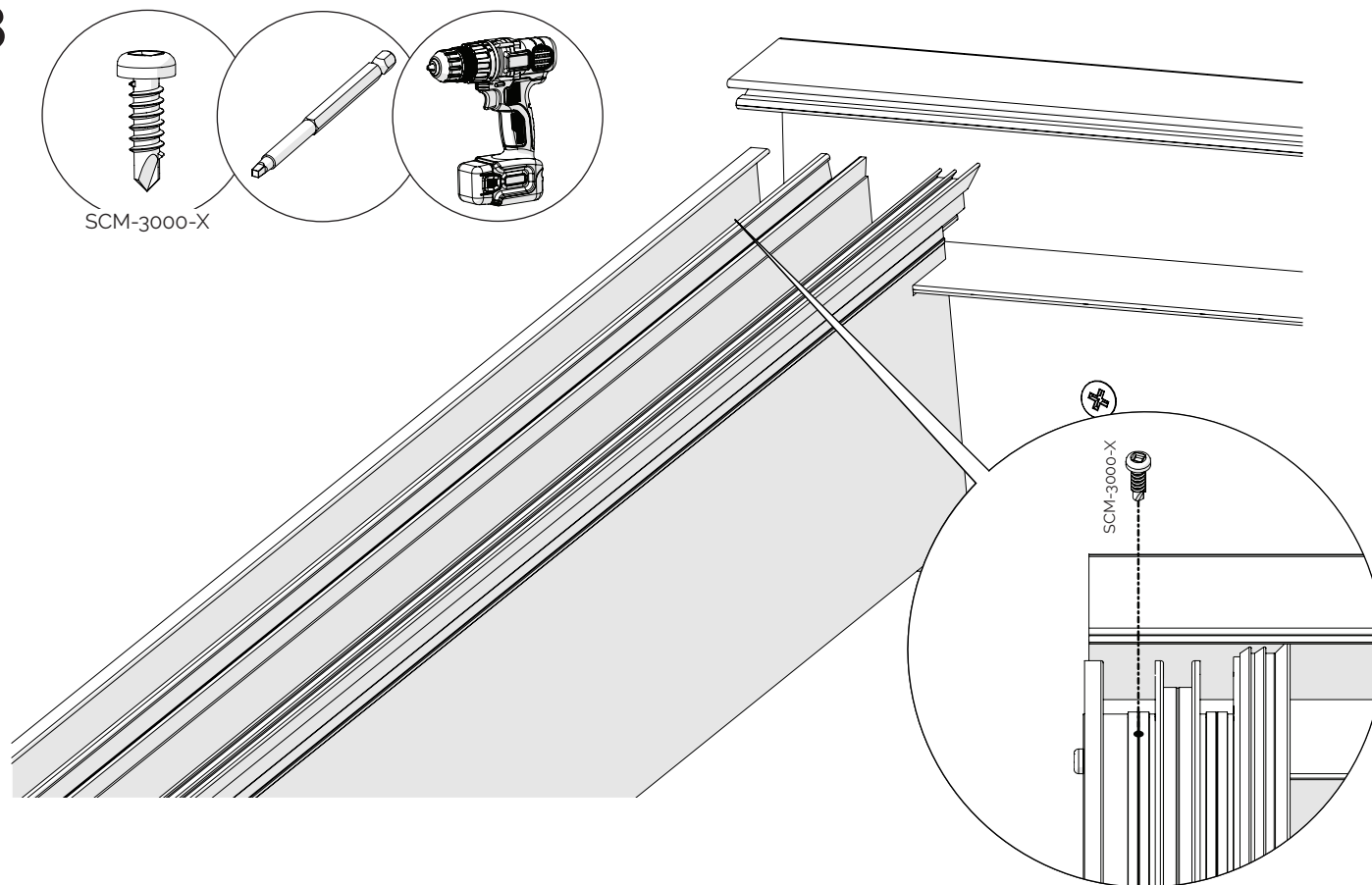
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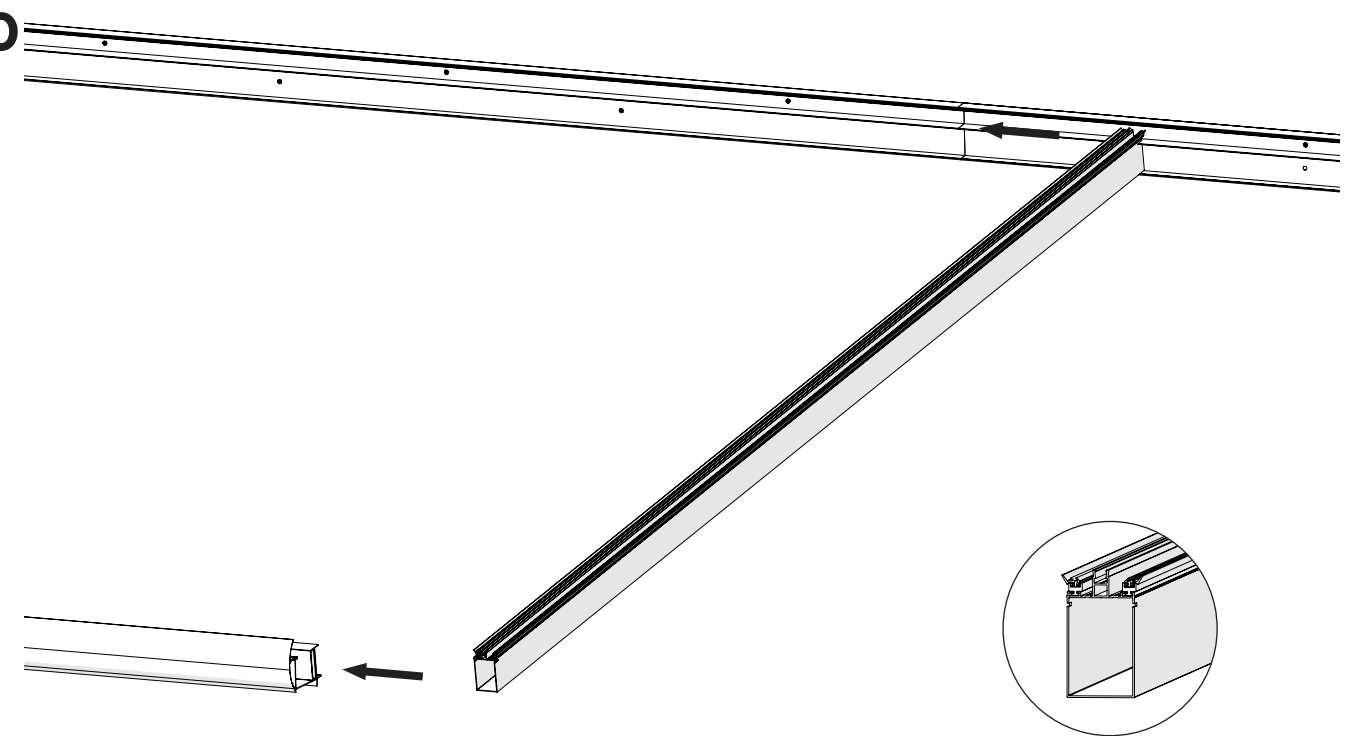
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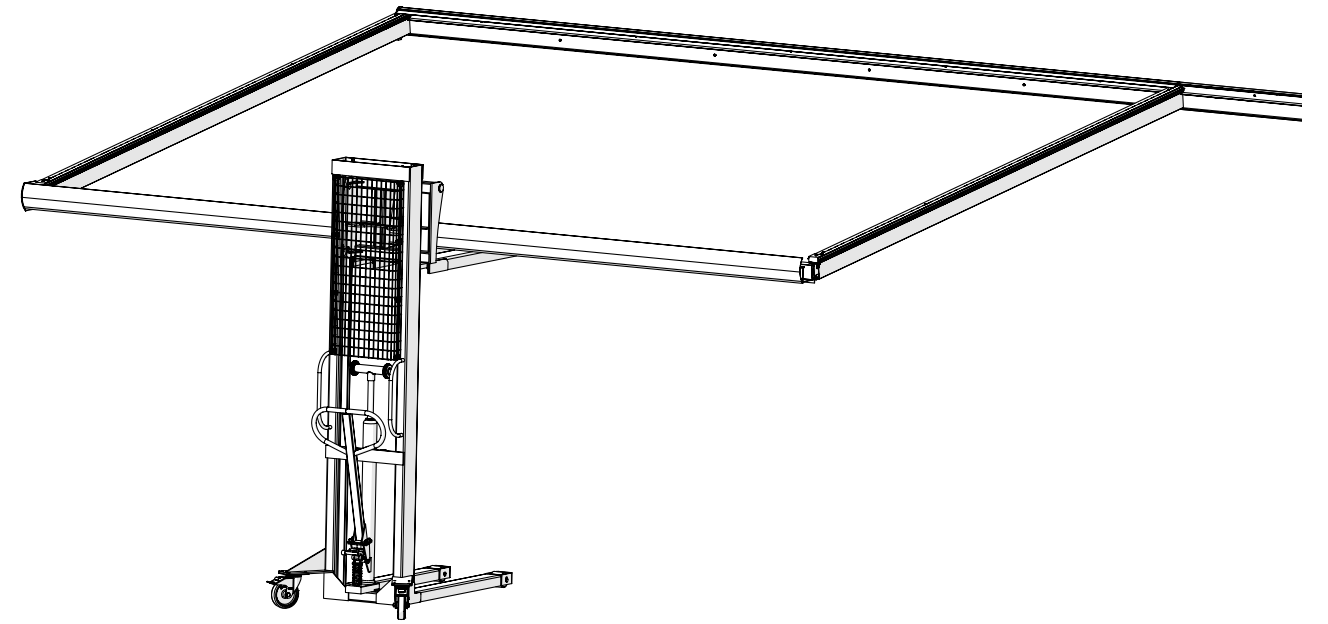
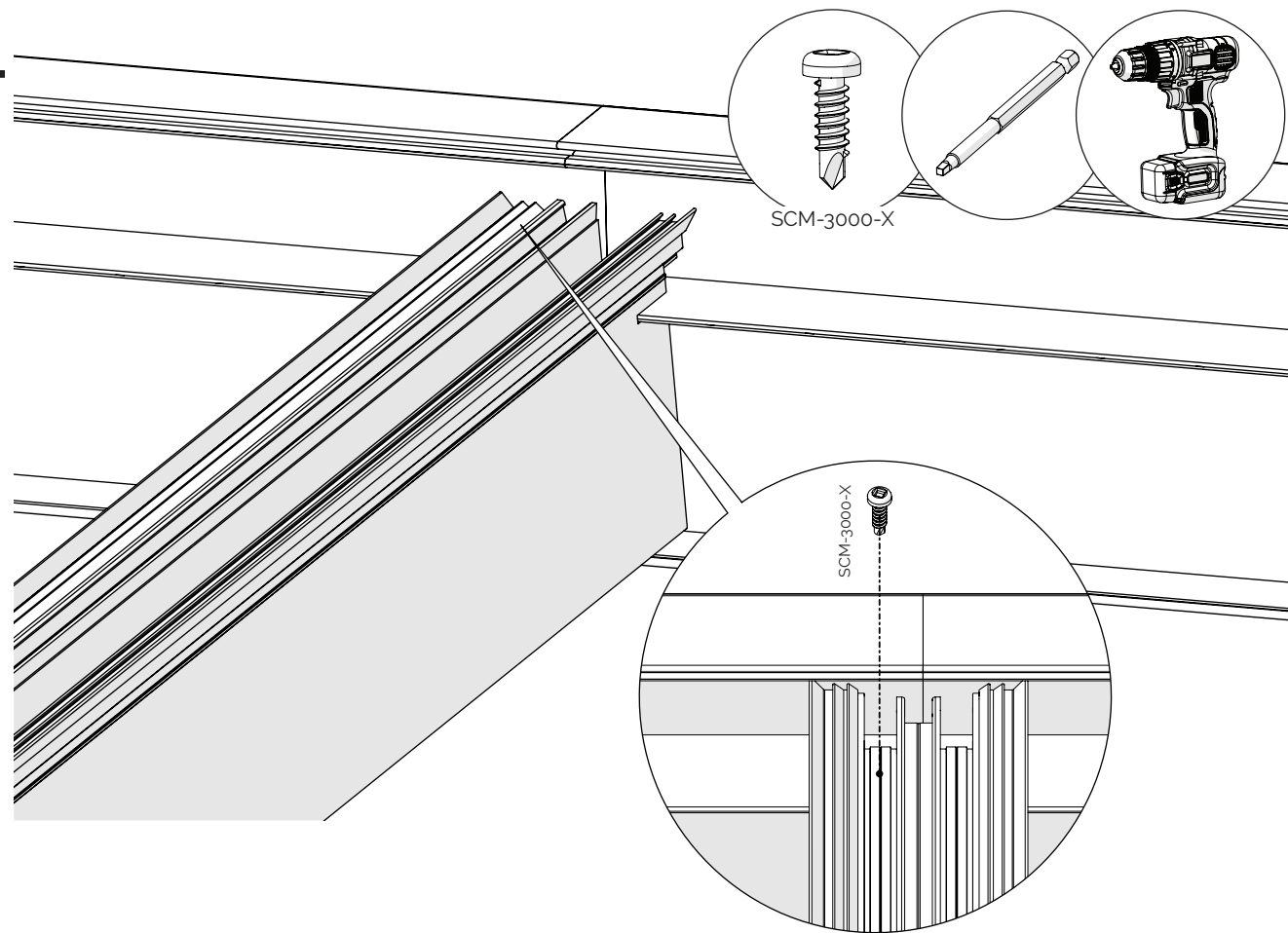
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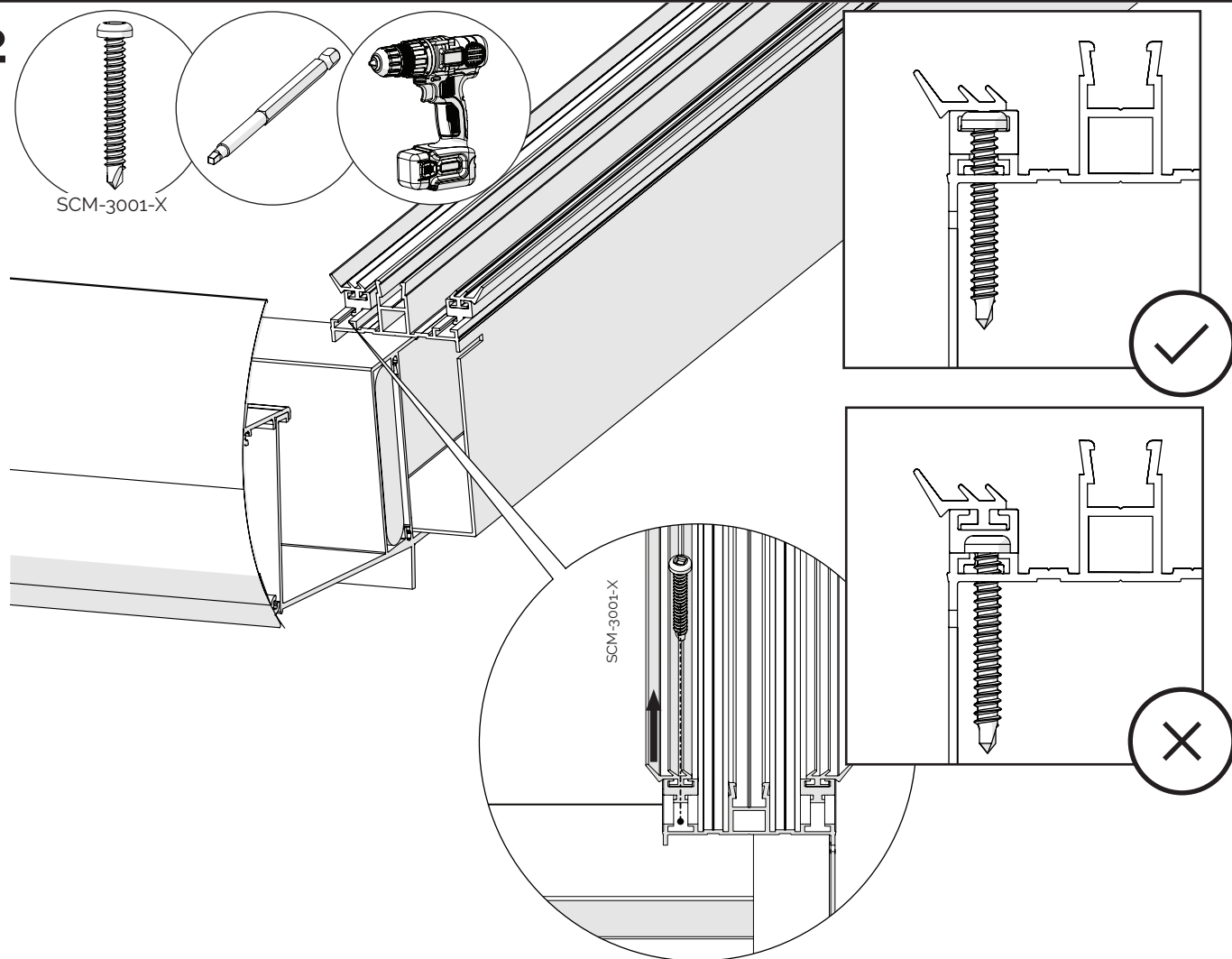
50



51



52



39



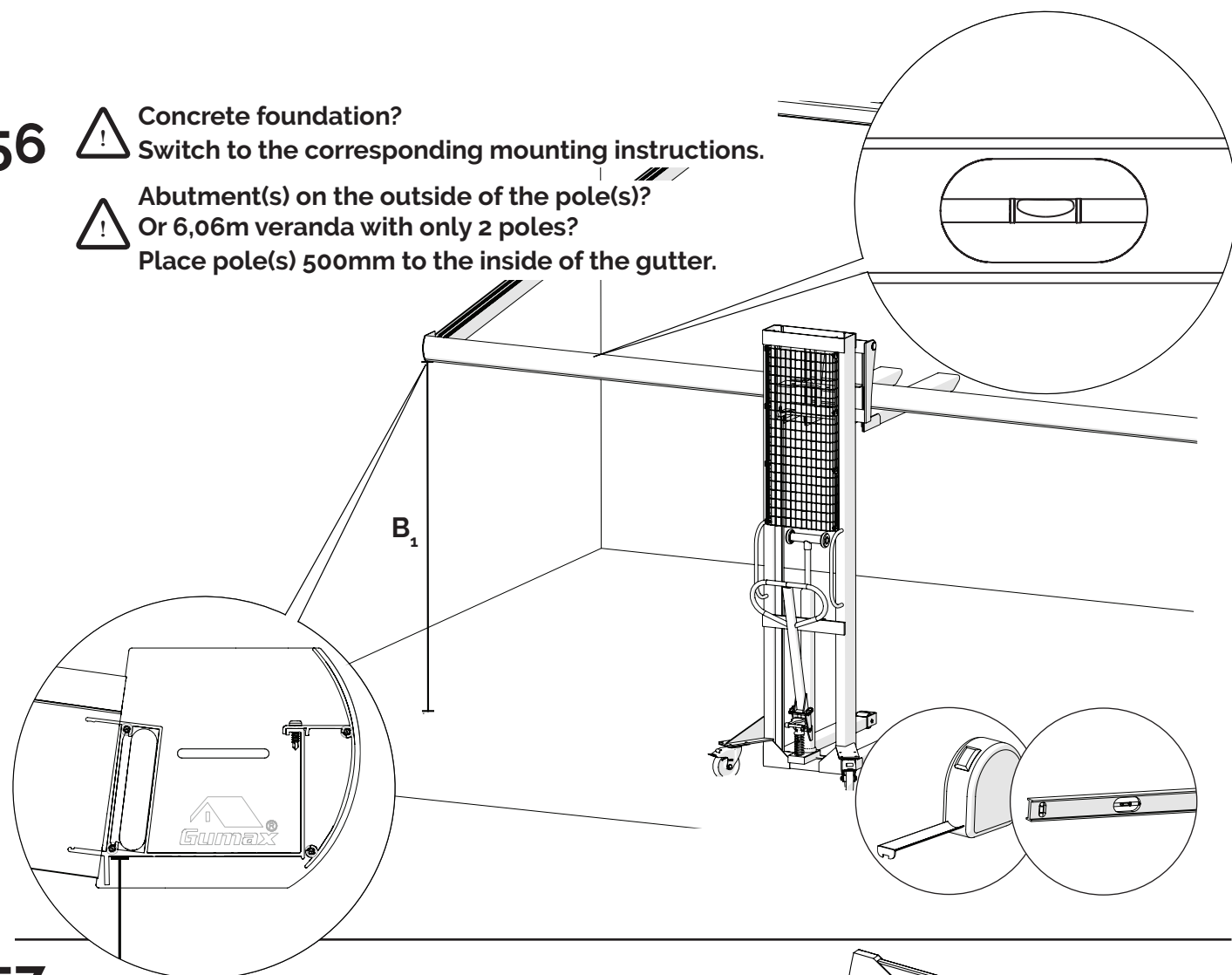
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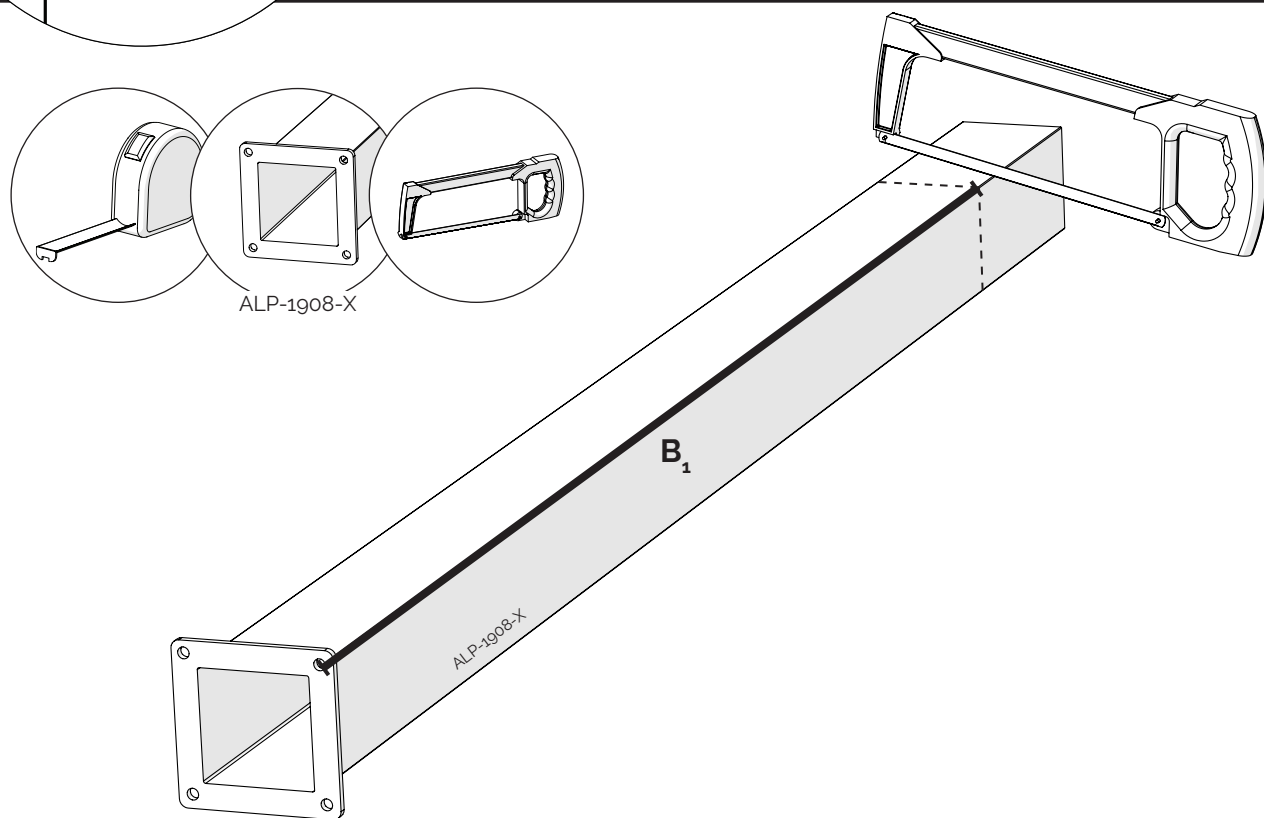
a	b	c
2500mm	348mm	2477mm
3000mm	418mm	2972mm
3500mm	487mm	3467mm
4000mm	557mm	3962mm

56

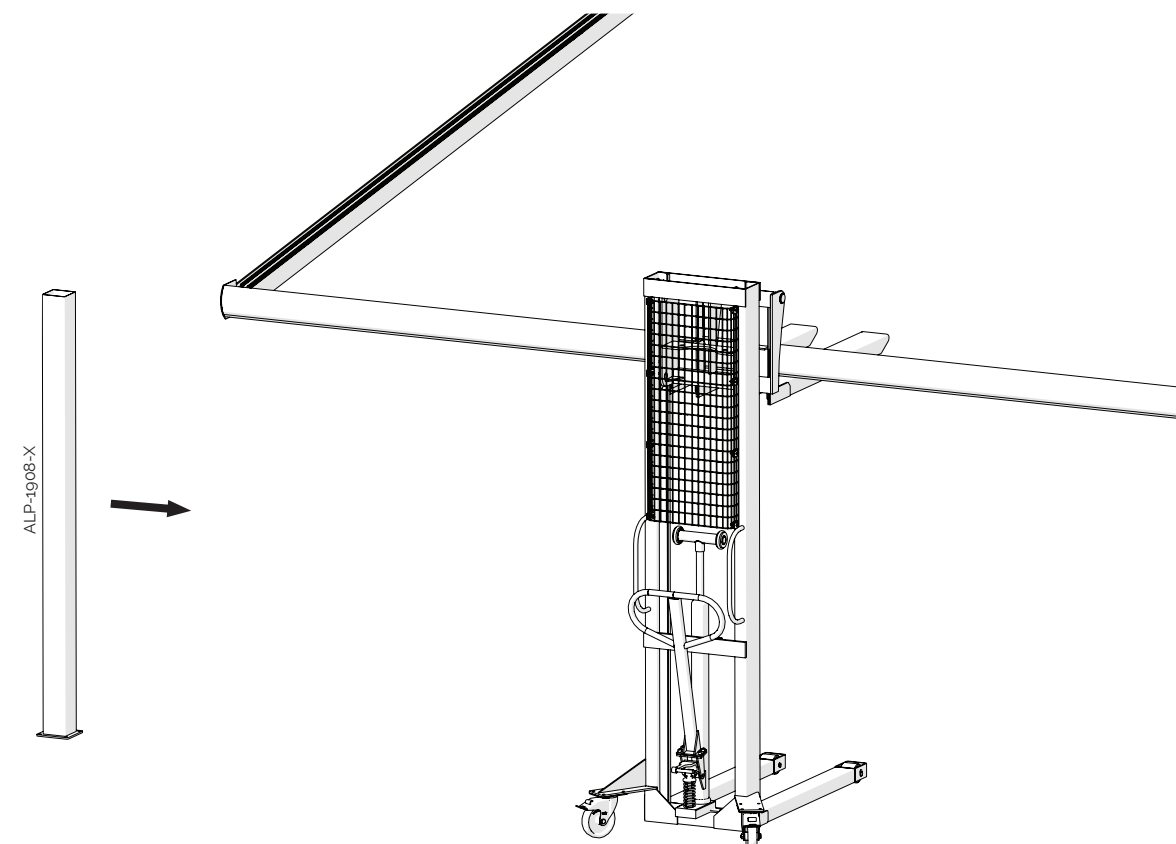
- ⚠ Concrete foundation?
Switch to the corresponding mounting instructions.
- ⚠ Abutment(s) on the outside of the pole(s)?
Or 6,06m veranda with only 2 poles?
Place pole(s) 500mm to the inside of the gutter.



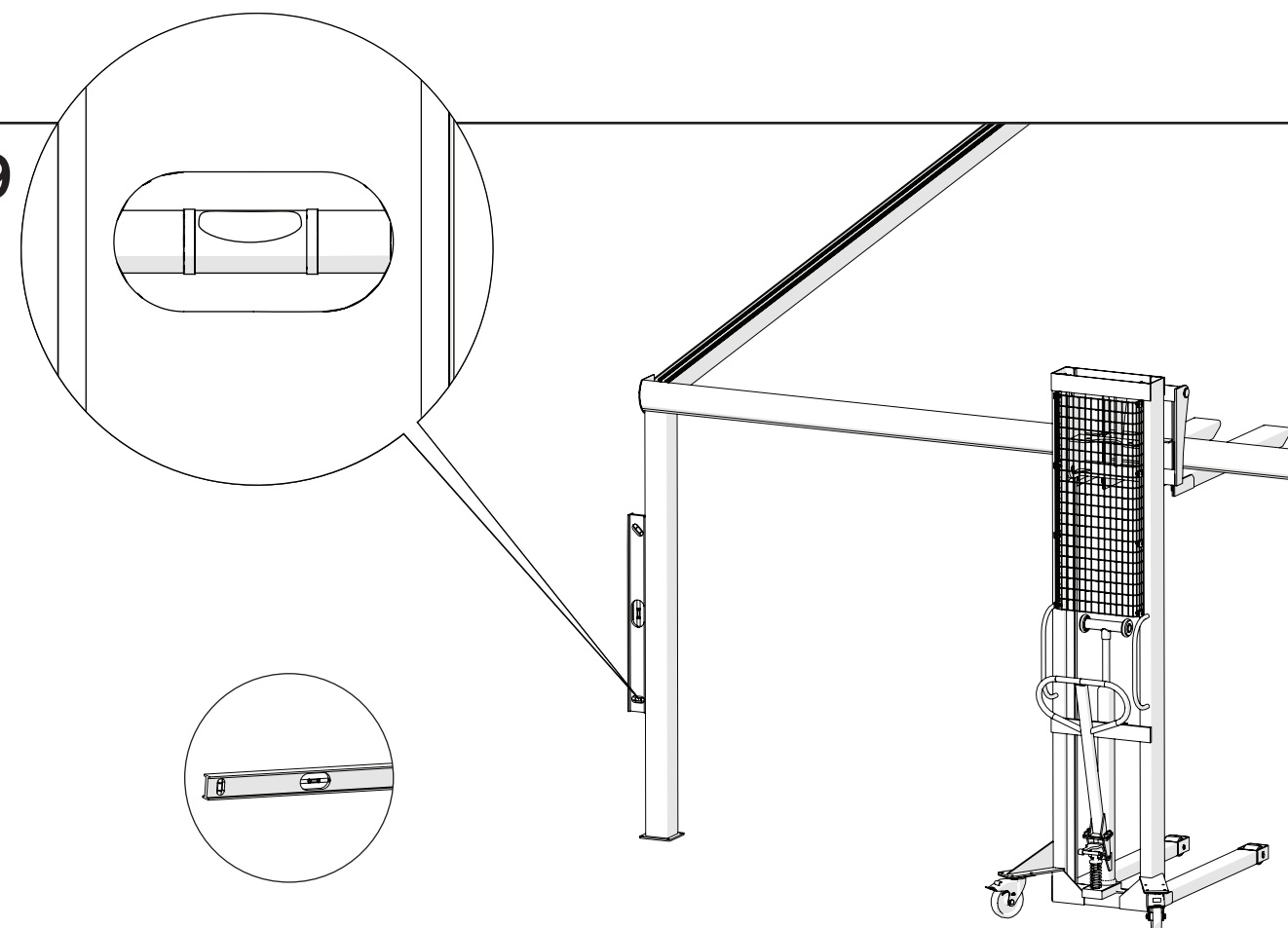
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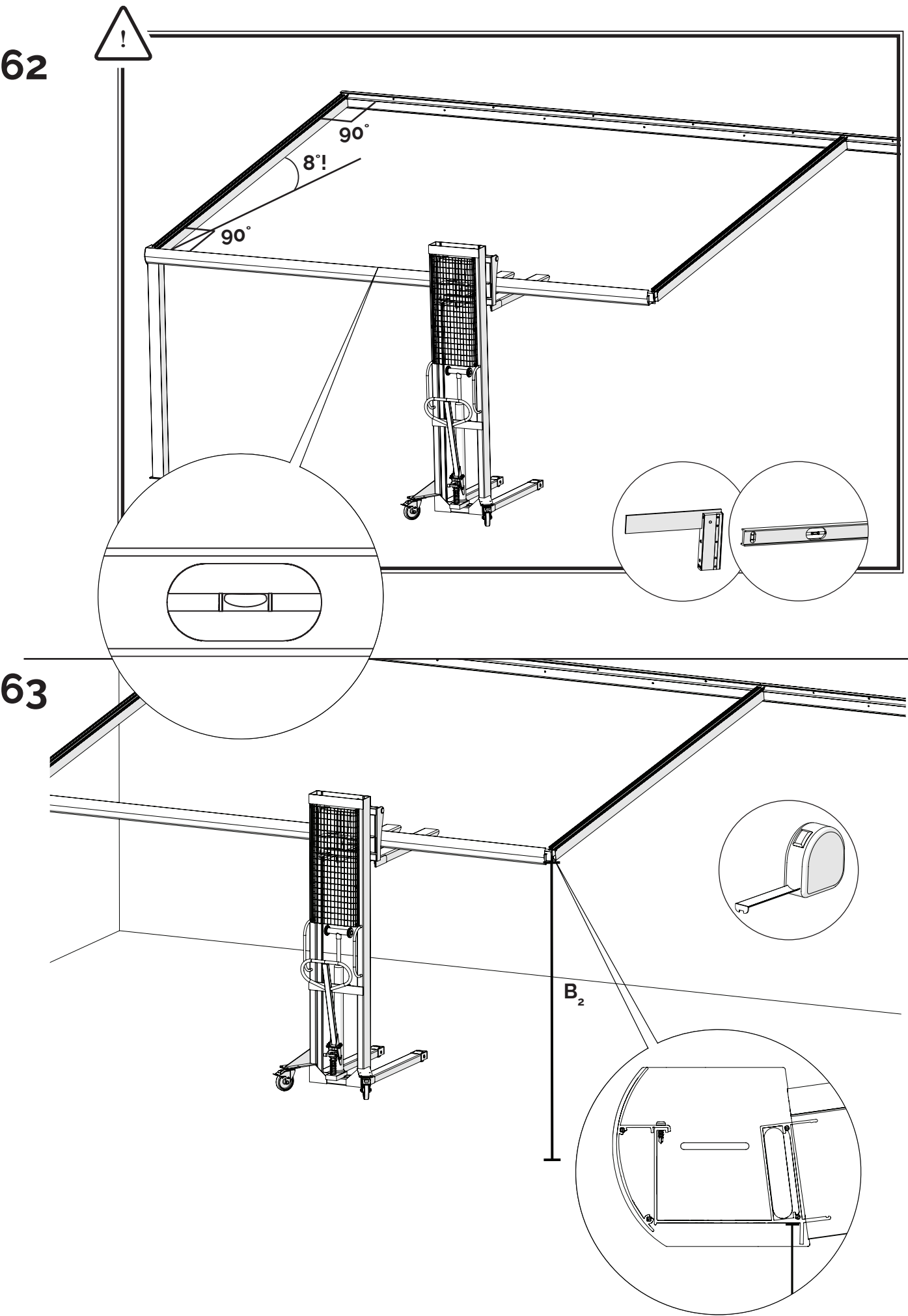
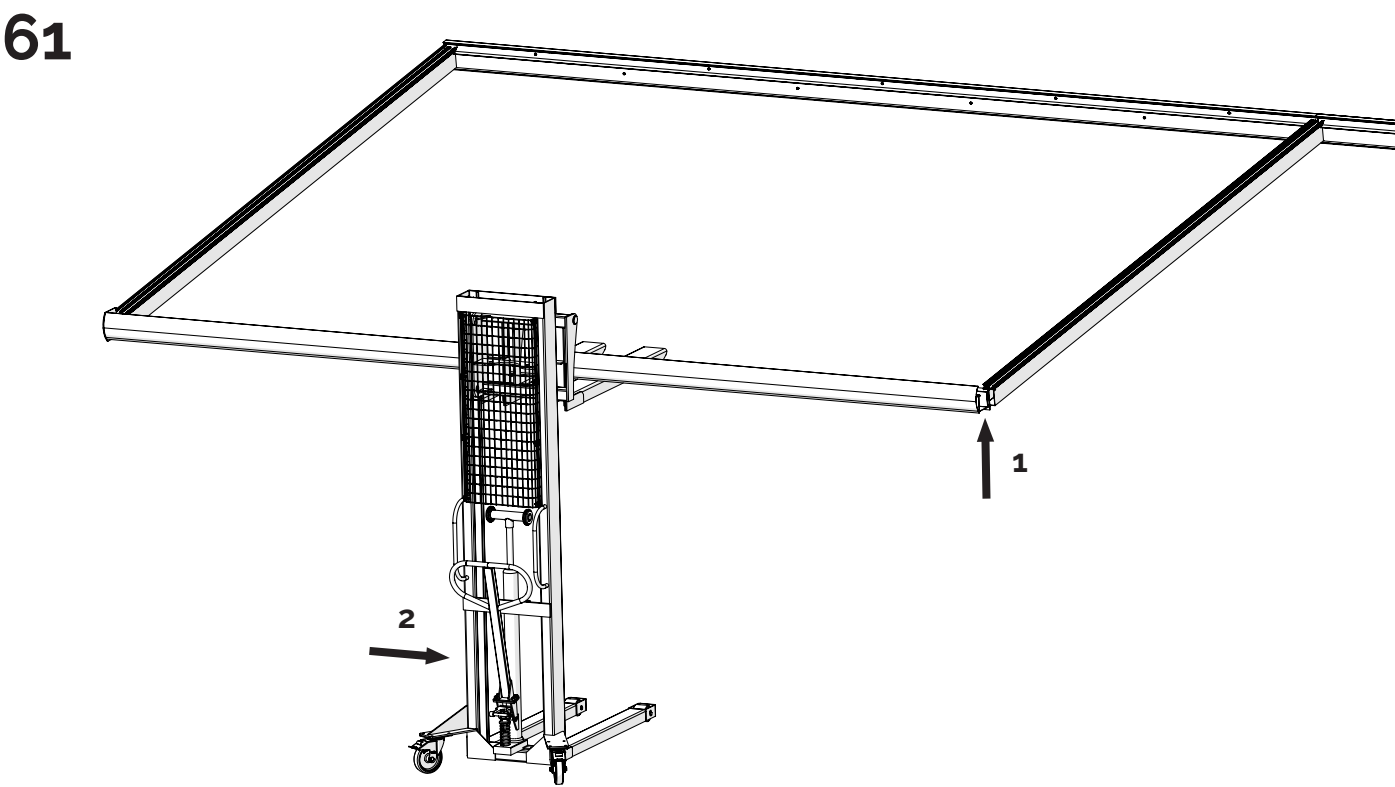
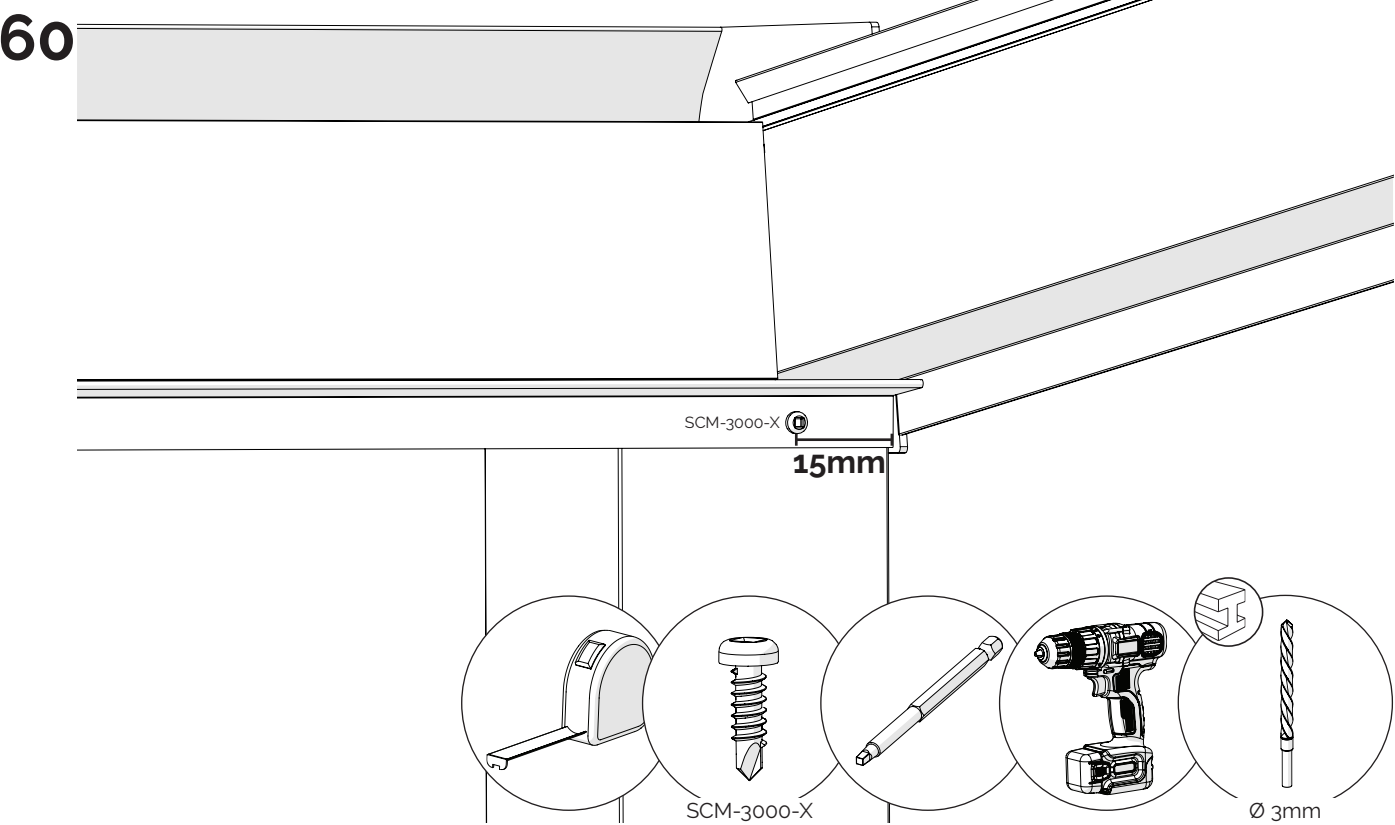


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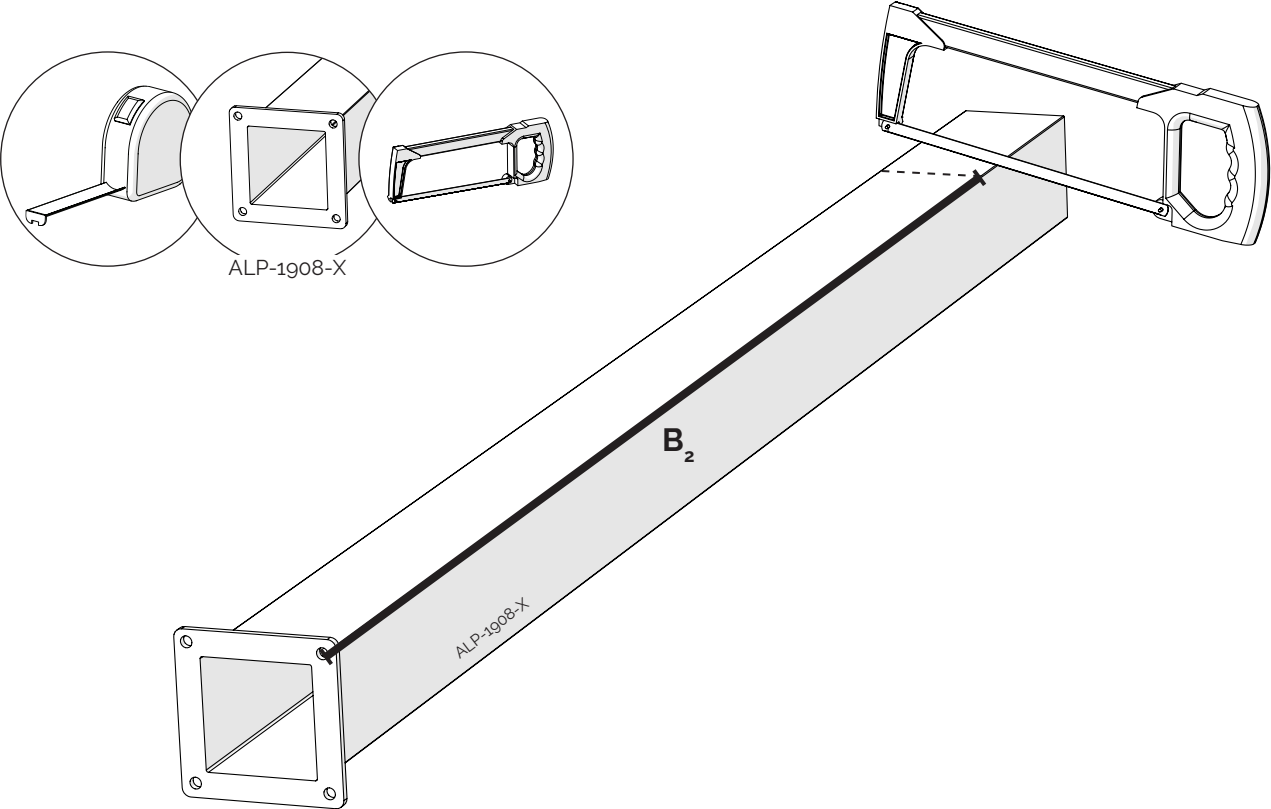


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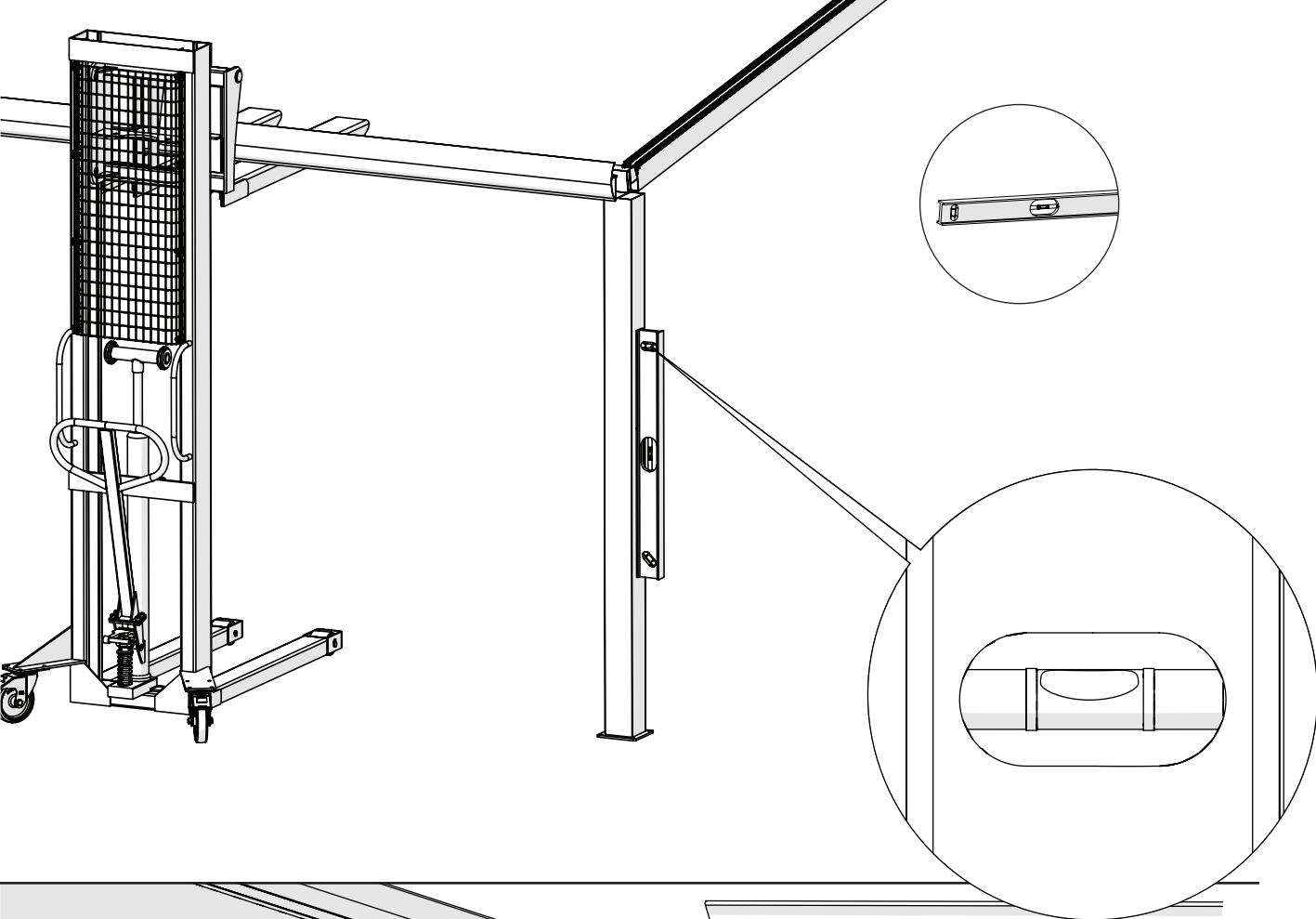




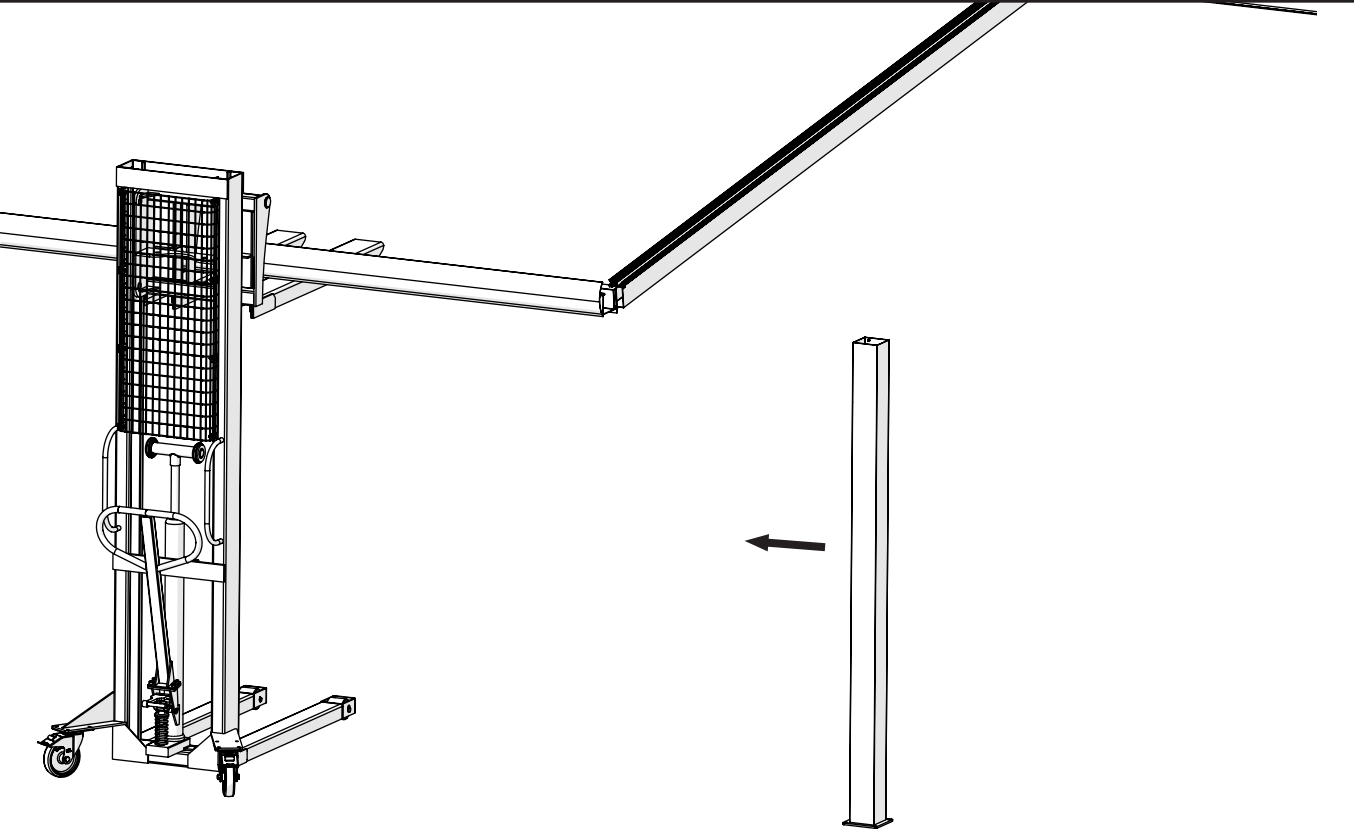
64



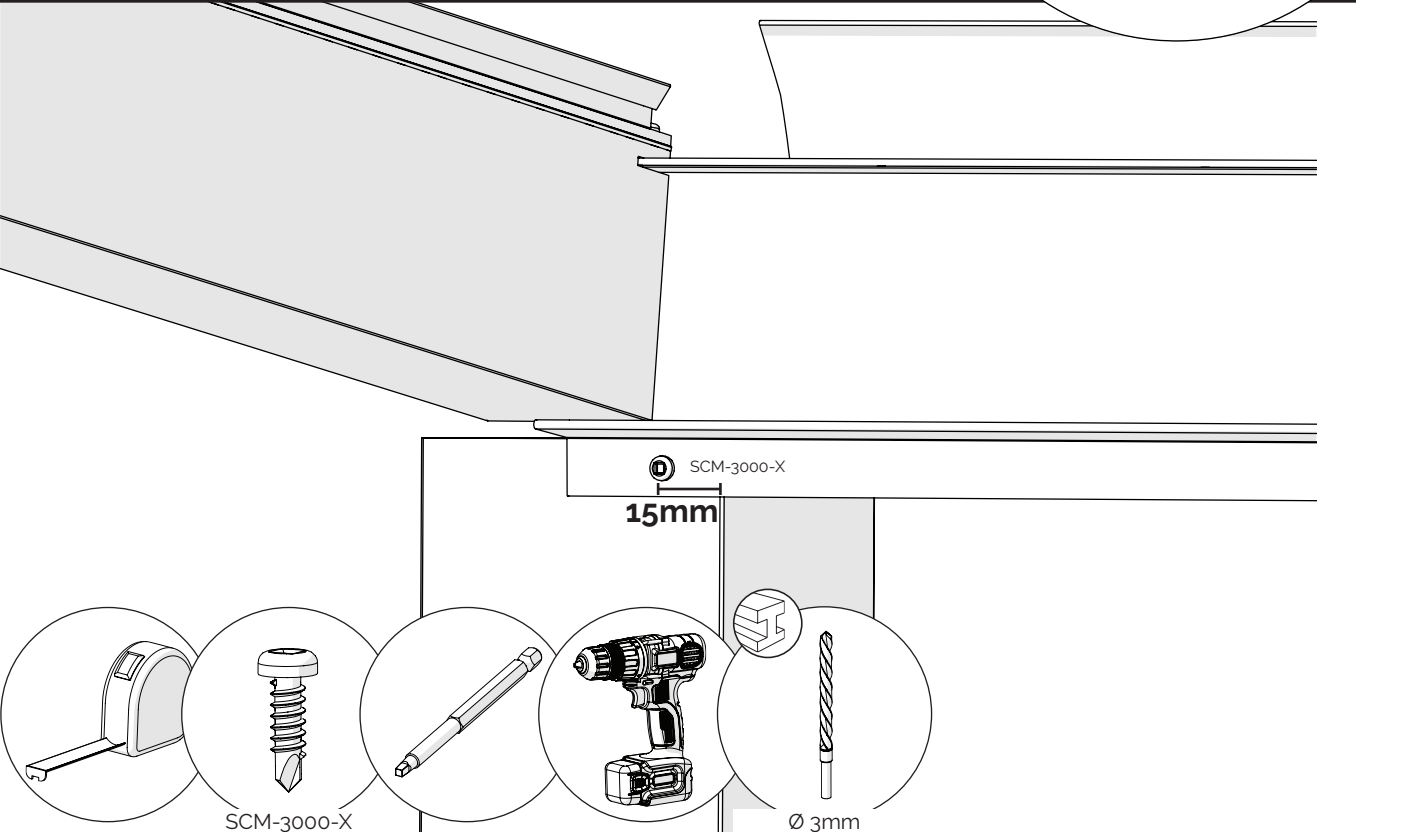
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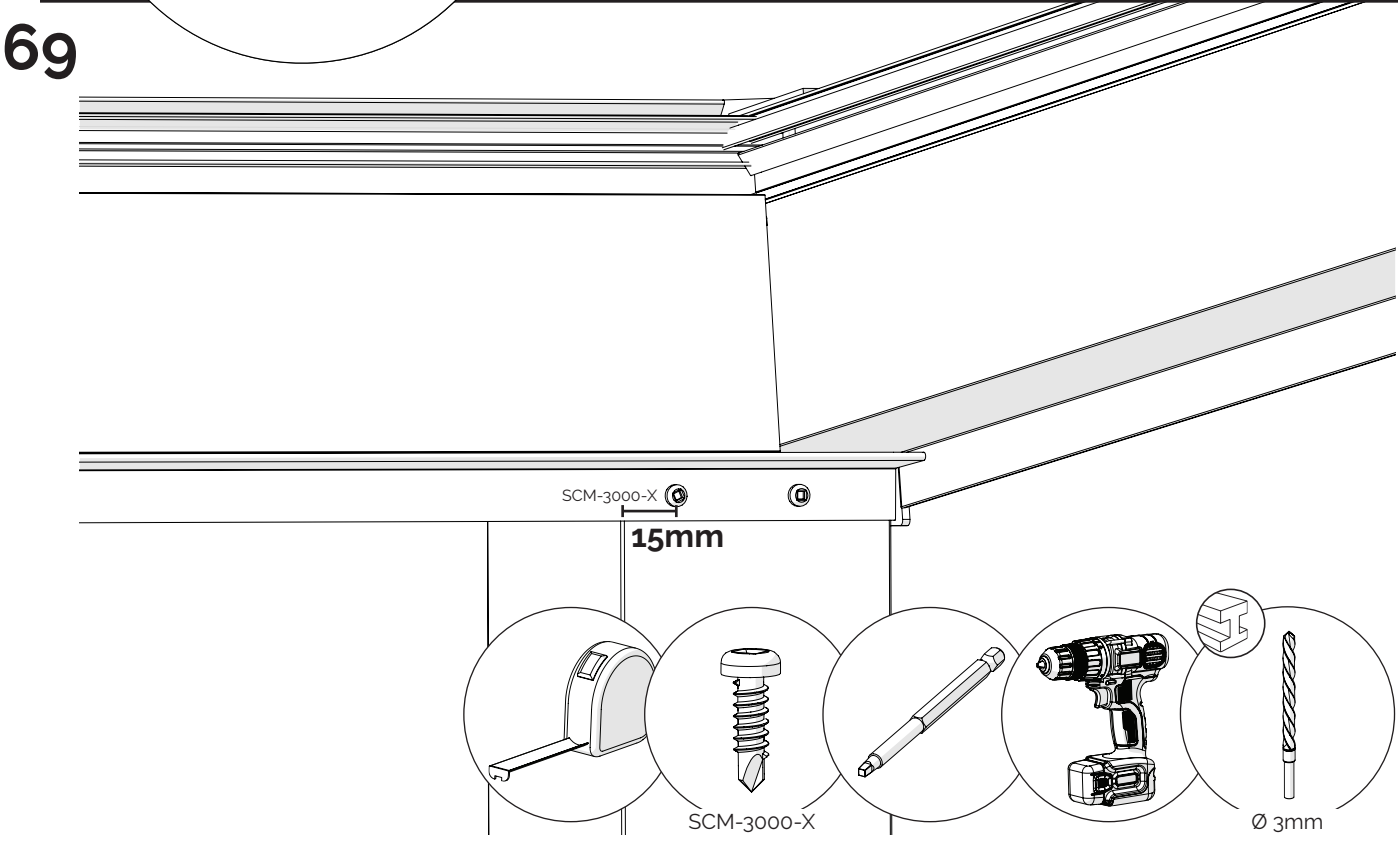
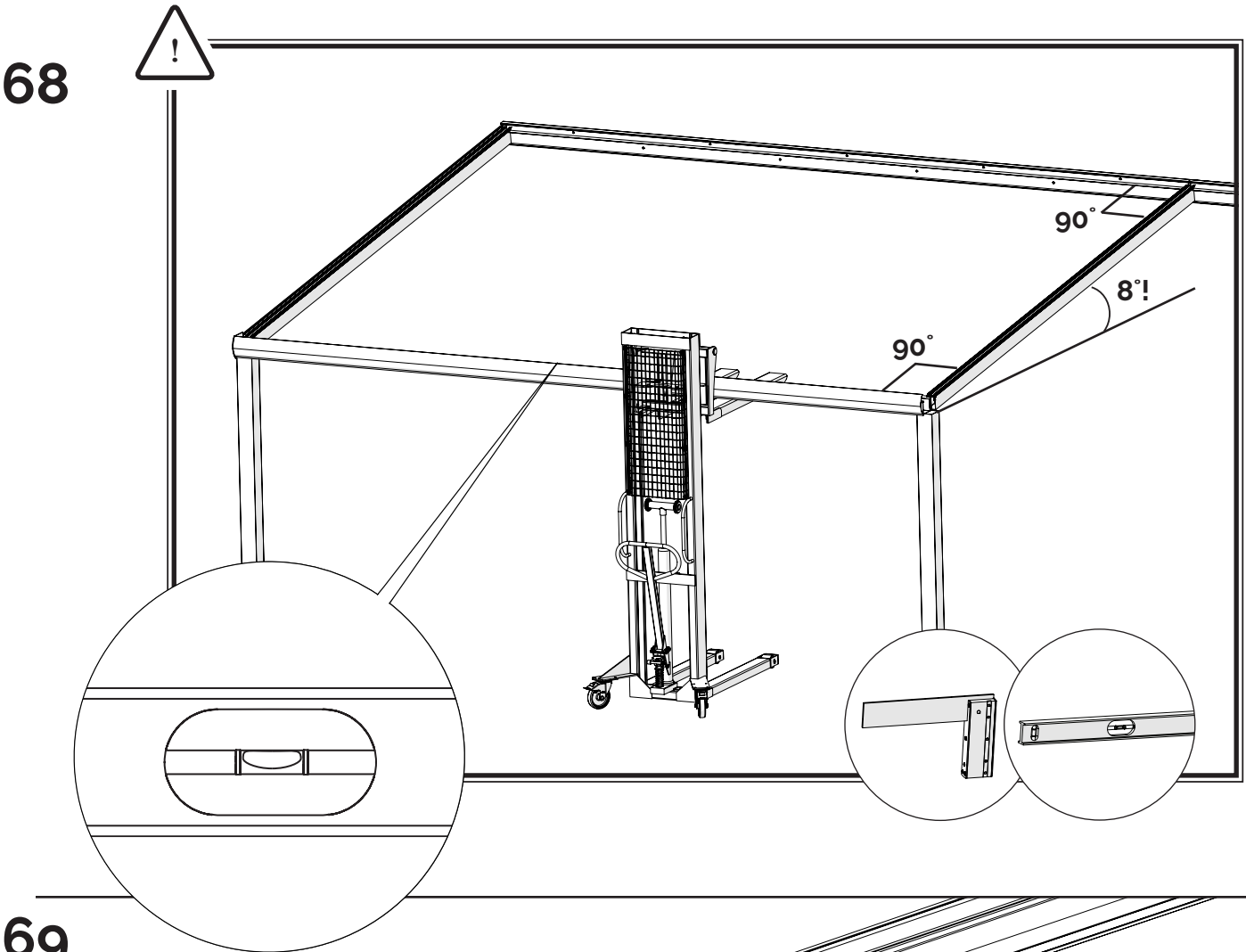


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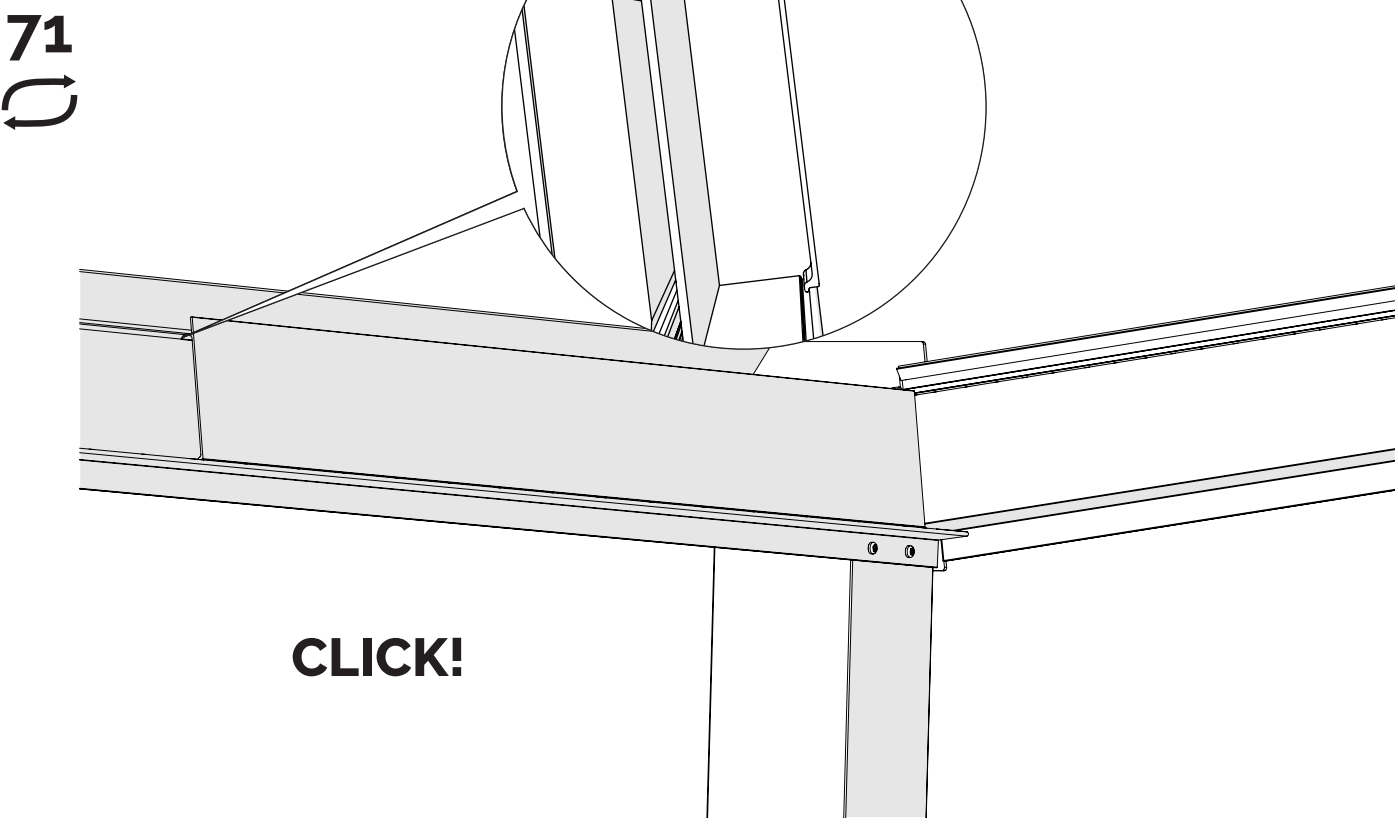
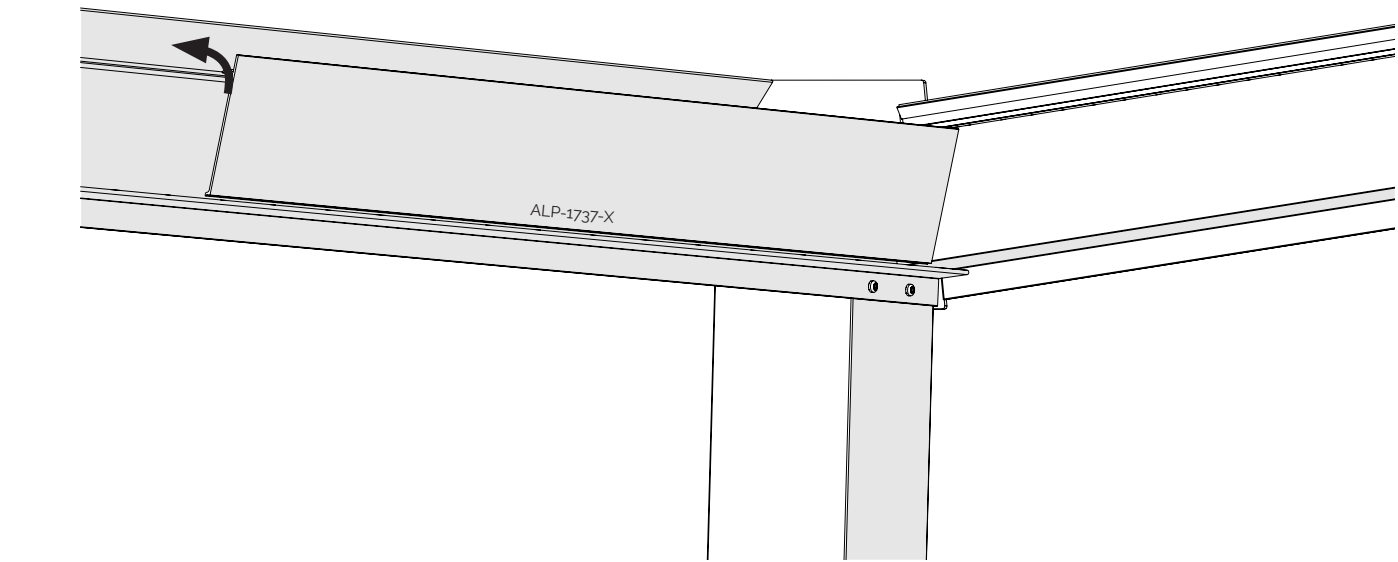
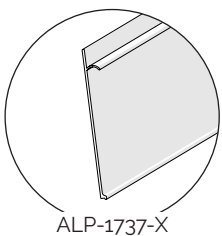
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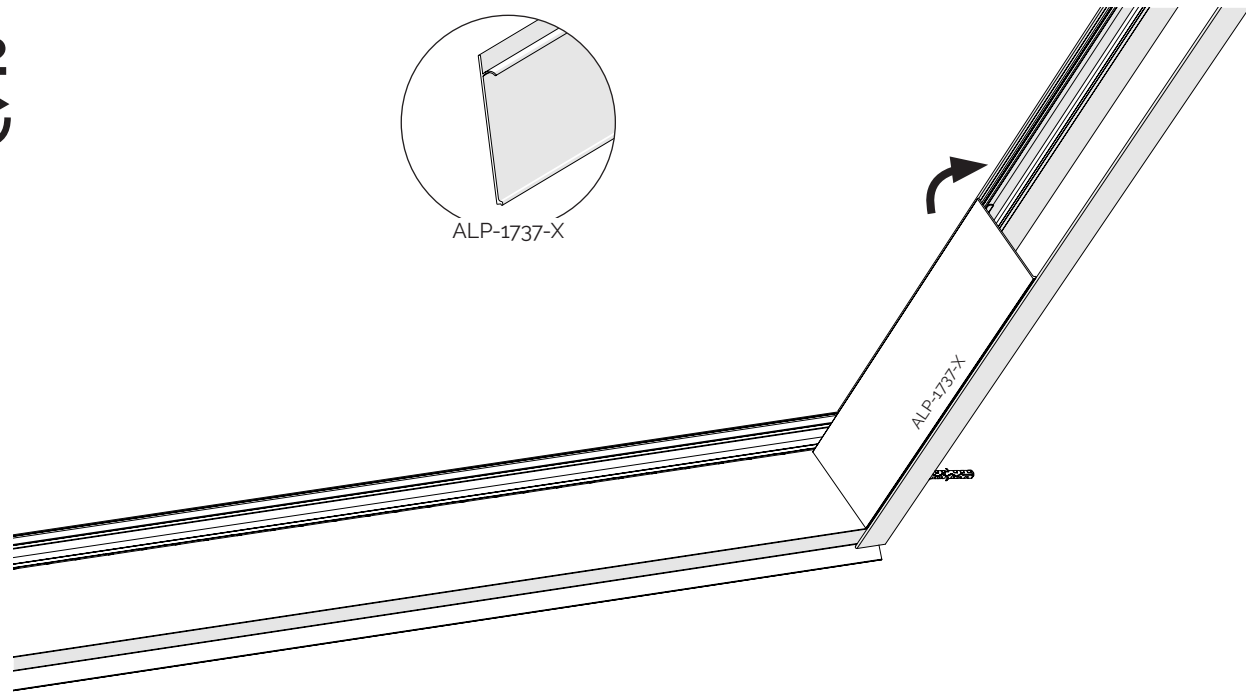
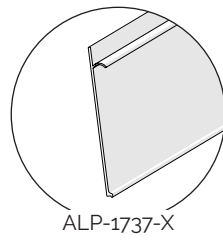


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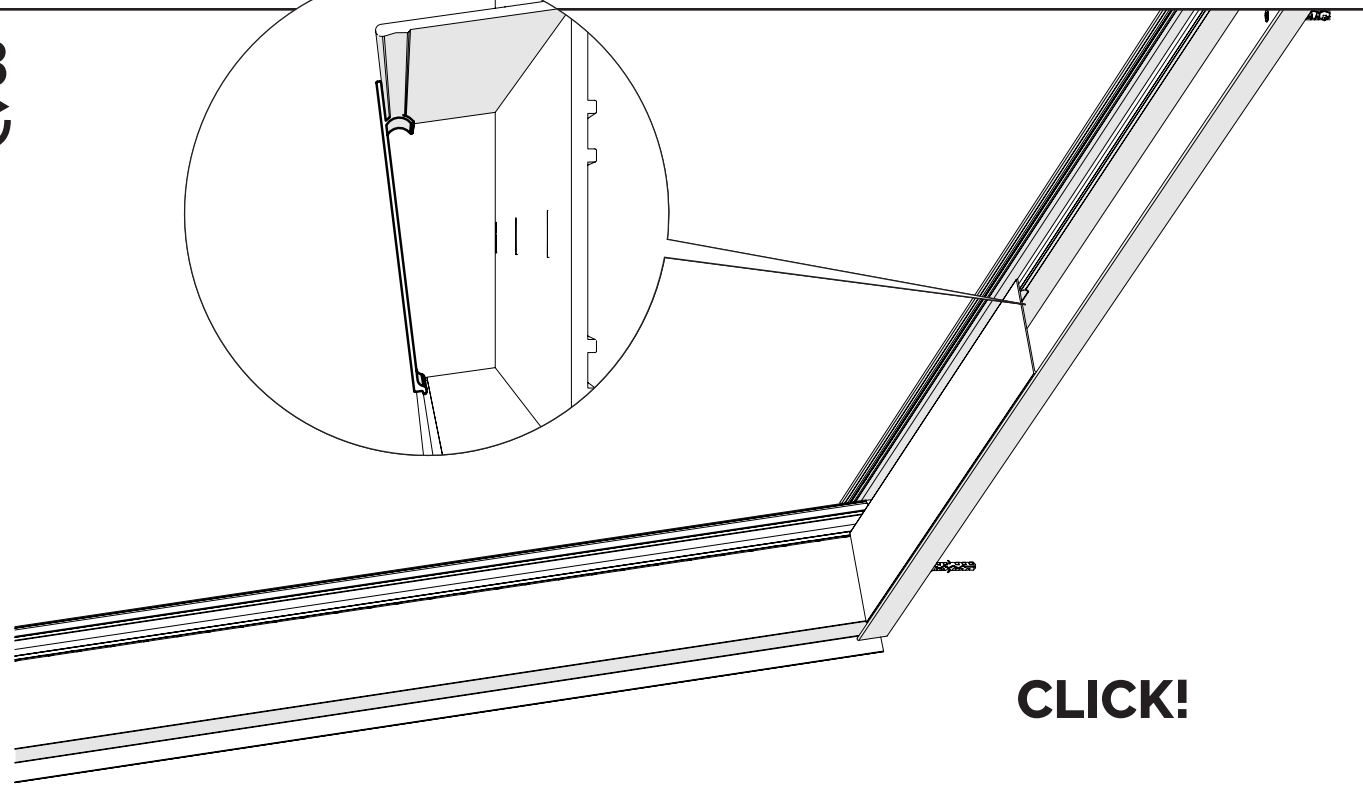
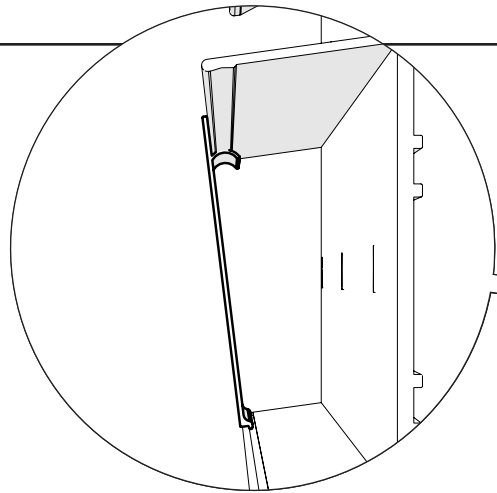
LED lighting?
Switch to the corresponding mounting instructions.



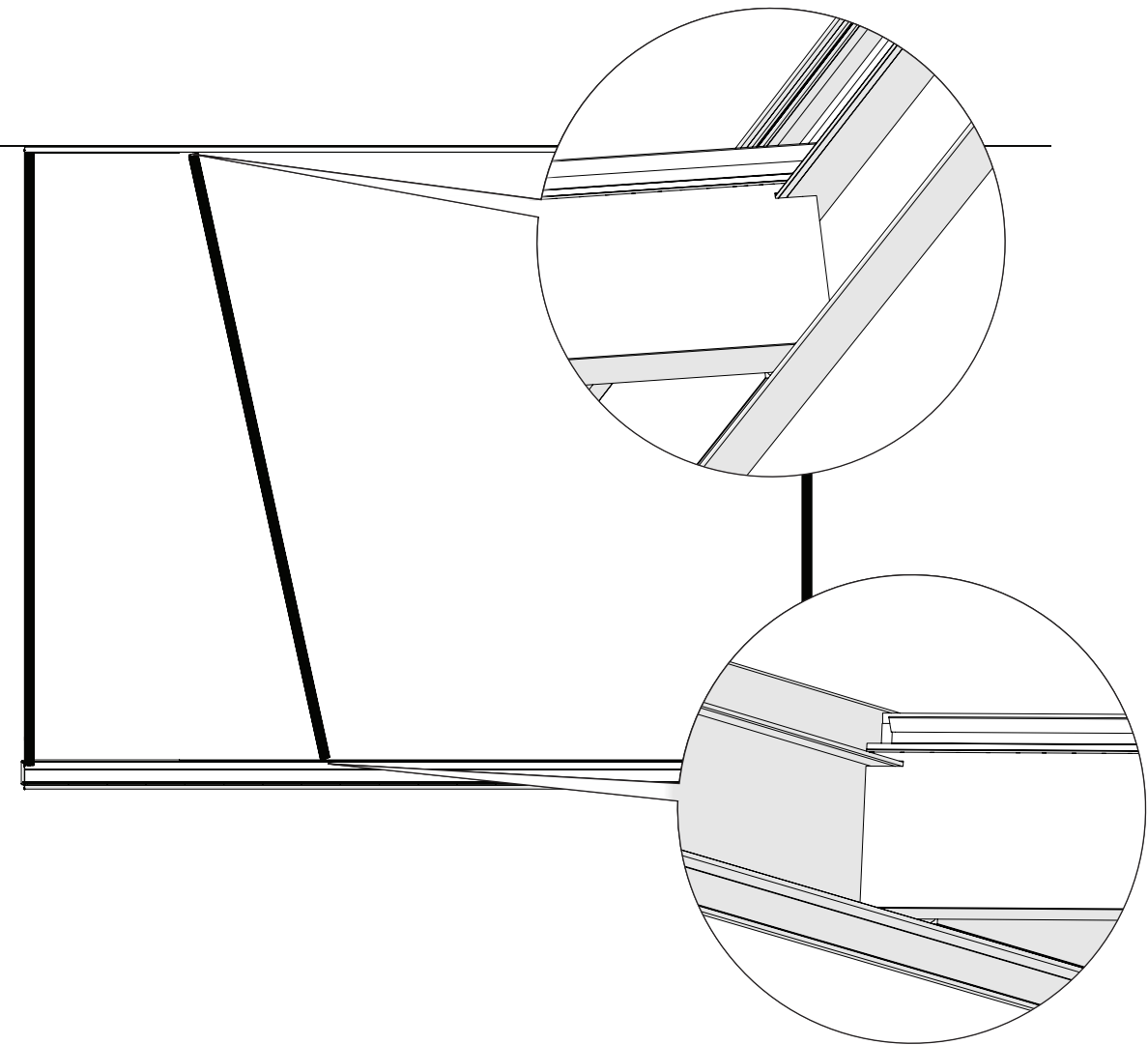
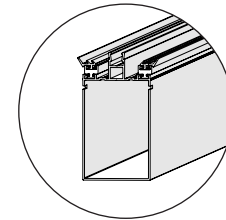
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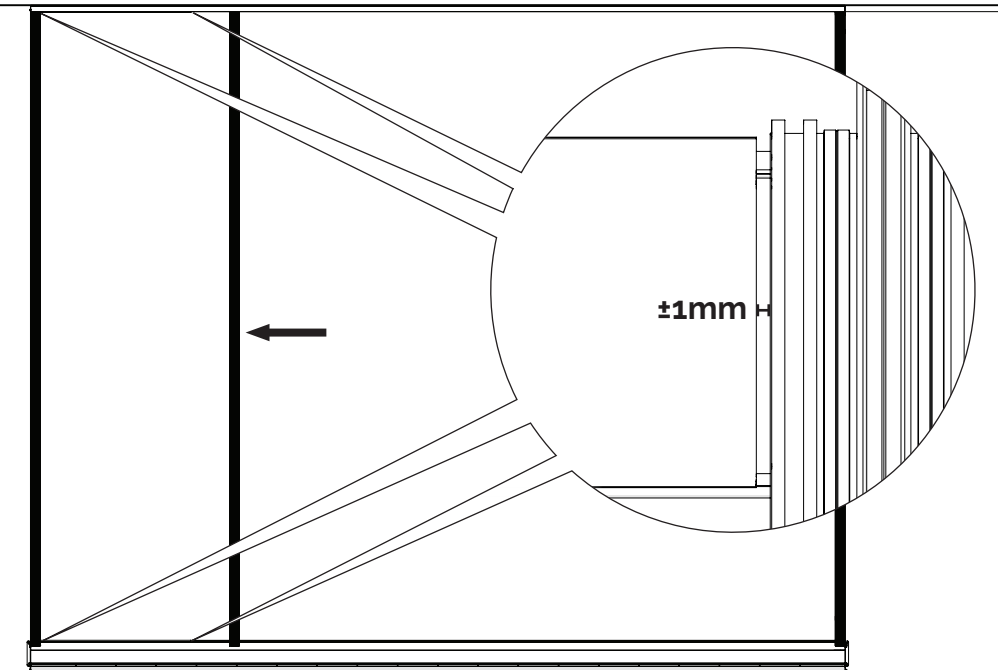
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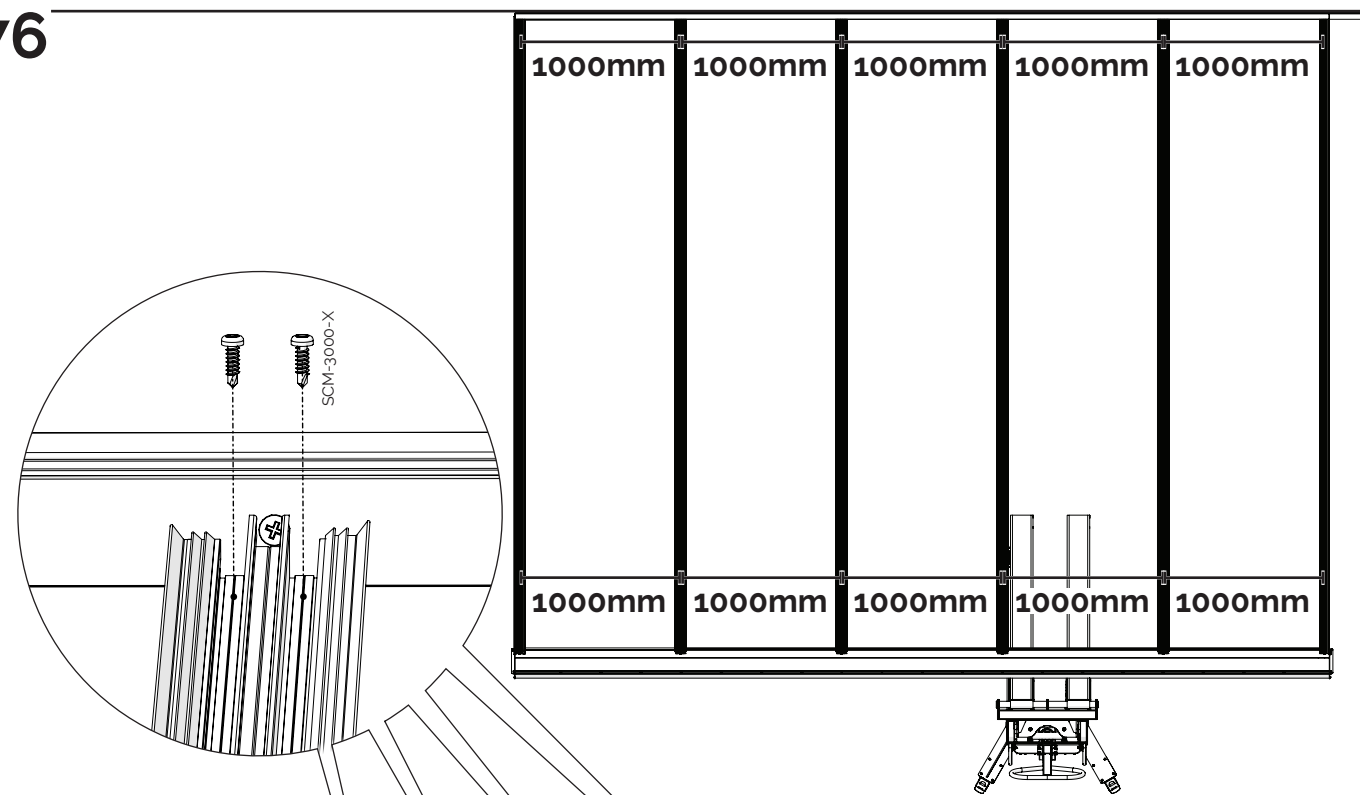
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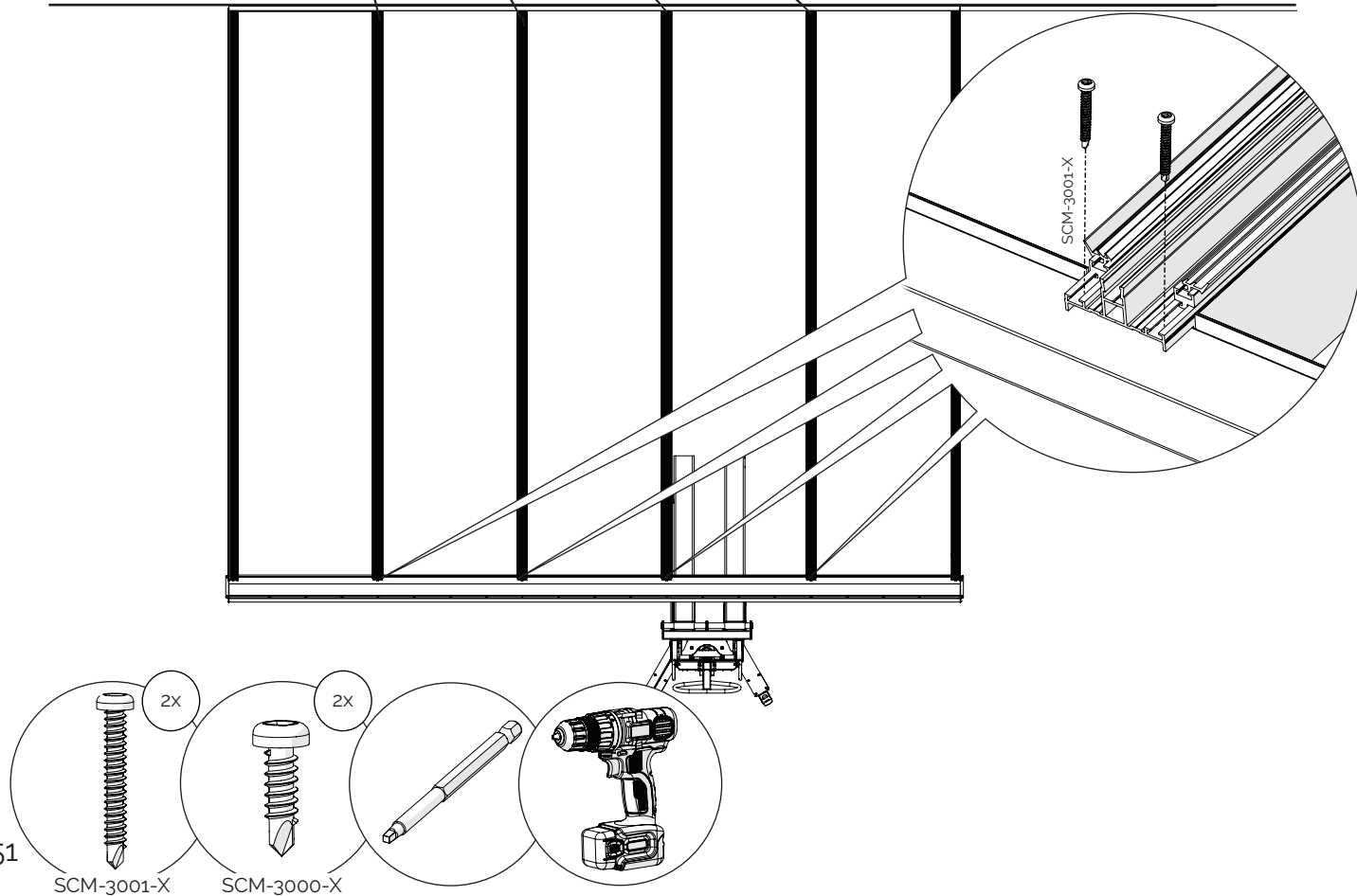
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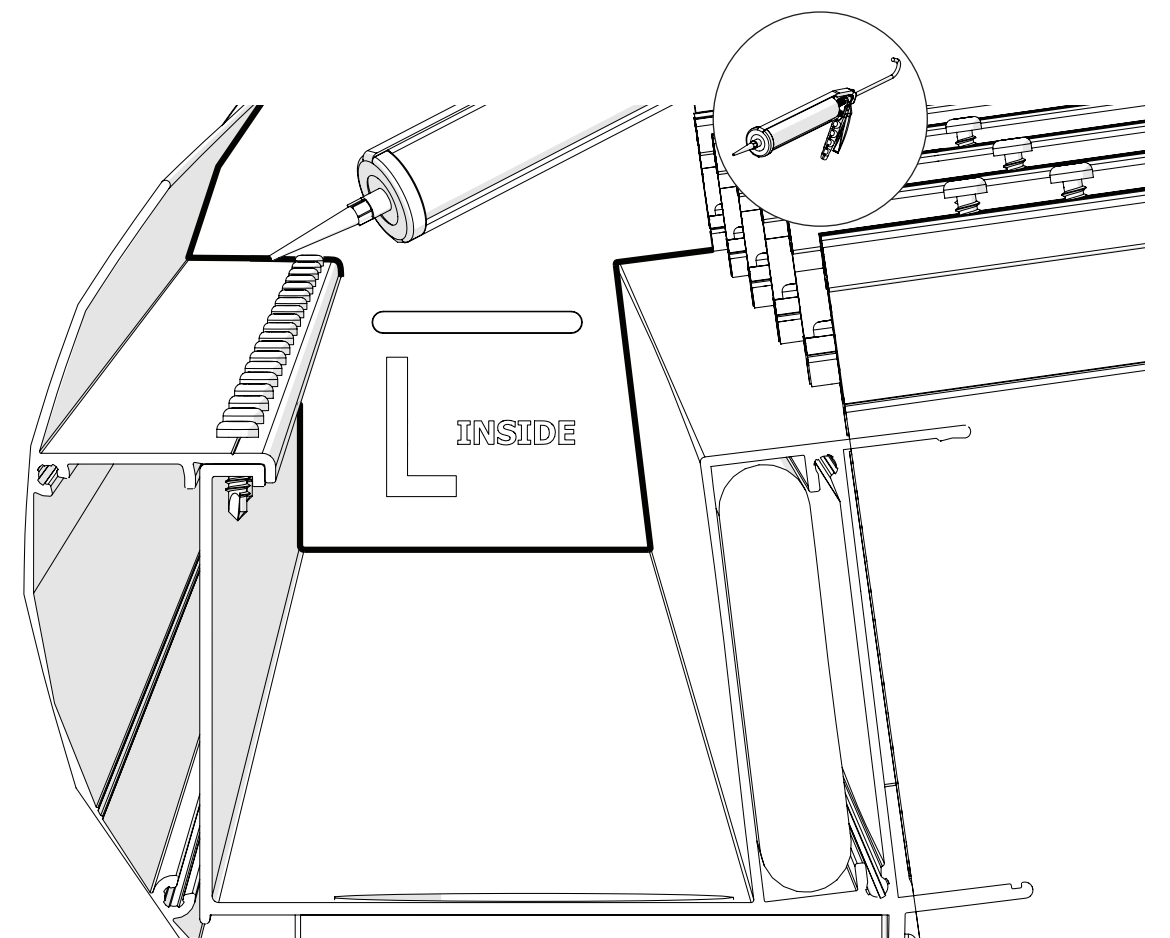
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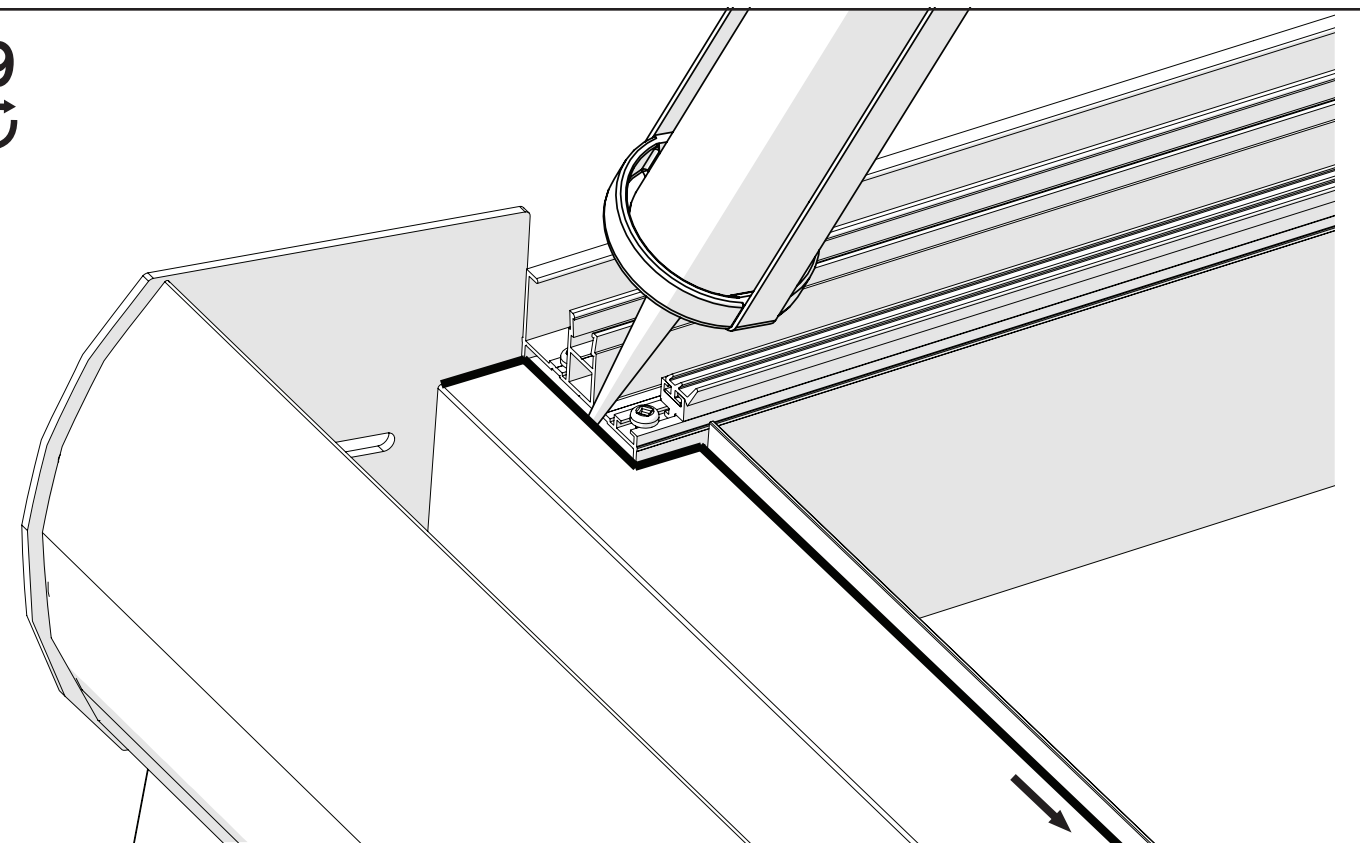
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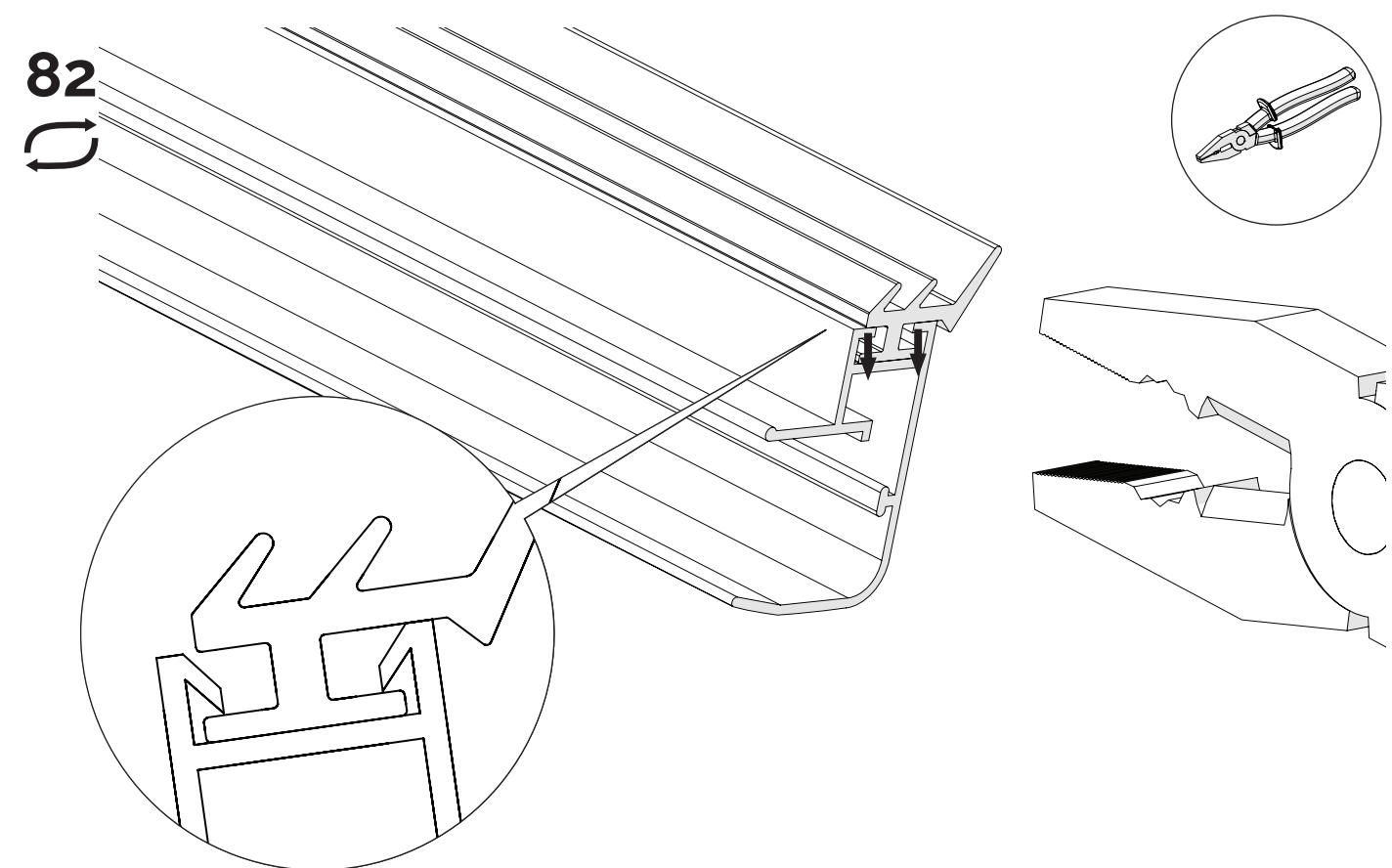
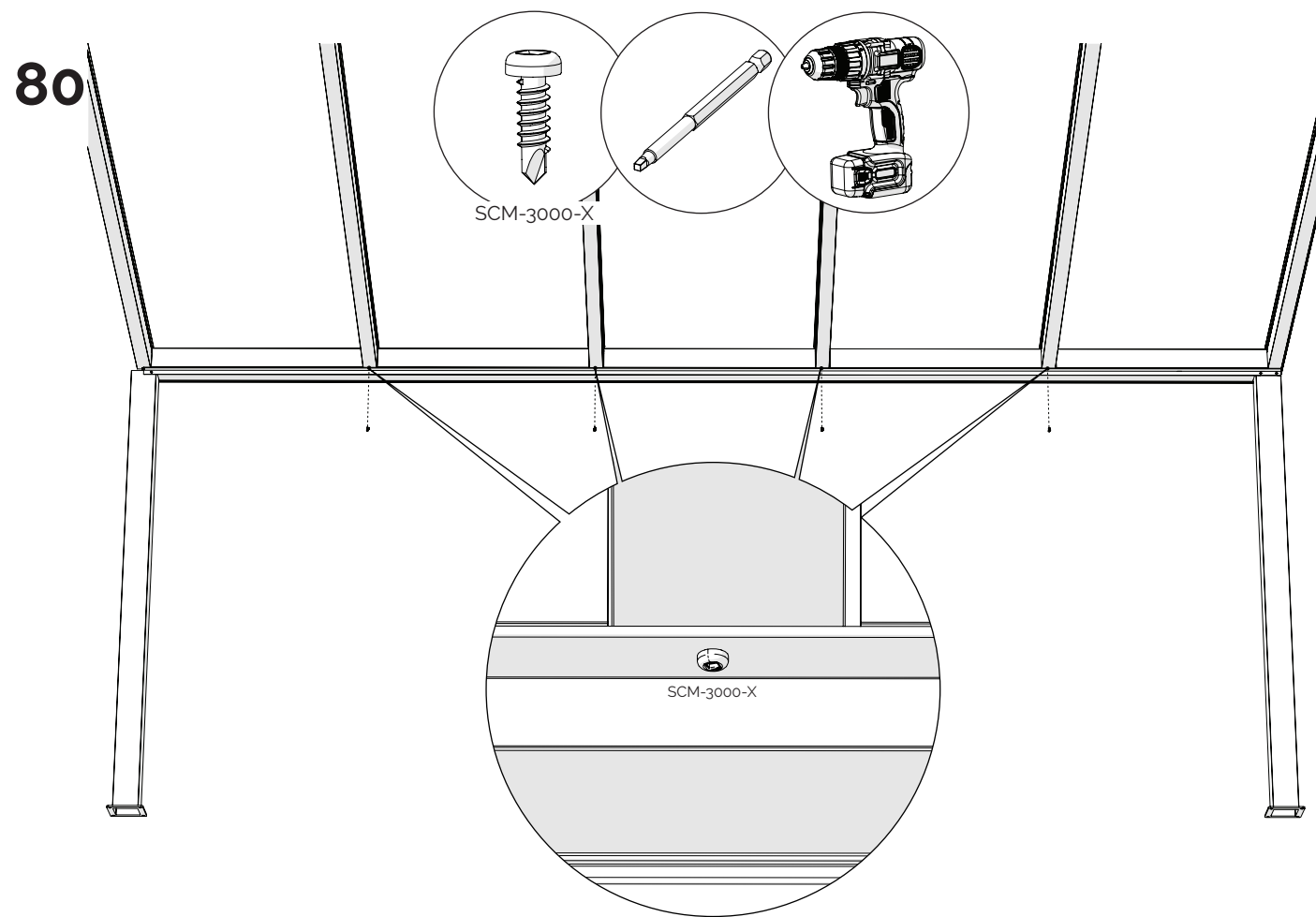


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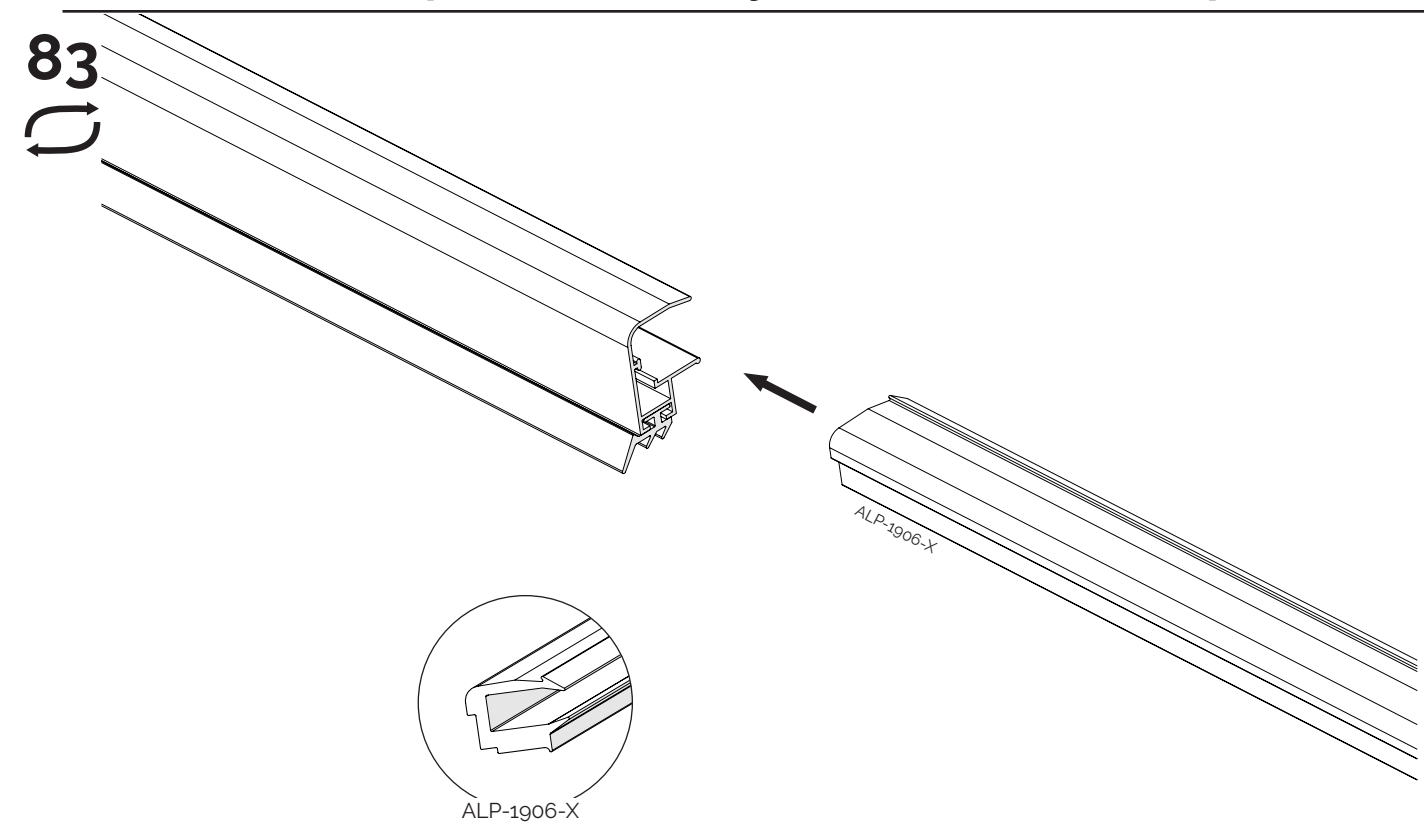
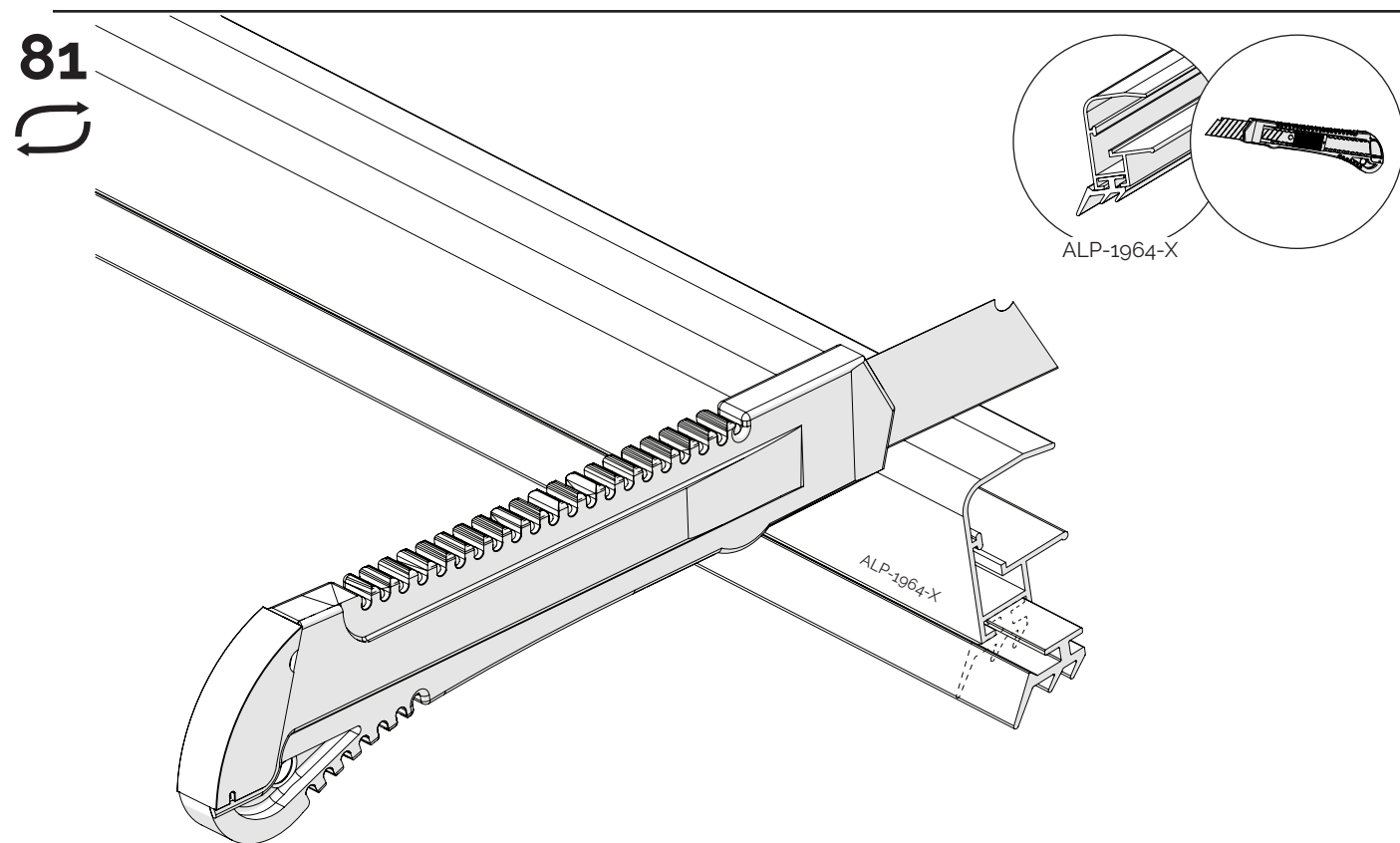


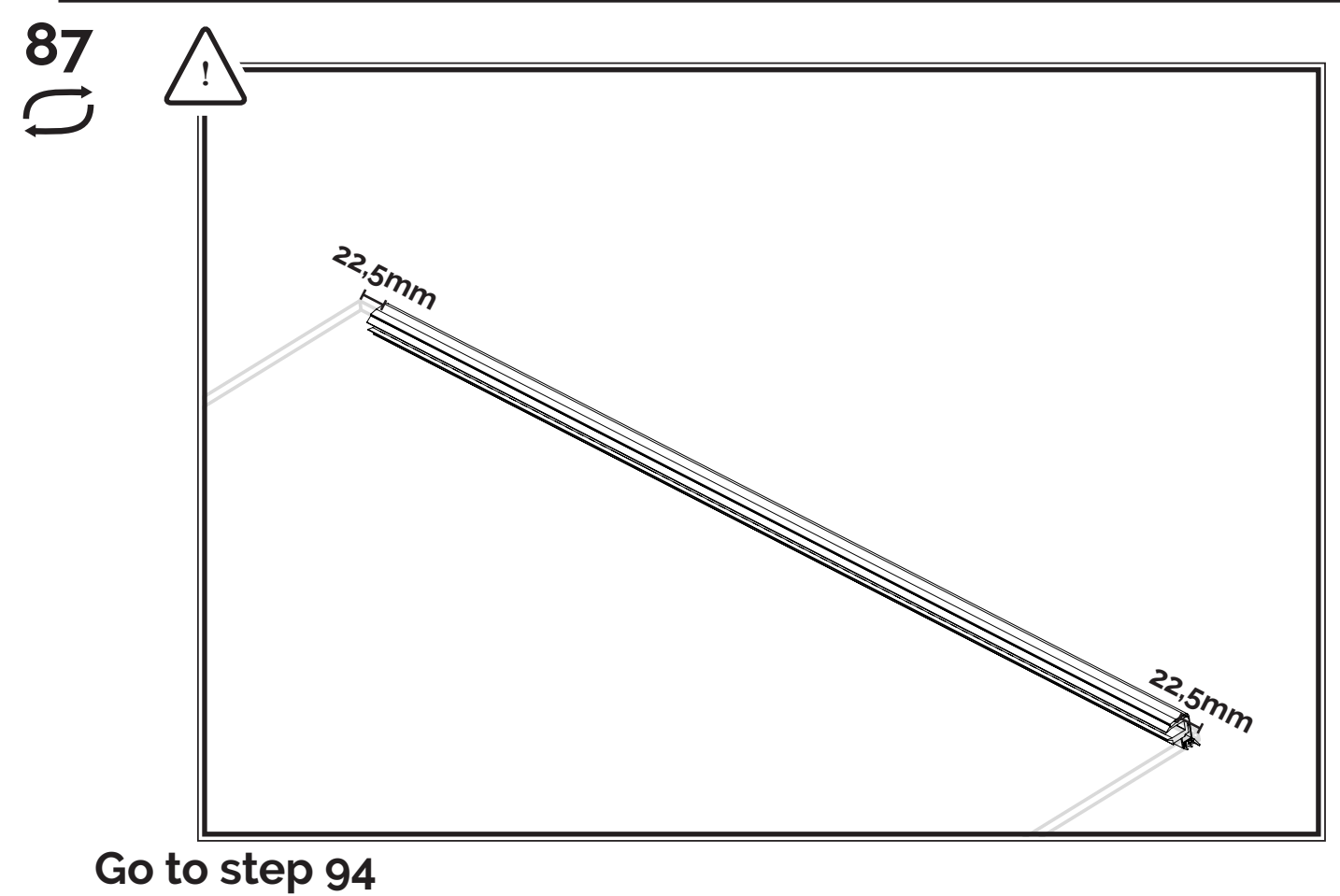
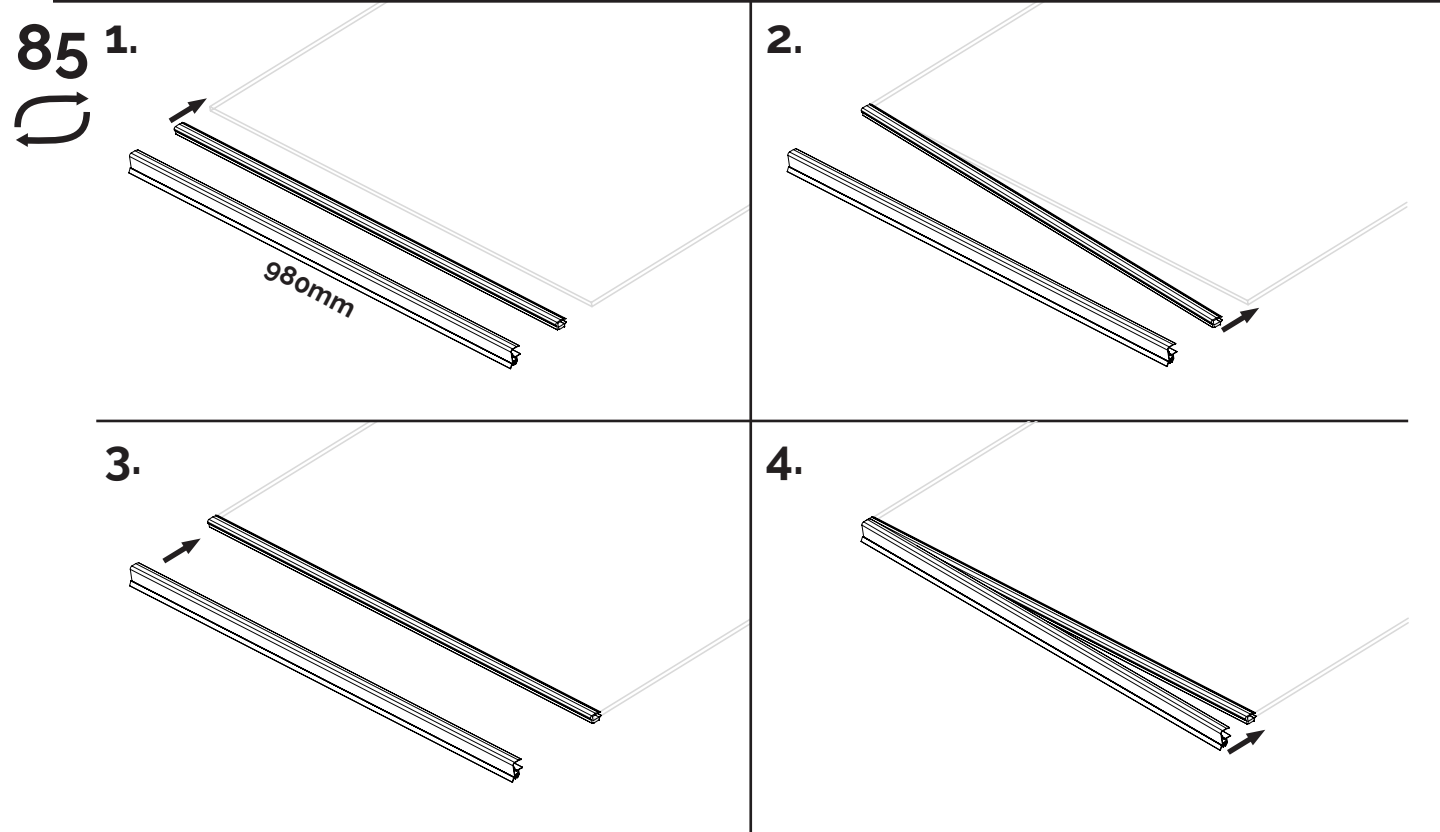
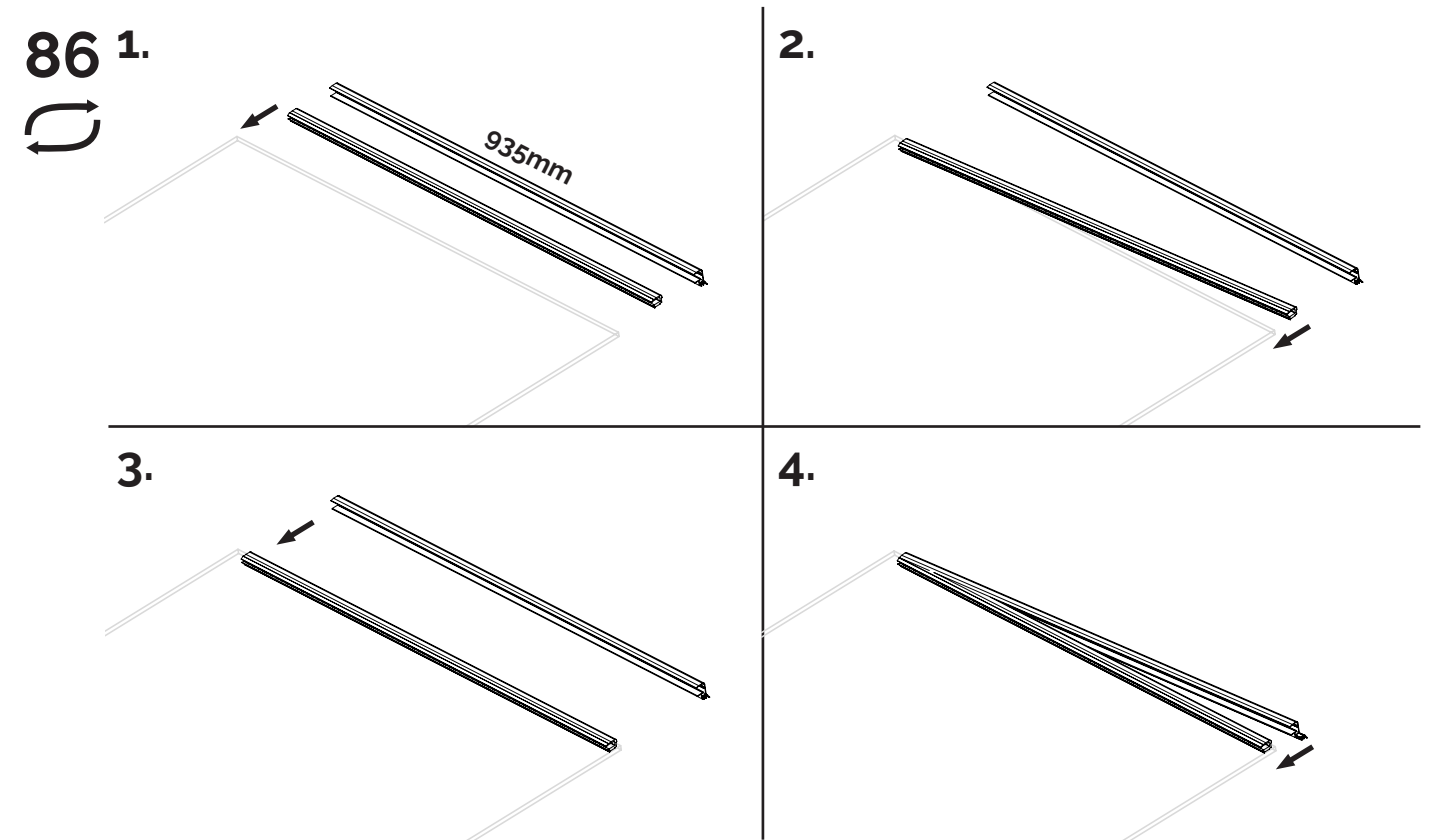
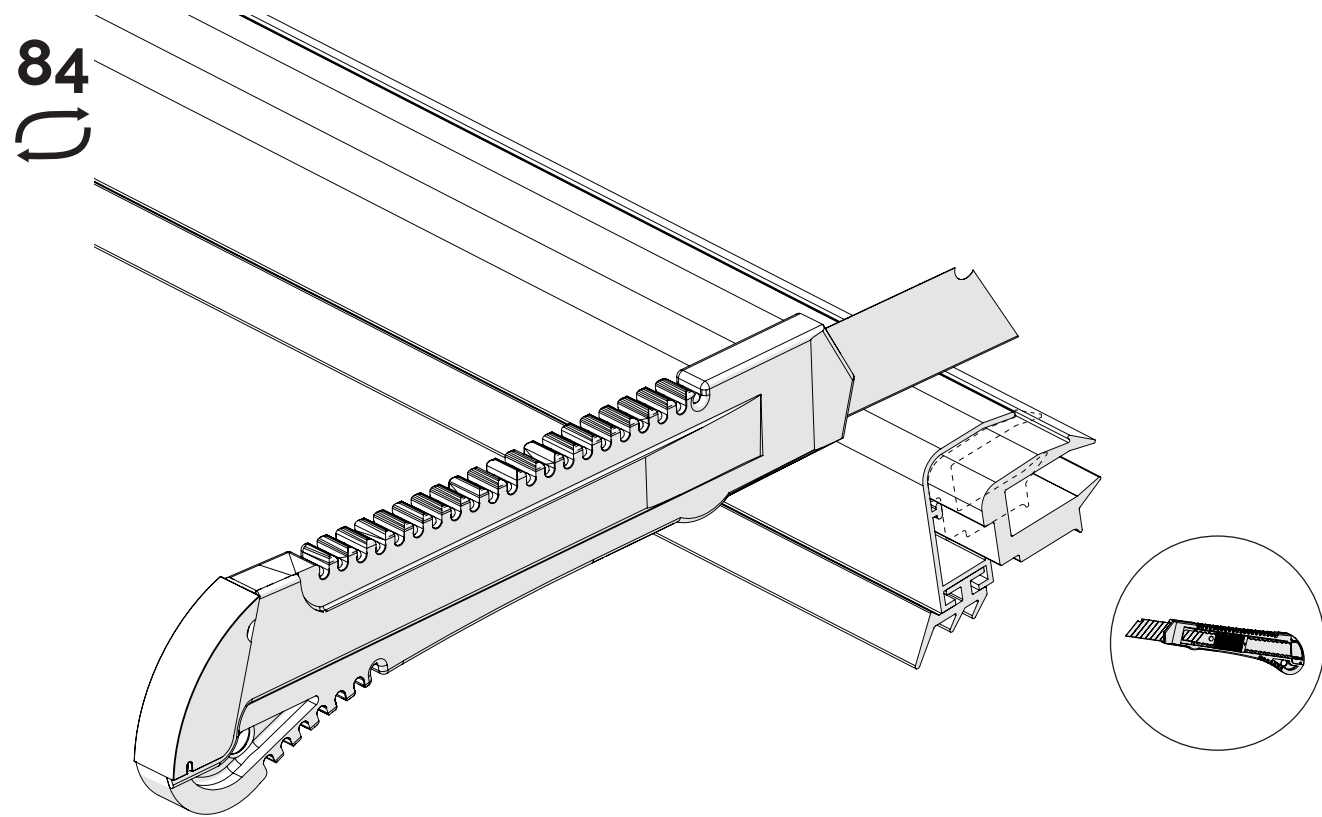
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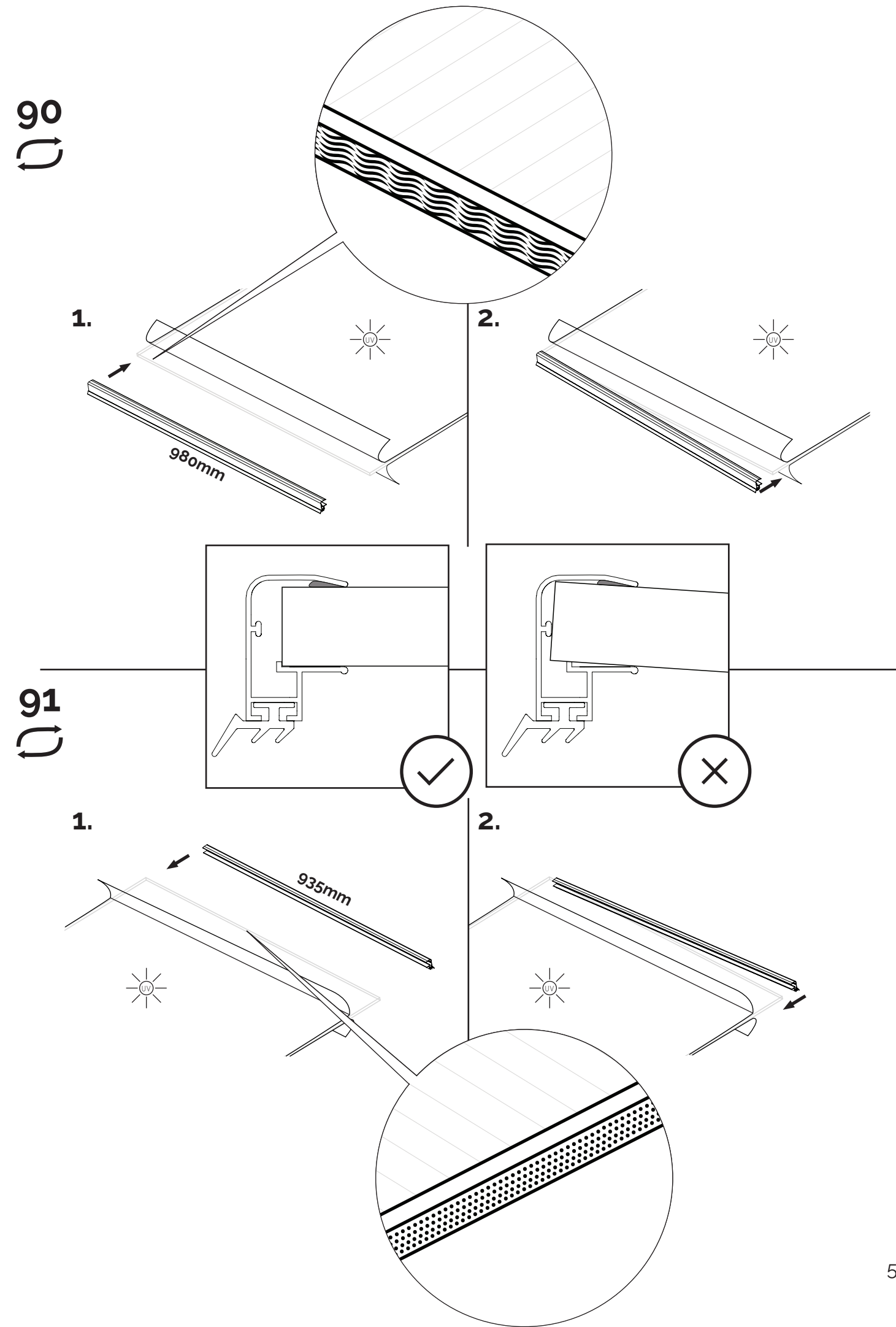
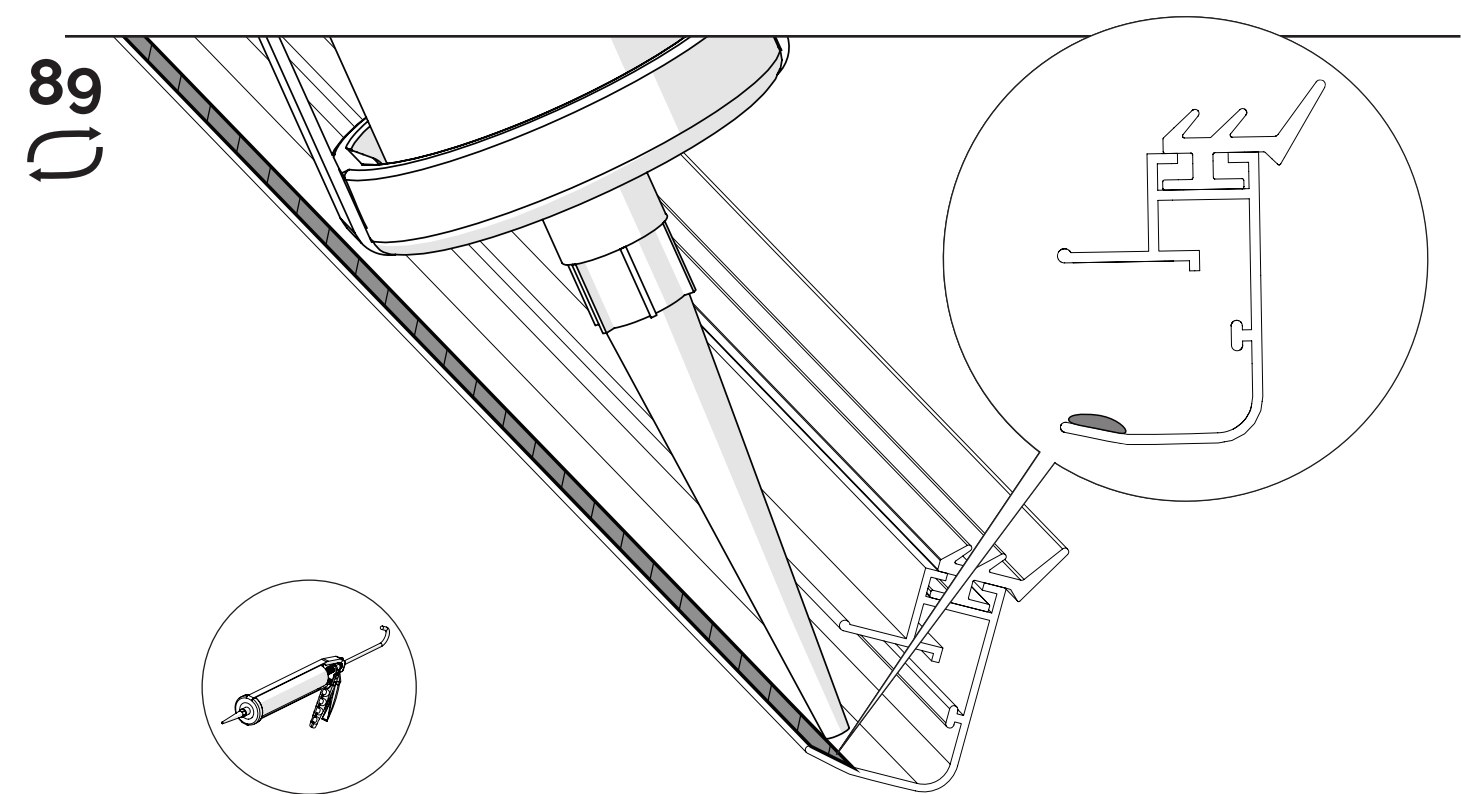
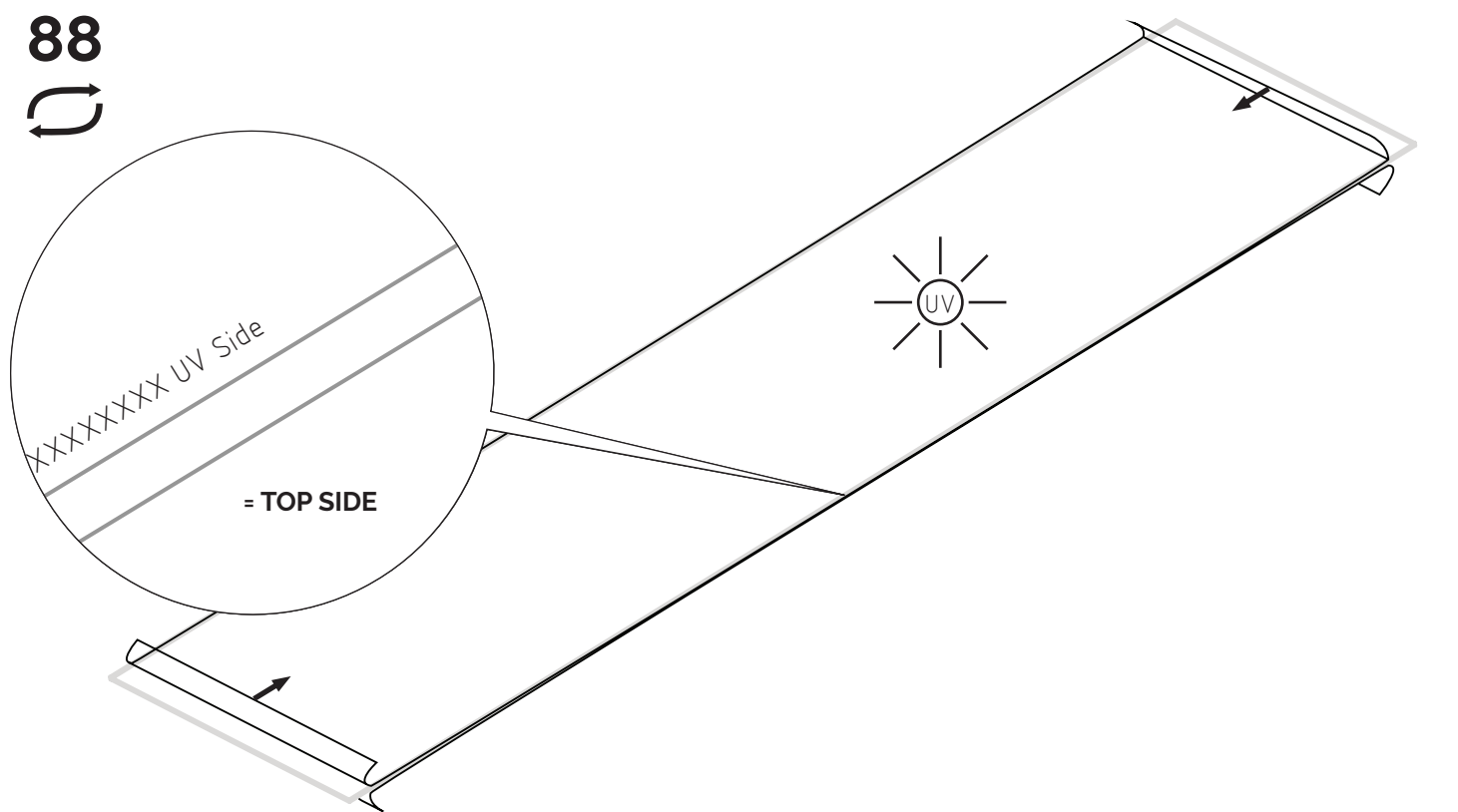
Glass roof: steps 83-87 Polycarbonate roof: steps 88-93

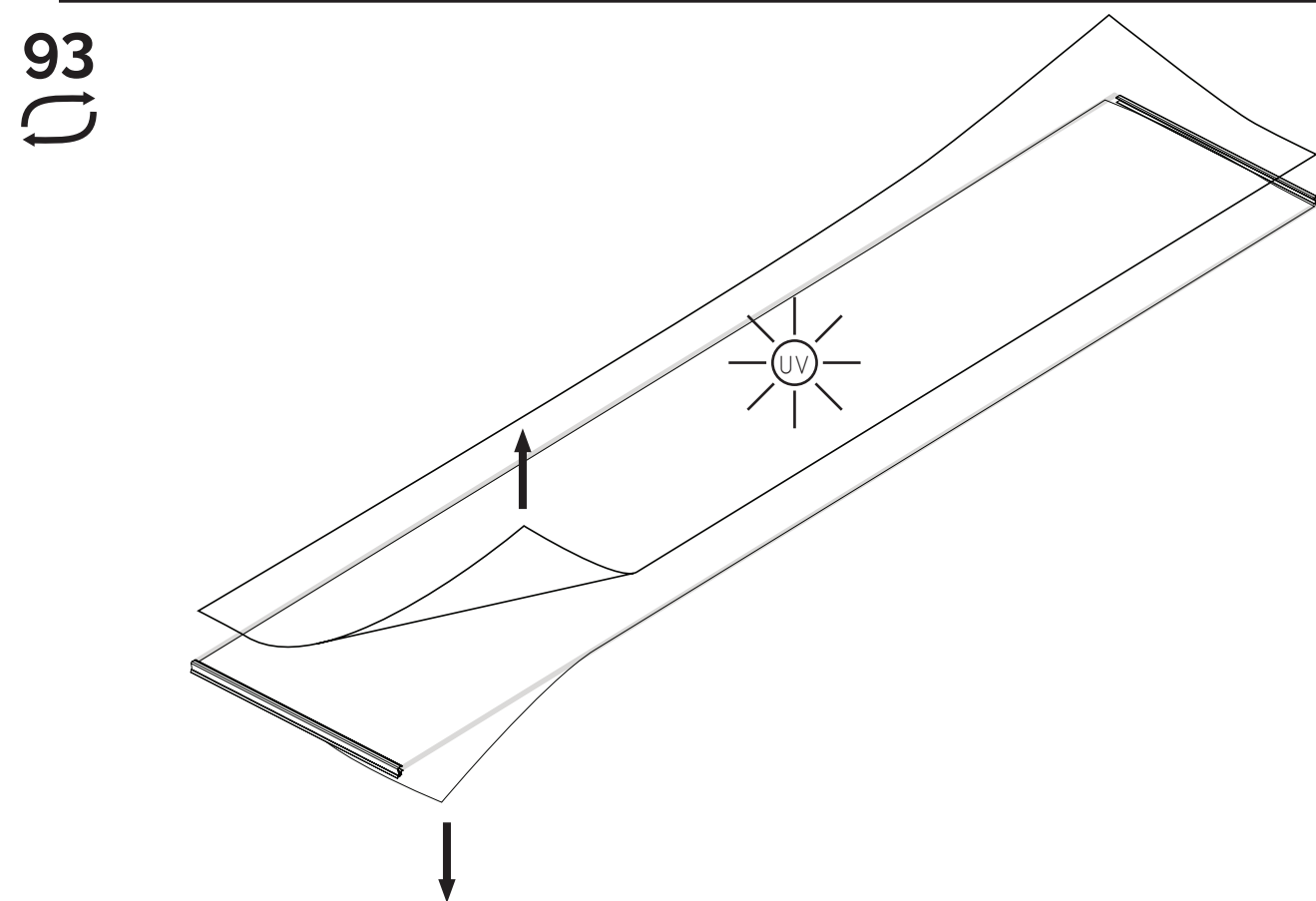
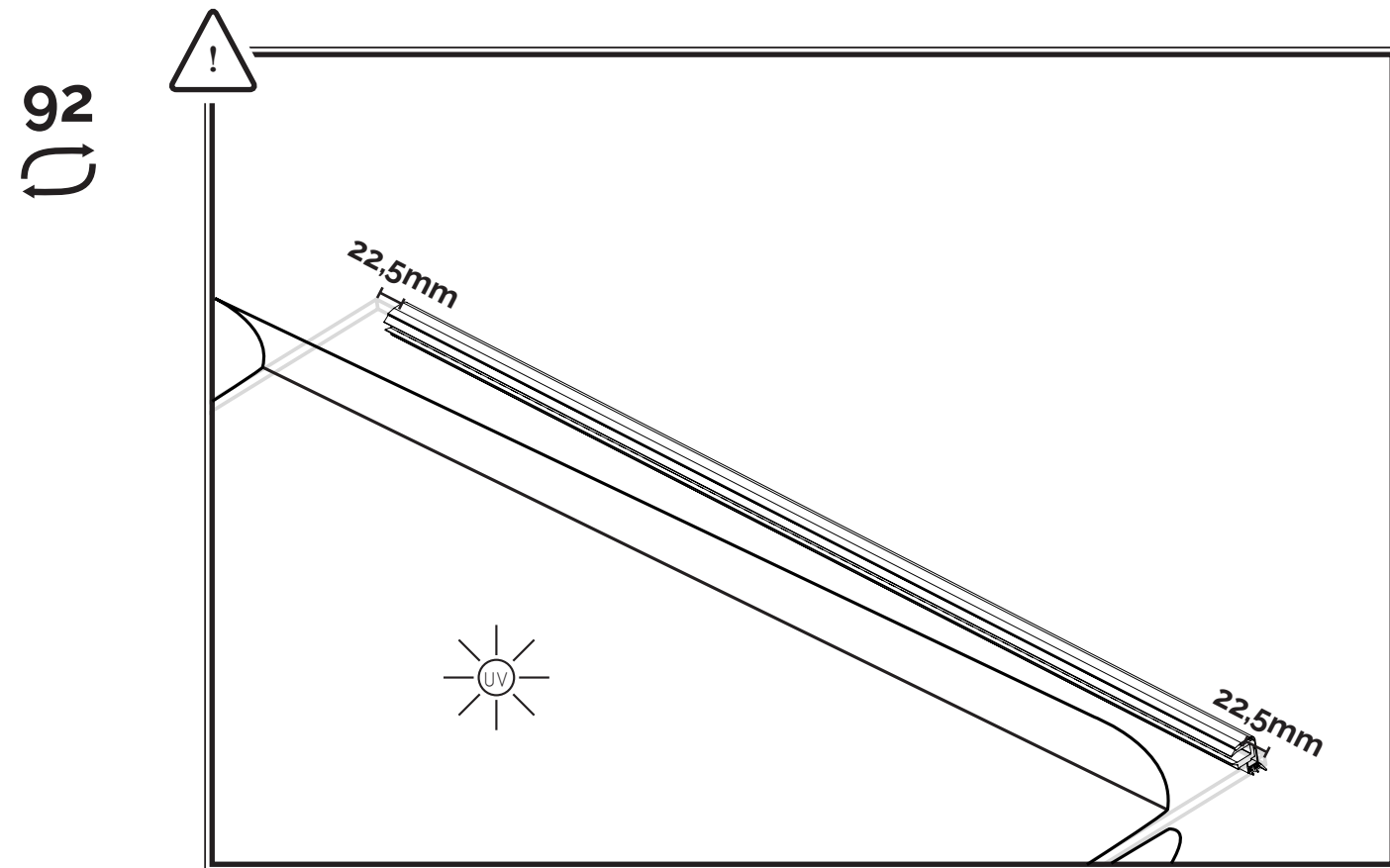




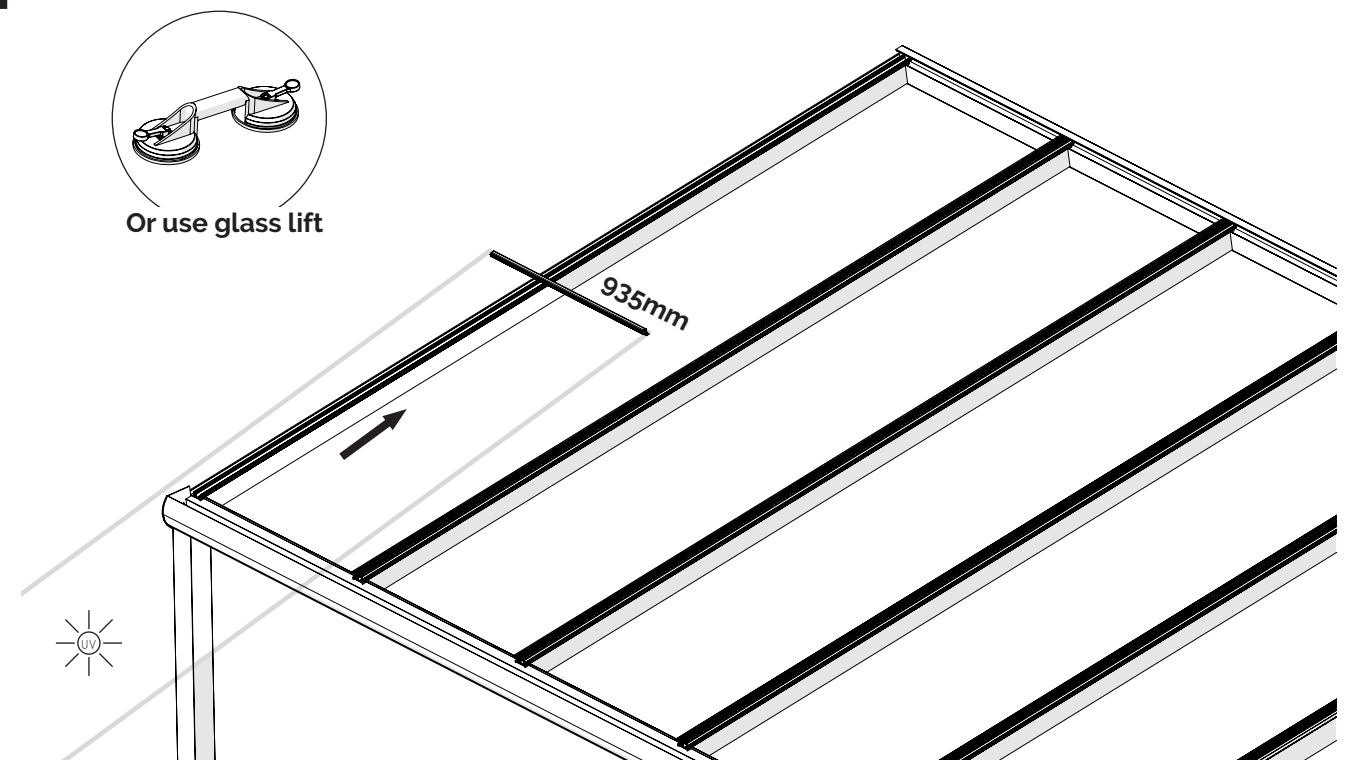
Go to step 94

Polycarbonate roof: steps 88-93

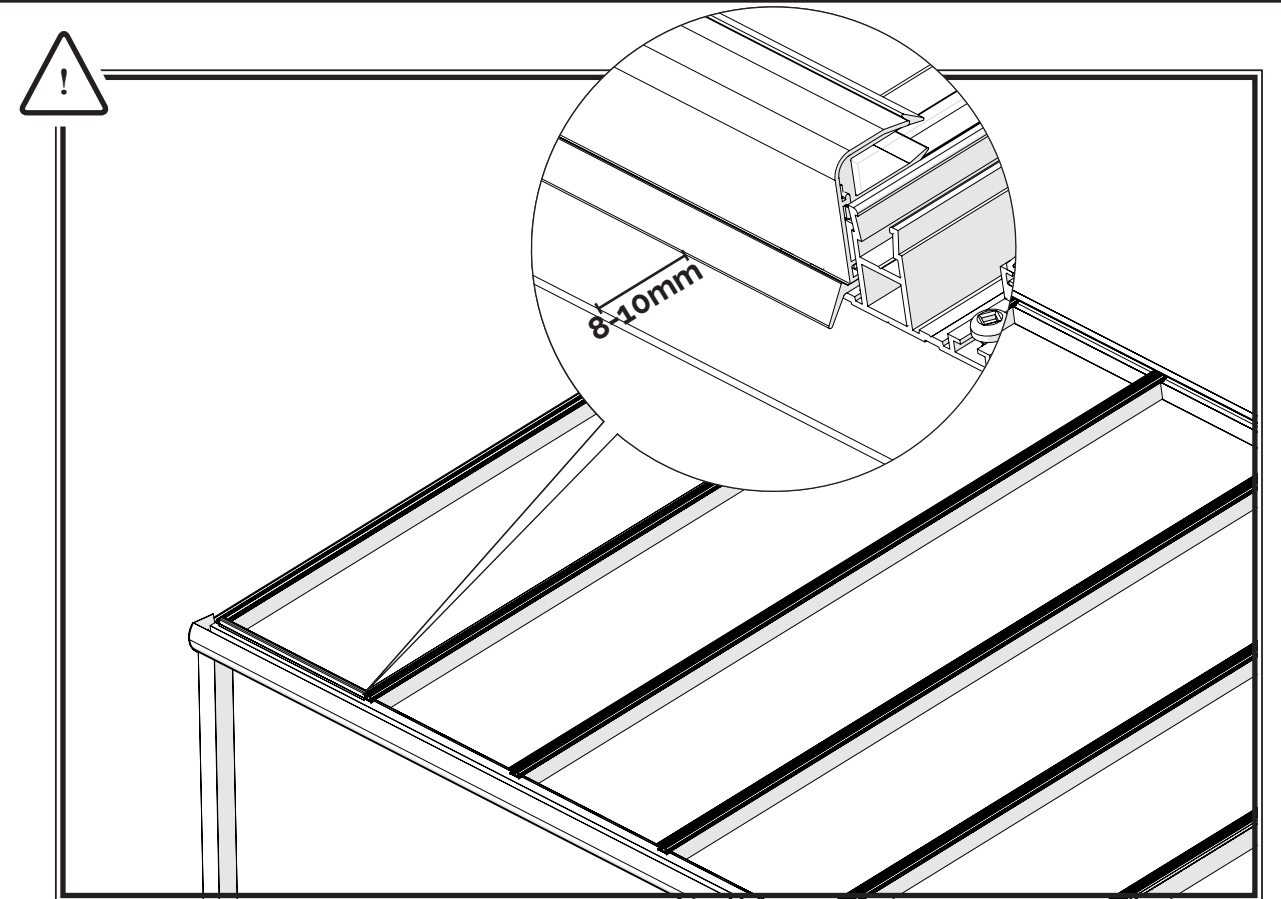




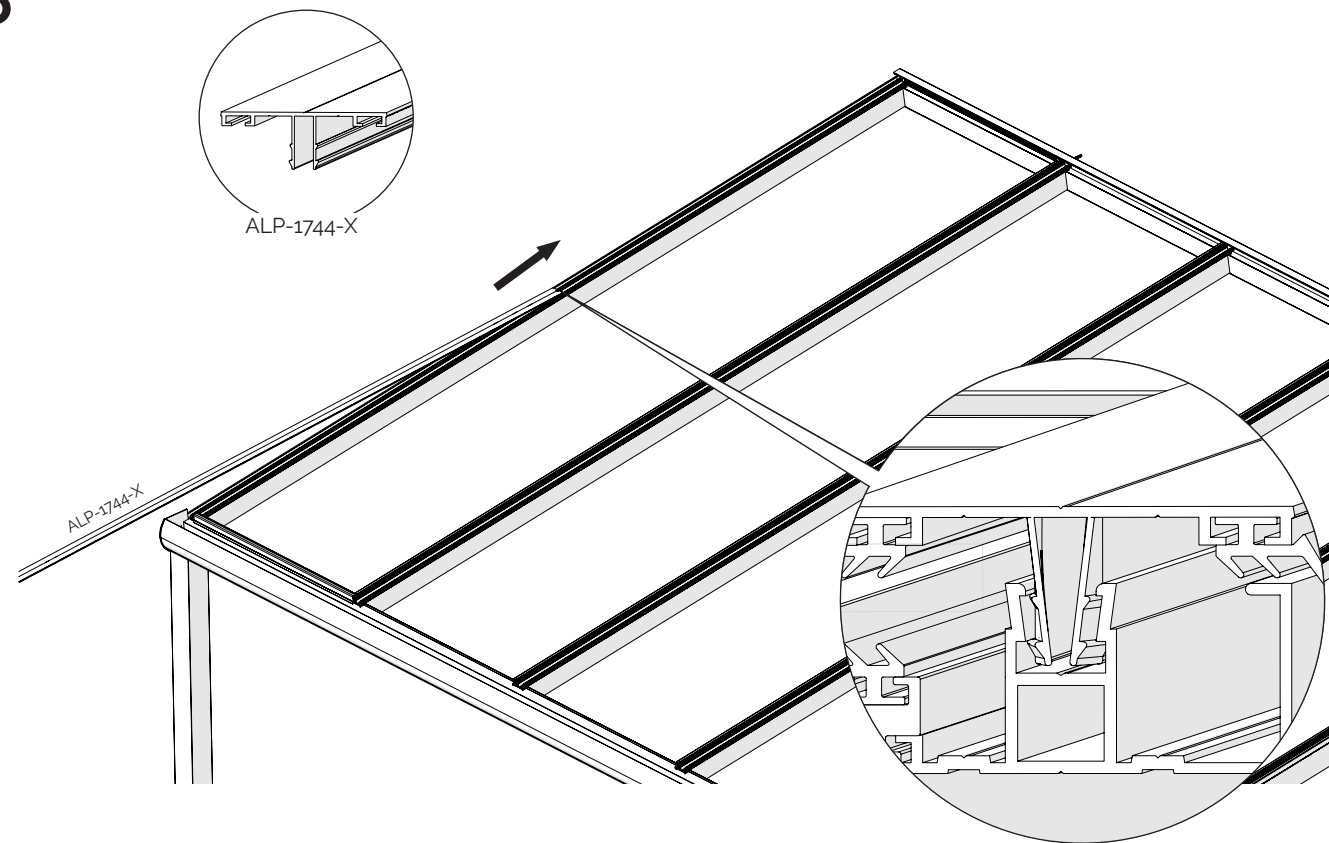
94



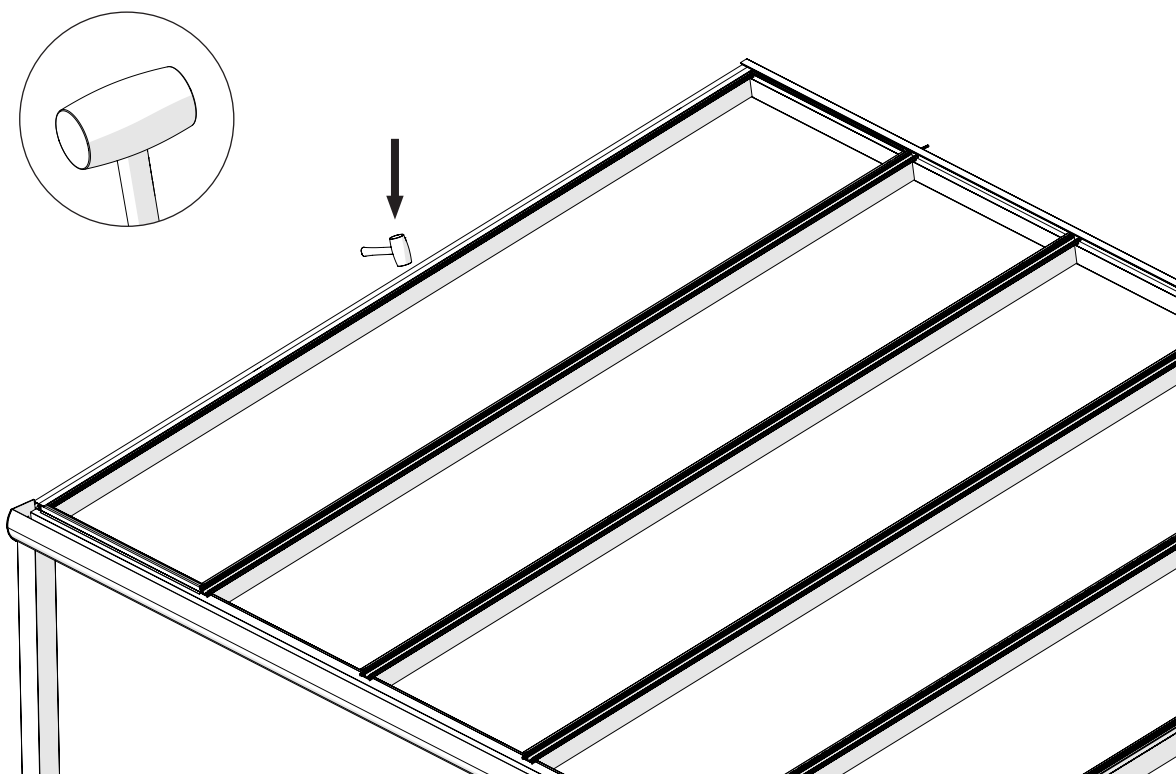
95



96

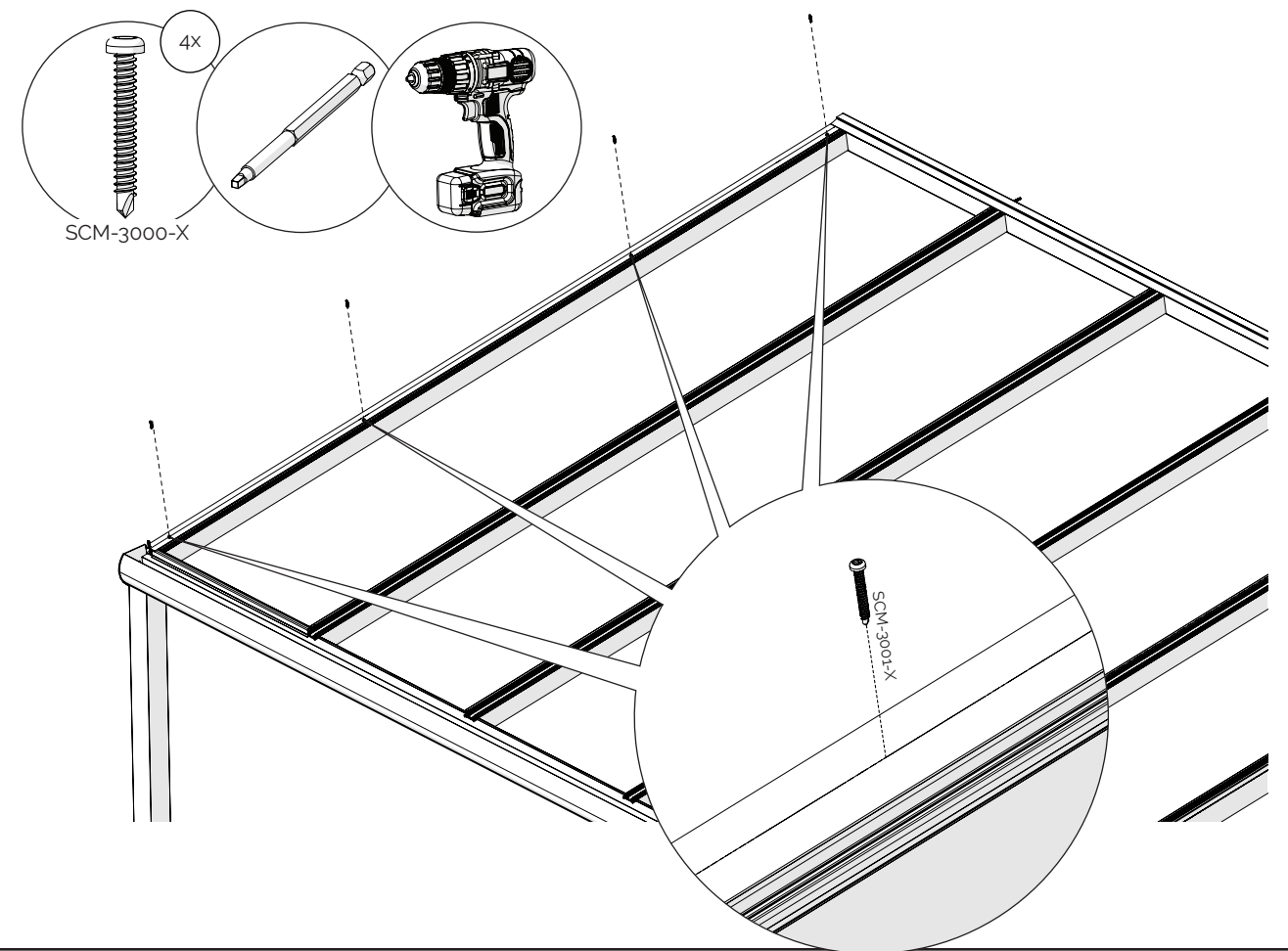


97

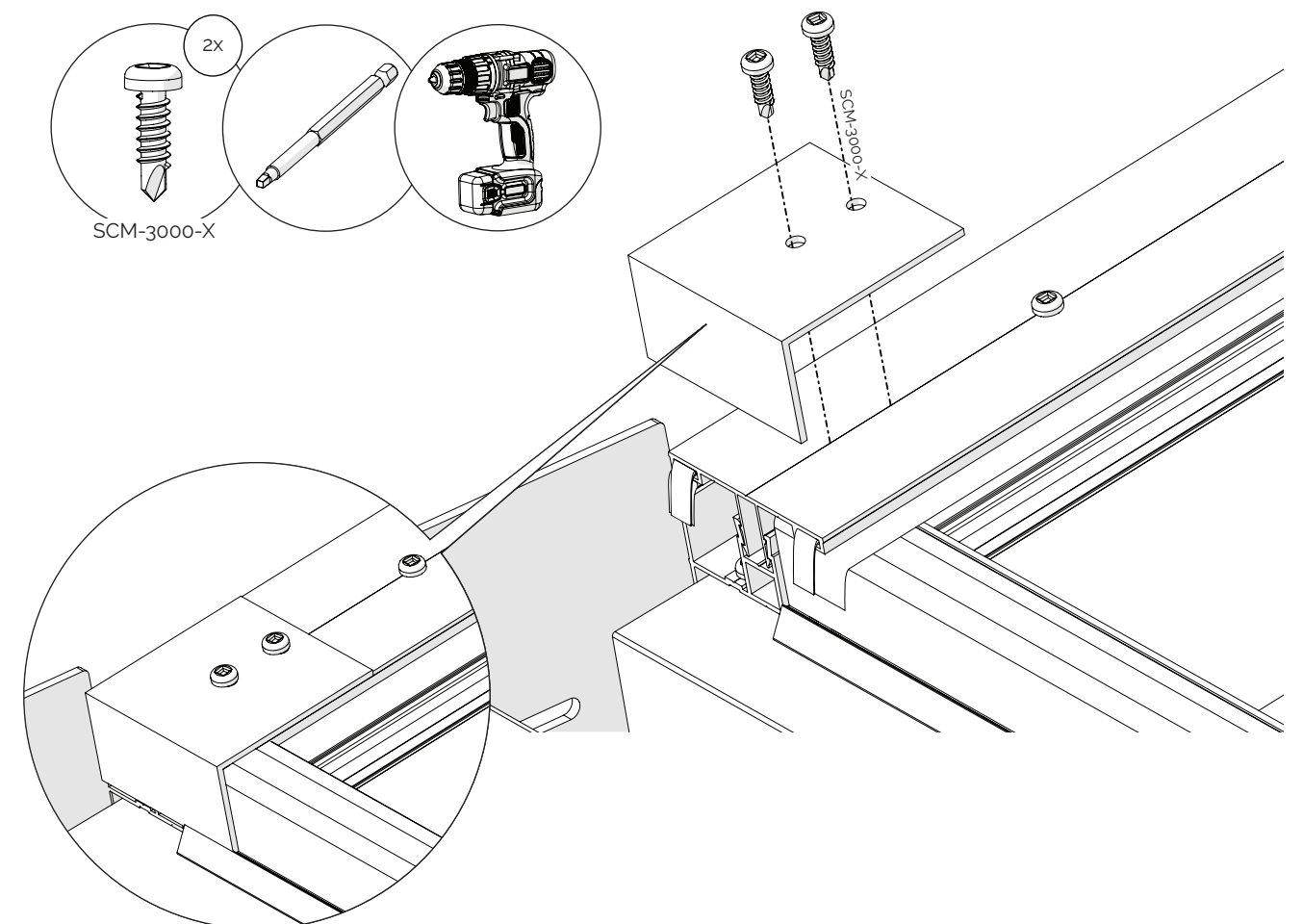


61

98

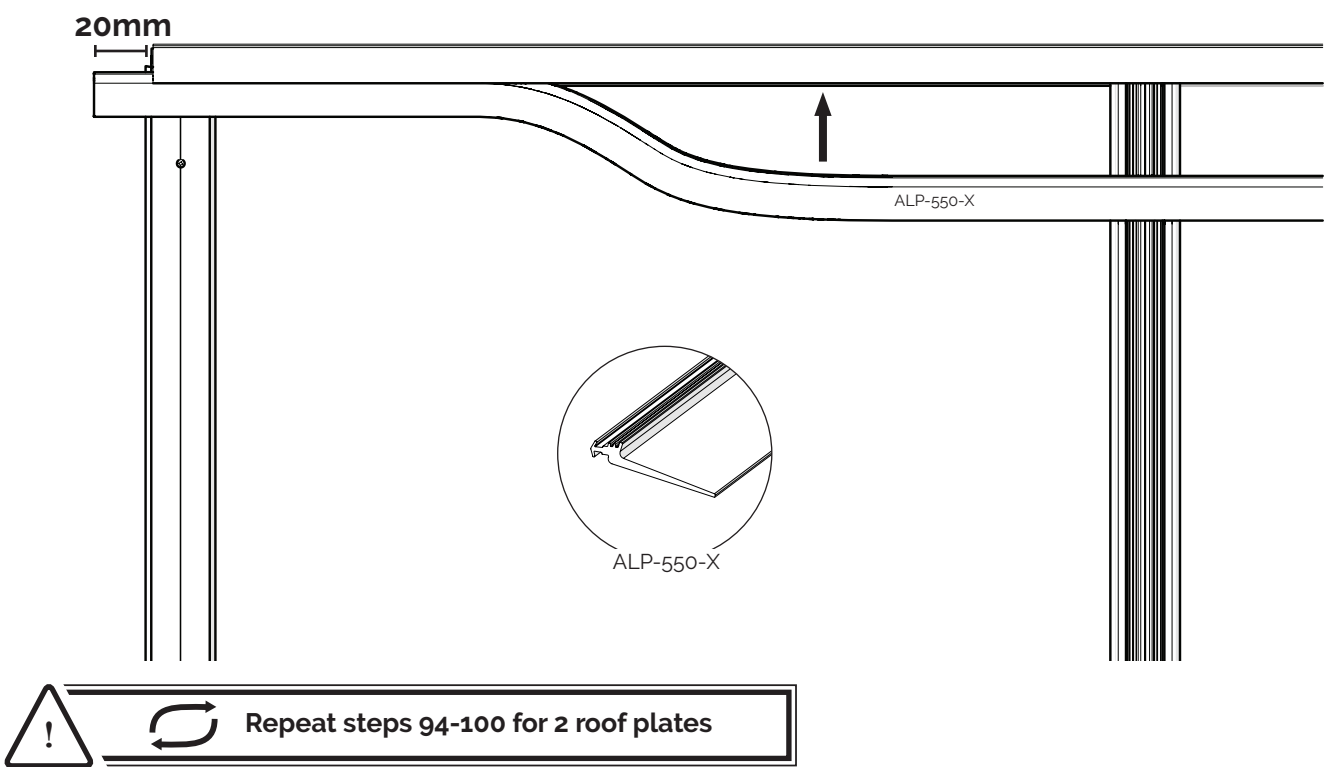


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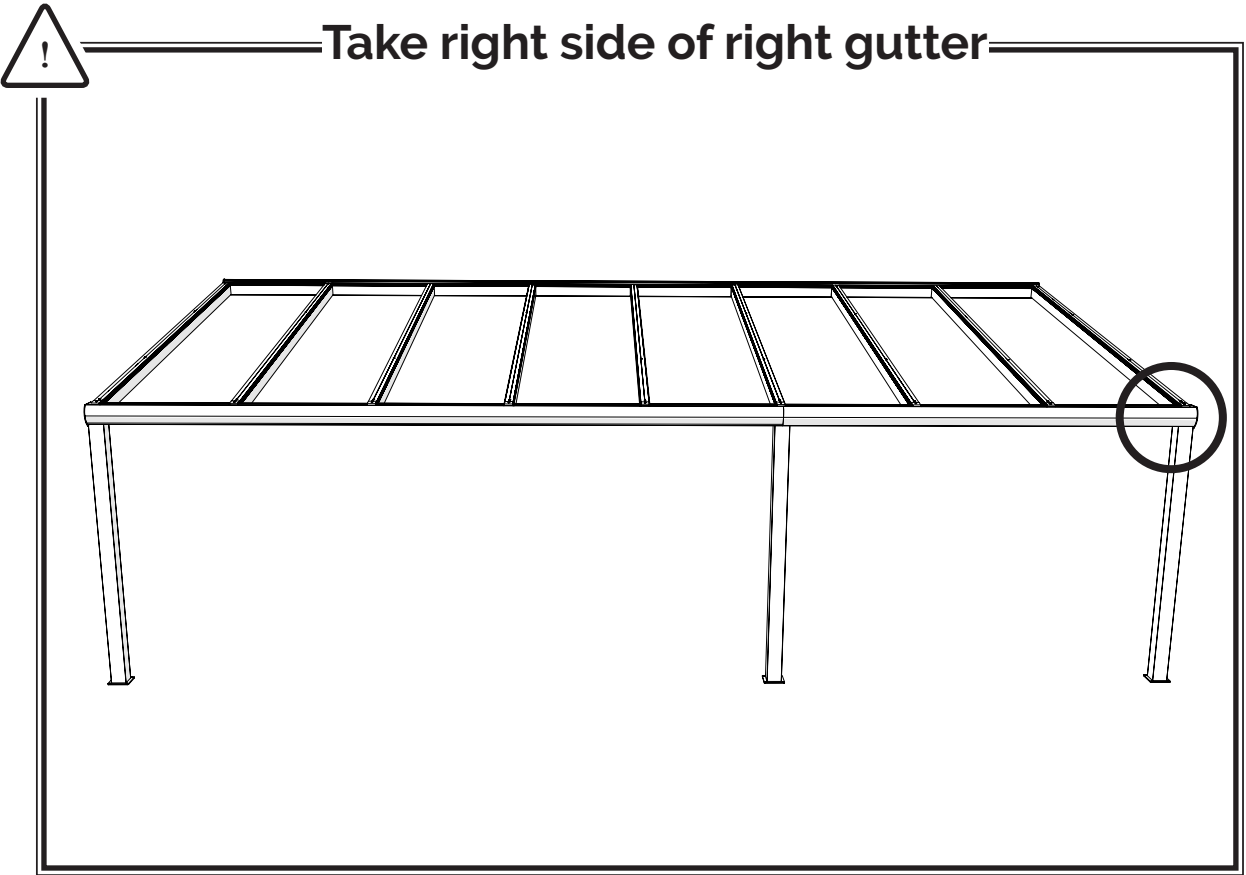


62

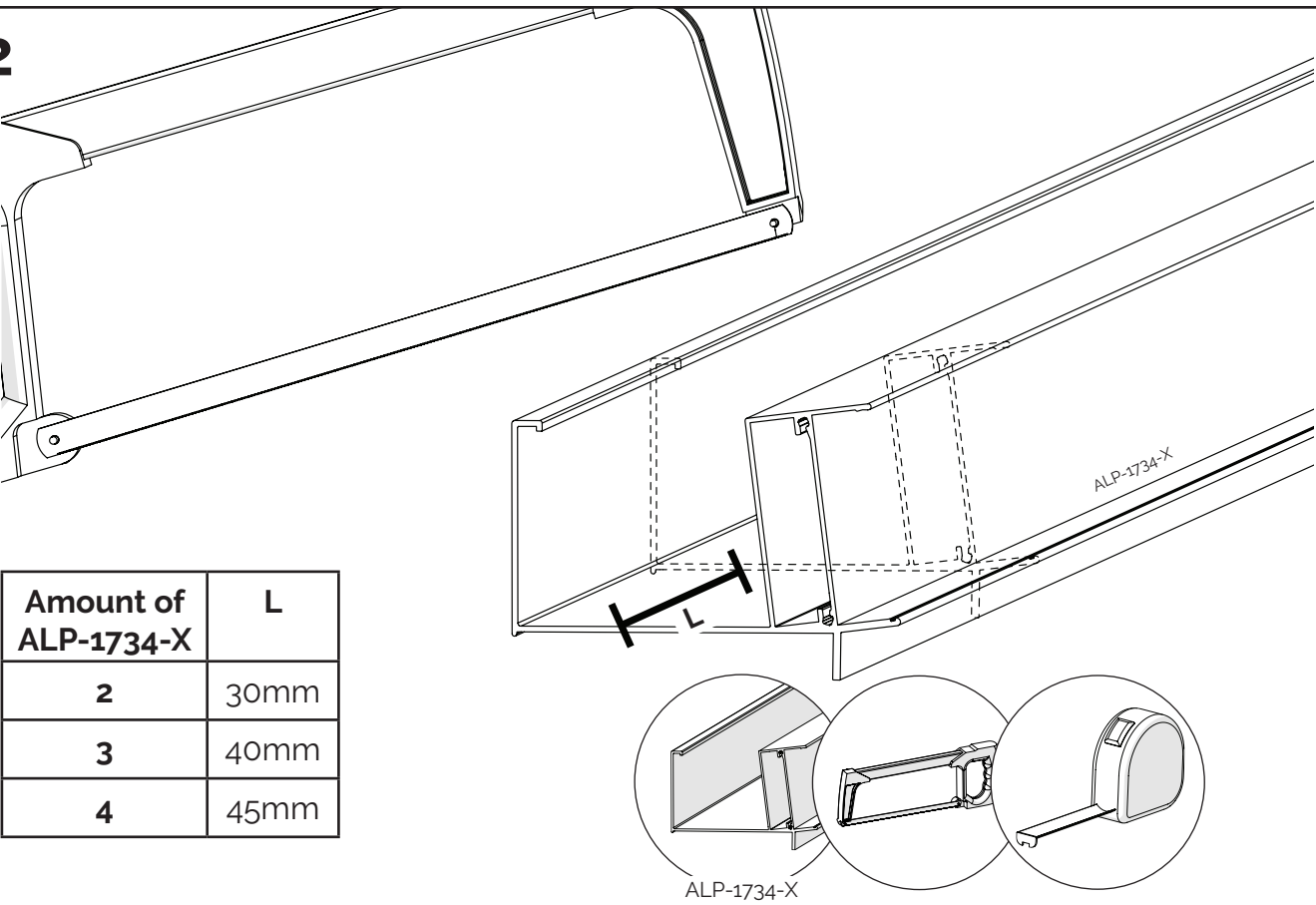
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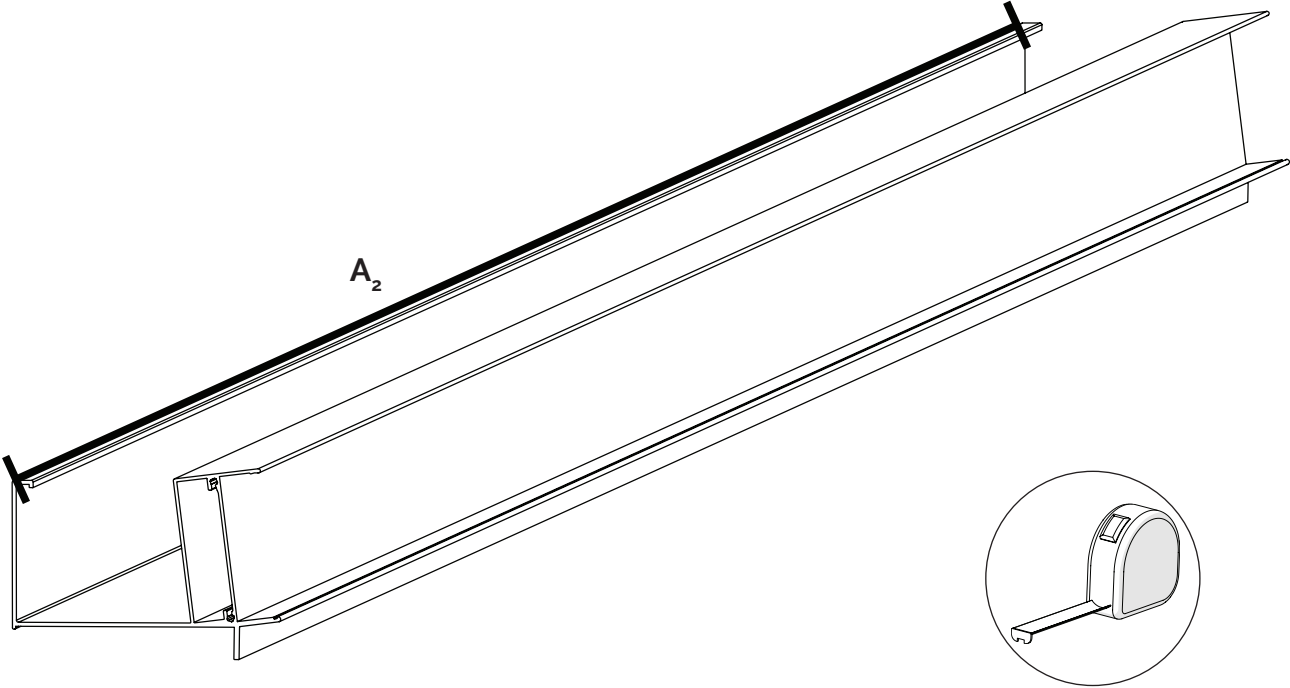
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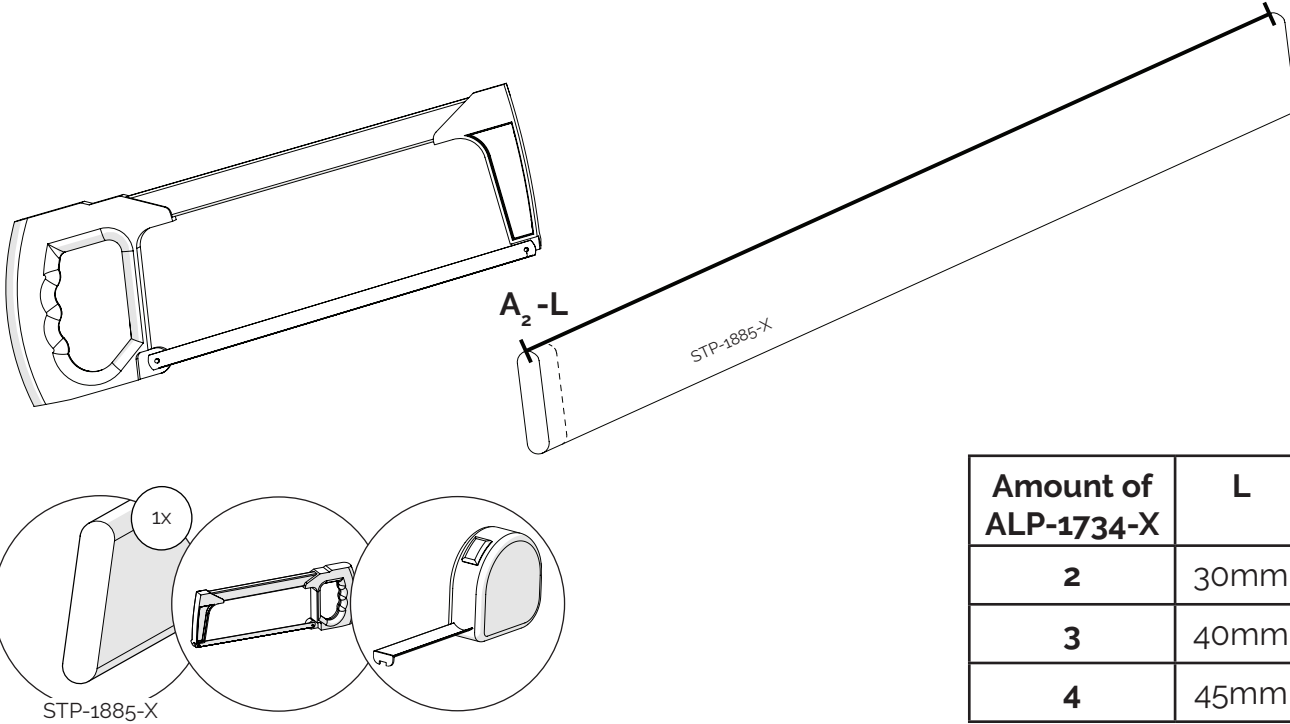
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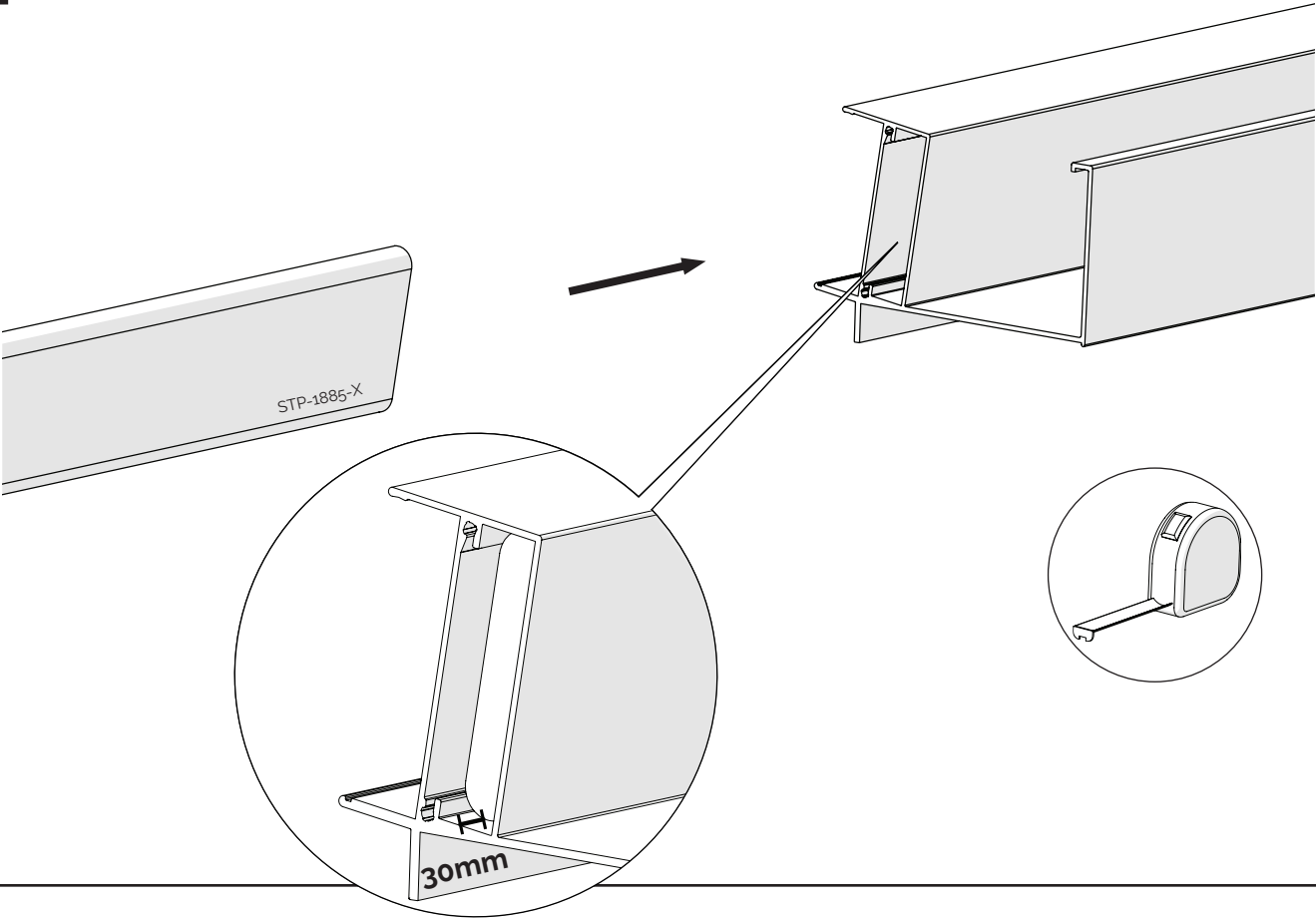
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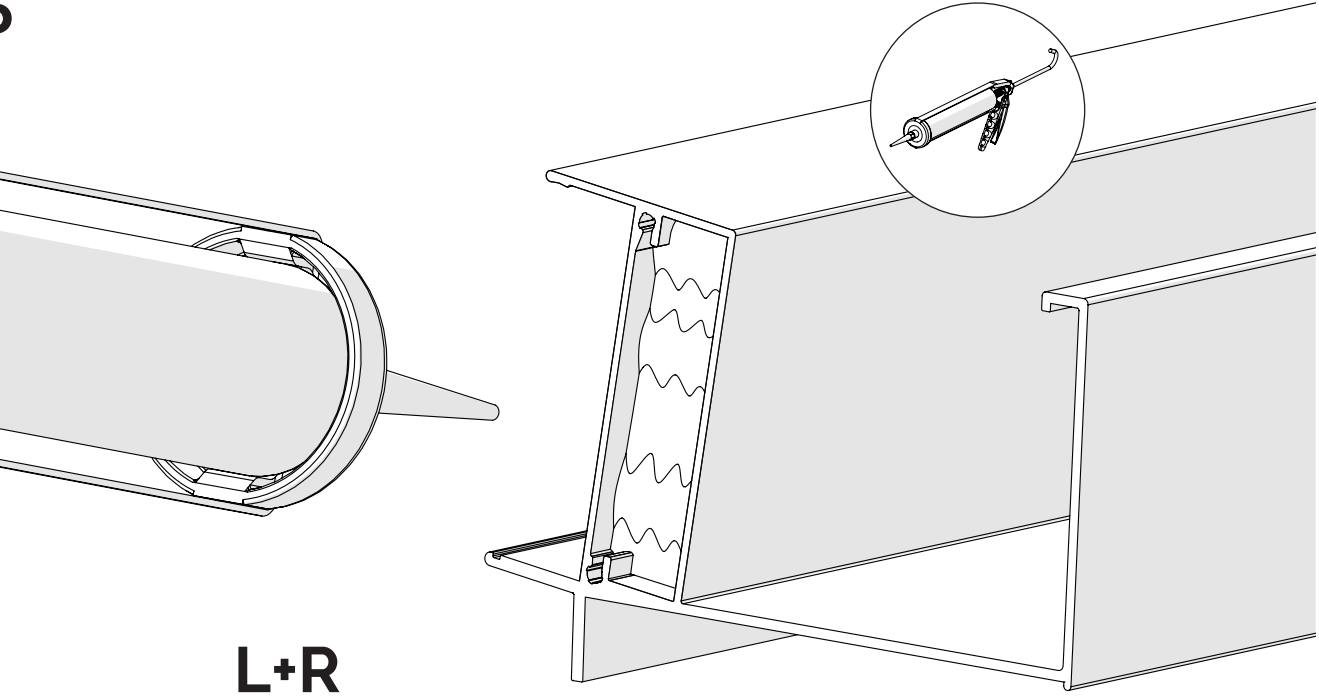
103a



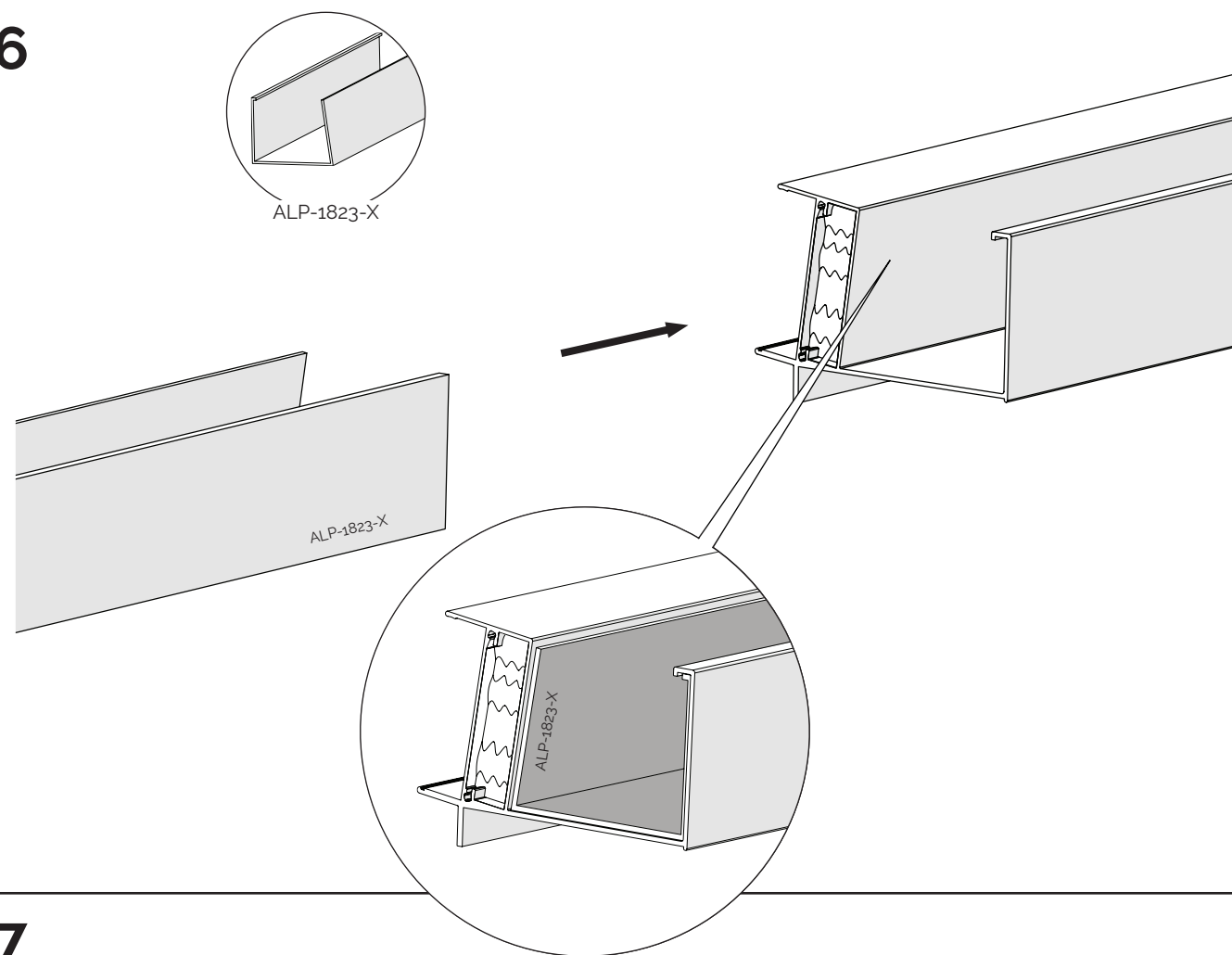
104



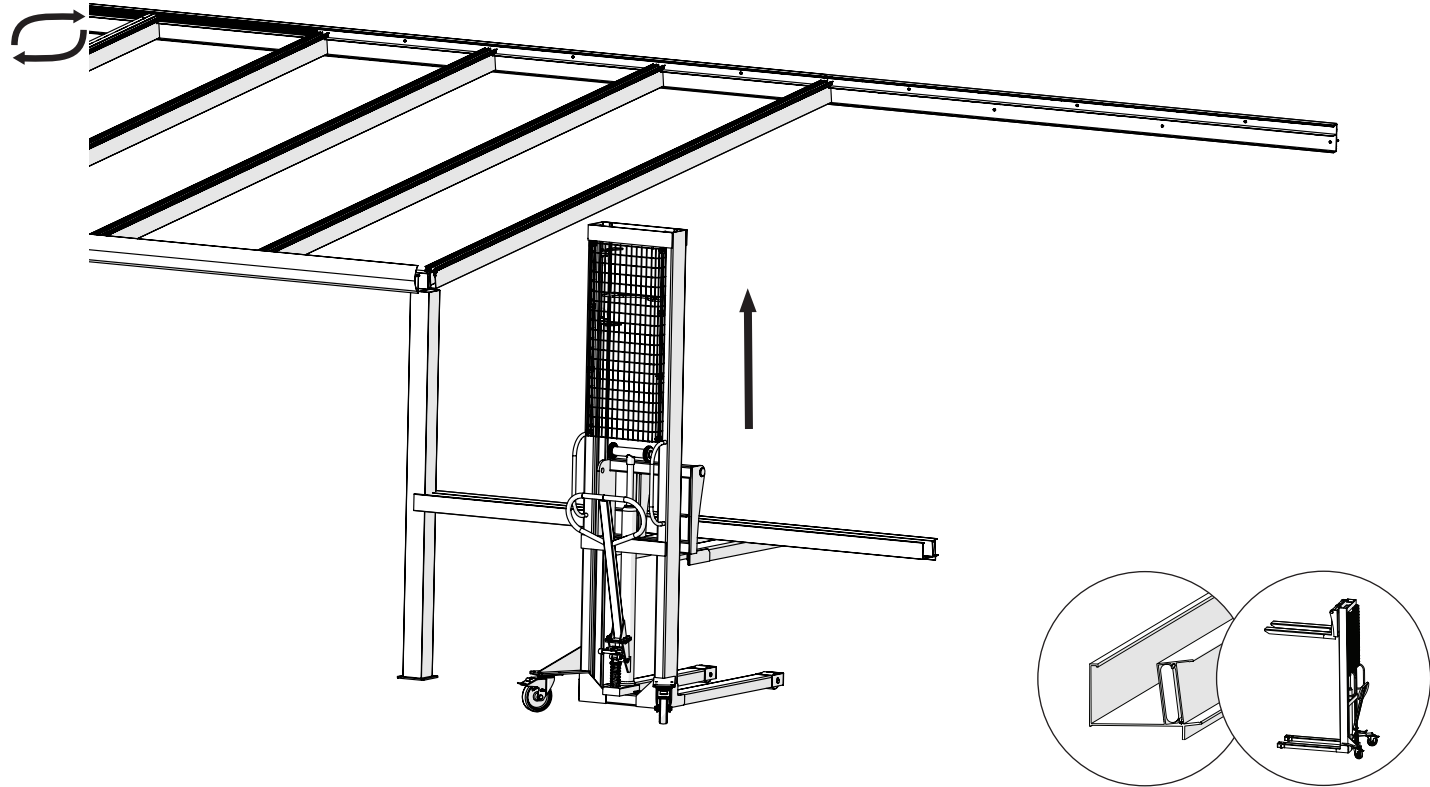
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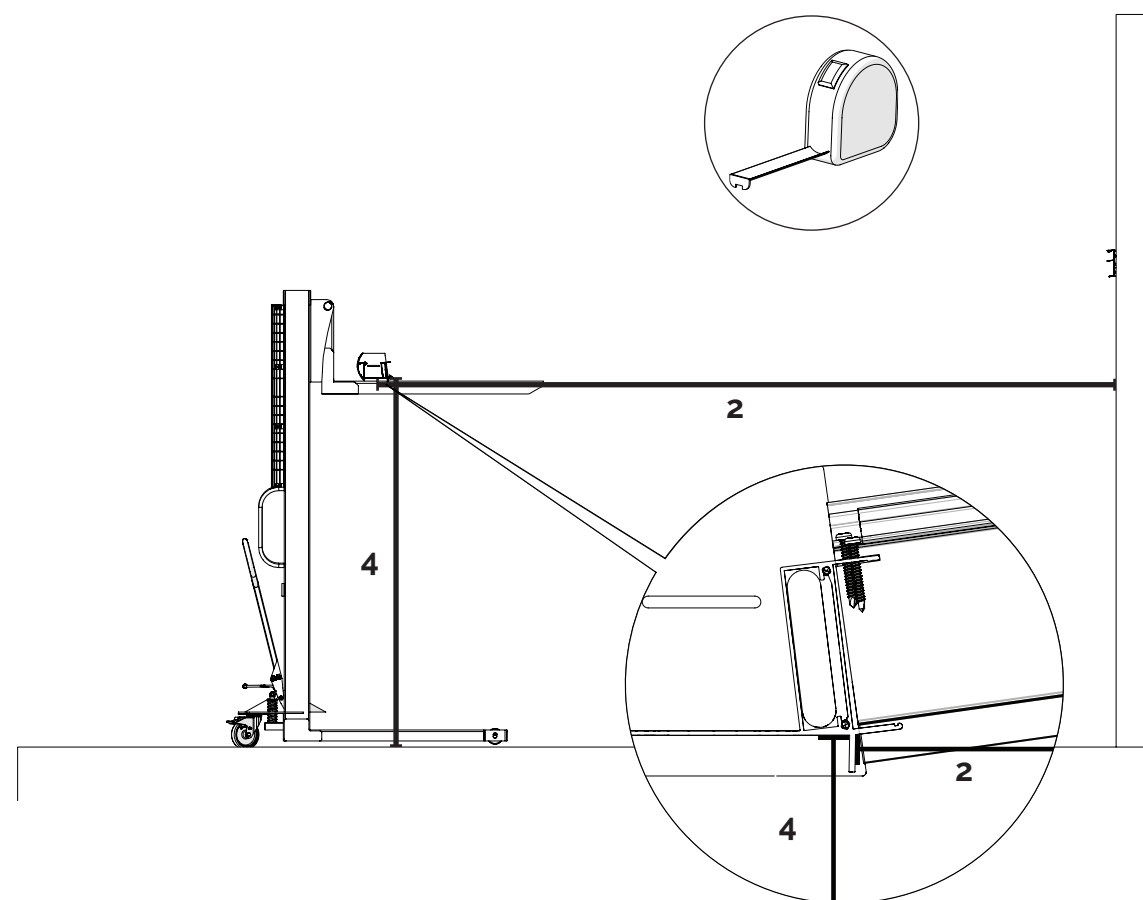
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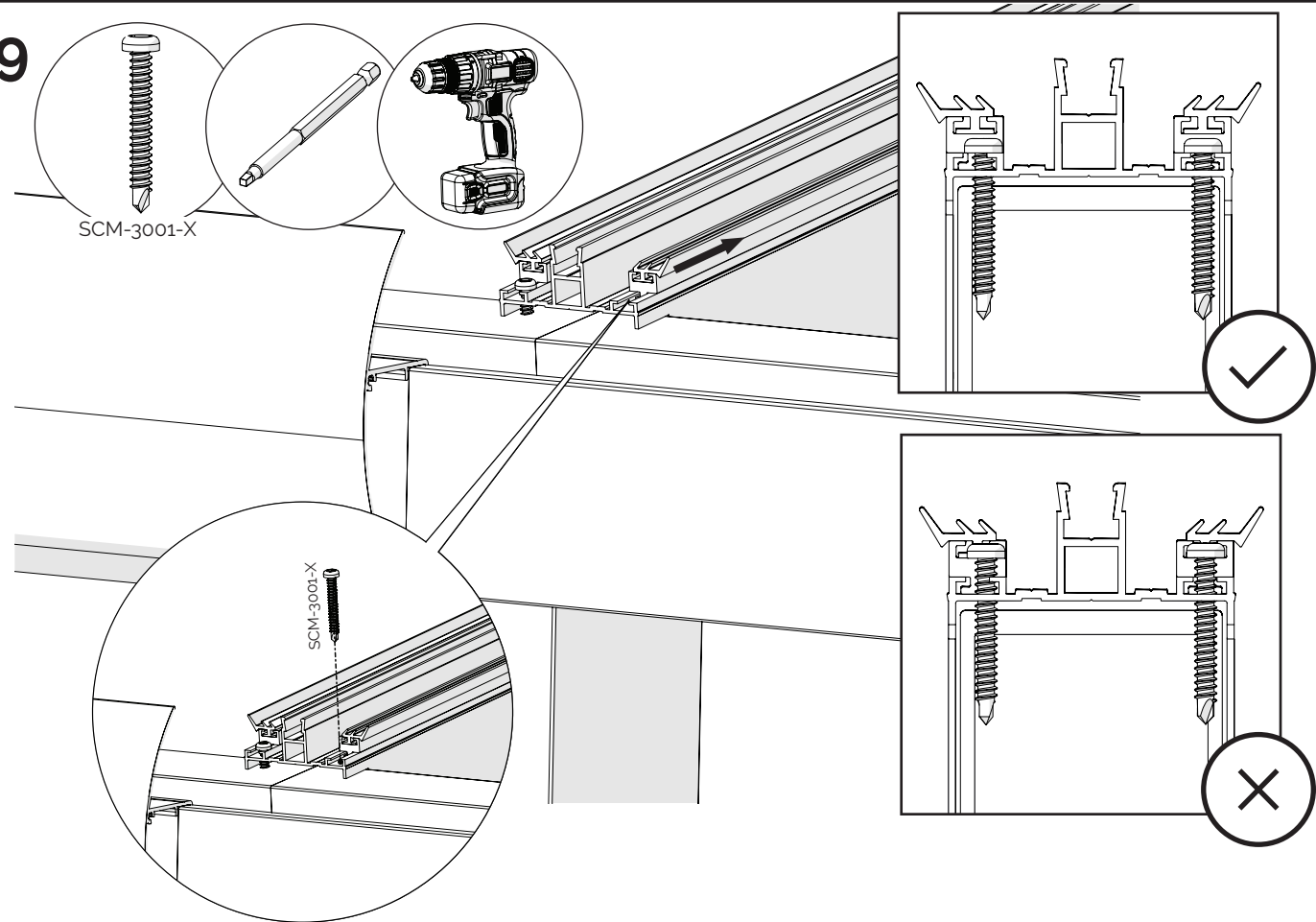
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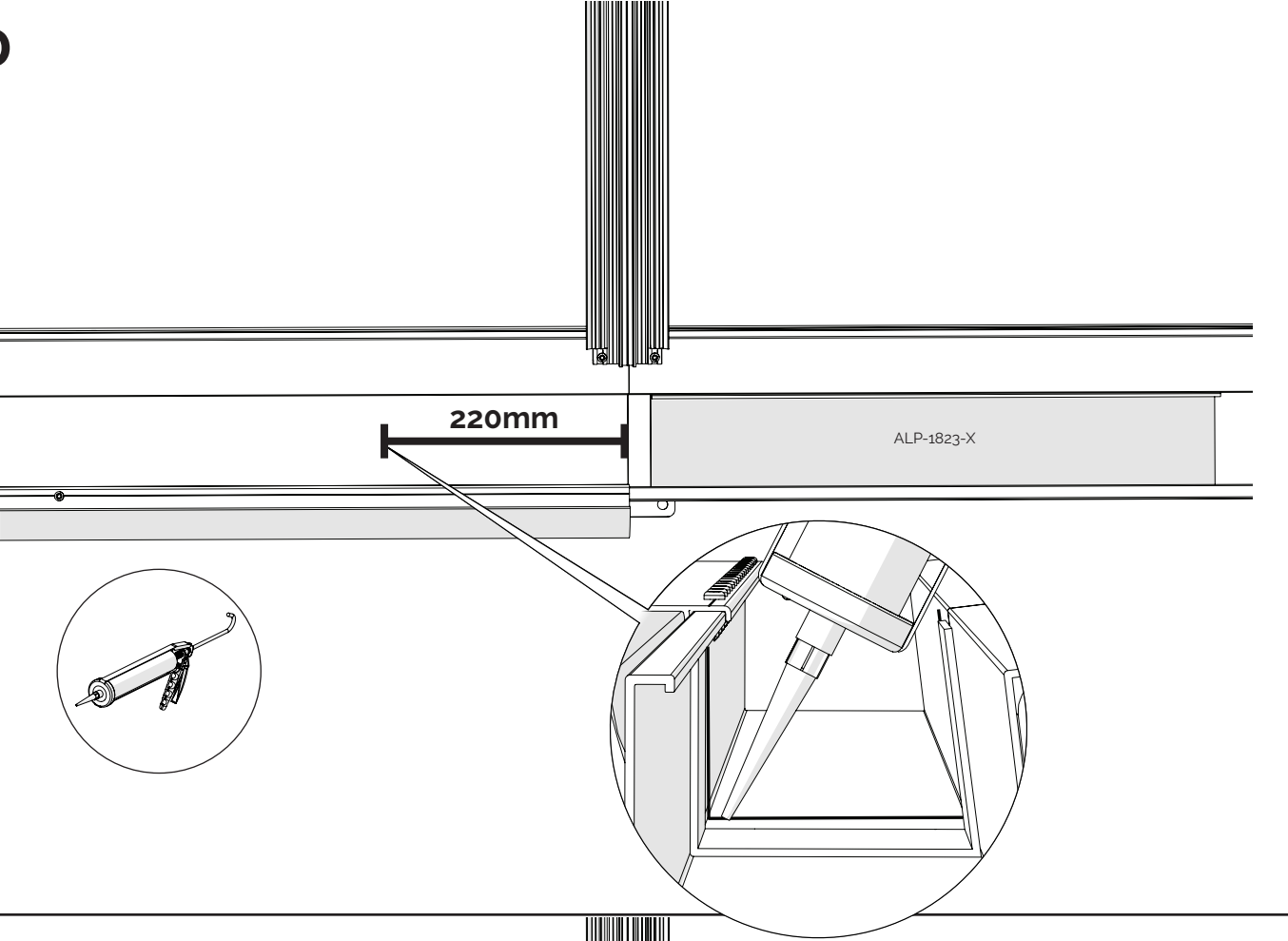
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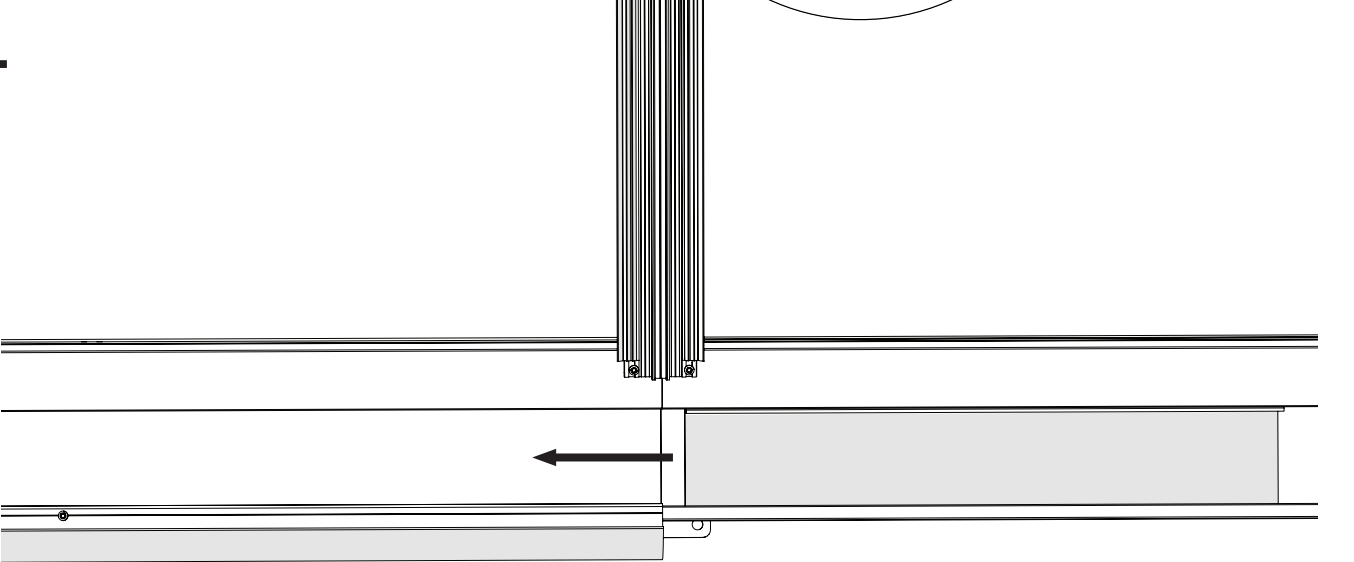
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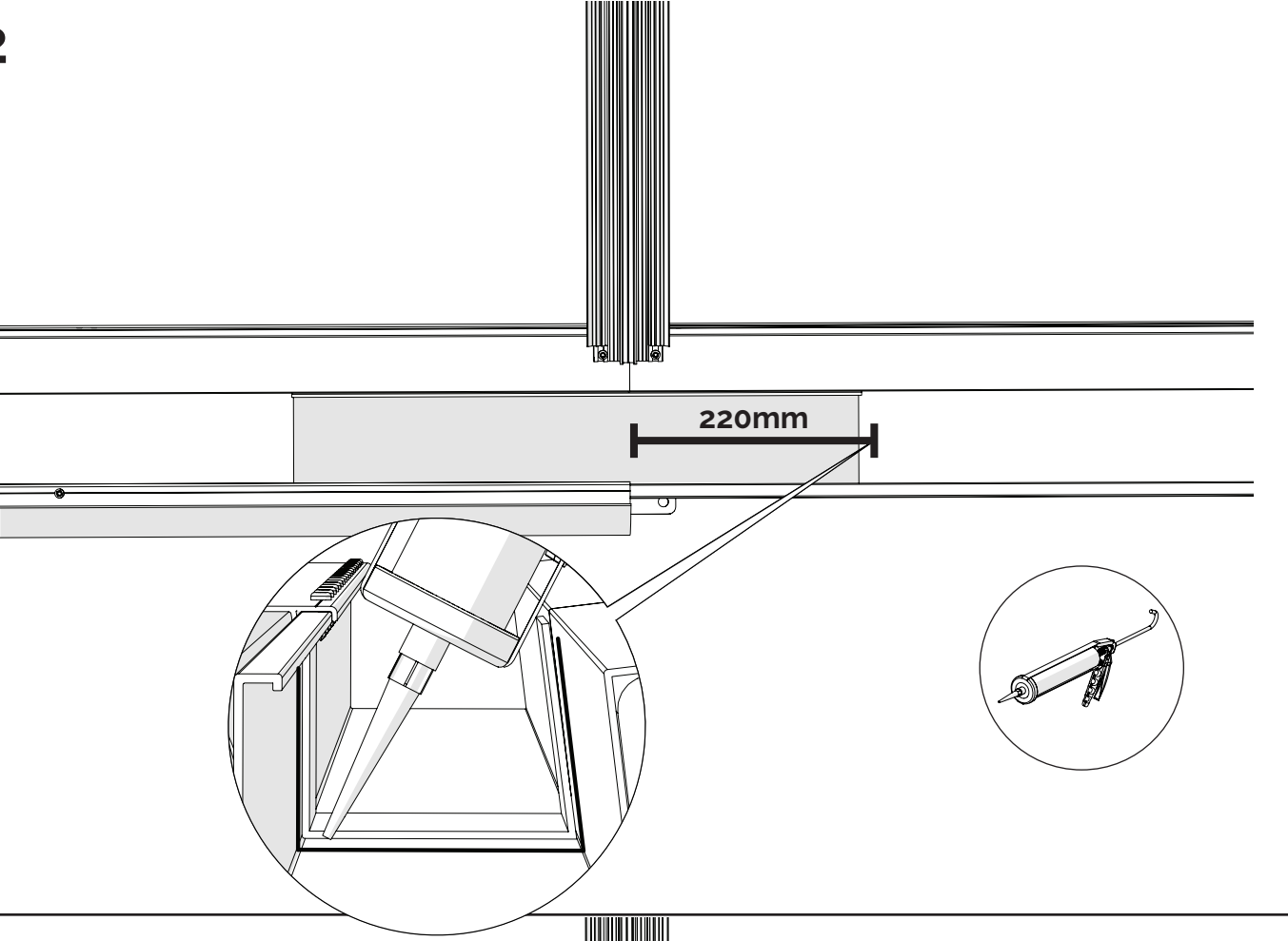
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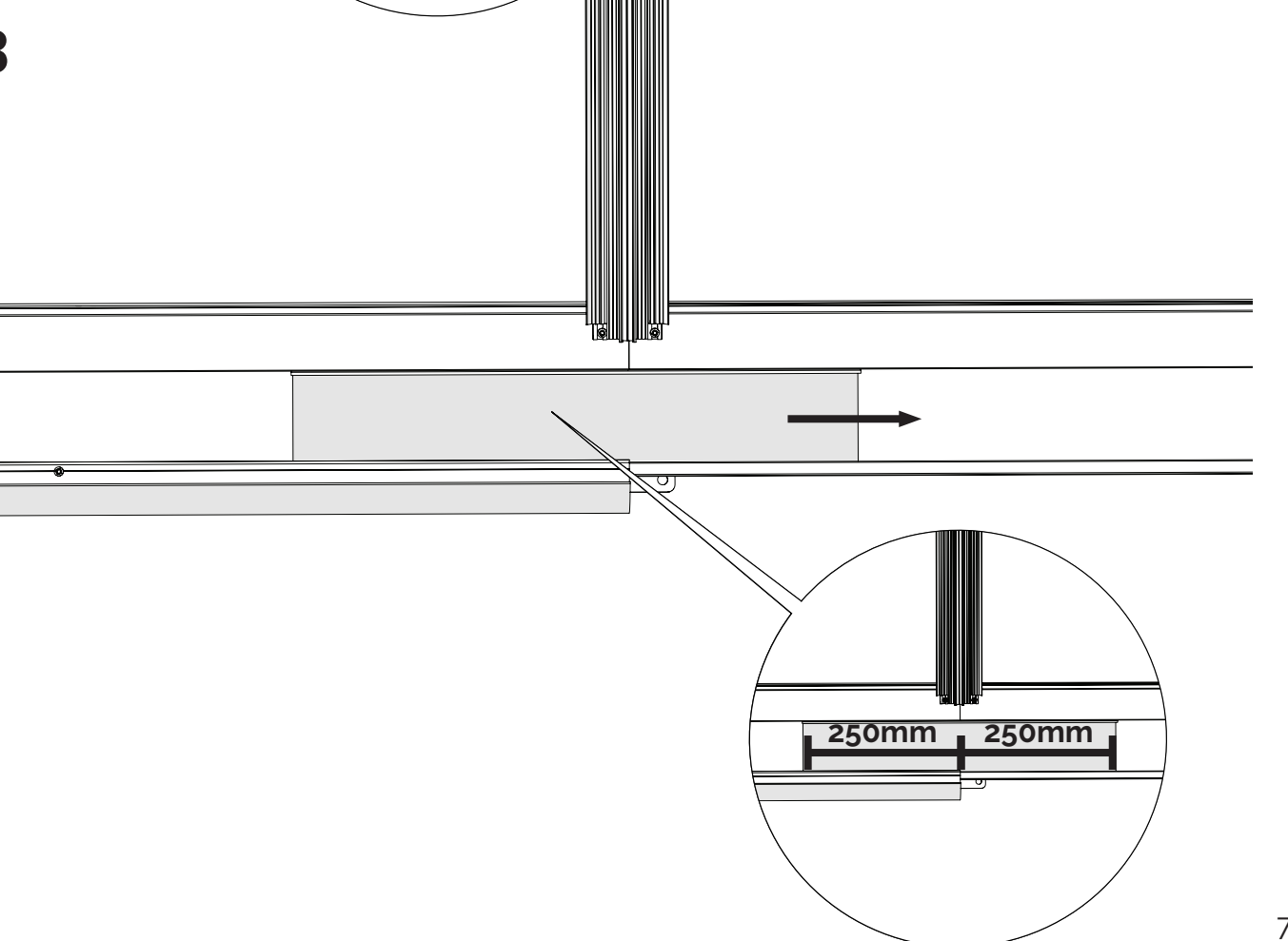
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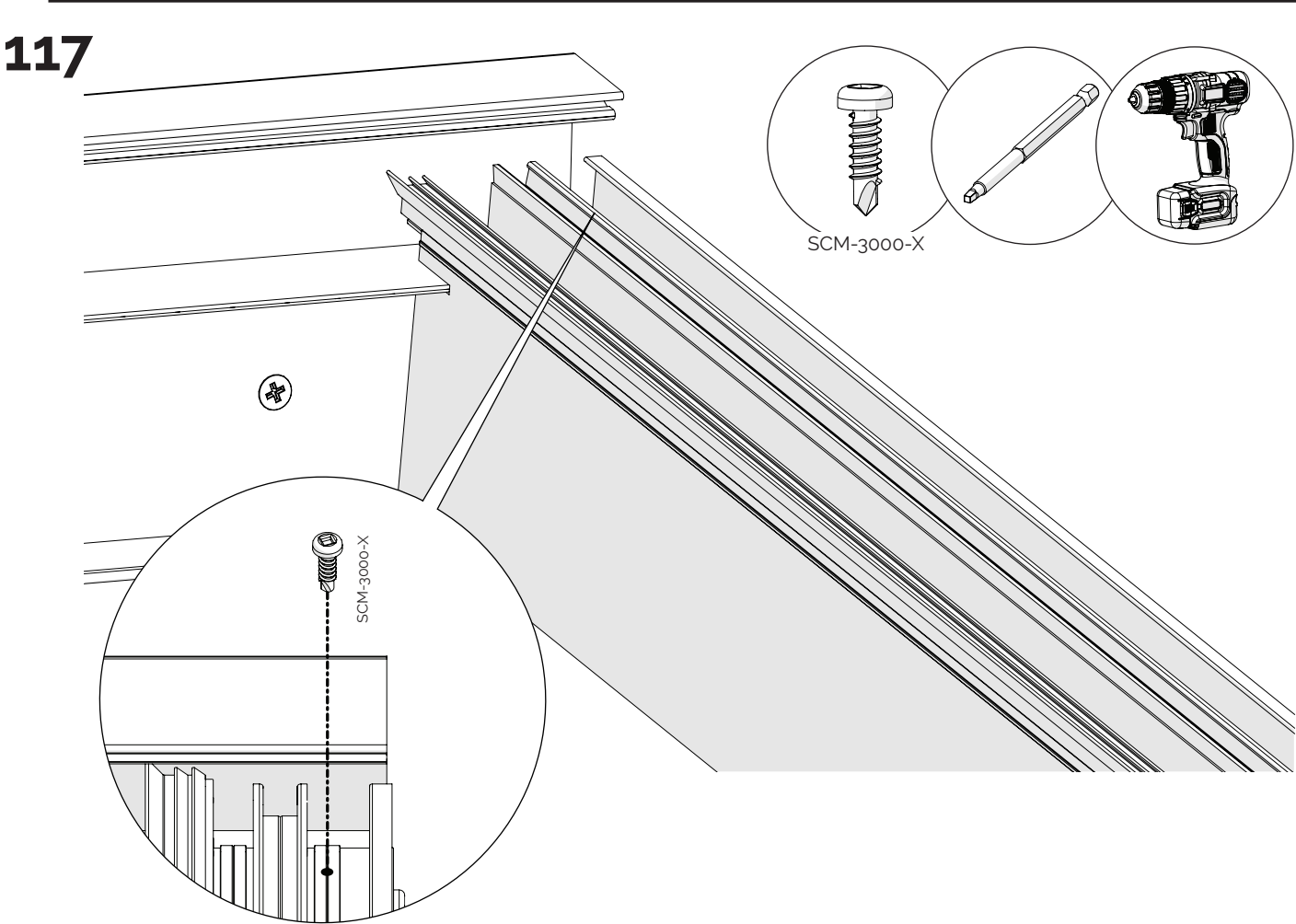
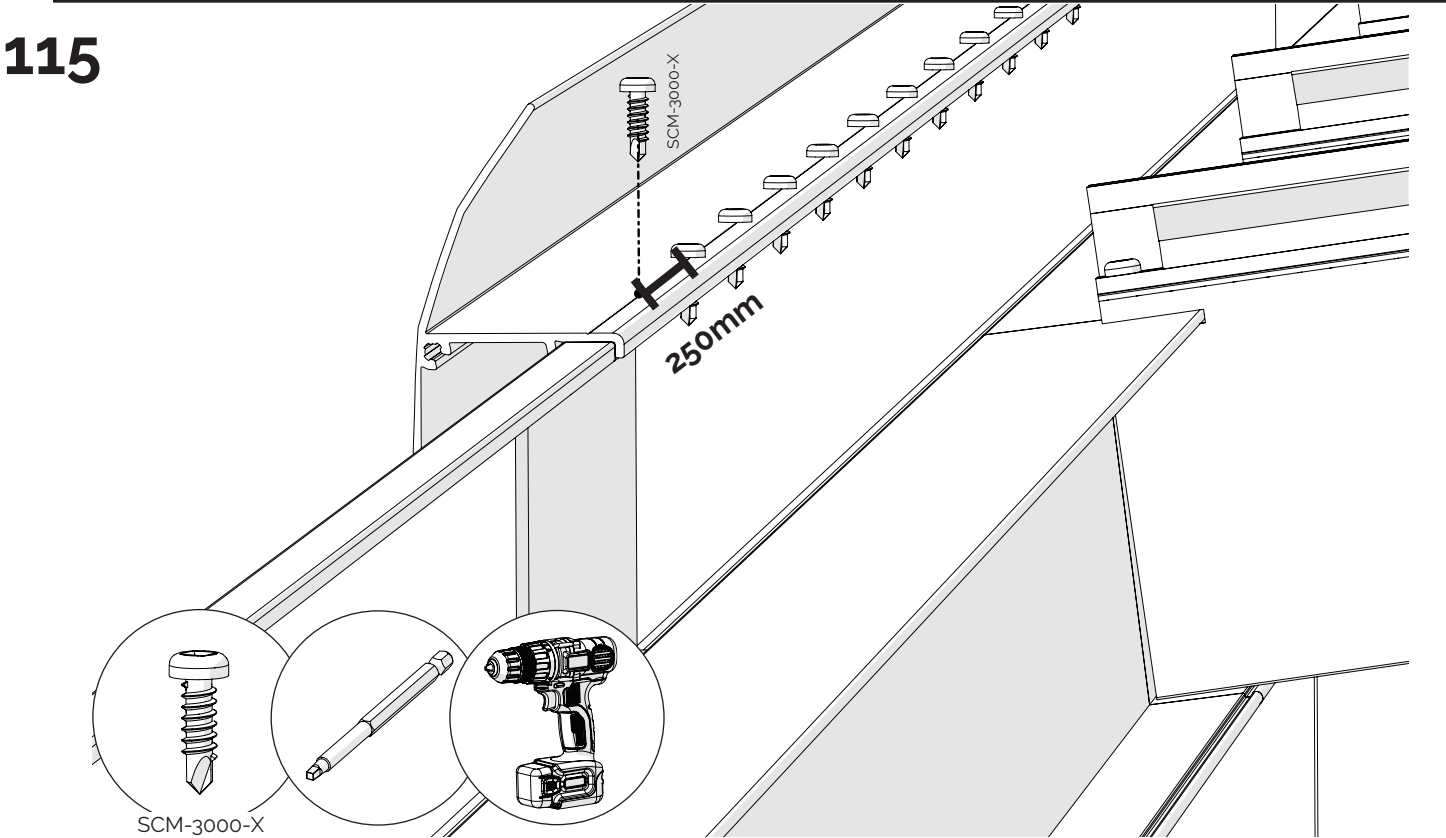
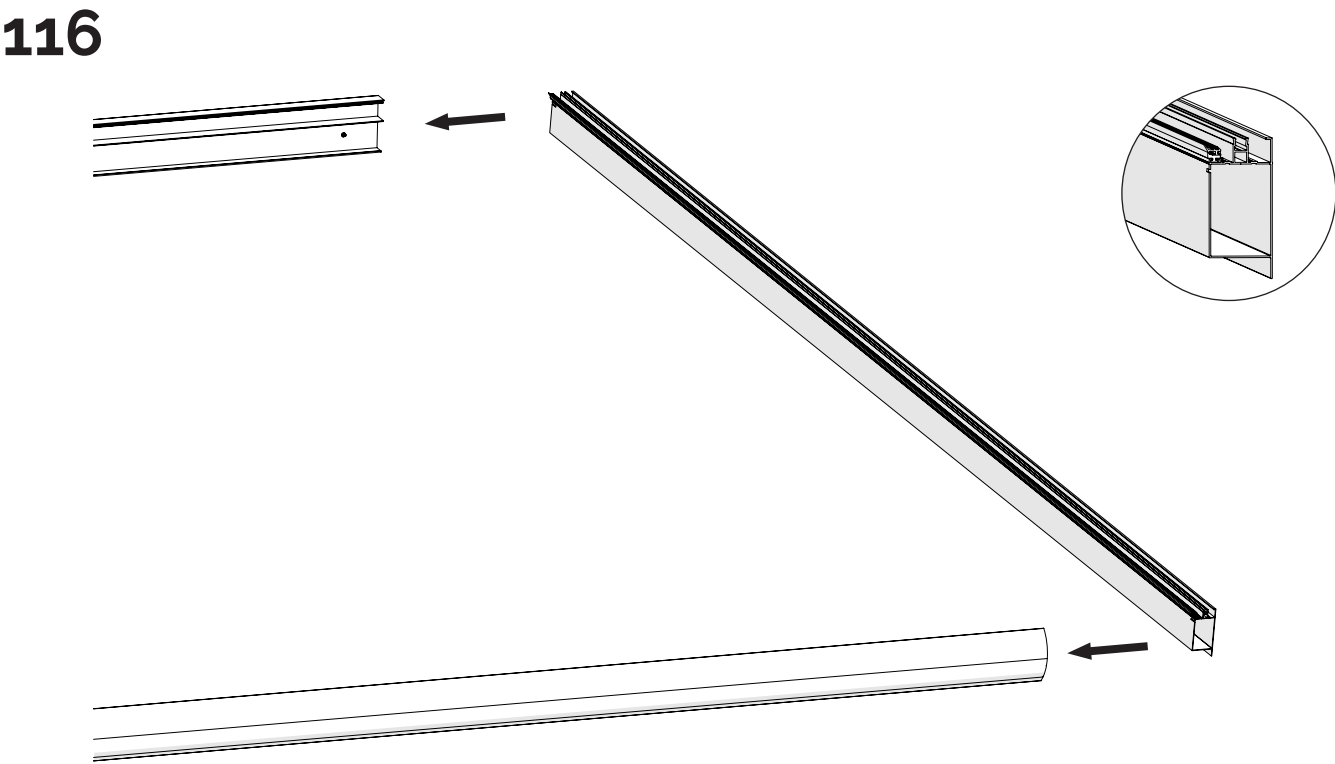
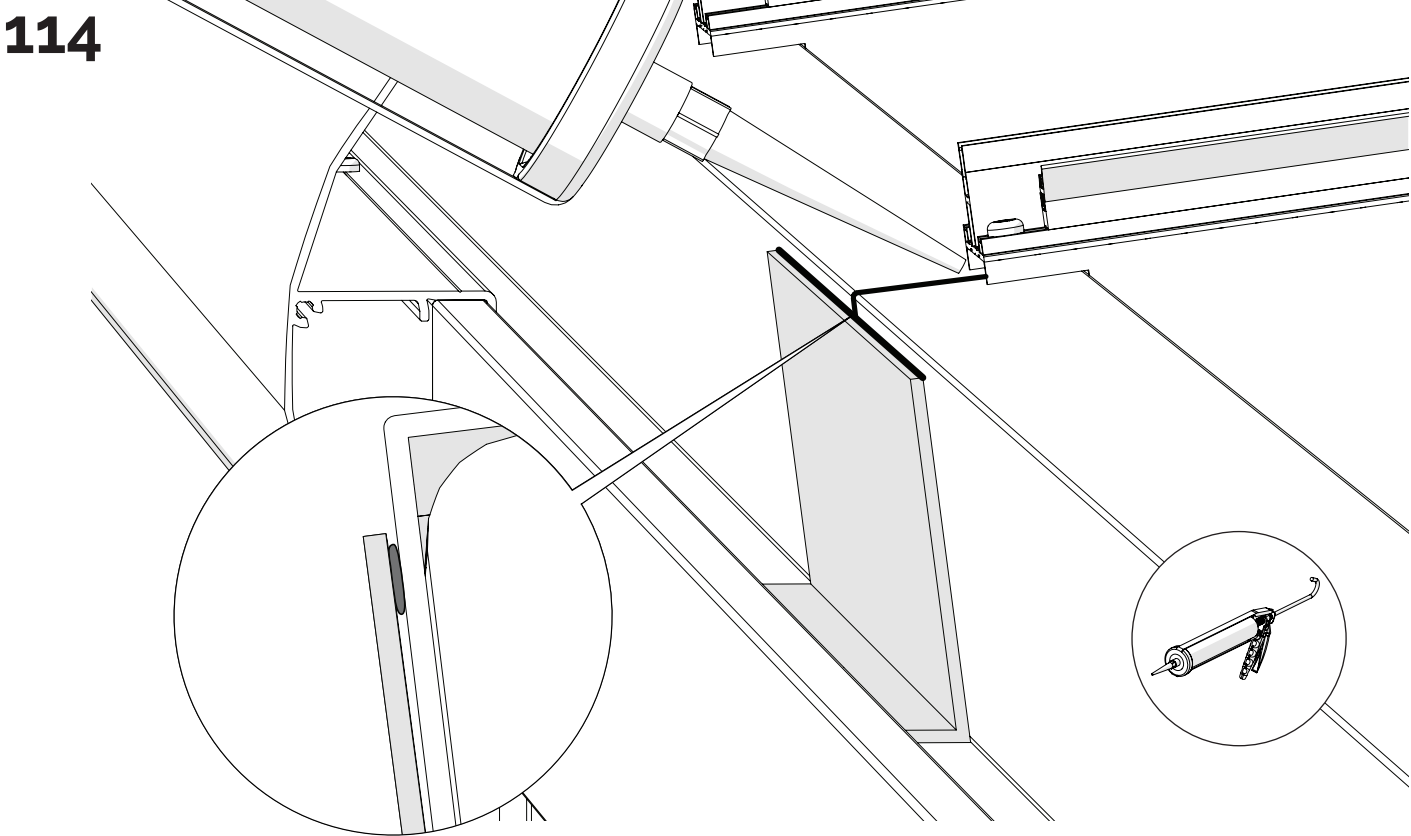


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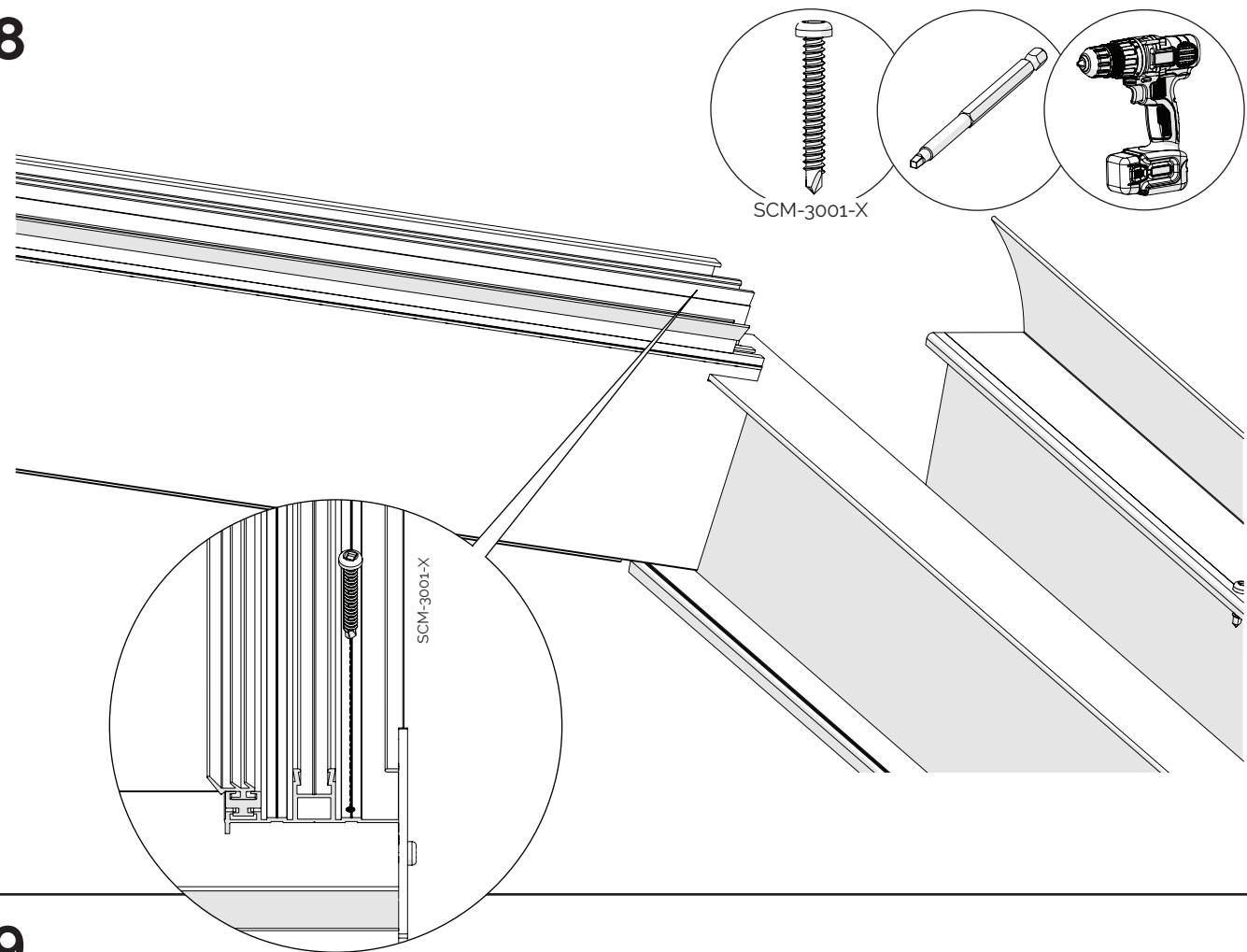


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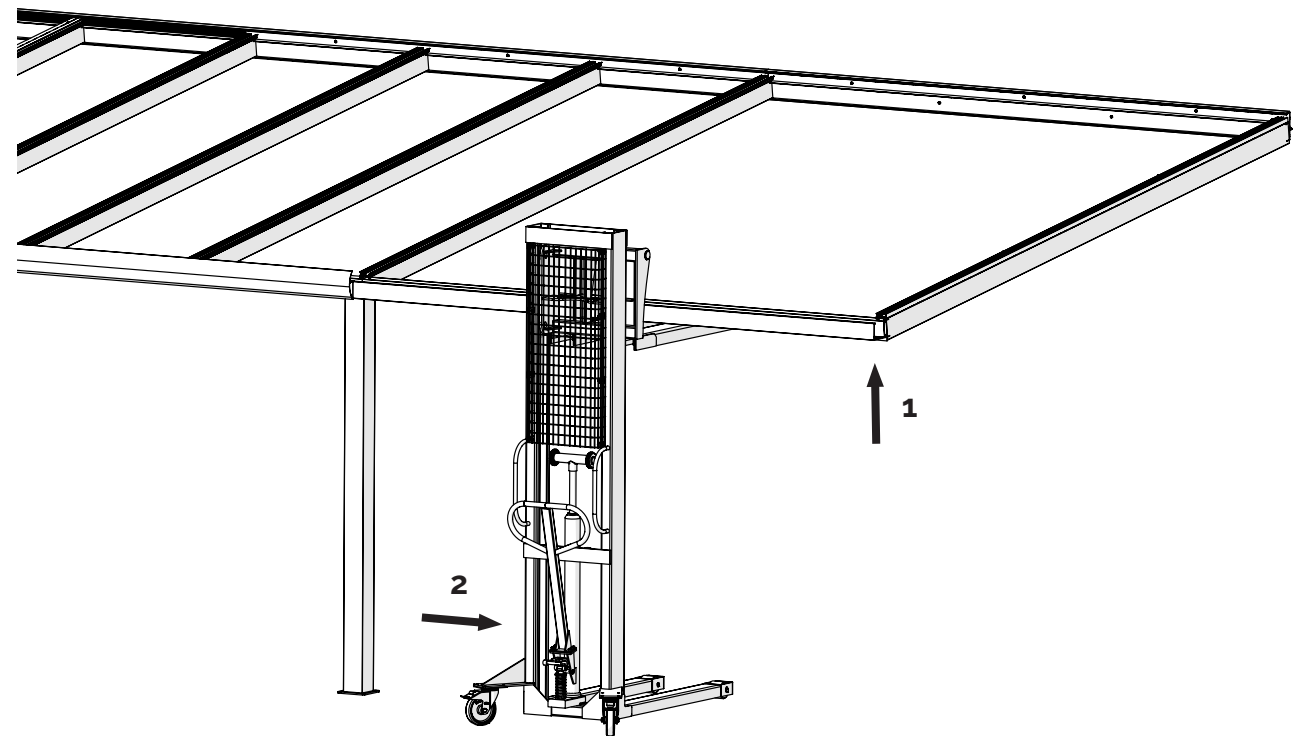




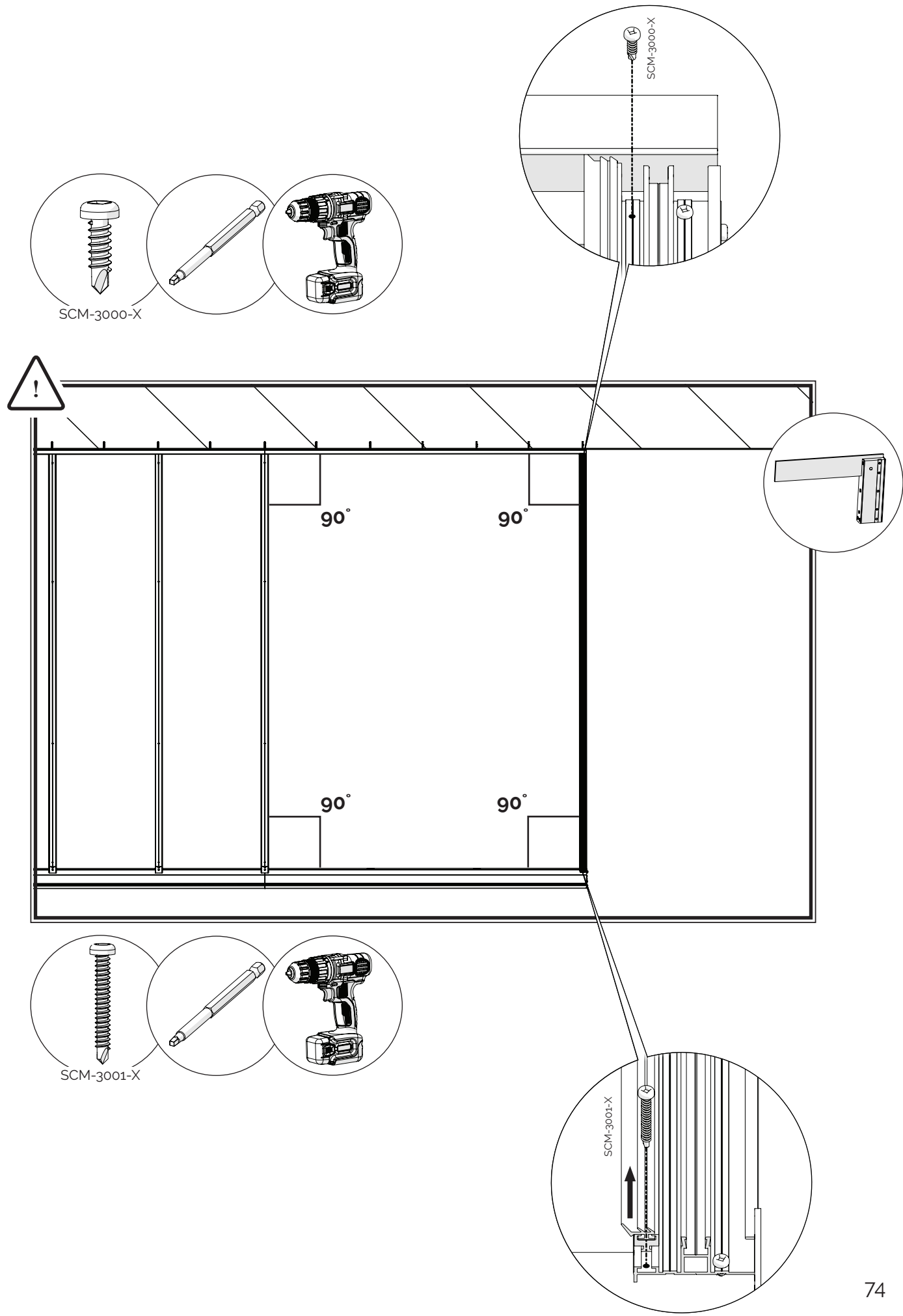
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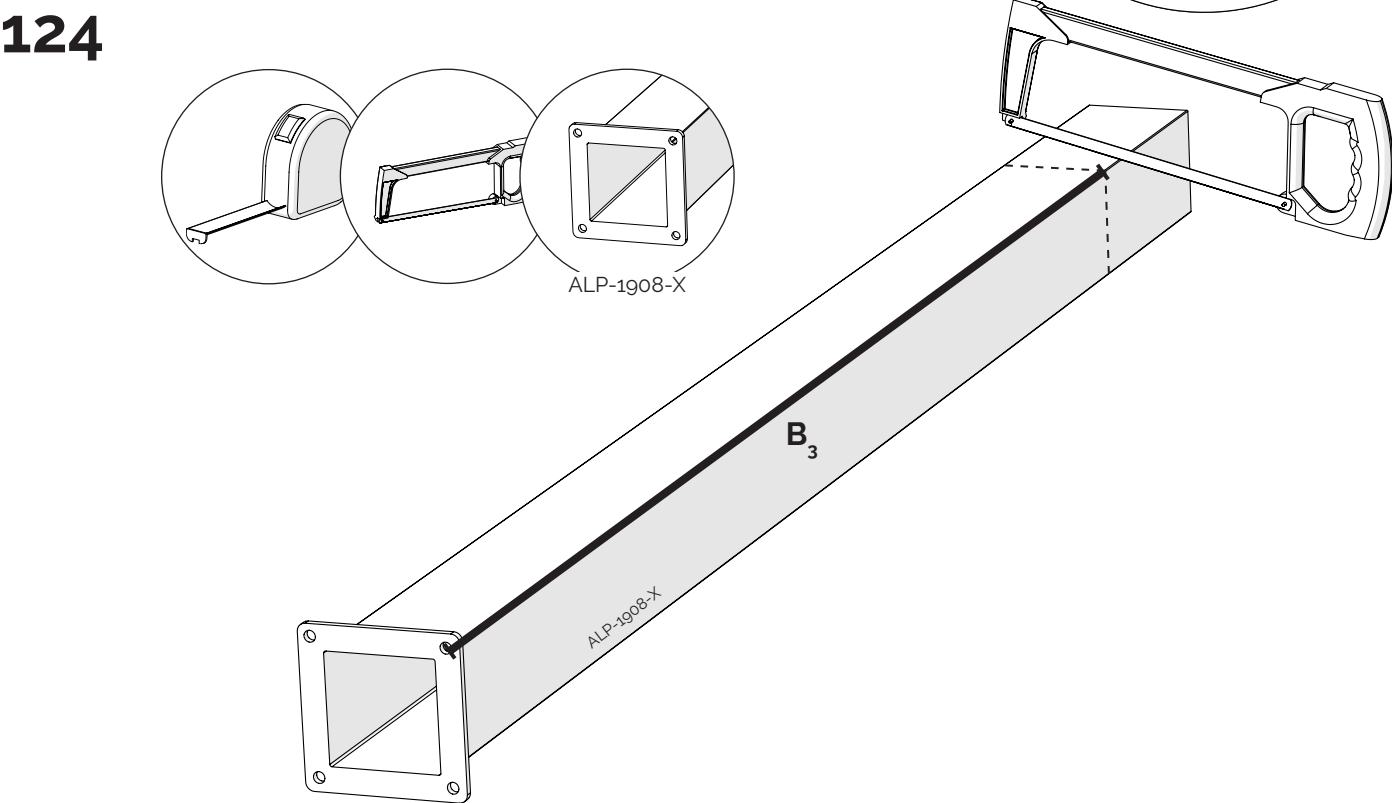
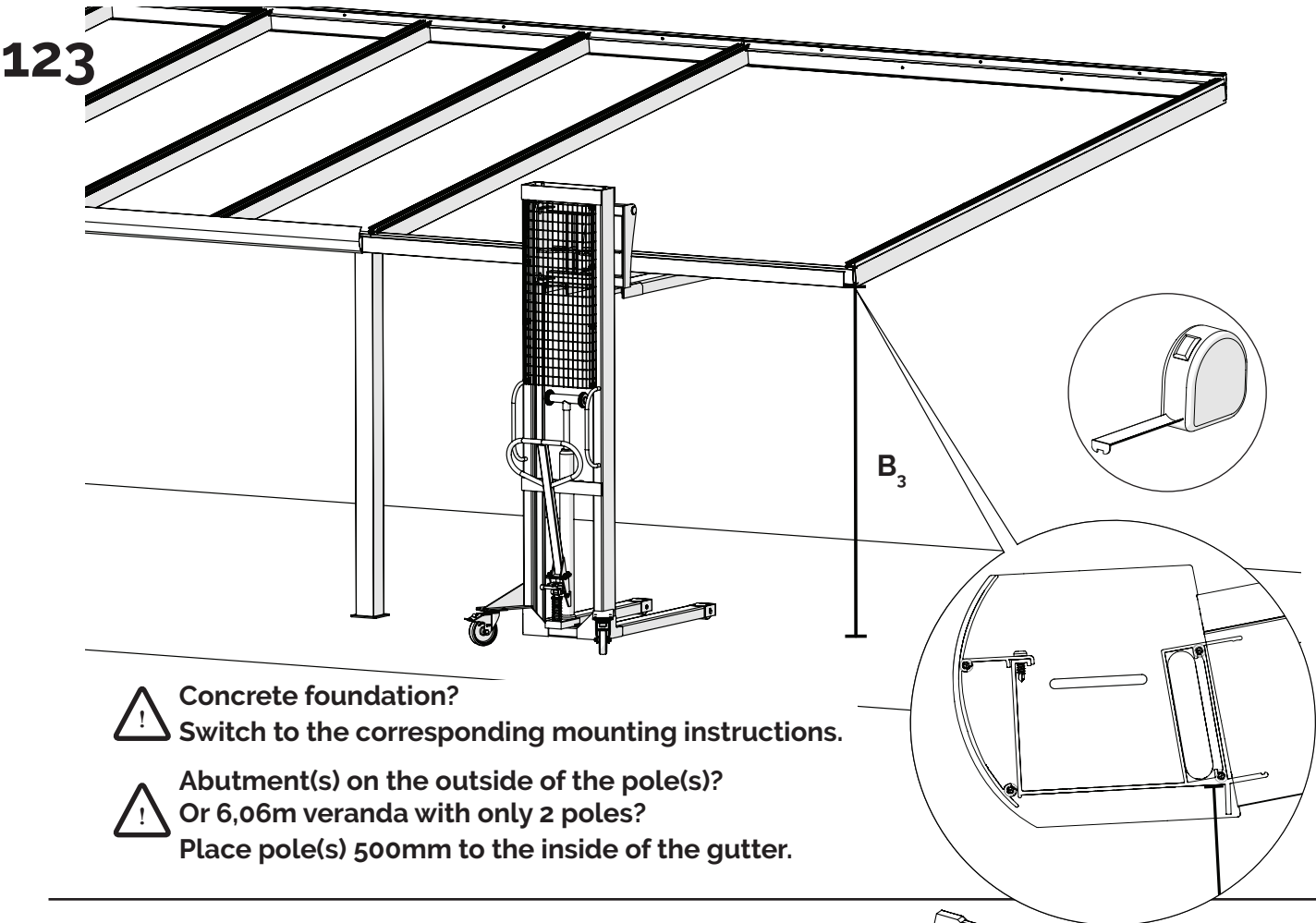
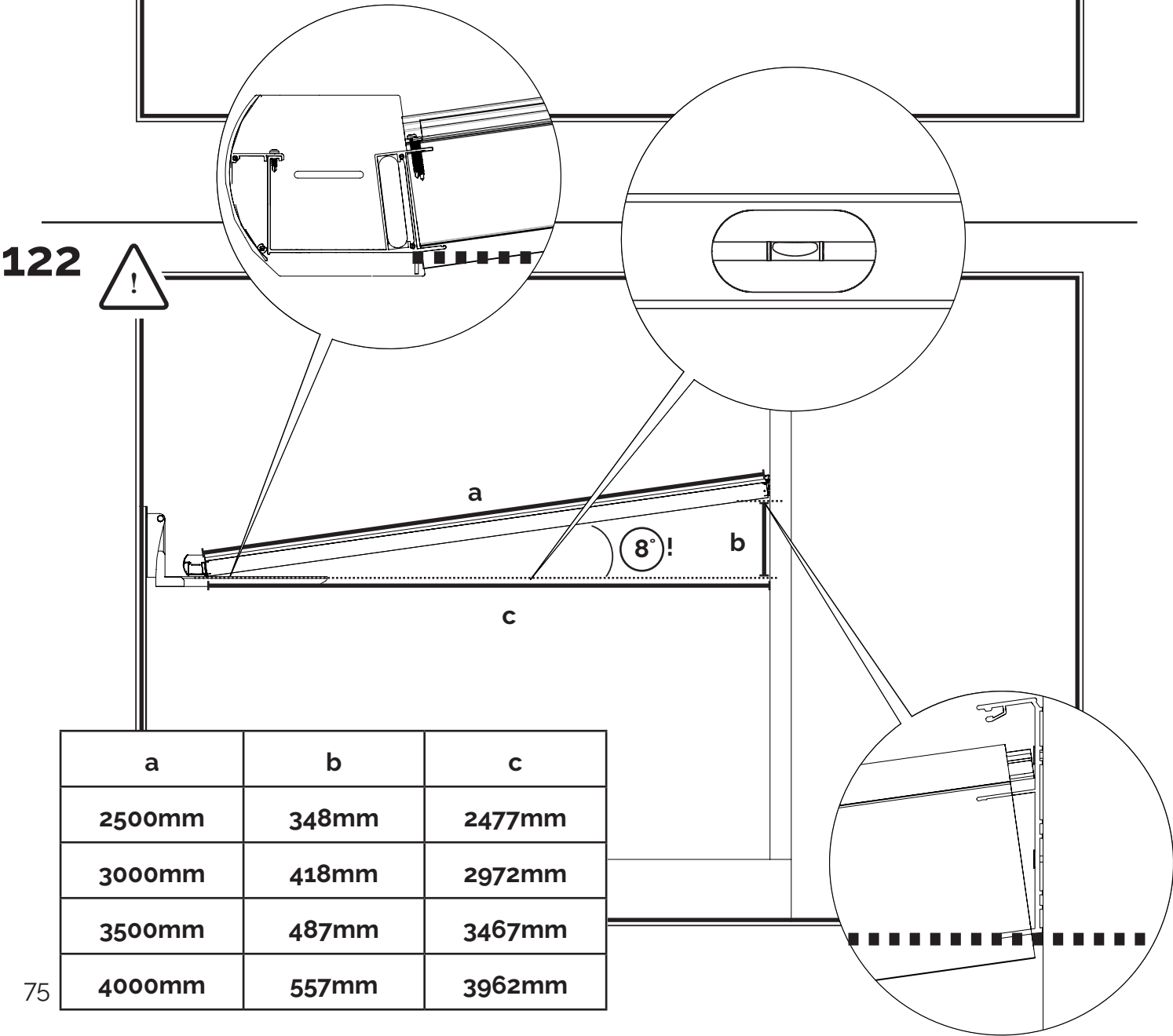
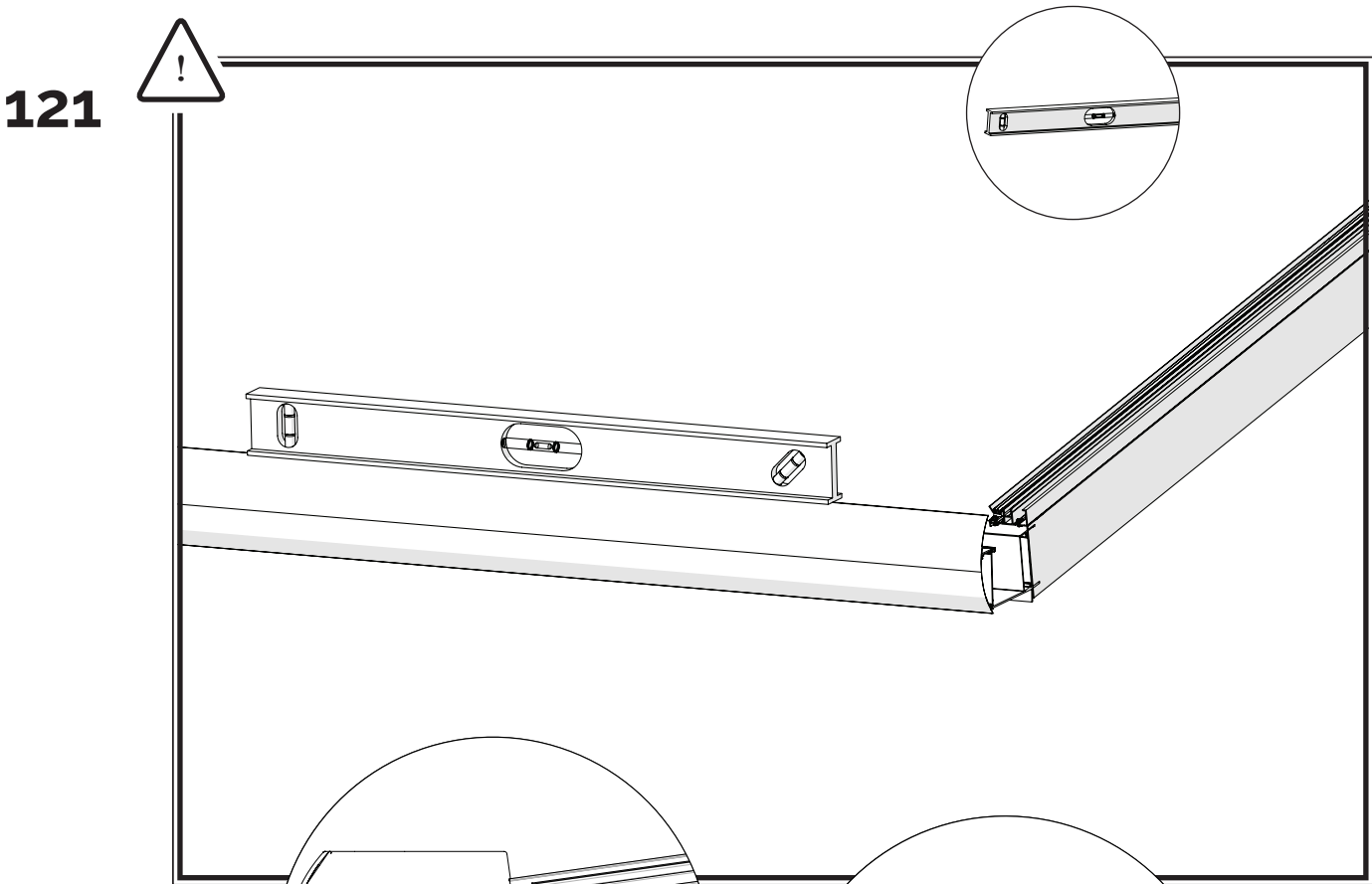


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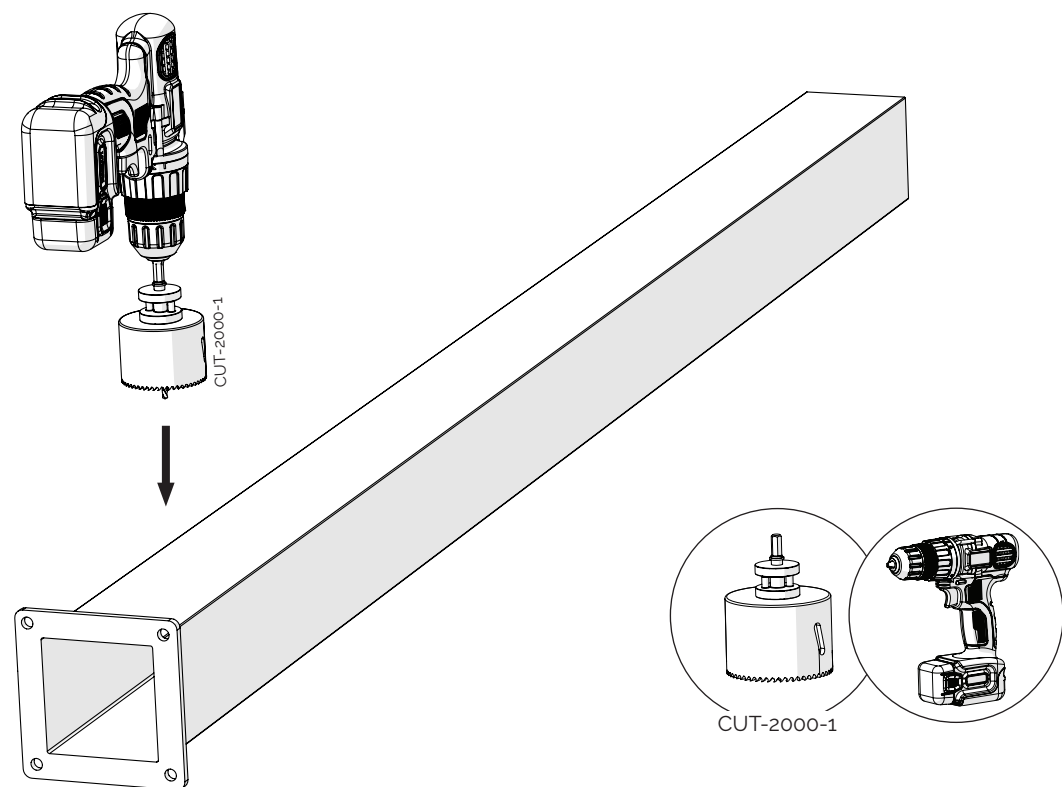


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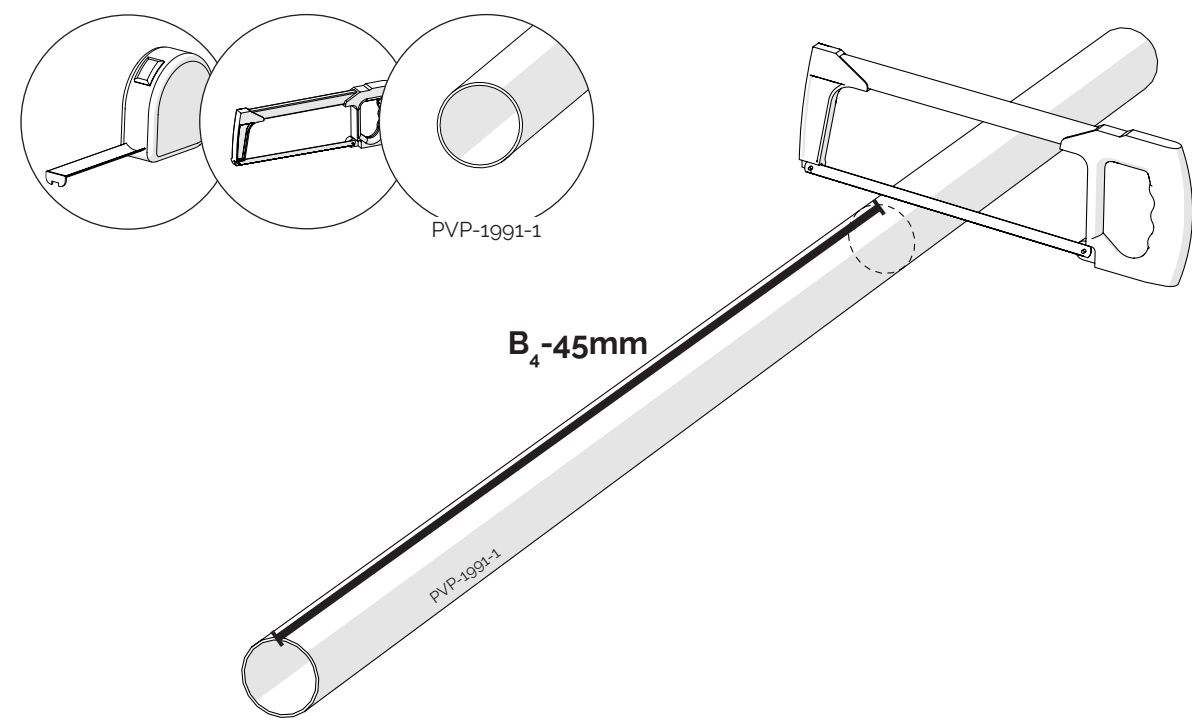




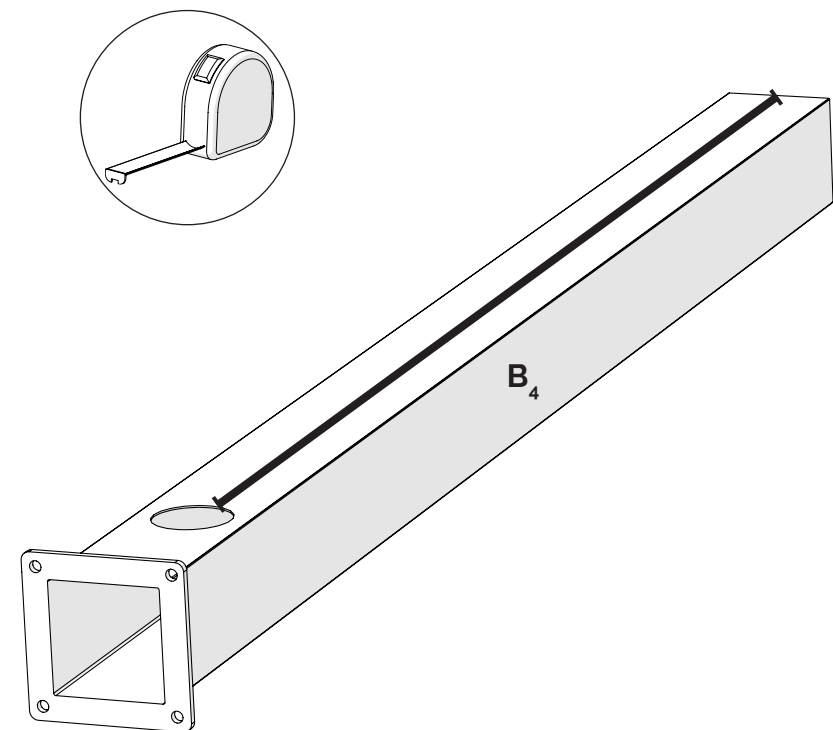
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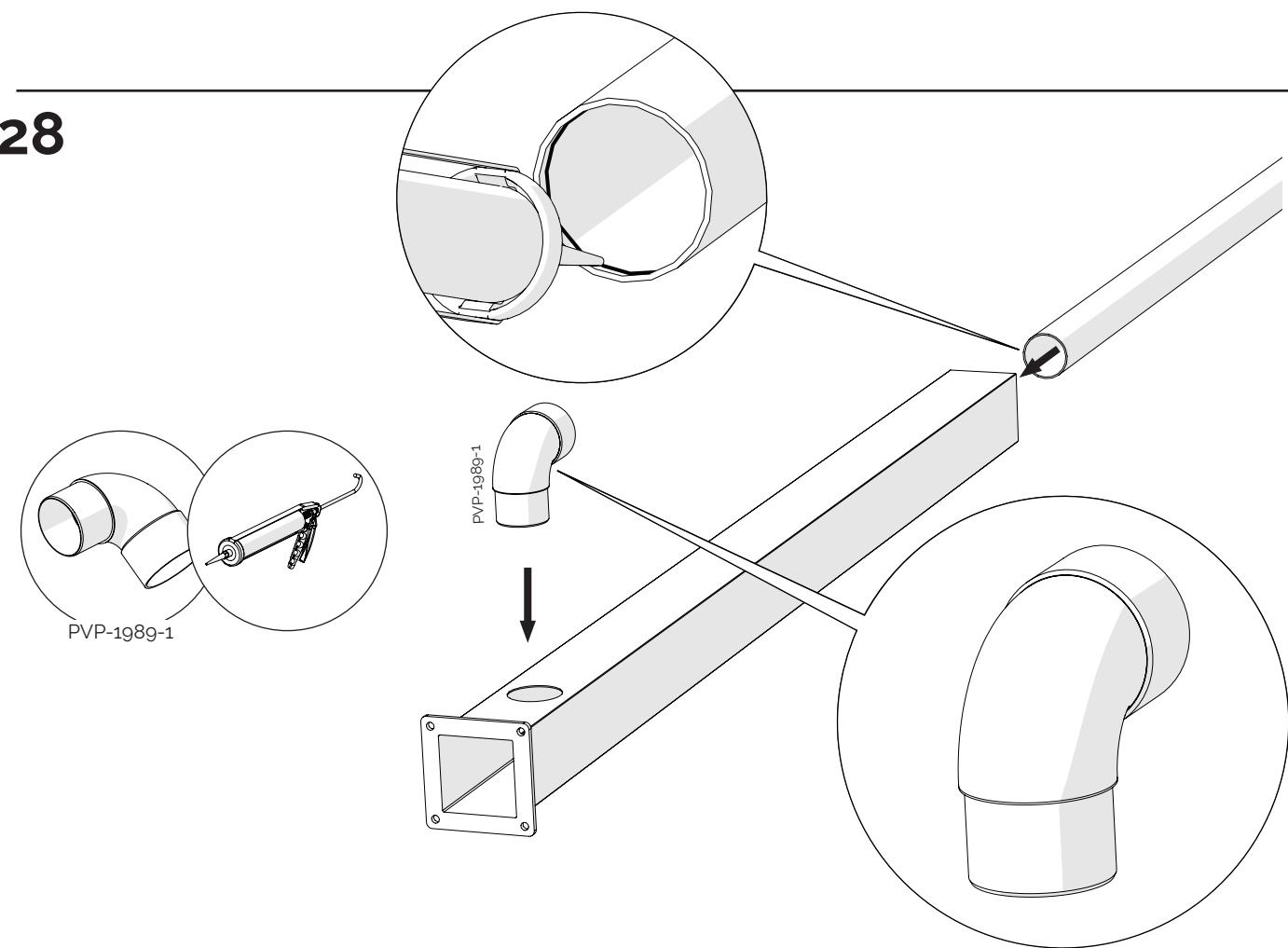
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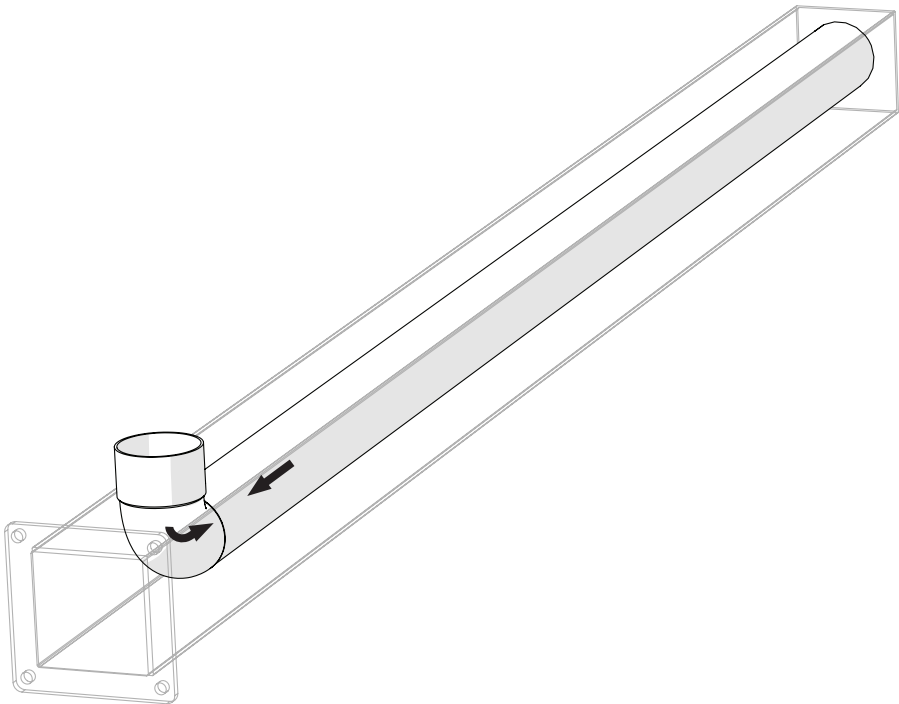
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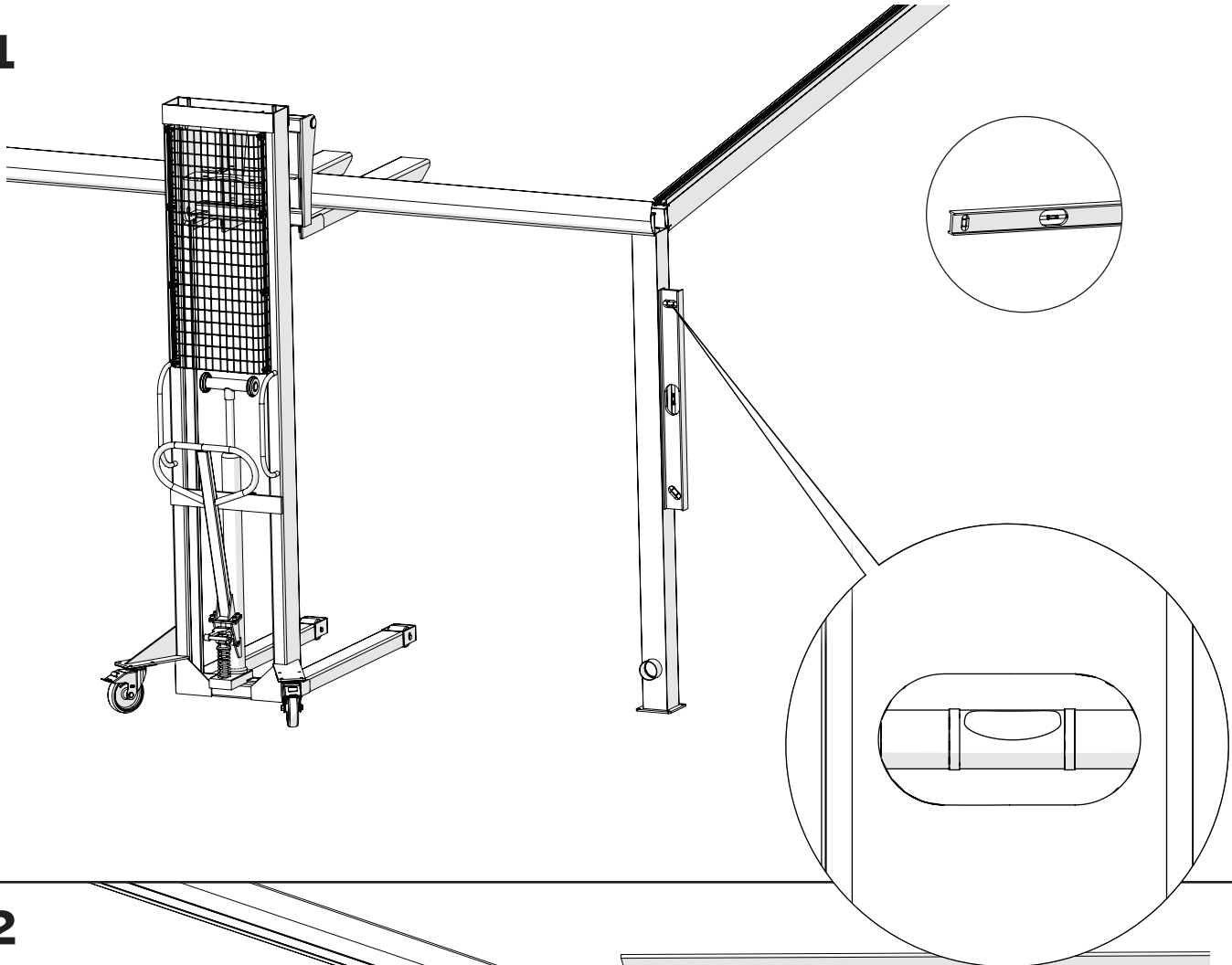
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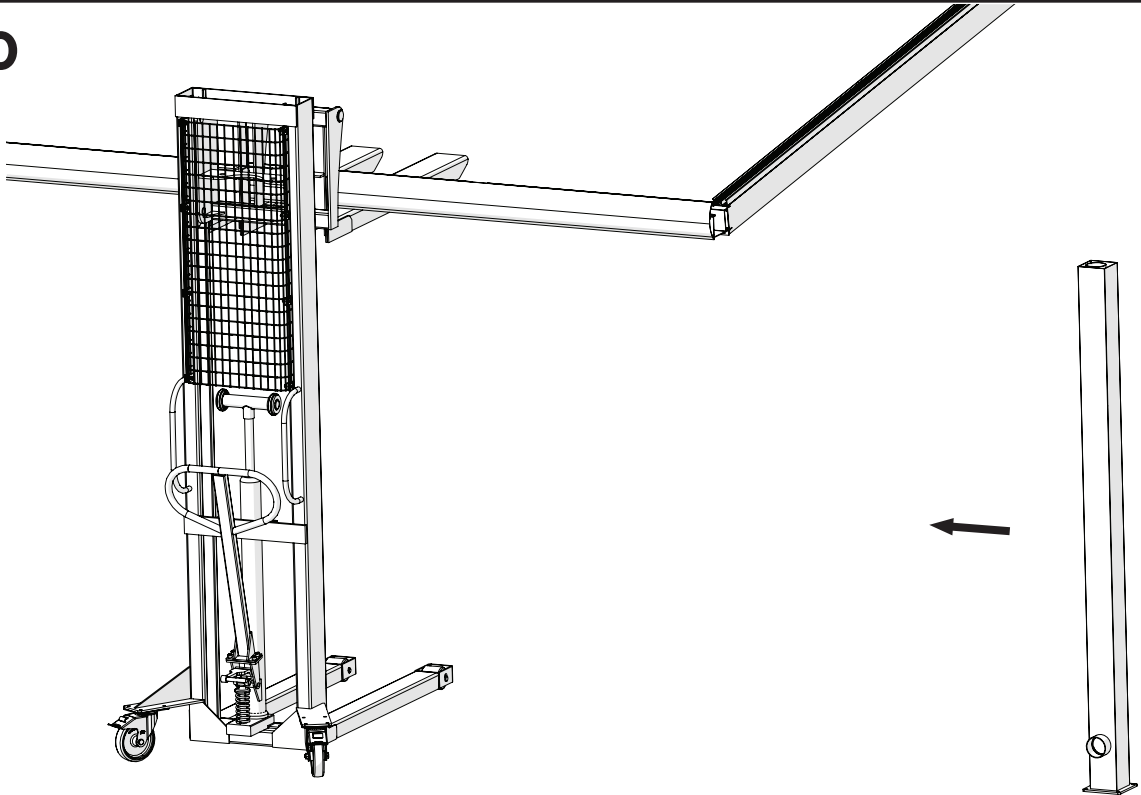
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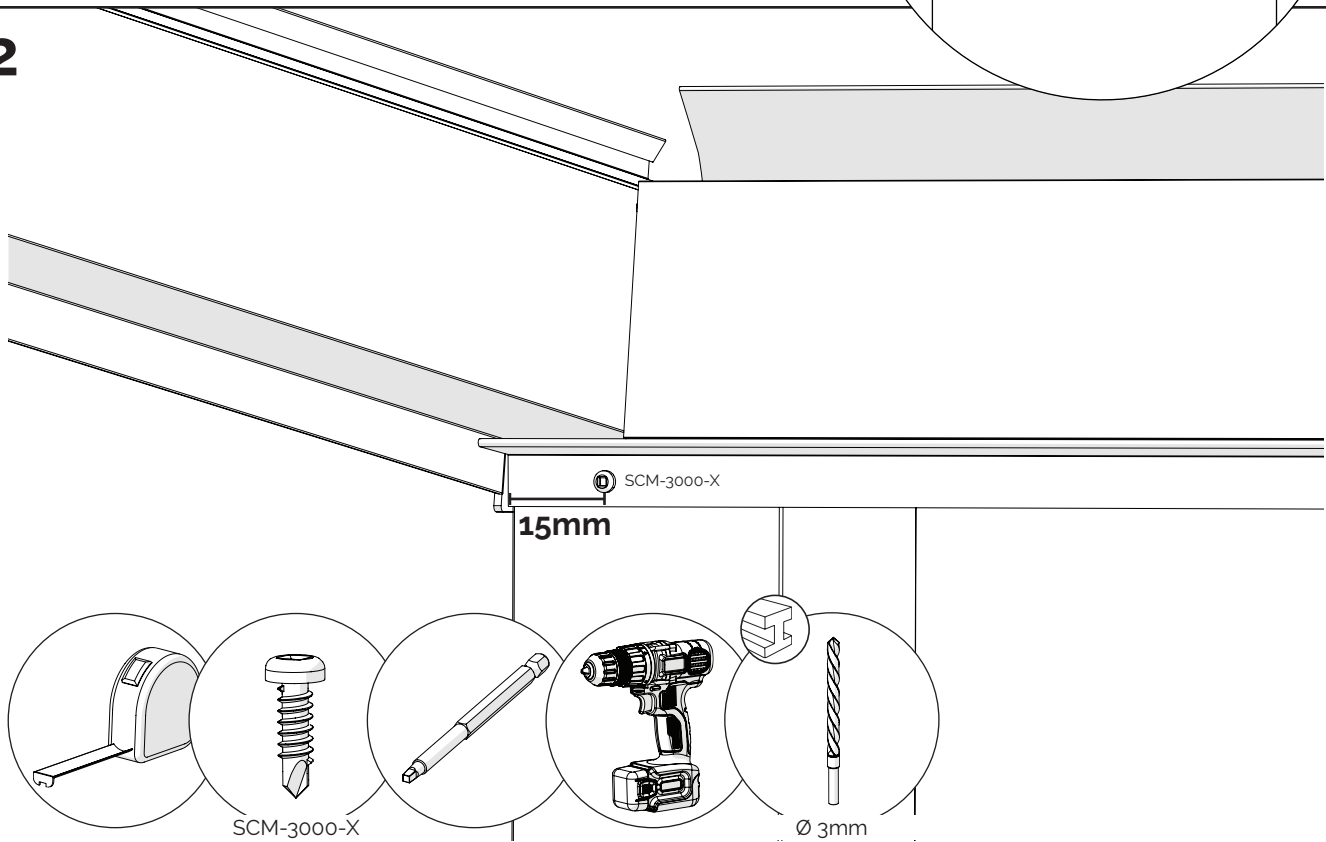
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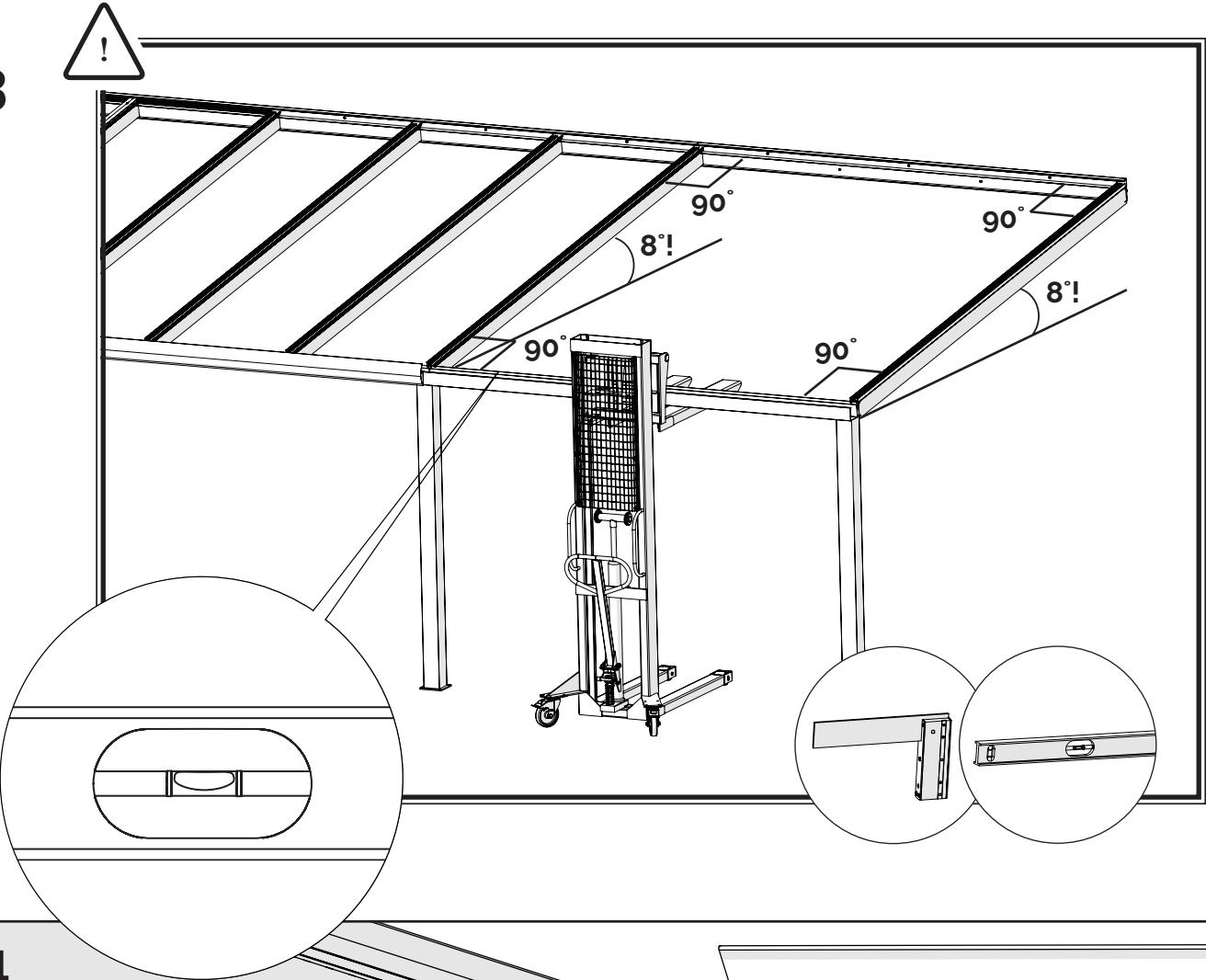
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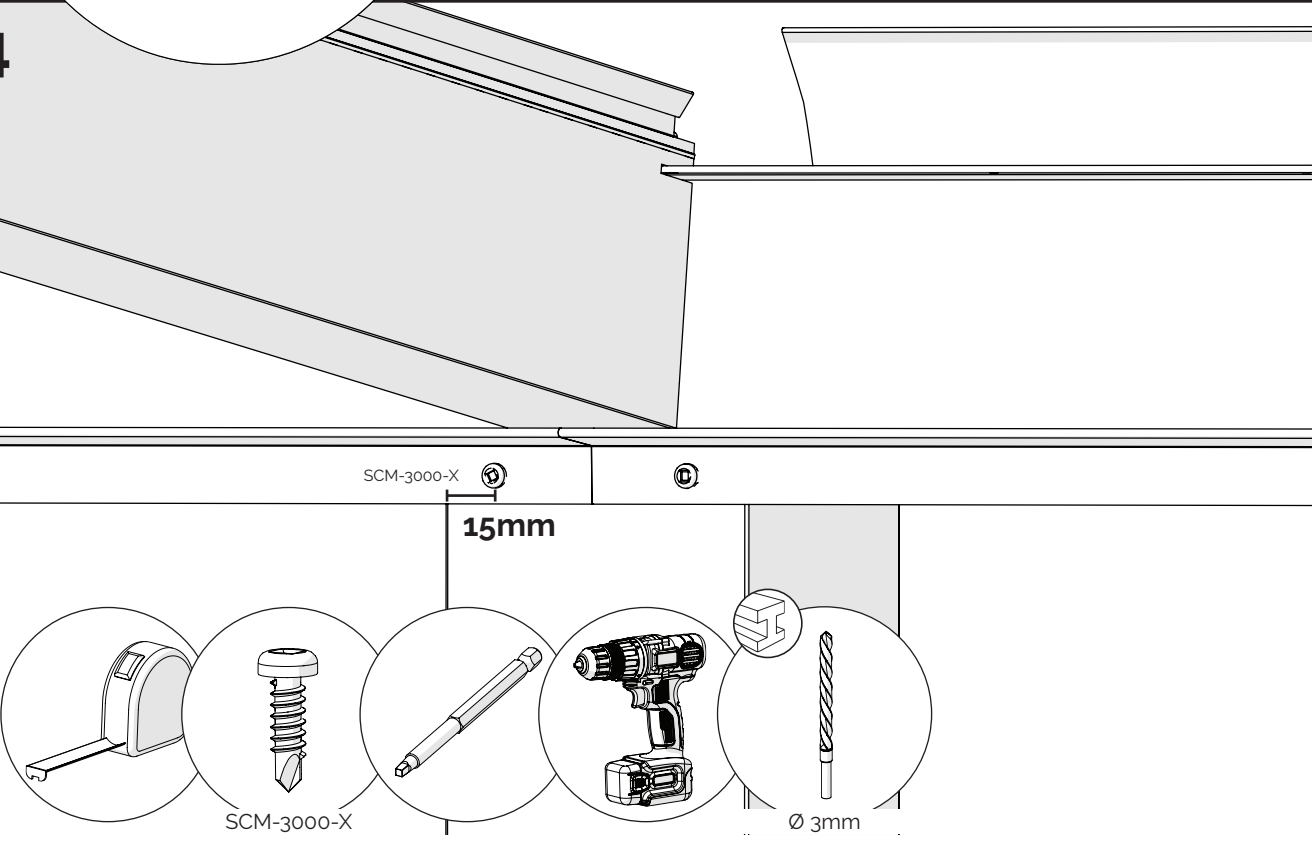
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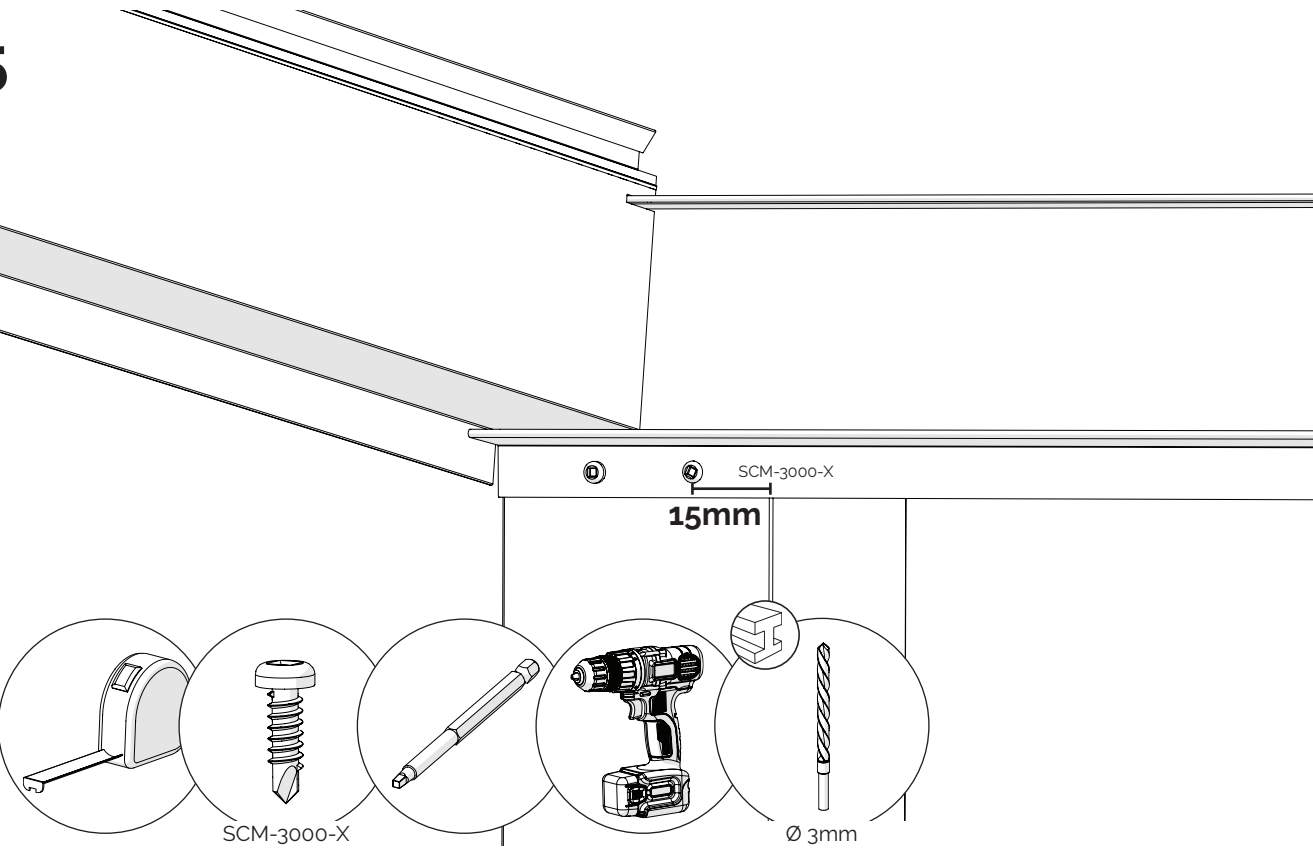
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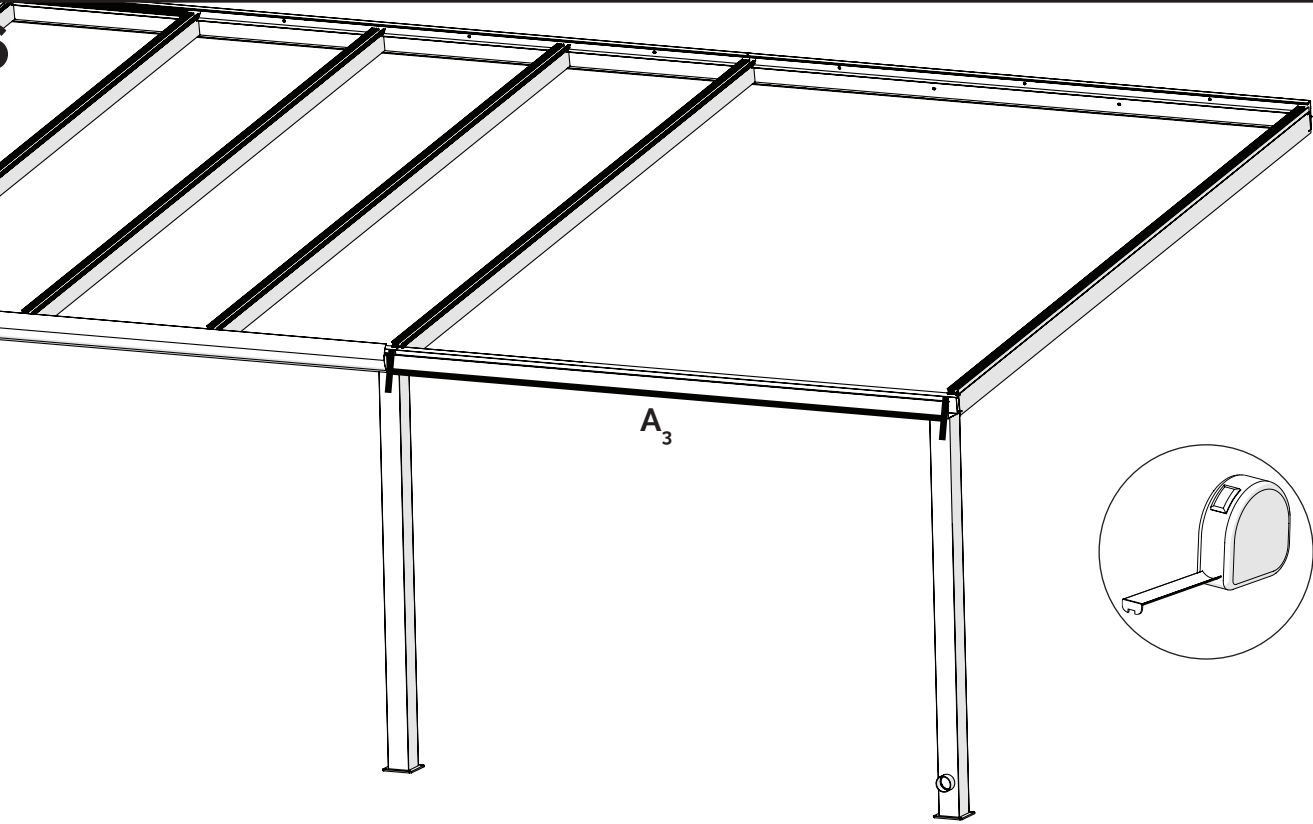
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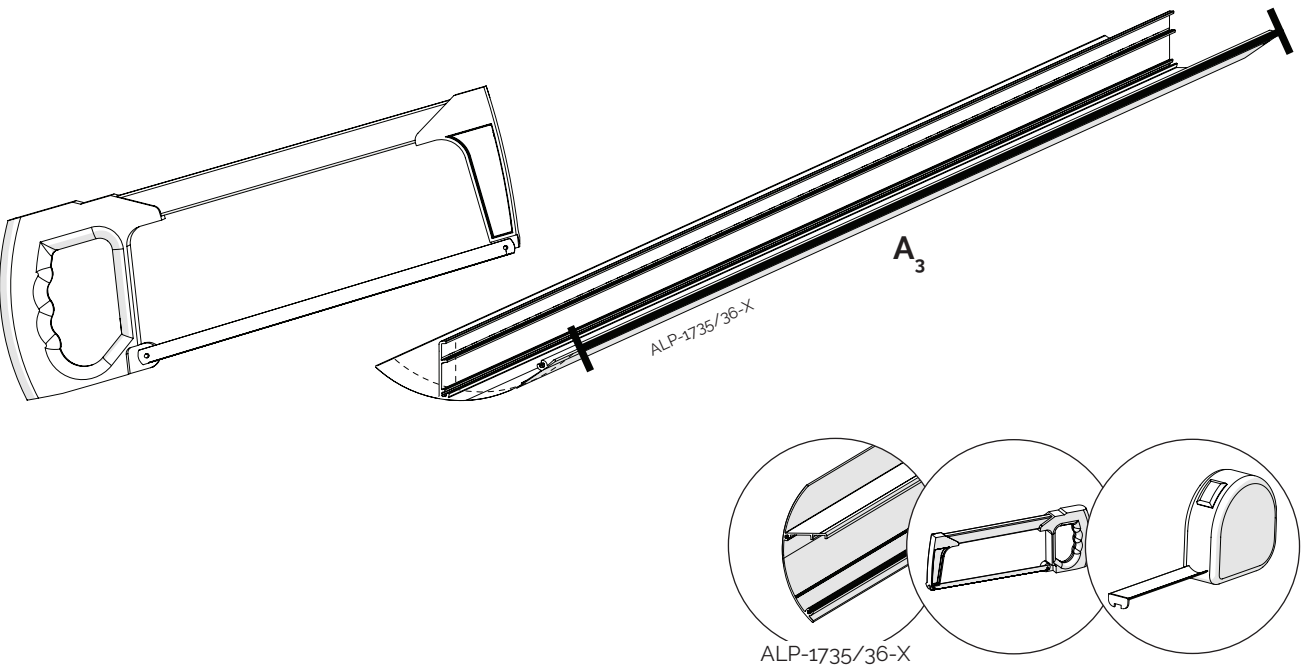
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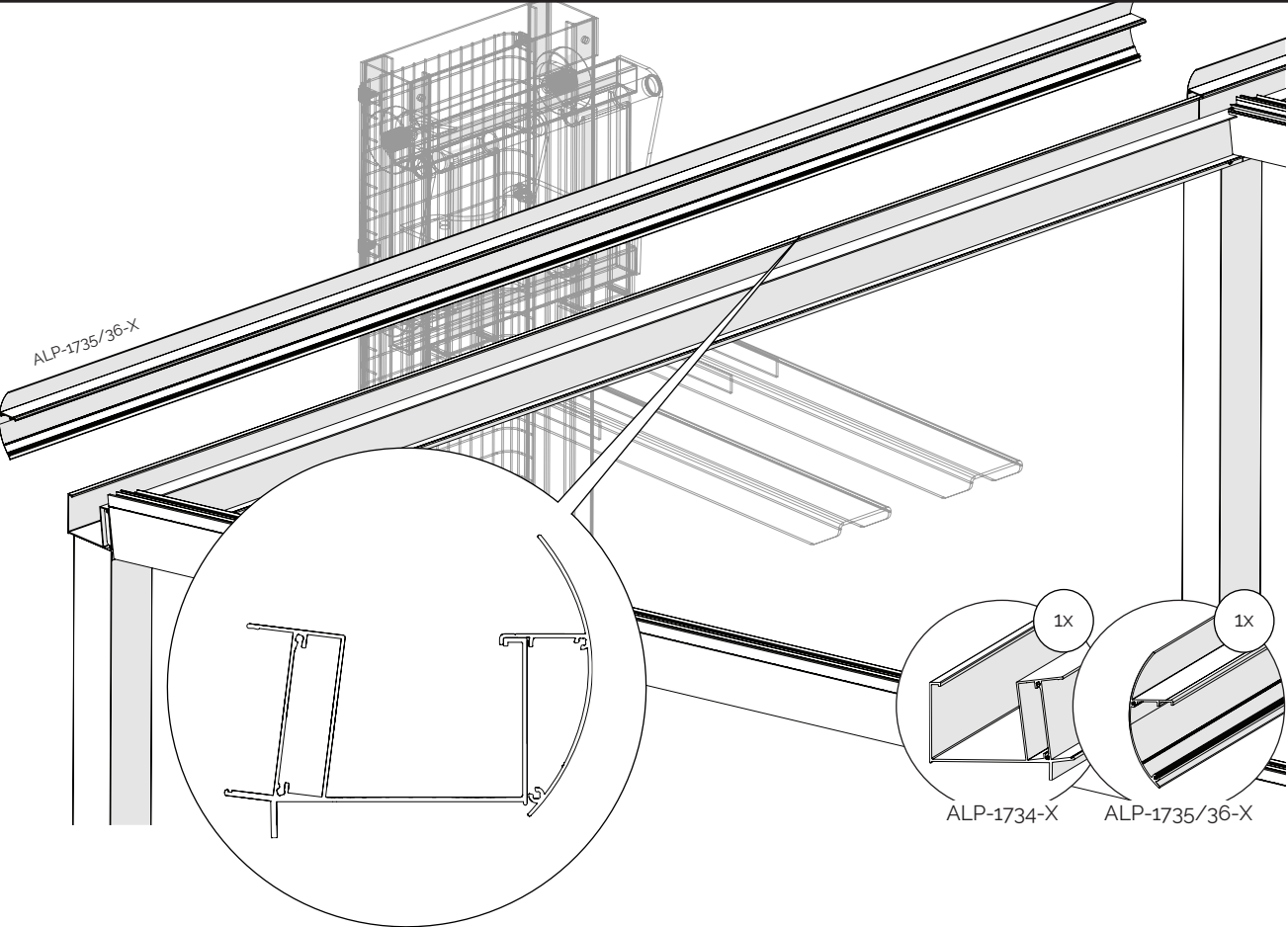
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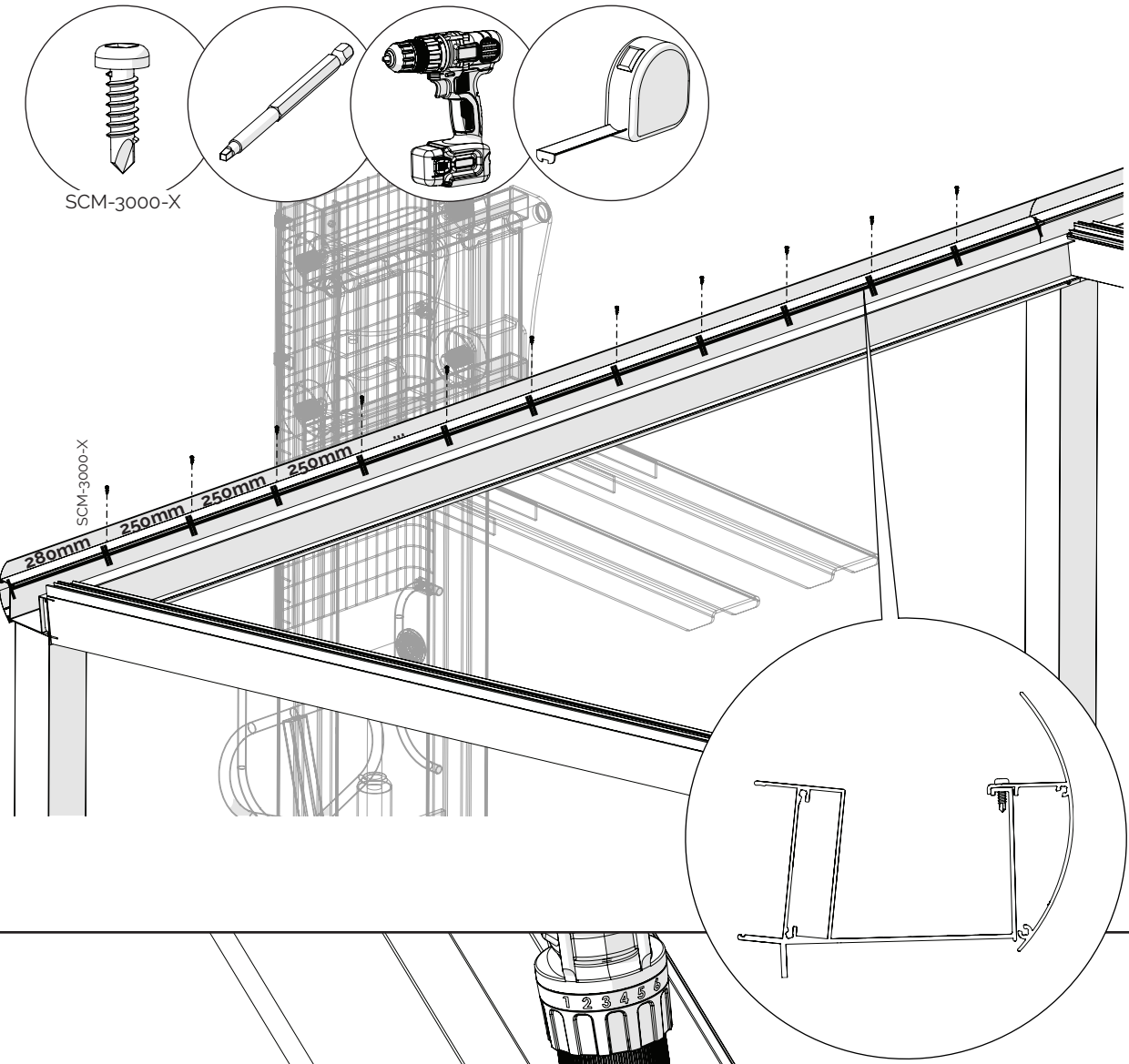
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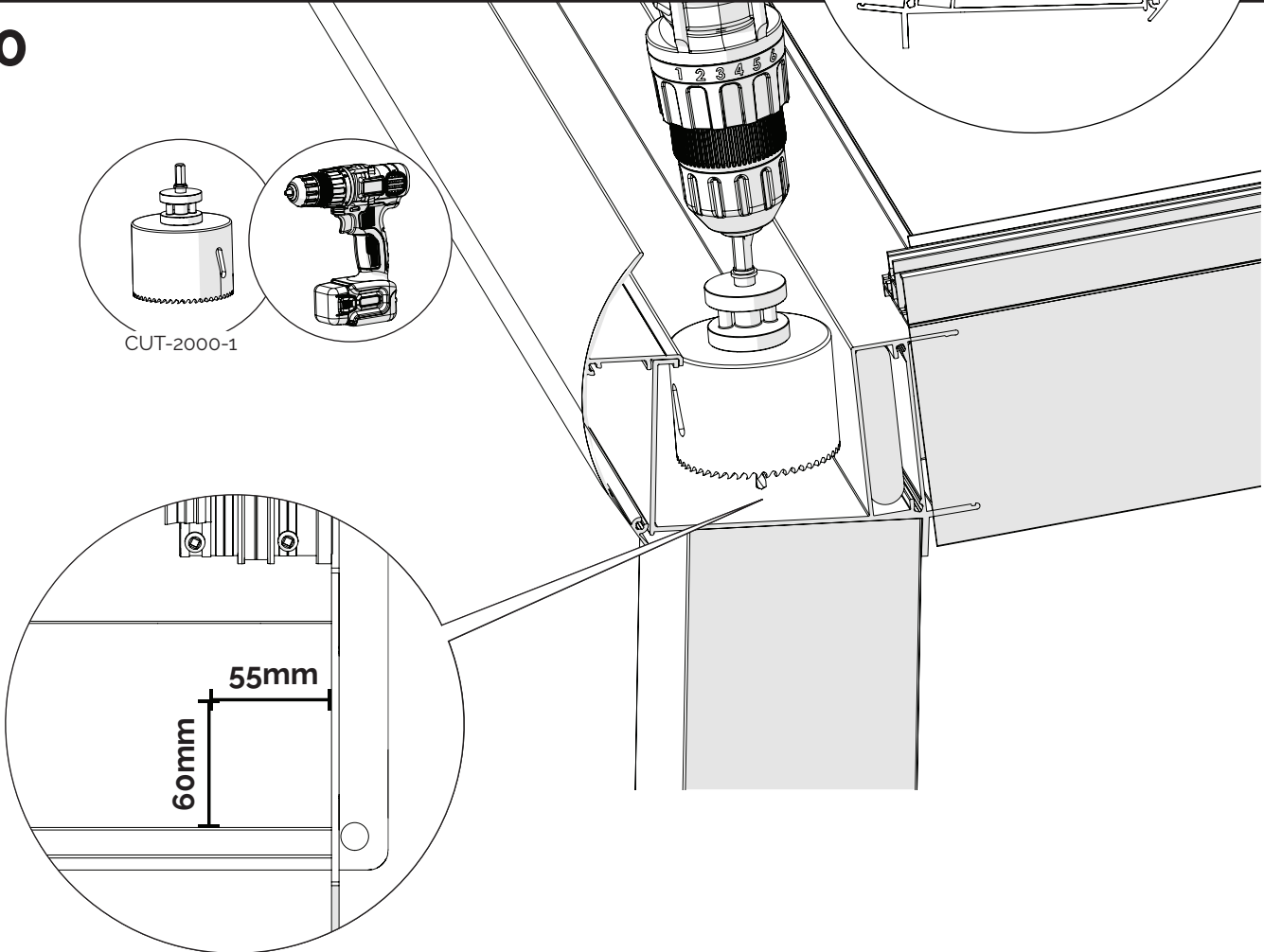
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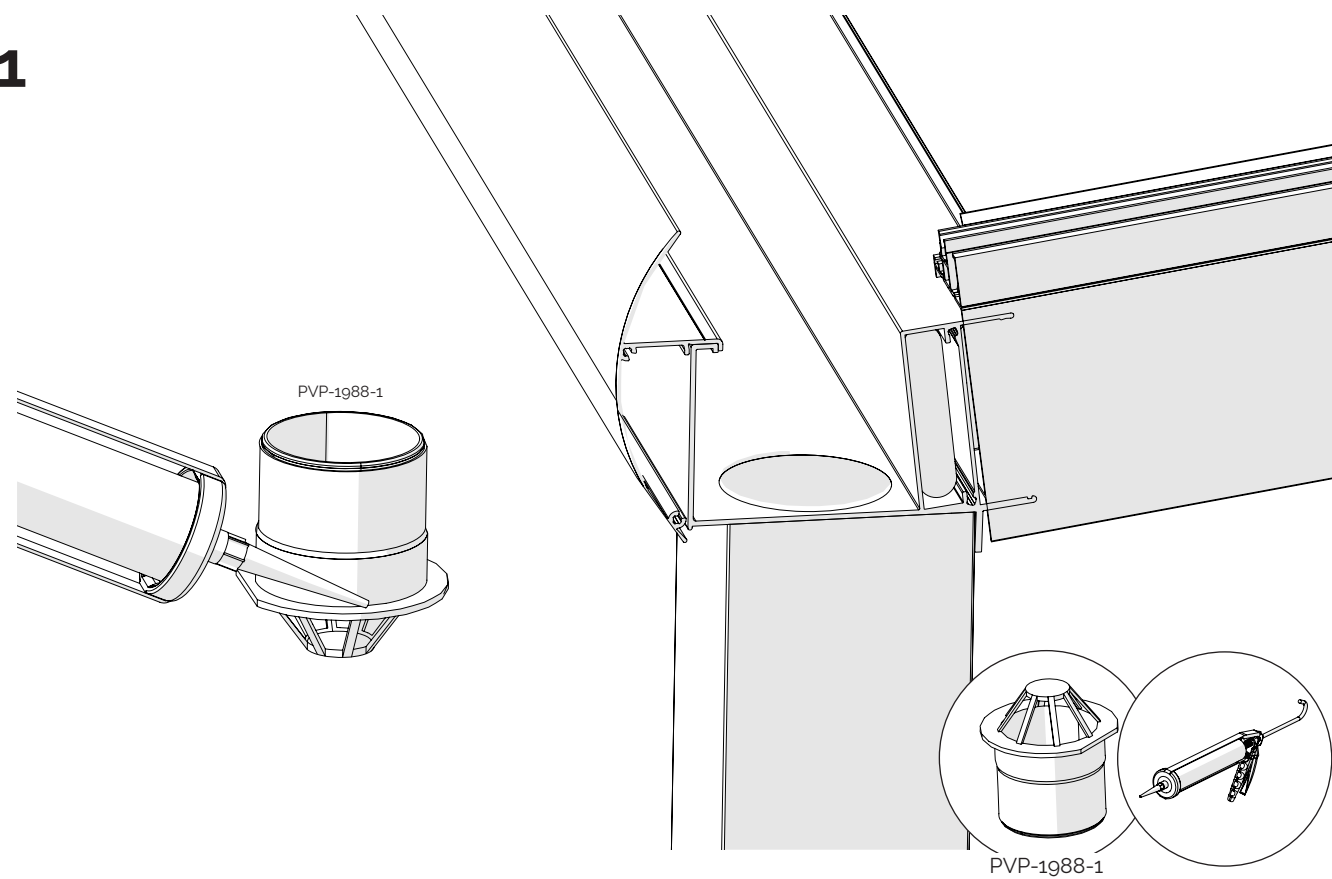
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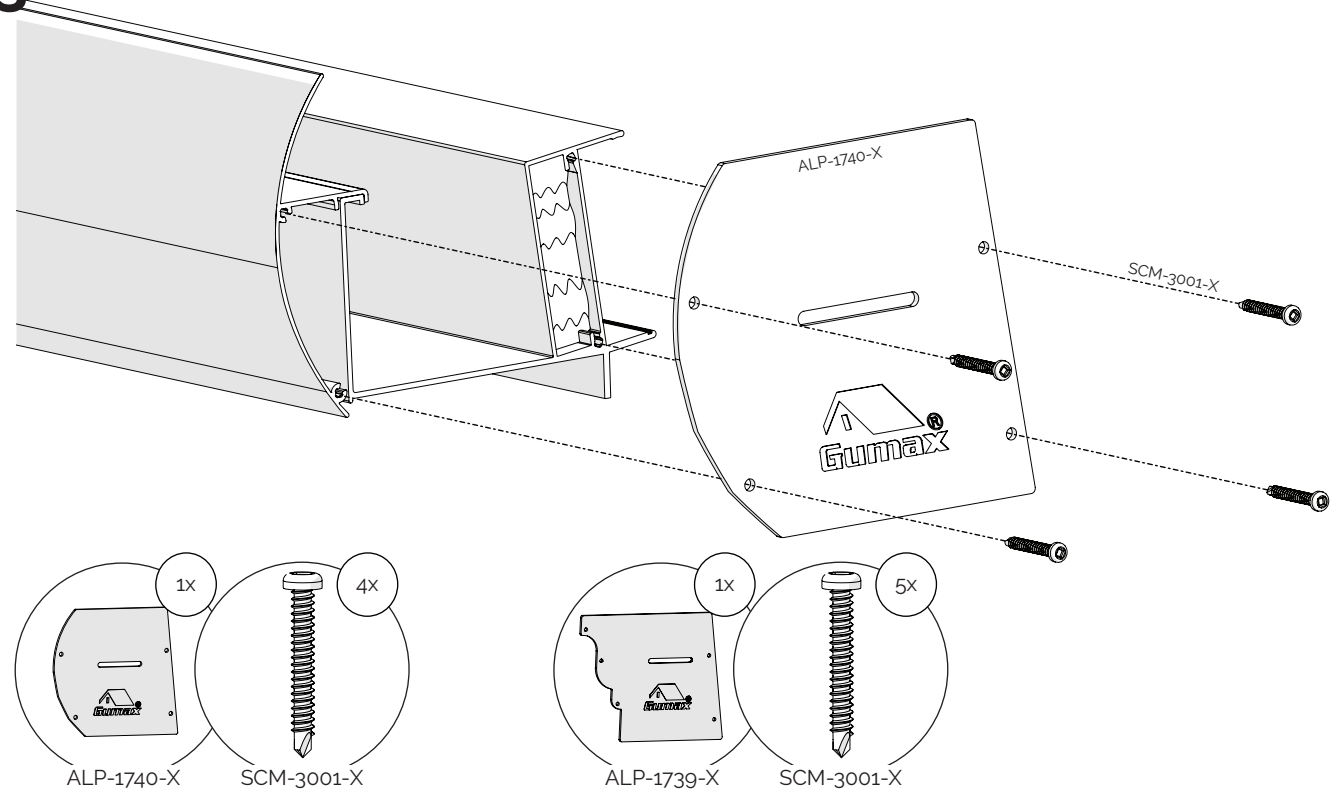
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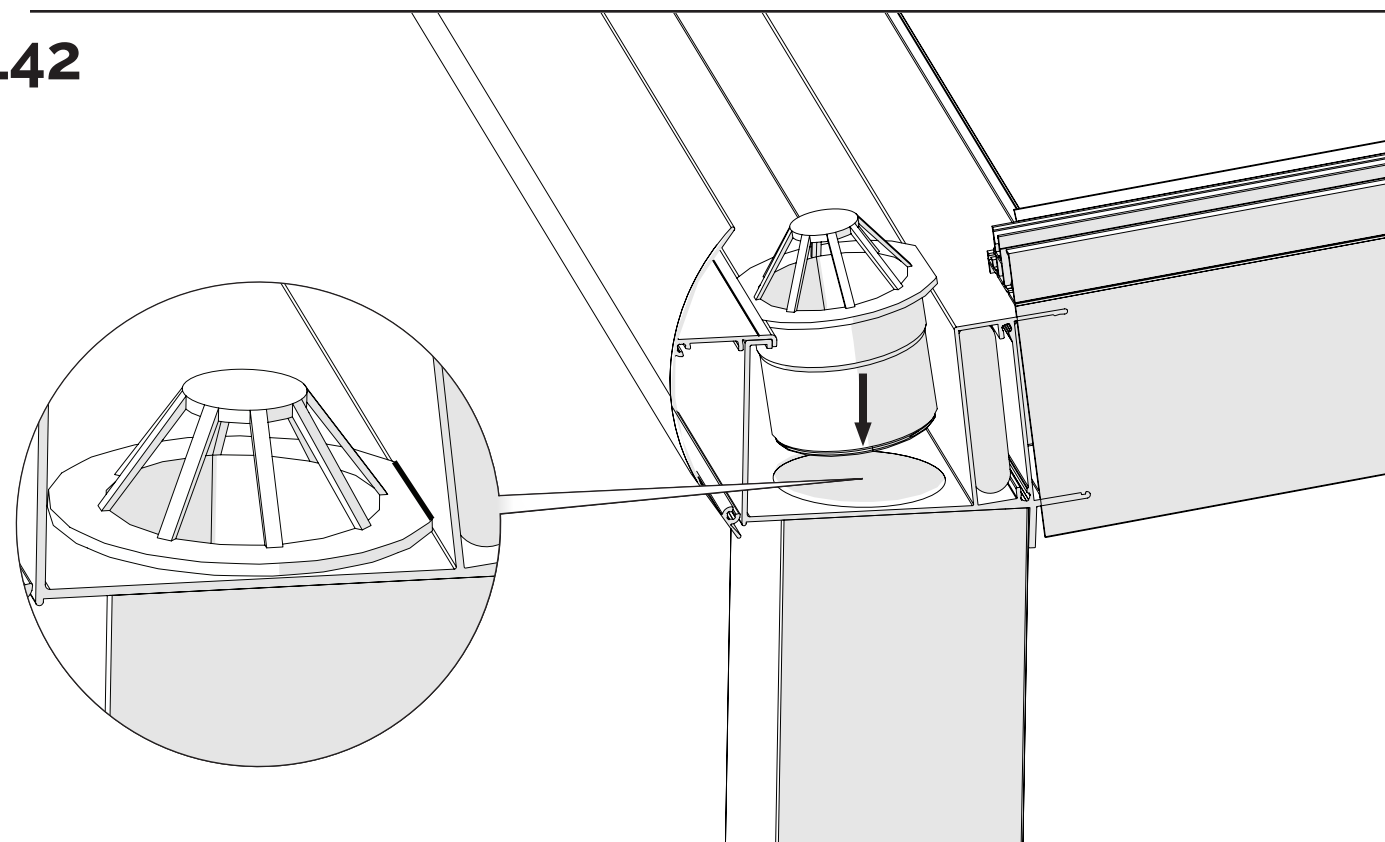
141



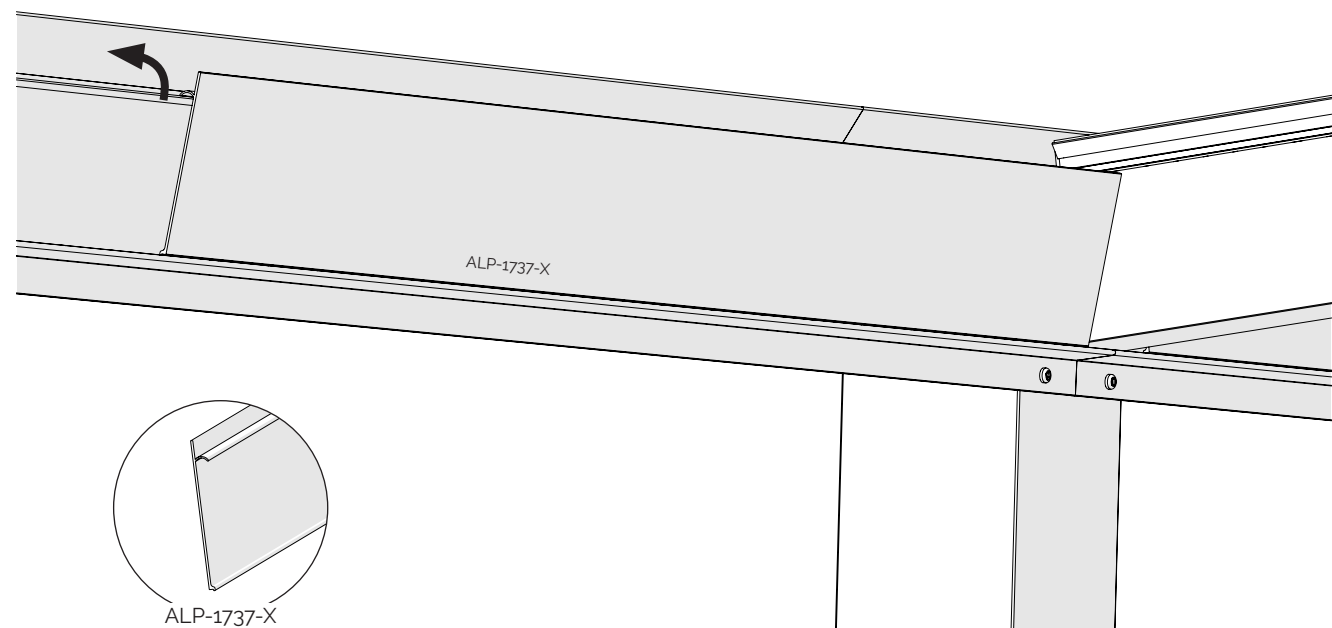
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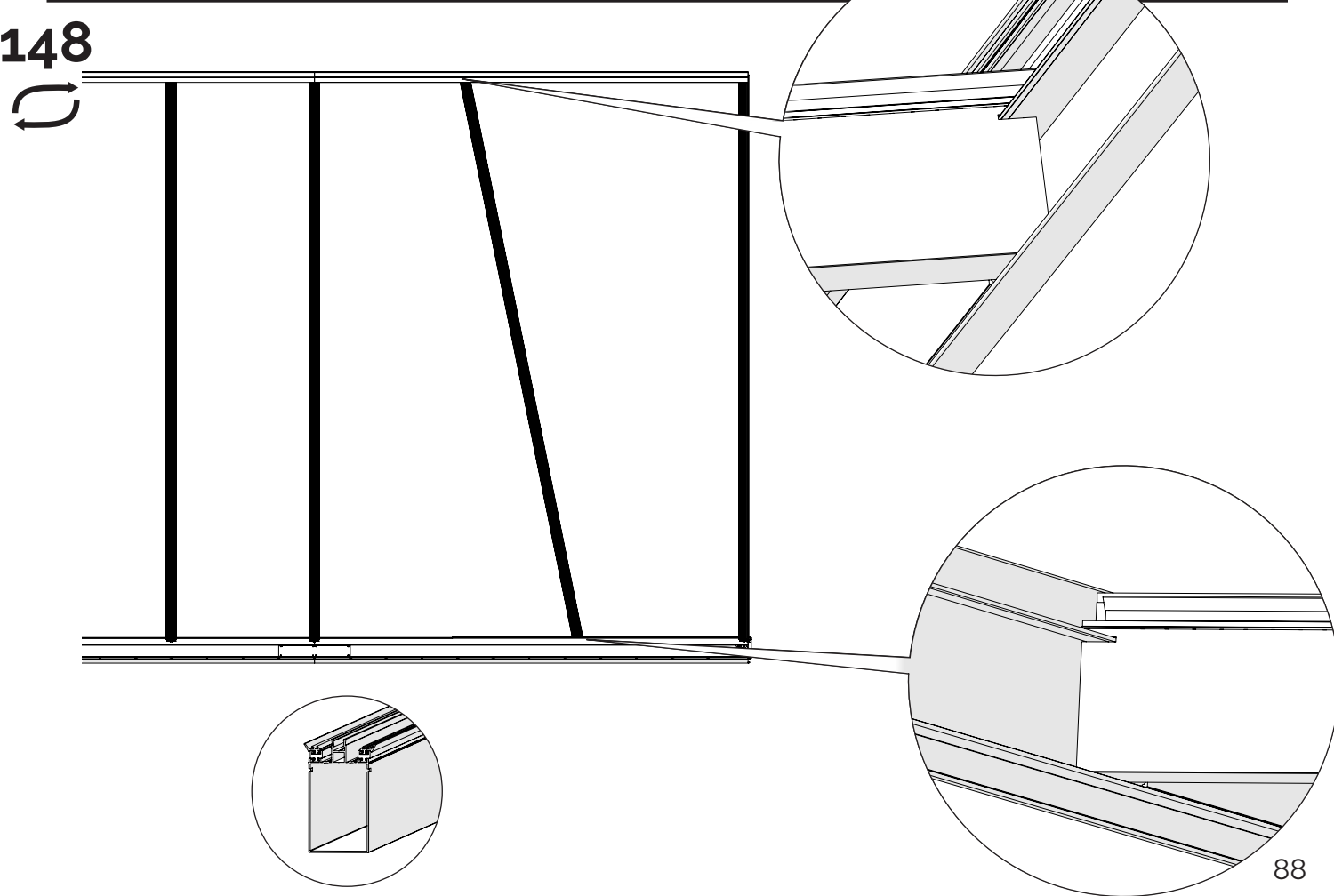
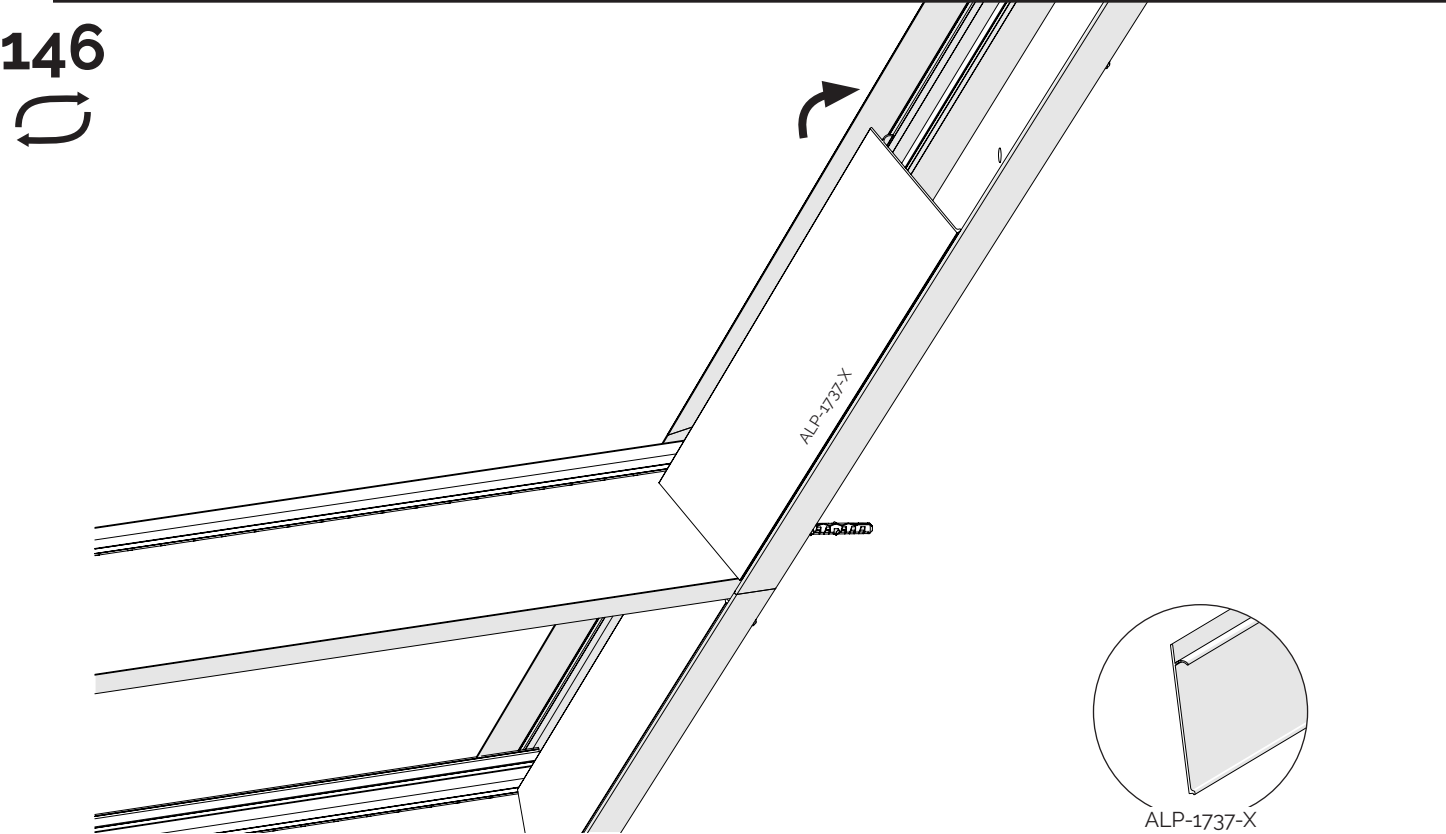
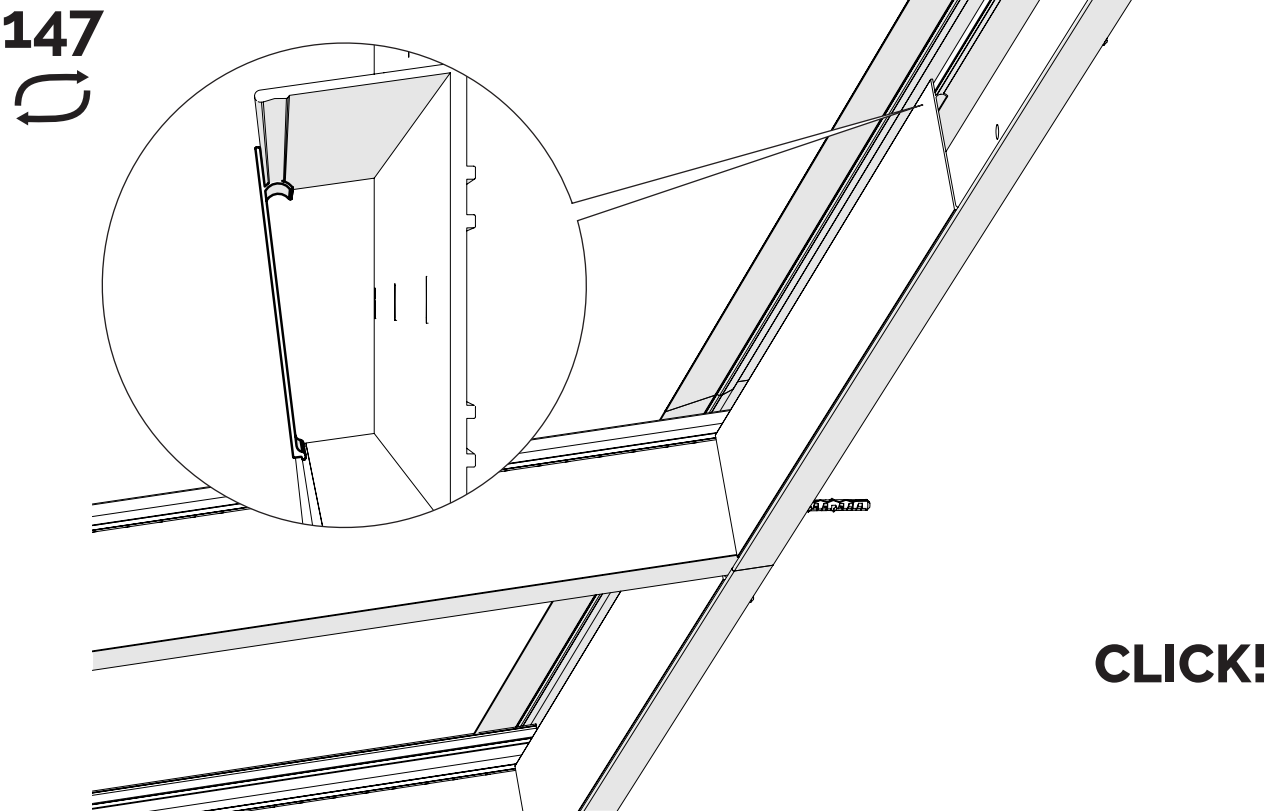
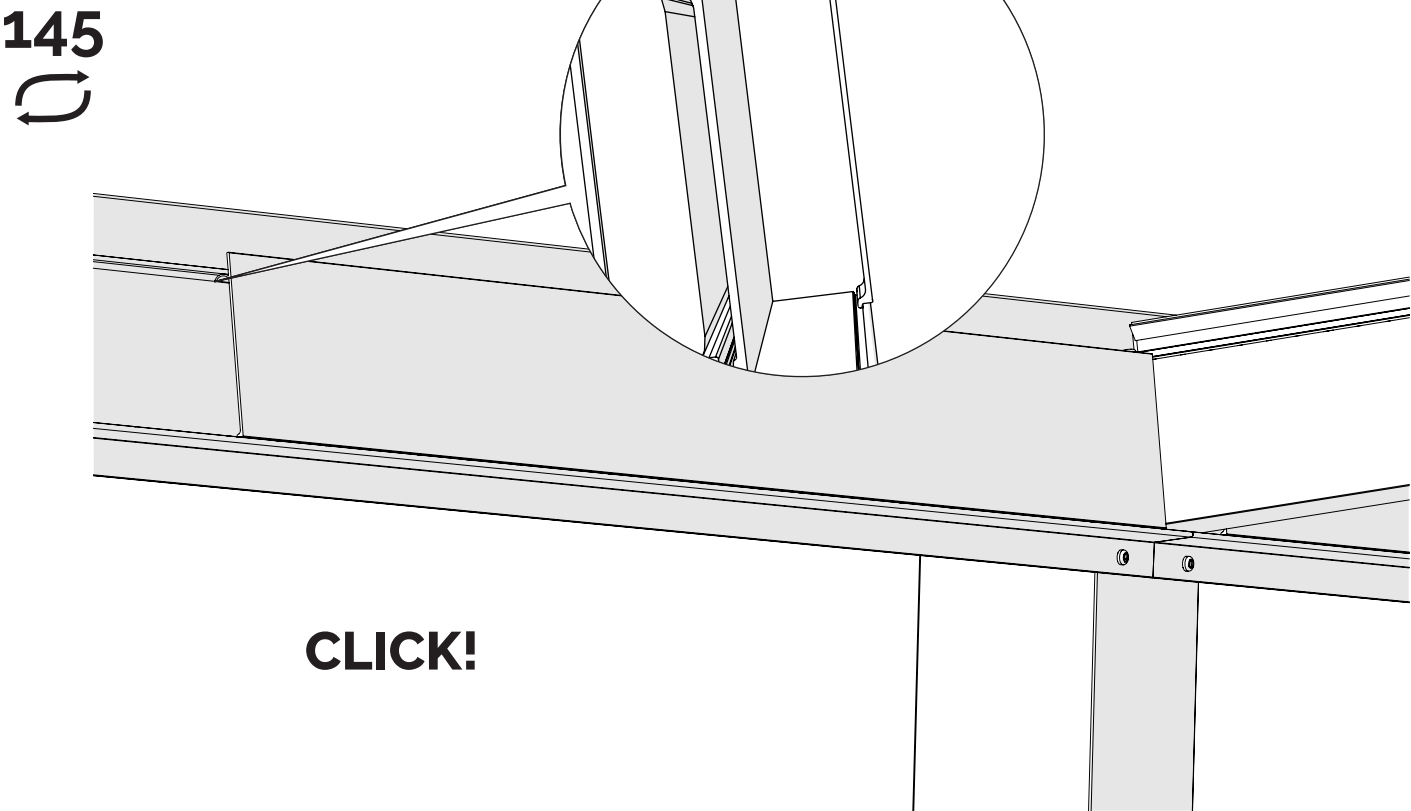


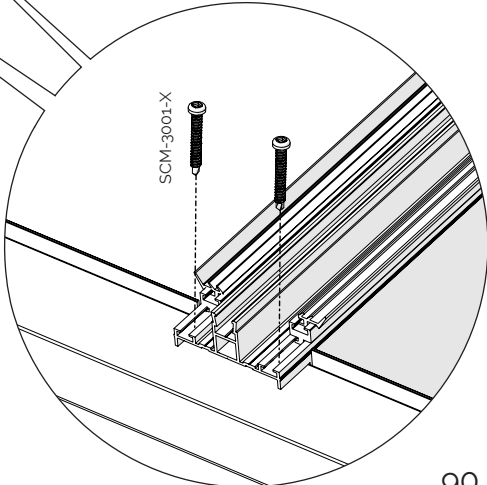
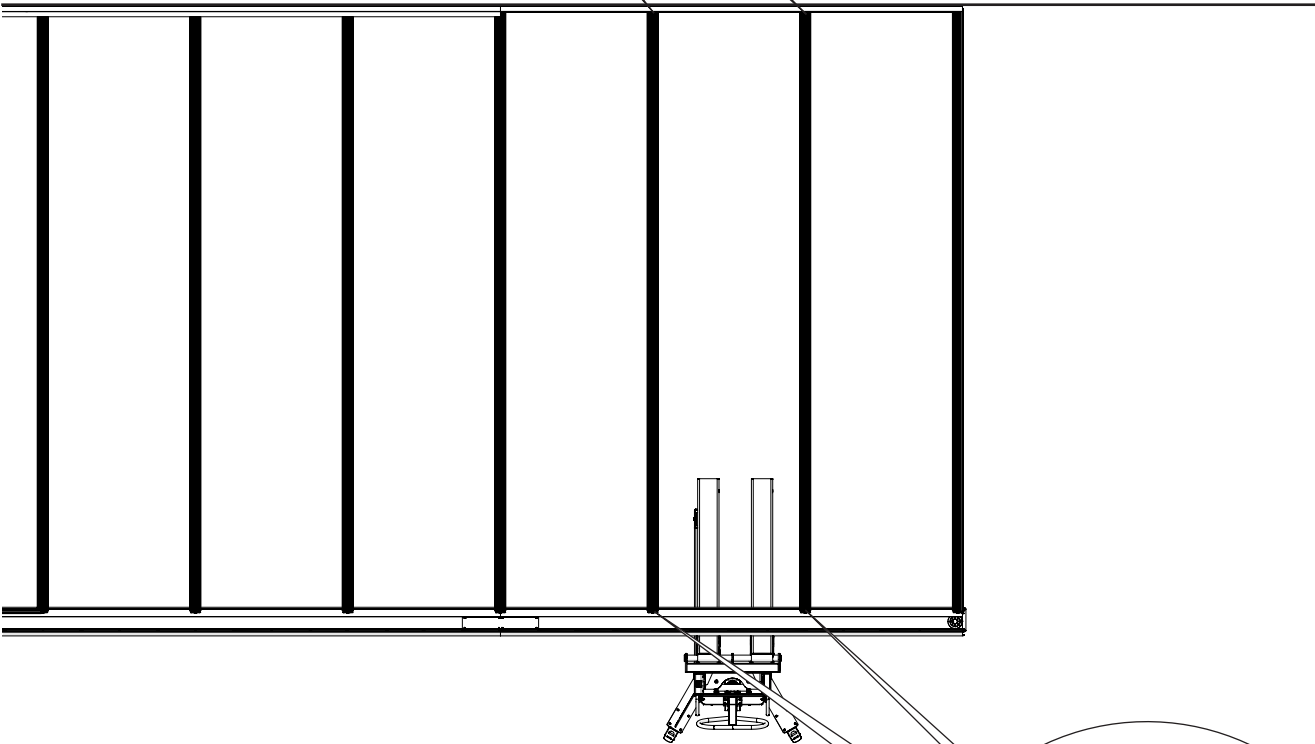
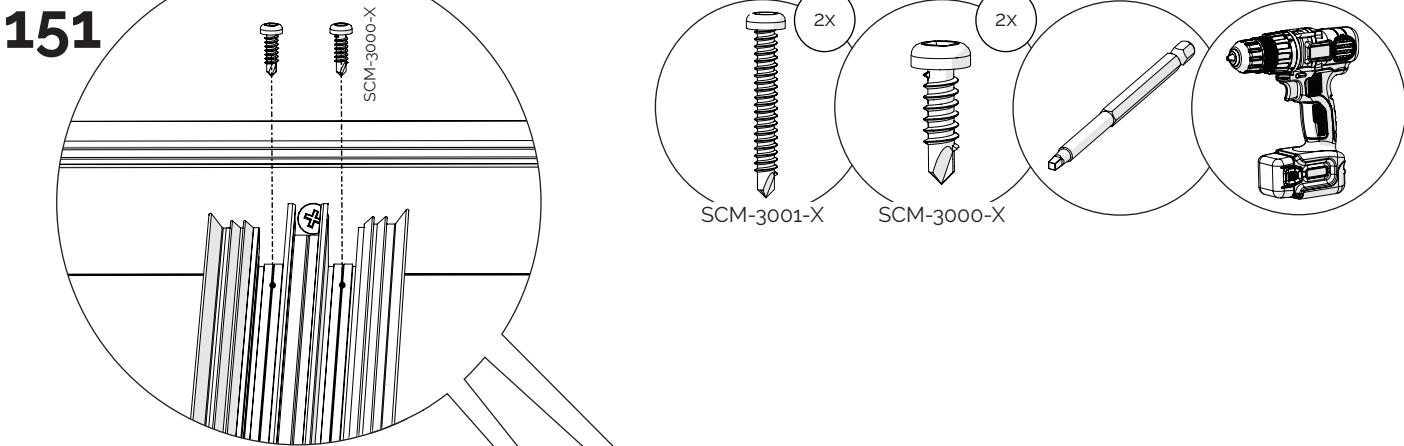
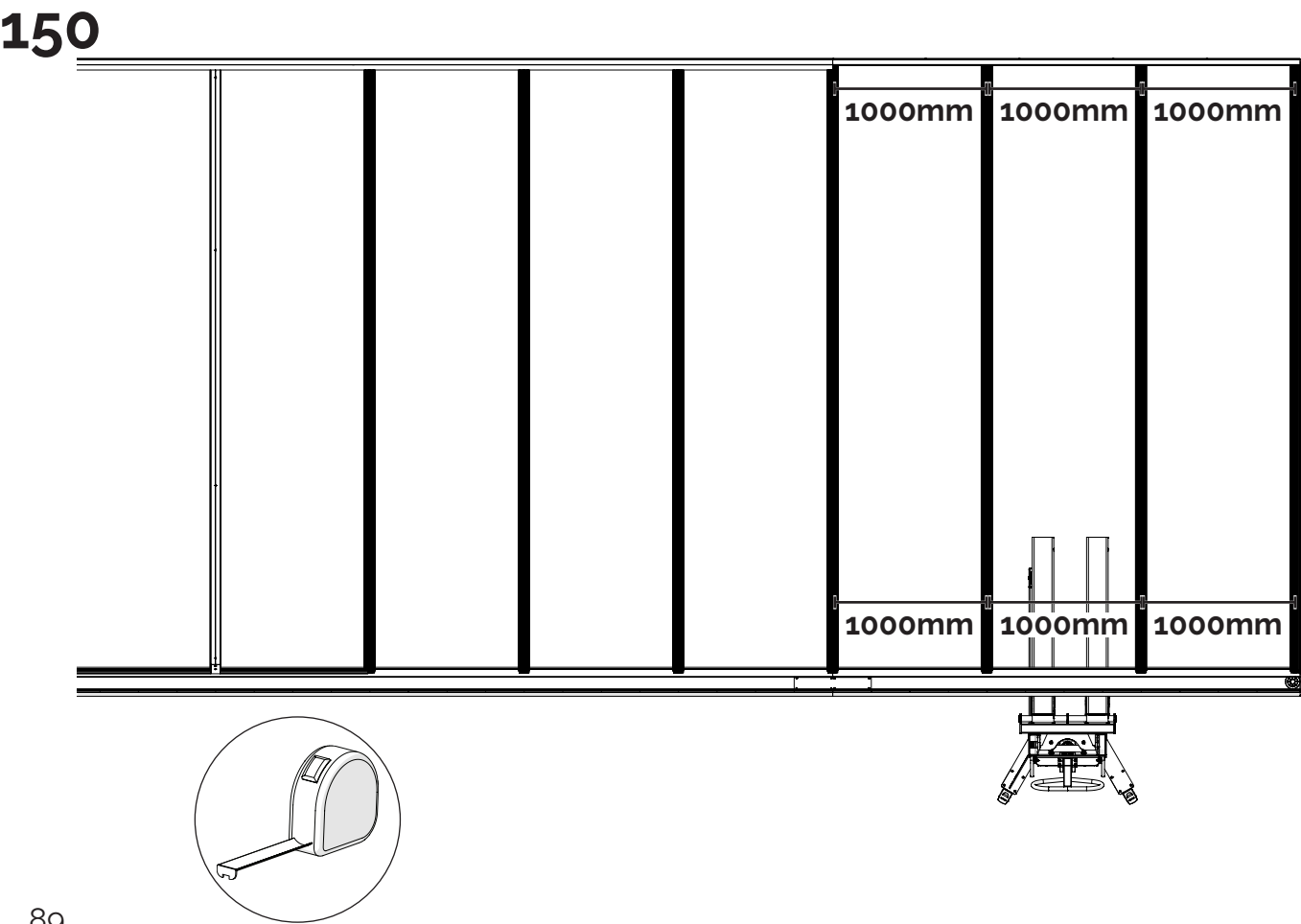
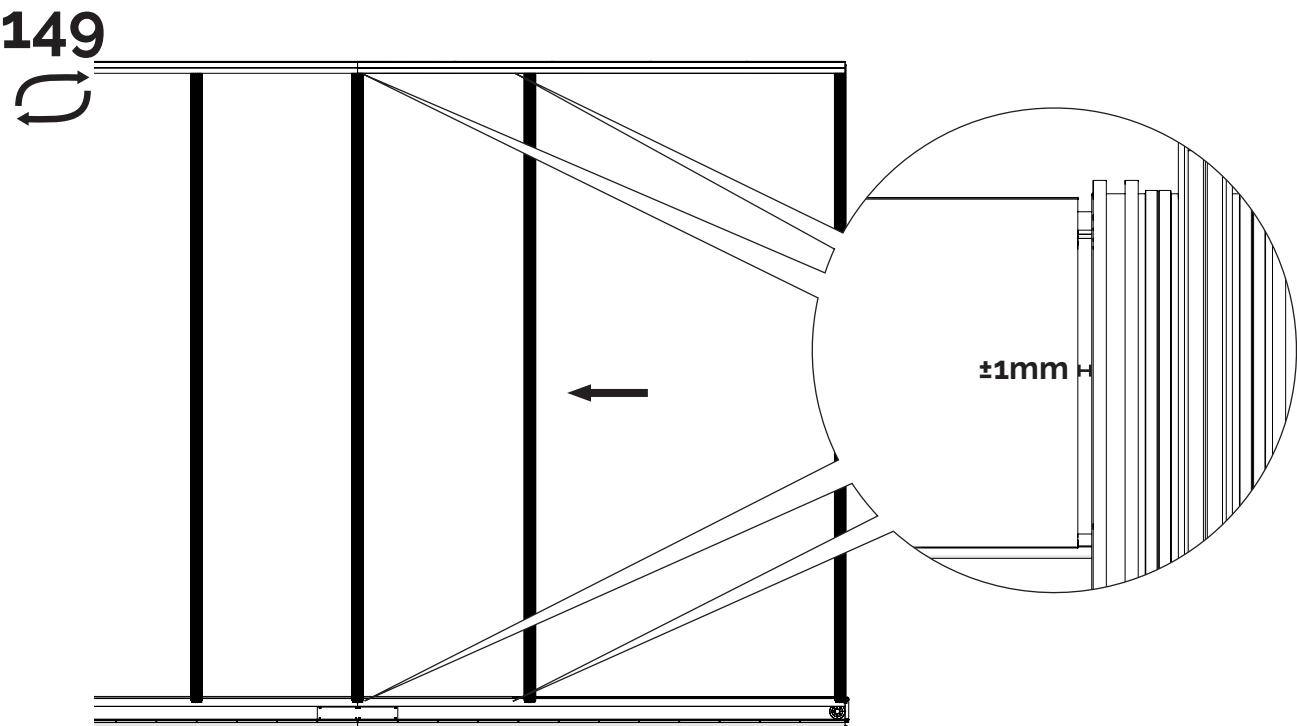
142



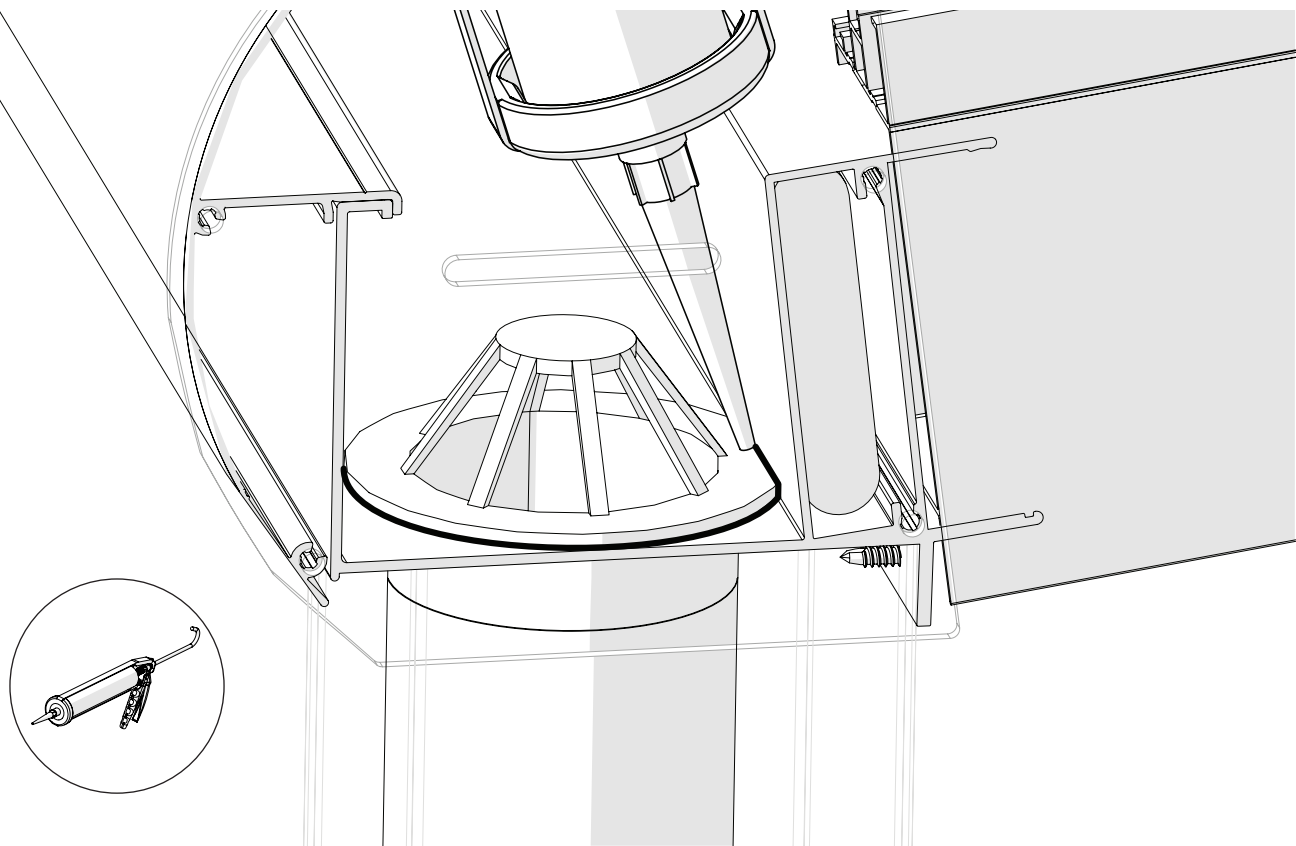
144



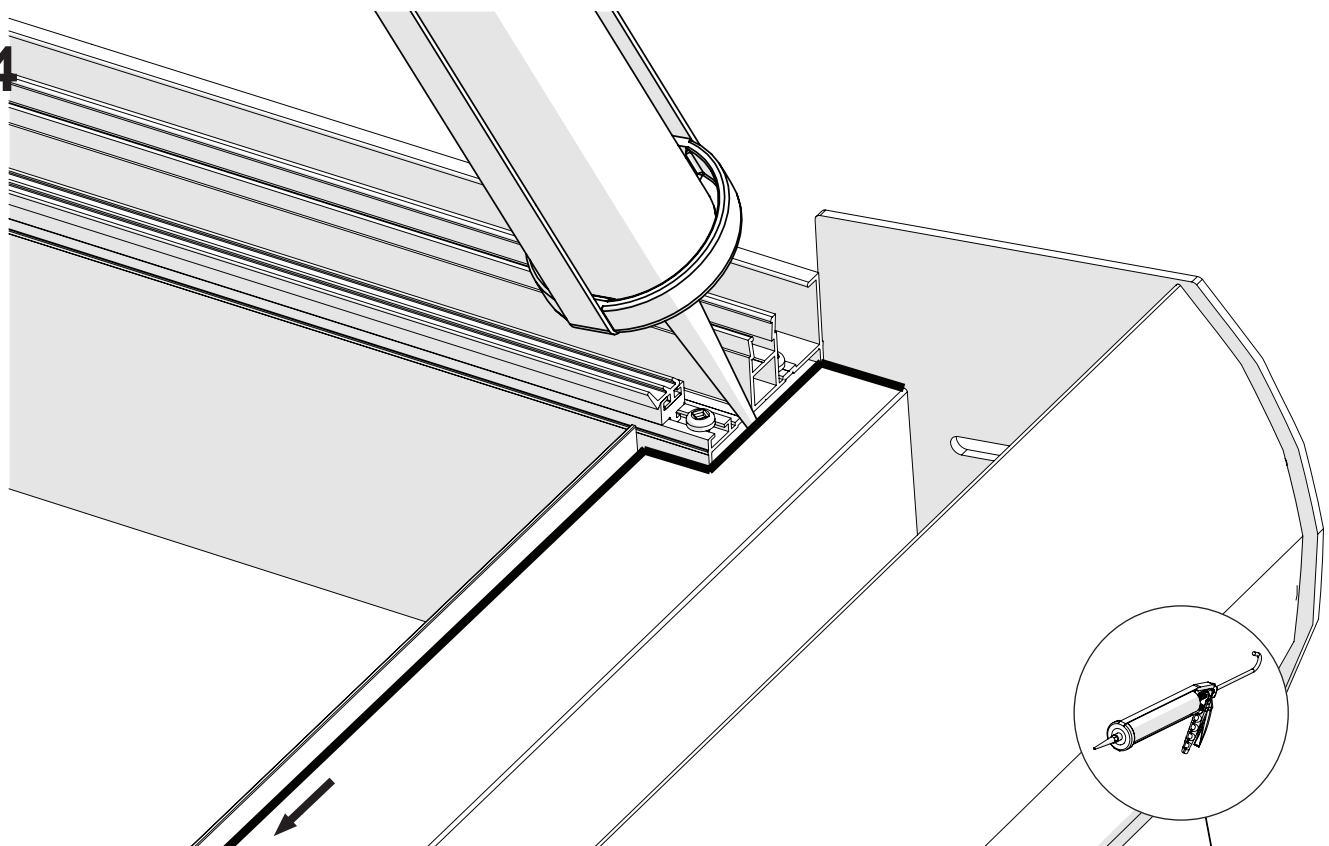




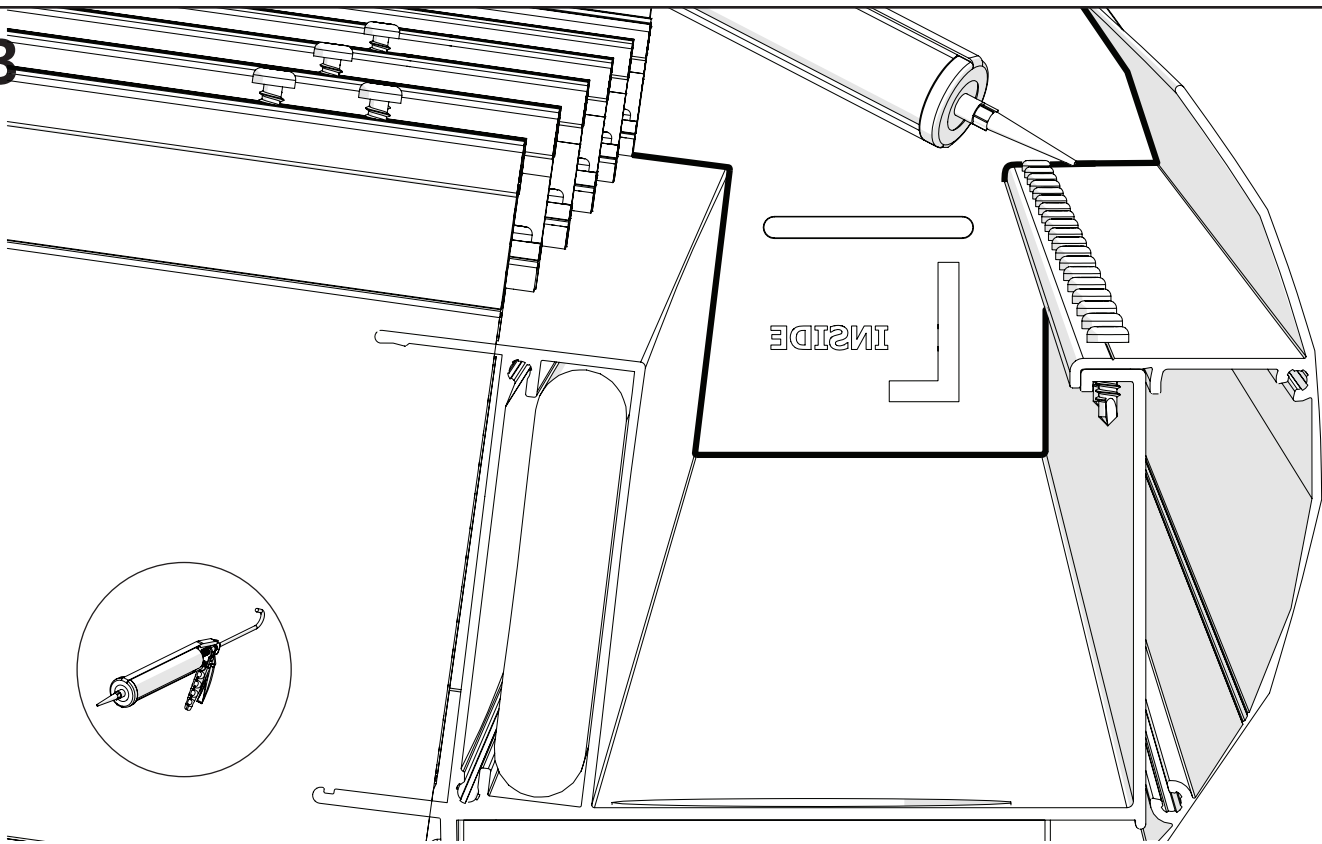
152



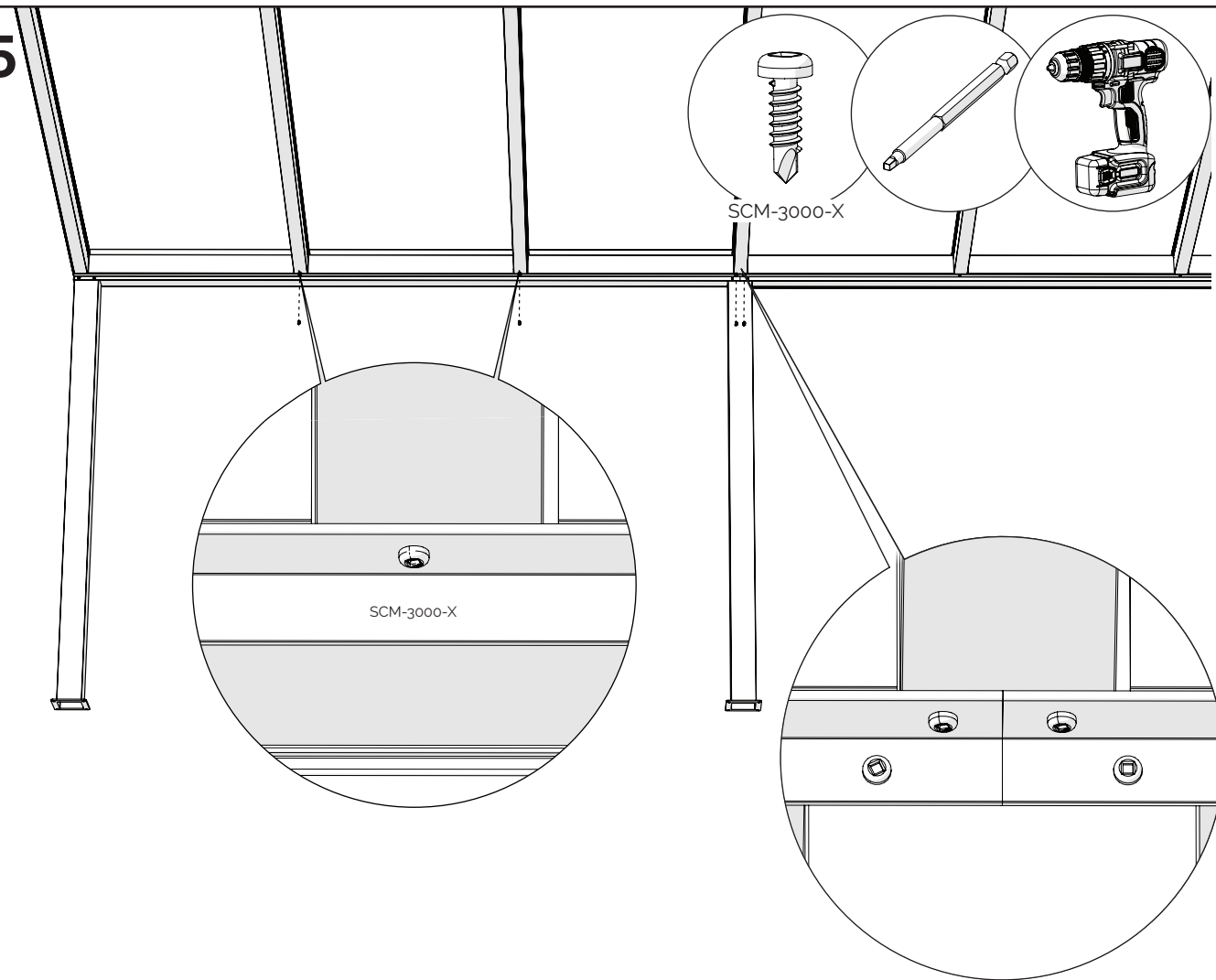
154



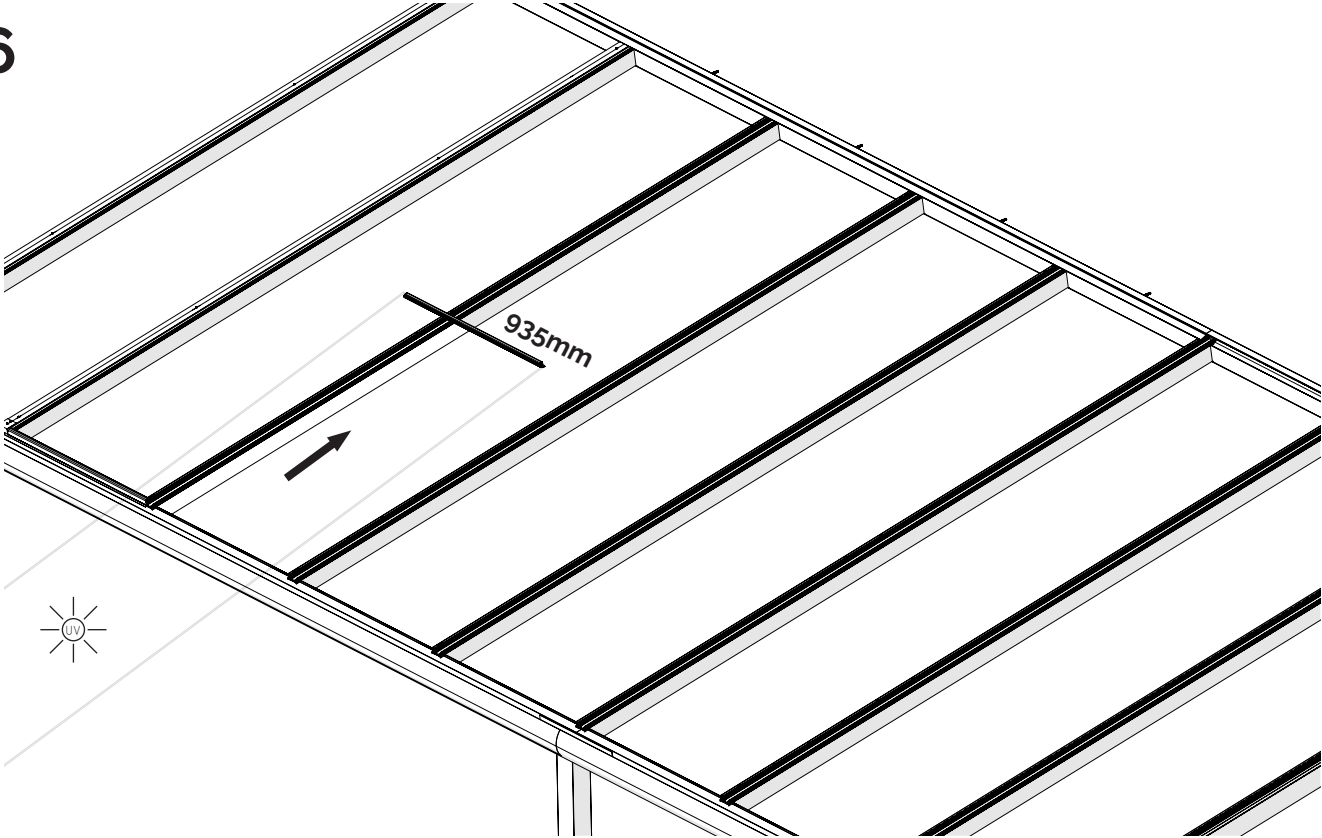
153



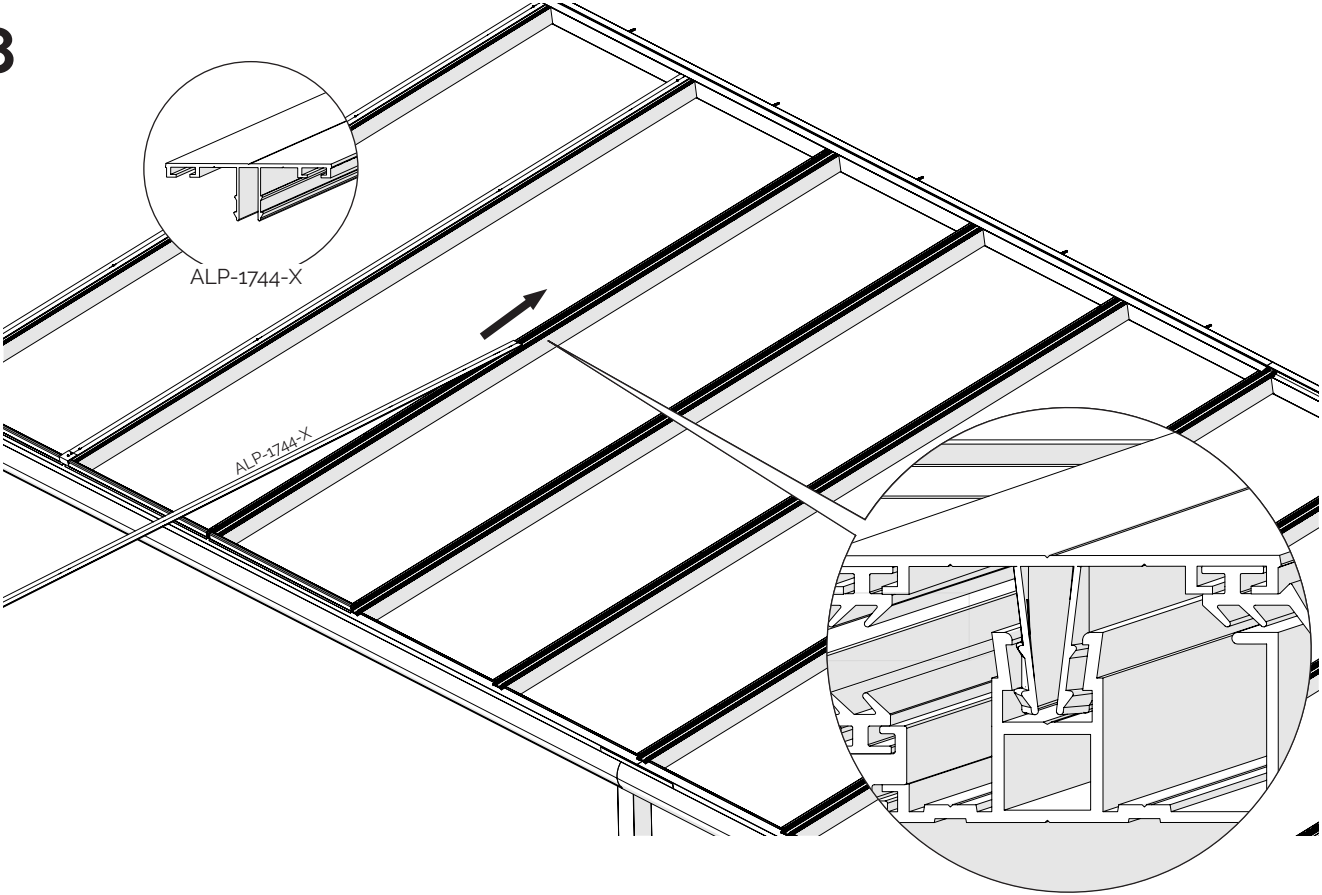
155



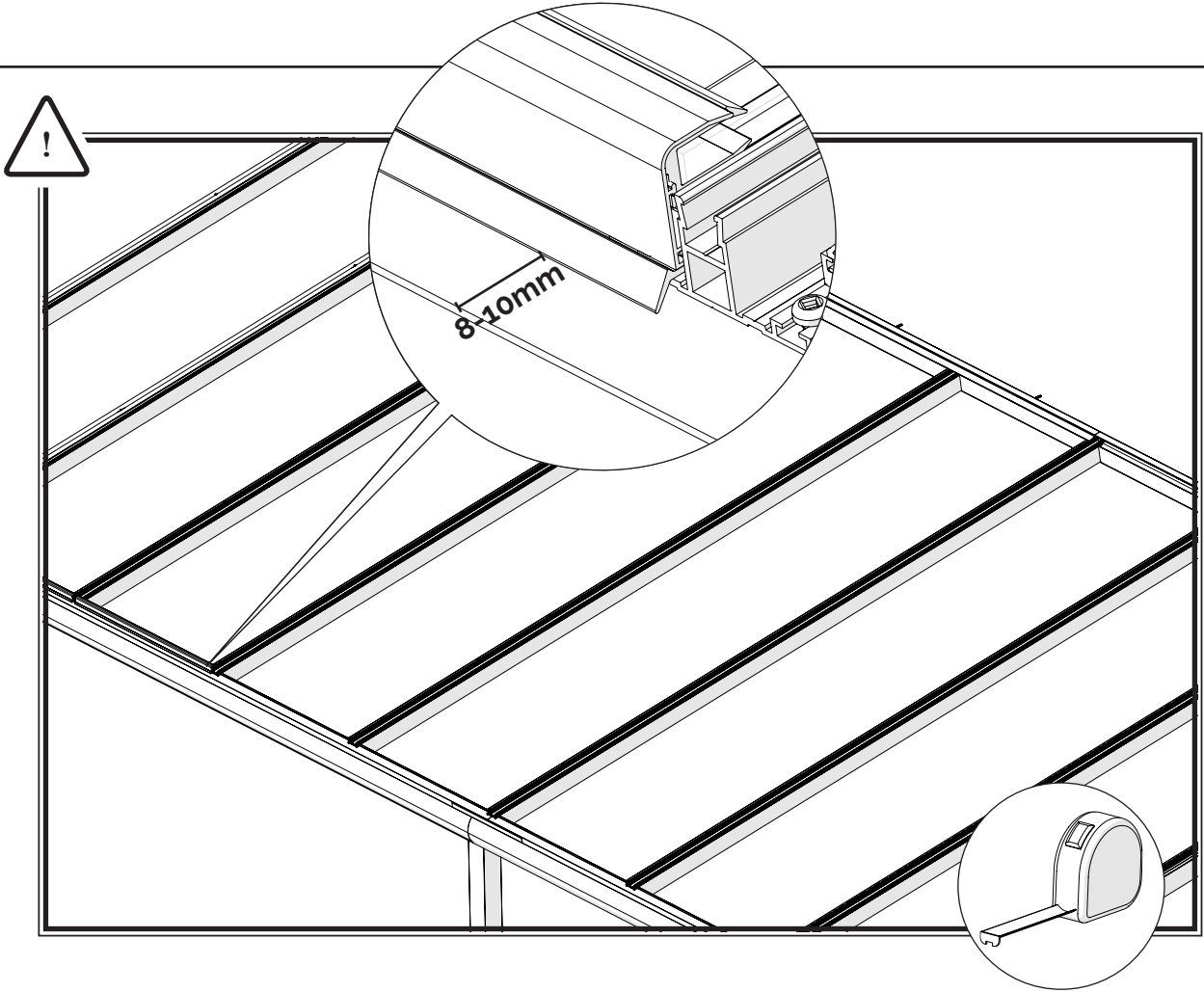
156



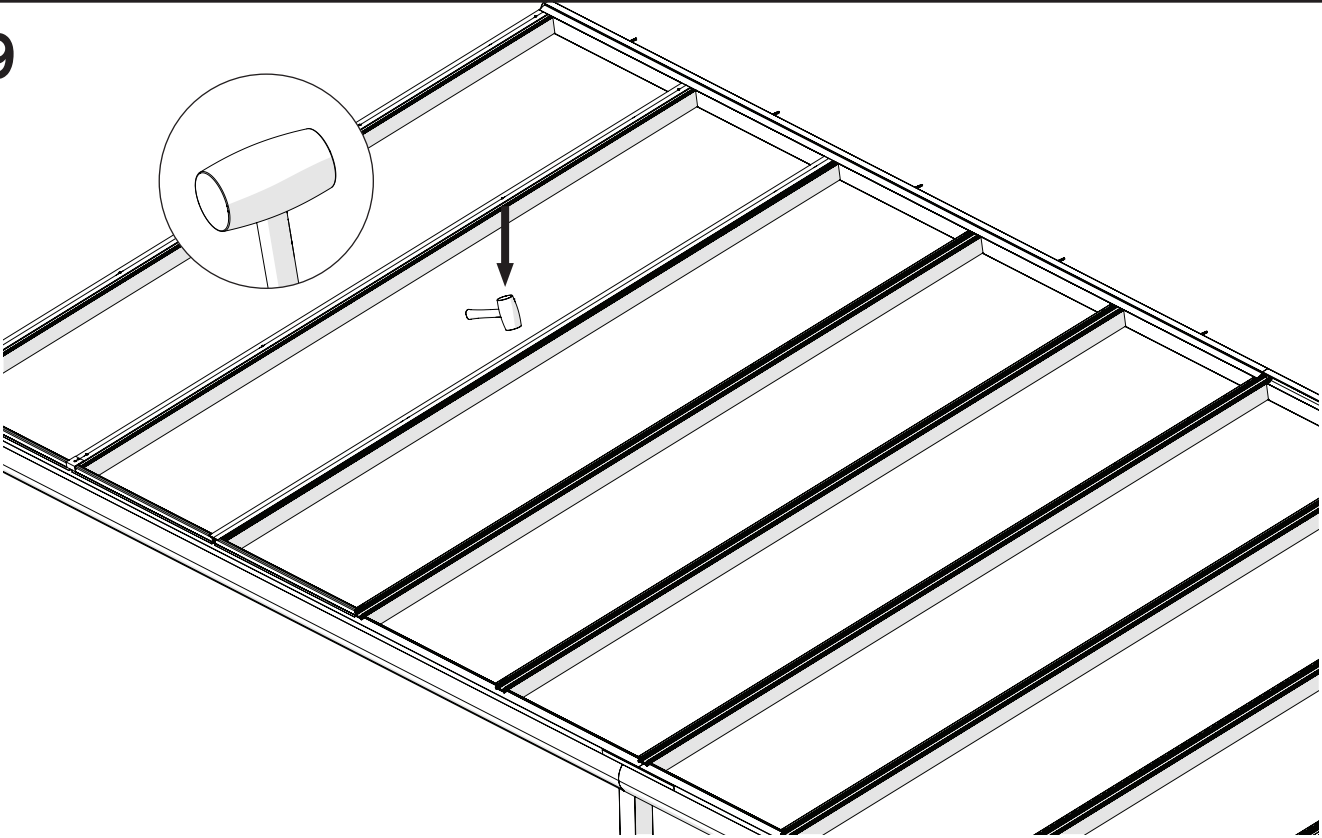
158



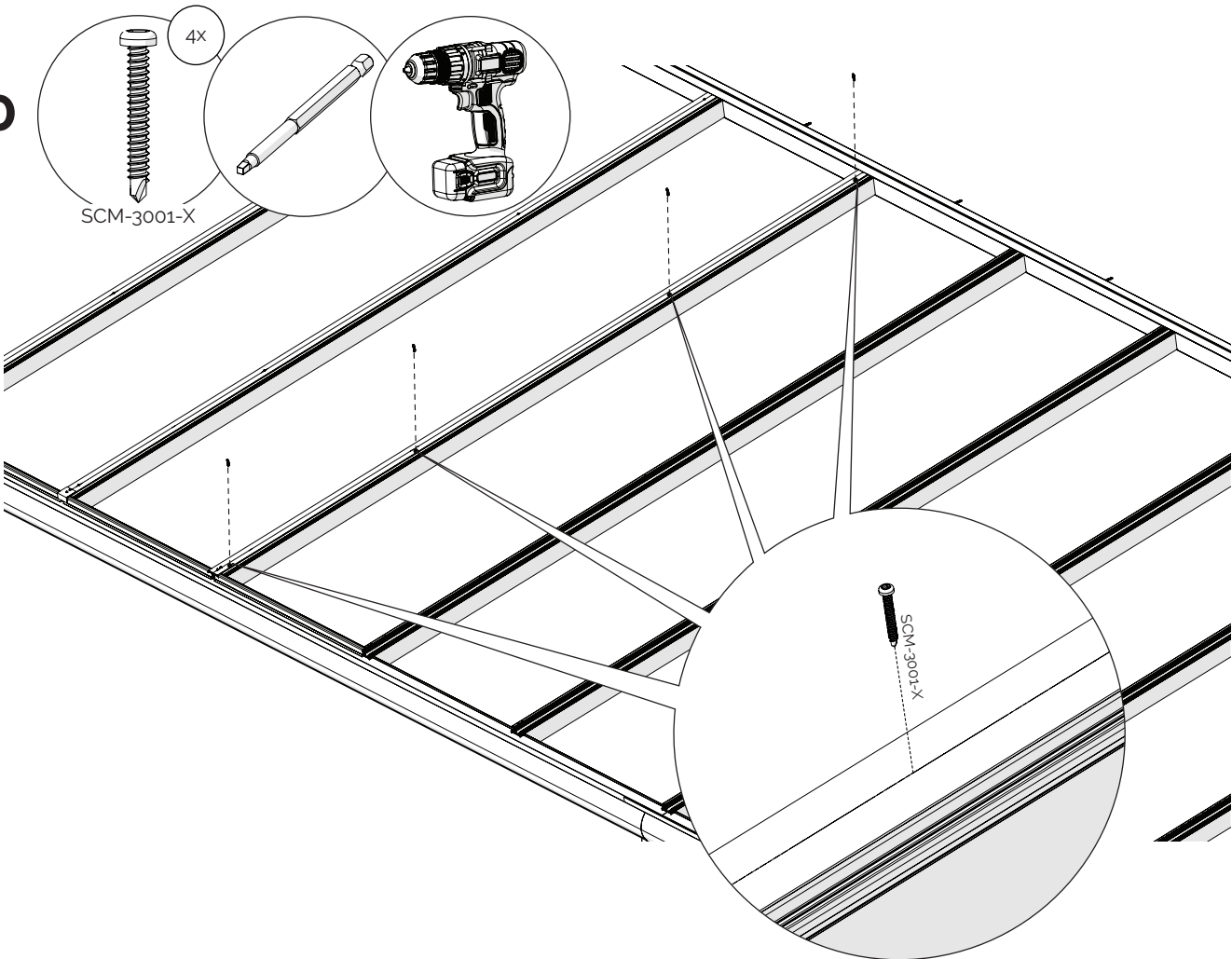
157



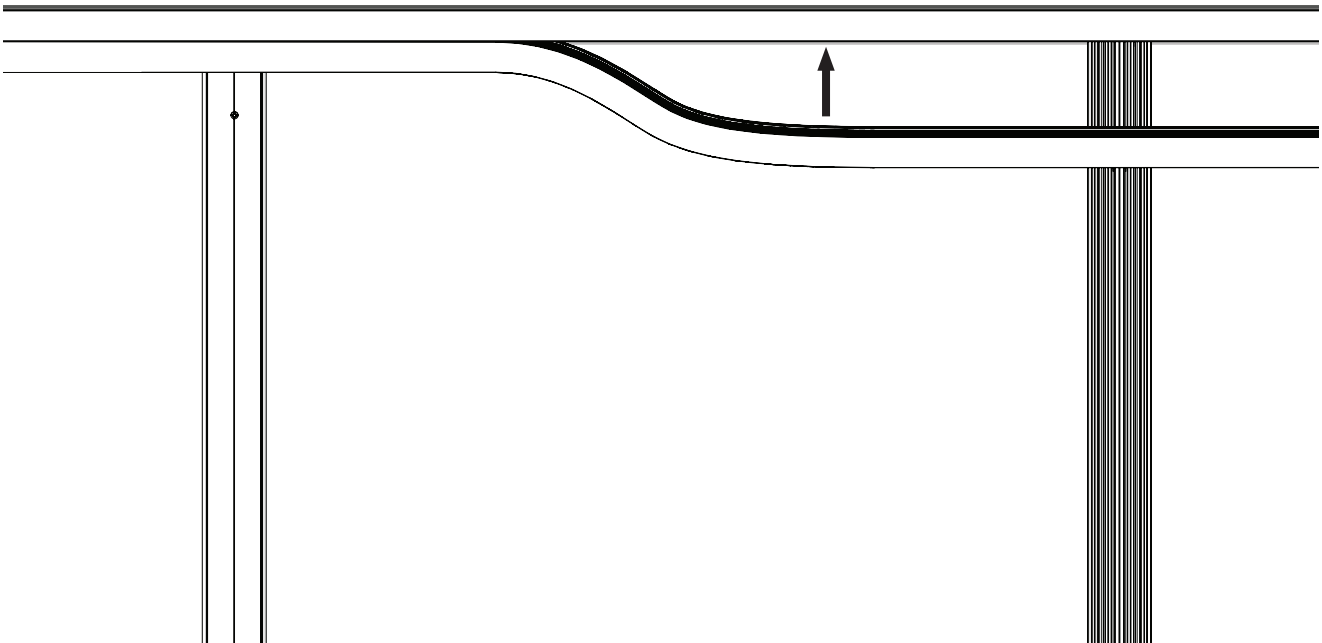
159



160

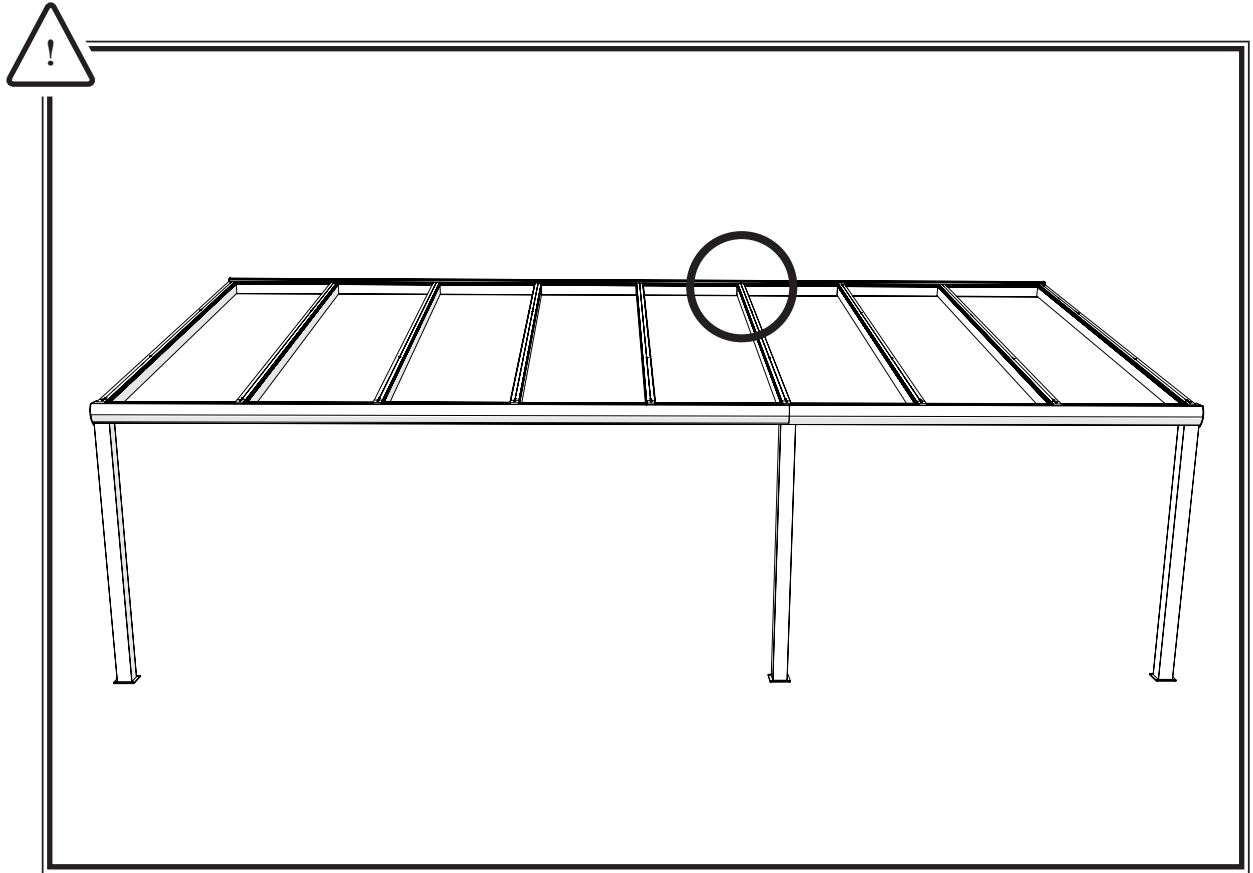
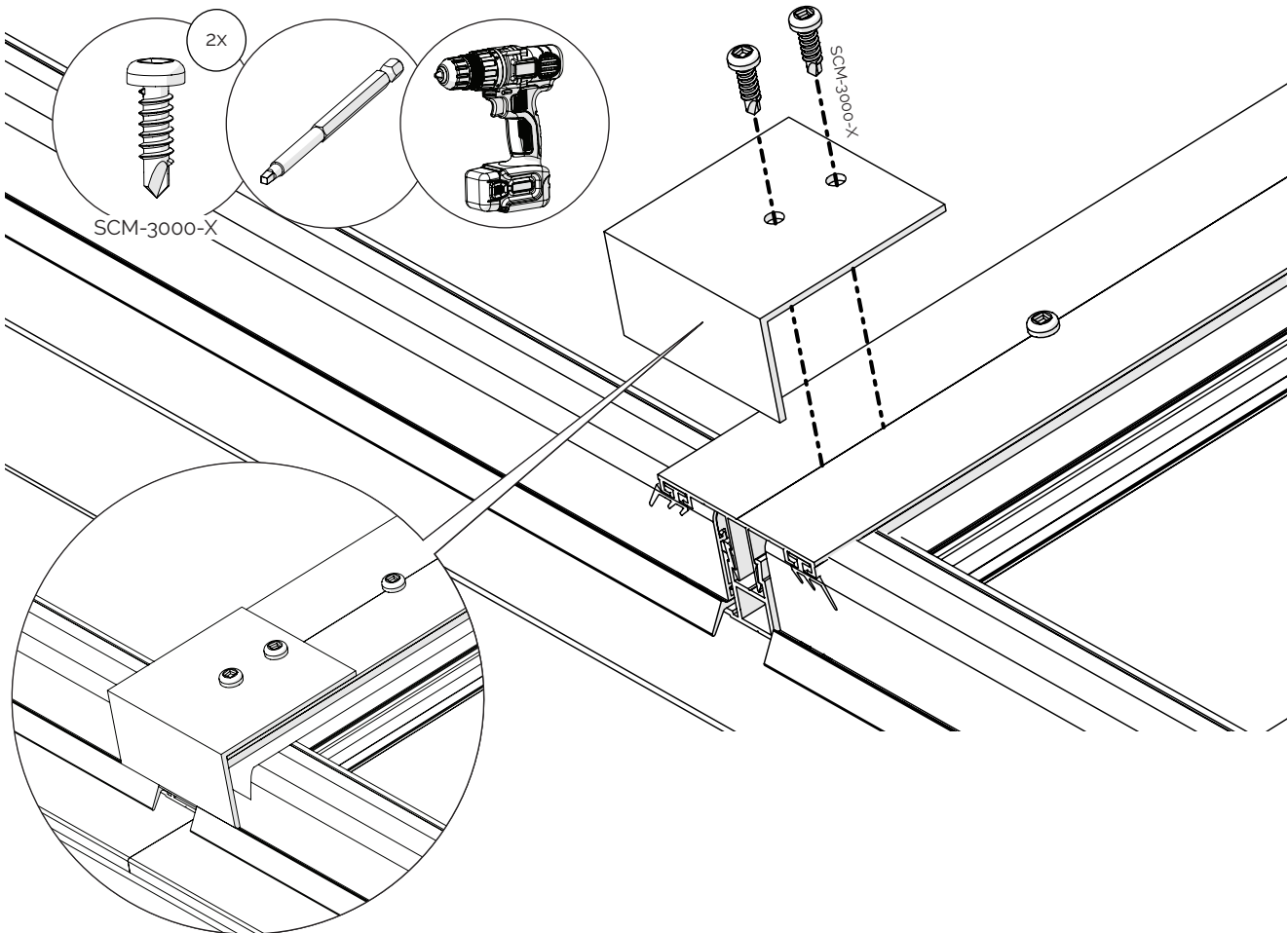


162

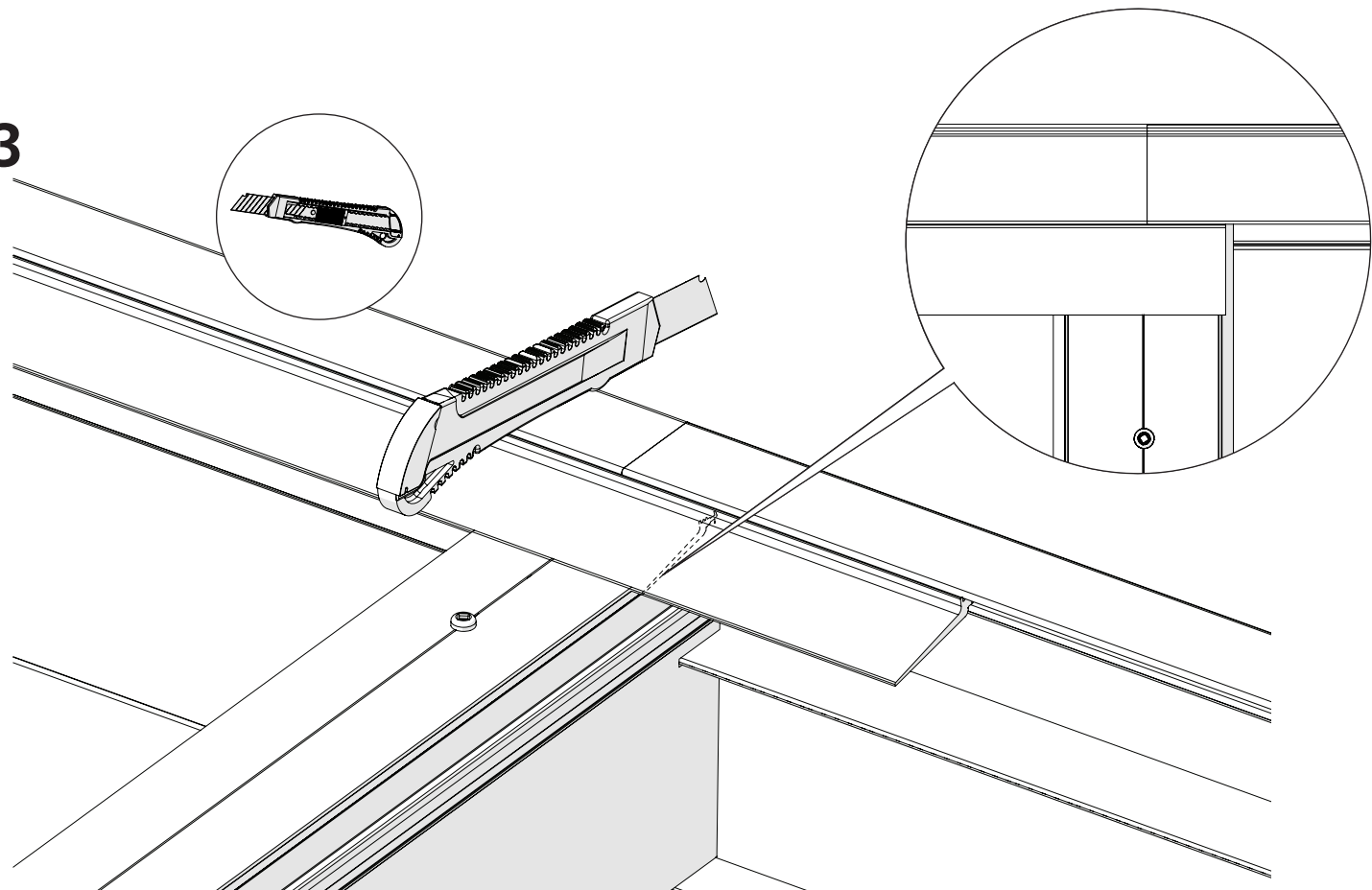


  Repeat steps 156-162 for rest of roof plates

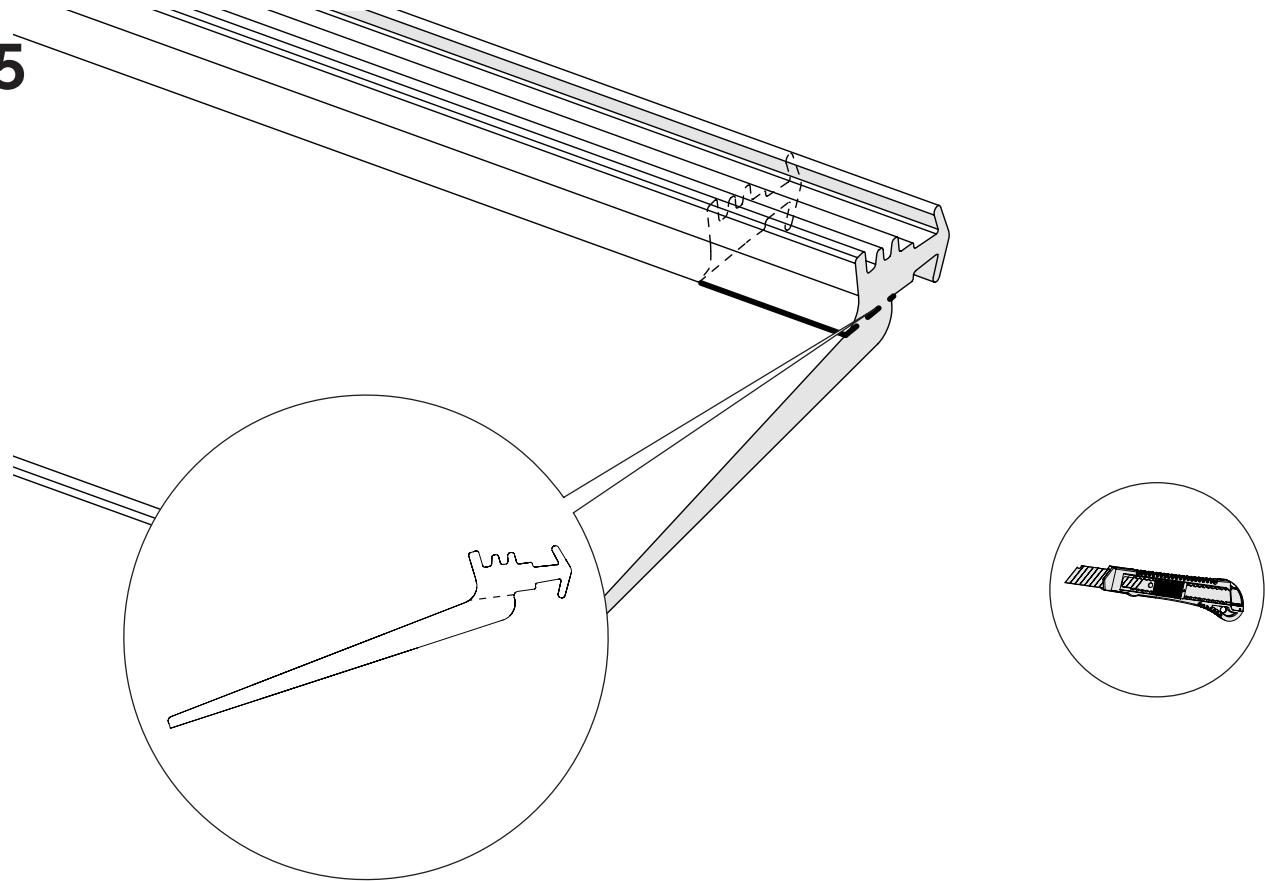
161



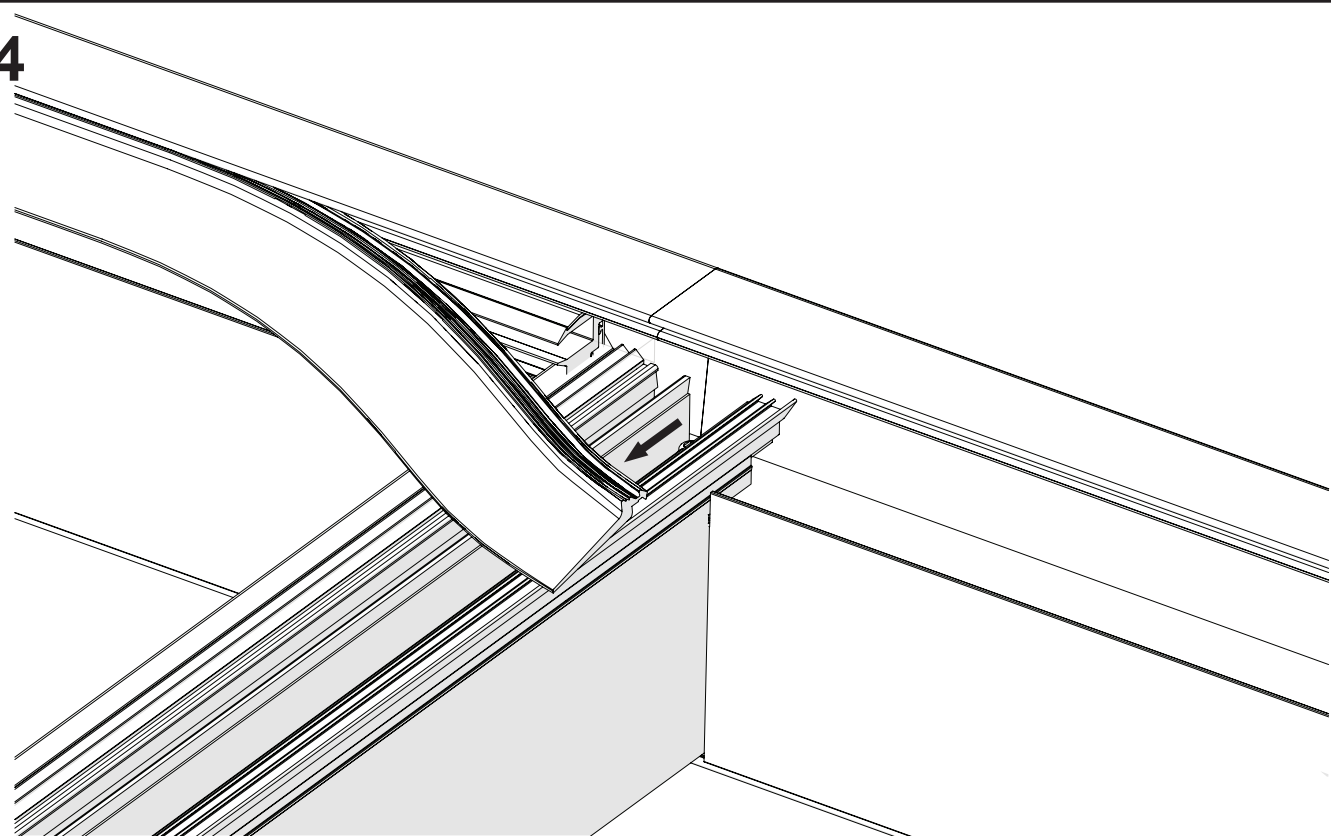
163



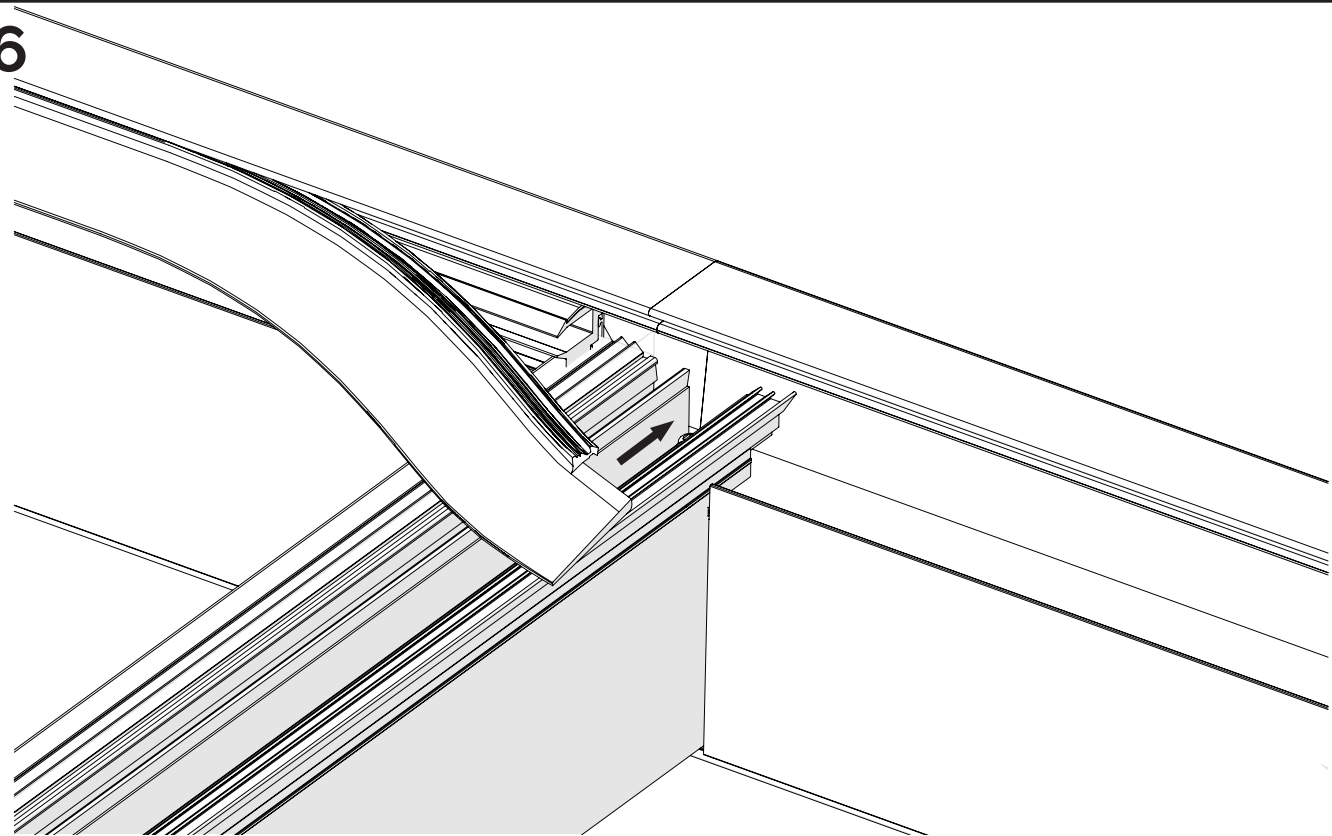
165



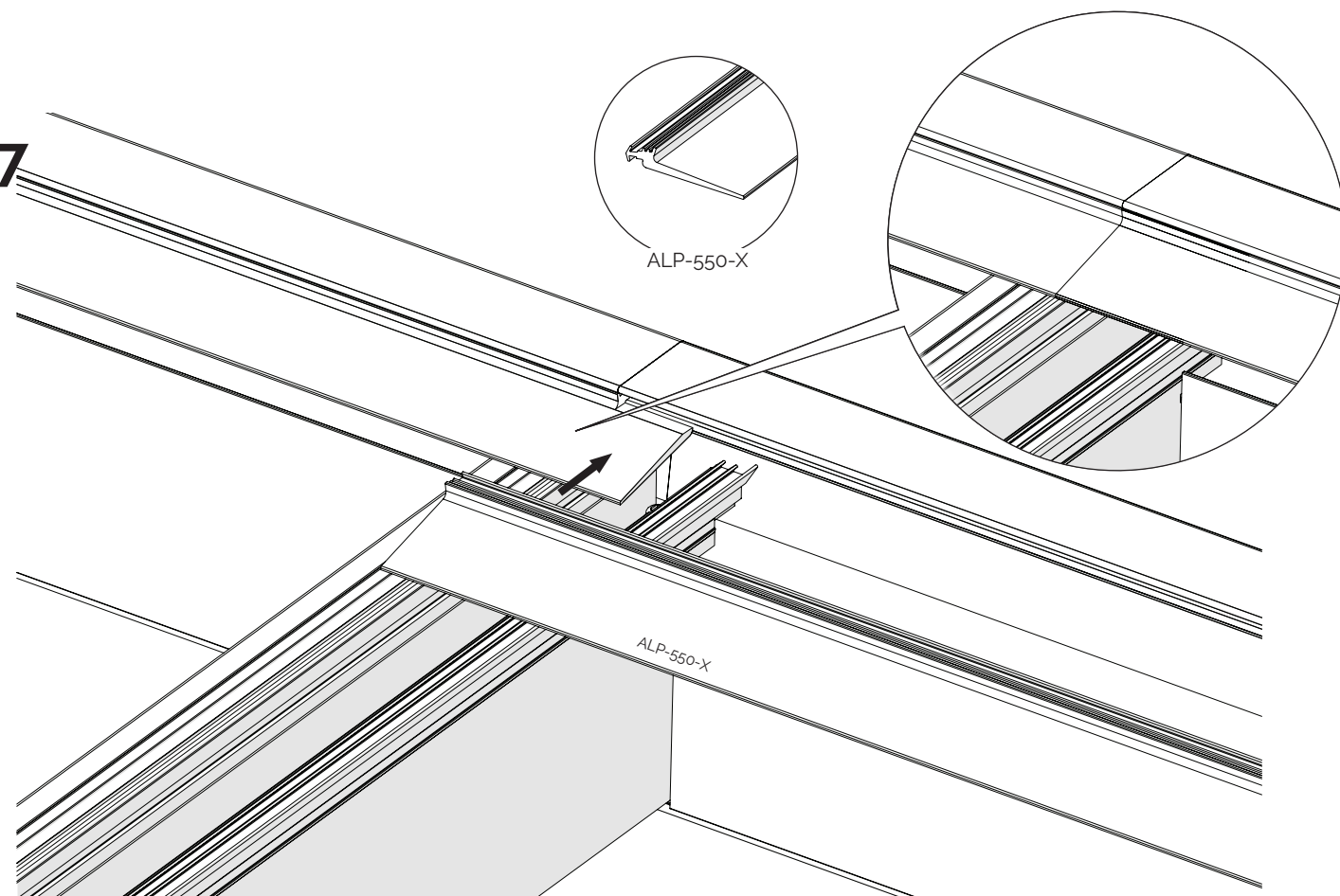
164



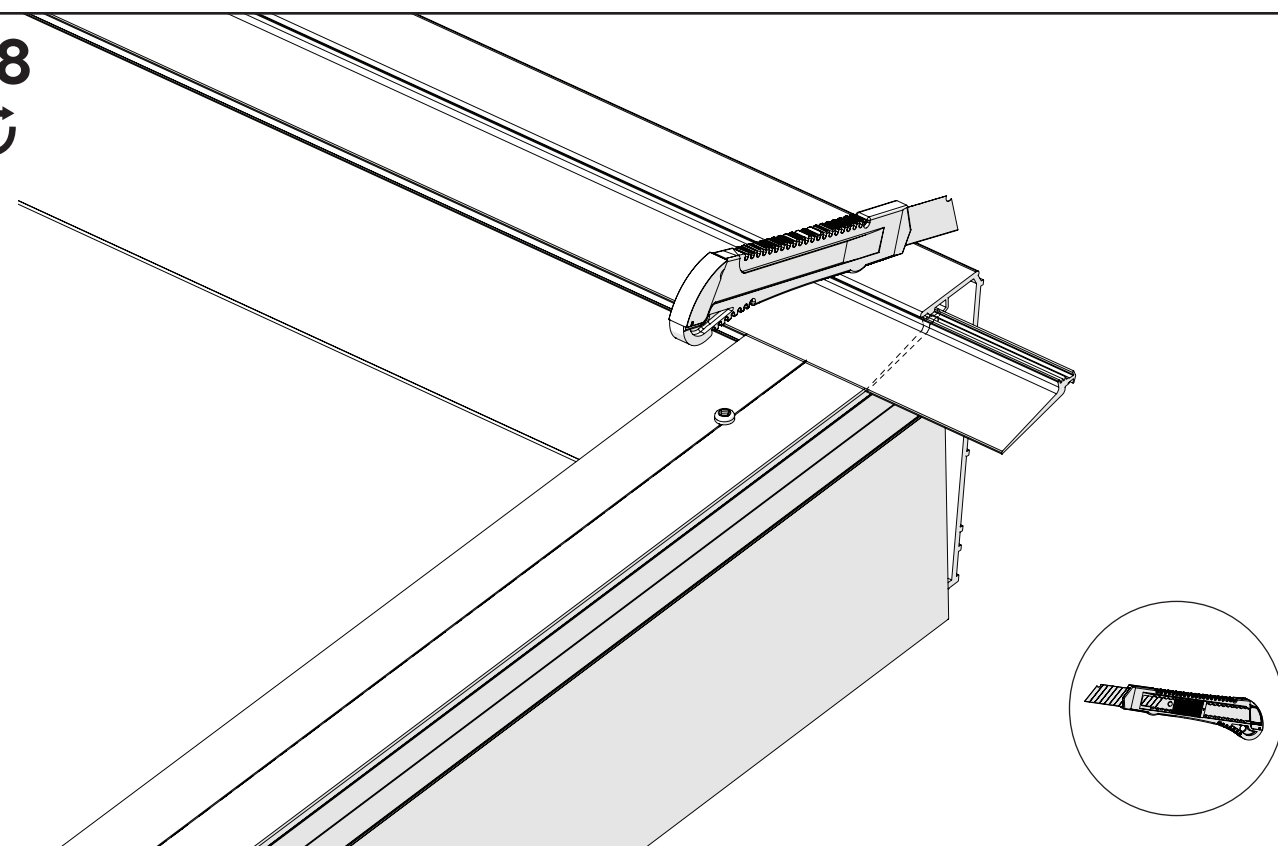
166



167

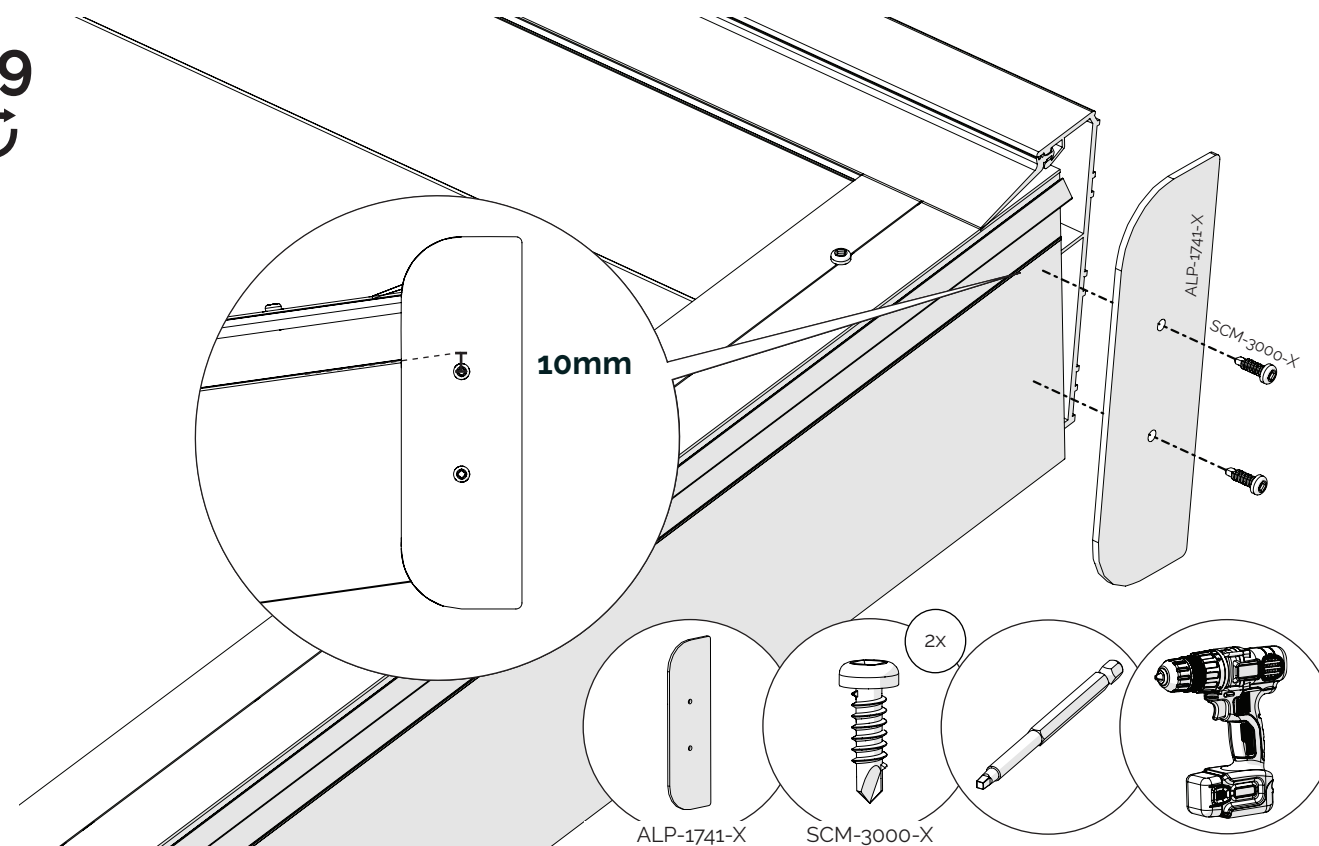


168

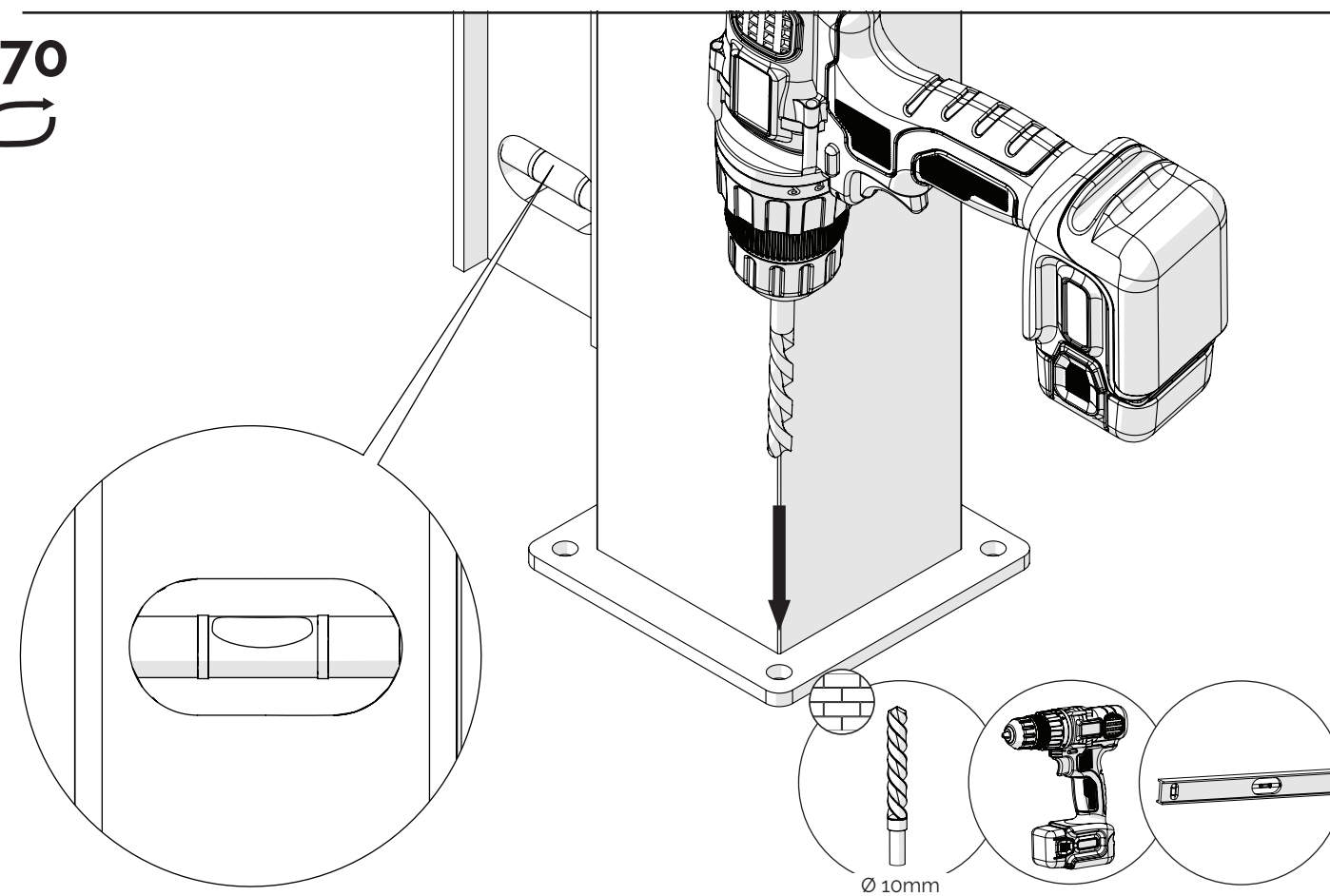


99

169

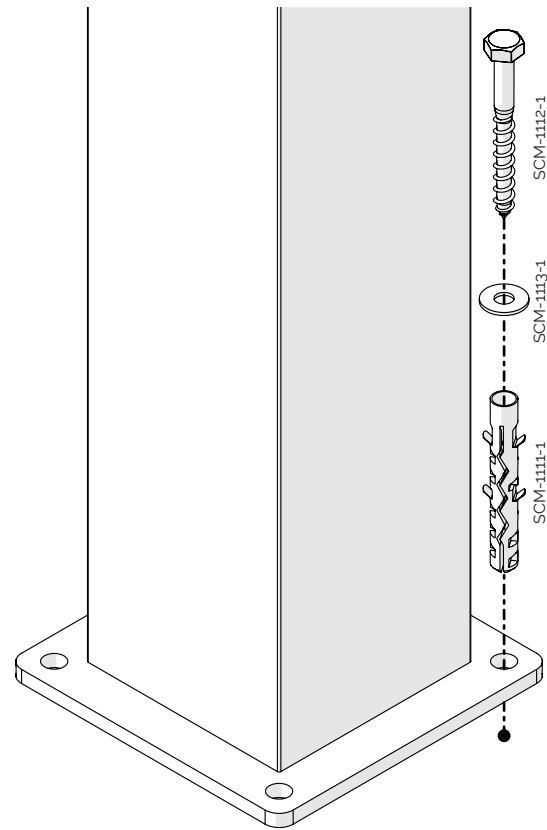
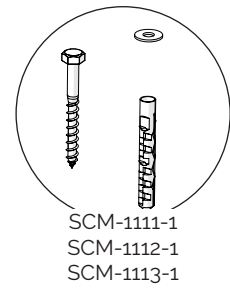


170

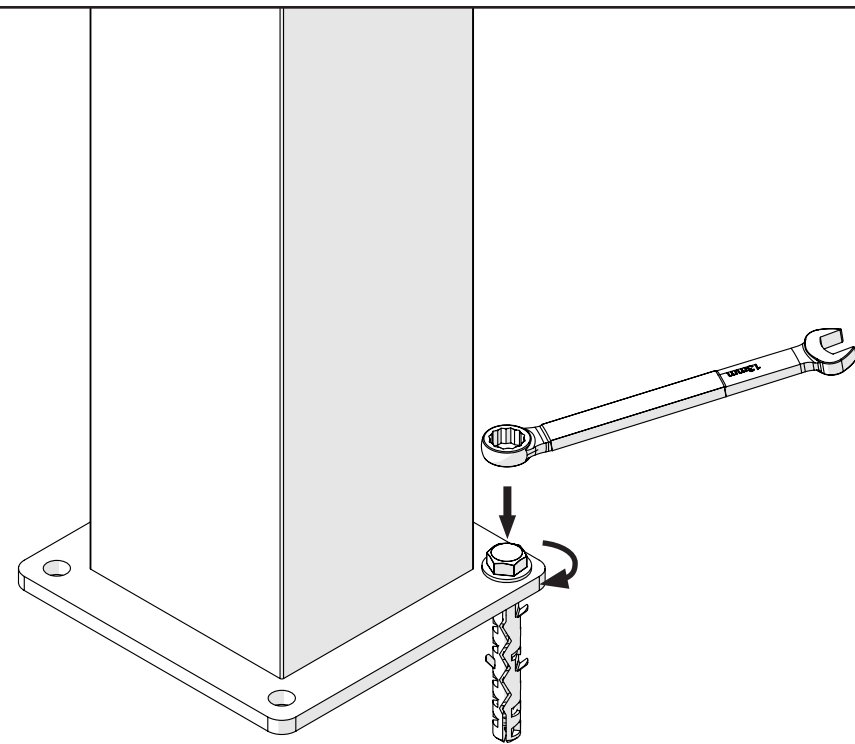
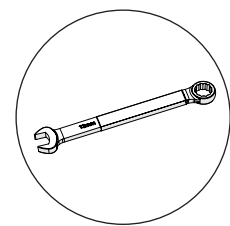


100

171
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172
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 1231	Gumax B.V. Rooijakkersstraat 8 5652 BB Eindhoven, Netherlands 14 1231-CPR-1090-1-2400-A-325	ETA 305/2011 Aluminum Veranda/Carport “Veranda” NEN-EN 1090-1:2009/A1:2011
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